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Α	9/26/2018	Initial release		Function test: no open, no short circuit, no intermittent	TFNSII ITY				
			Verified:		tel 1.541.323.3228 800 877.670.7118 fax 1.541.323.4202 web tensility.com				
			Dimensions are in			Tax 110 1110 201 1202 Web terrolling teems			
			millimeters.	Description:	Size:	Size: Part number:			
			Tolerances: < 1.0: <u>+</u> 0.1 mm	Connector, dc jack 5.5x2.1 mm, PCB mount, 180°,	Α	54-00148			
			1.0 to 10.0: ± 0.2 mm > 10.0: ± 0.3 mm	silver plated, thru hole		: 3:1		Sheet 1 of 2	
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Ratings

Maximum operating voltage: 48 V

Maximum operating current: 6.5 A (not mated under load)

Operating Temperature Range

-25 to 85 °C, relative humidity of 85% or less

Materials

1)Insulator: PBT, black

(2) Cover: PBT, black (3) Center Pin: copper alloy, silver plated

(4)Terminal: brass, silver plated

(5) Spring contact: phosphor bronze, silver plated

Electrical Requirements

Dielectric strength: 1 min @ 500 Vac

Insulation resistance: 100 MΩ @ 500 Vdc minimum

Contact resistance: 50 mΩ maximum

Mechanical Requirements

Insertion force: 0.3-1.8 kgf Withdrawal force: 0.3-1.8 kgf

Life cycle: 5000 mating cycles while maintaining contact resistance: 100 m Ω maximum, withstand voltage: 500 Vac, 1 min Terminal strength: 150 gf applied to the terminal for 15 seconds in any direction while maintaining electrical characteristics and without damage or excessive looseness of terminals

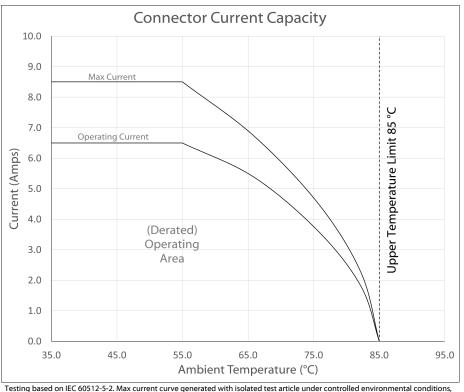
Soldering

Solderability: 75% minimum coverage when terminals dipped 2mm in 245 \pm 5 °C solder bath for 3 \pm 0.5 seconds

Solder bath durability: no deformation when immersed in 255 \pm 5 °C up to surface of the board 1.6 mm for 5 seconds or less Solder iron durability: no deformation when exposed to 350 \pm 10 °C for 3 ±0.5 seconds

Environmental Requirements Cold test: -25 ±3 °C for 48 hours without deformation Heat test: 85 ±2 °C, relative humidity 45-85% for 48 hours without deformation

Humidity test: 40 ± 2 °C, relative humidity 90-95% for 48 hours without deformation



and does not take into account external factors such as housings, mating cables, or other circuitry. Operating current curve (derated by 20% of maximum values) accounts for external factors, and manufacturing variation.

Wave Soldering Temperature Profile

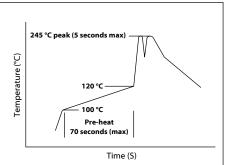
Pb - Free Flow Profile

Solder temperature: 245 °C

Time: 5 seconds maximum Pre-heat: 100 ~120°C

Time: 70 seconds maximum

Measure point: surface of the solder leads



Revision:	Date:	Description:	Prepared:	Notes:				
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			Verified: Dimensions are in millimeters. Tolerances: < 1.0: ± 0.1 mm 1.0 to 10.0: ± 0.2 mm > 10.0: ± 0.3 mm	intermittent	tel 1.541.323.3228 800 877.670.7118 fax 1.541.323.4202 web tensility.com			
				Description: Connector, dc jack 5.5x2.1 mm, PCB mount, 180°, silver plated, thru hole	Size: Part number: 54-00148			
					Scale:	5:1 Sheet 2 of 2		