## SPECIFICATION CONTROL DRAWING



Product Revision		Product Dimensions				Cable Dimensions				
Product		øA	øB	øC	L	øE		øD	F	M±1.00
Name		min	min	min	max	min	max	max	max	(M±0.04)
B-070-12-08-01	Α	7.0	5.3	5.5	26.5	2.4	5.5	7.0	5.3	12
		(0.275)	(0.210)	(0.215)	(1.045)	(0.095)	(0.215)	(0.275)	(0.210)	(0.470)

## **MATERIALS**

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:
  - SOLDER: TYPE Sn96 per ANSI-J-STD-006.
- FLUX: TYPE ROM1 per ANSI-J-STD-004.
- 3. SHIELD: Solder impregnated, flux coated, tin plated copper braid.
  - SOLDER: TYPE Sn96 per ANSI-J-STD-006.
  - FLUX: TYPE ROM1 per ANSI-J-STD-004.

## APPLICATION

- 1. These controlled soldering devices are designed for shield termination of a tin, silver or nickel plated shielded cable, having an insulation rated for at least 125°C.
- 2. Temperature range:  $-55^{\circ}$ C to  $+175^{\circ}$ C.
- 3. Installation Procedure: RPIP-500-07.

For best results, prepare the cable as shown:



<b>tyco</b> Electronics			RaychemTITL305 Constitution DriveMenlo Park, CA 94025, USA			SOLDERSHIELD DEVICE				
Unless otherwise specified dimensions are in millimeters. Inches dimensions are in between brackets.						DOCUMENT NO.: <b>B-070-12-08-01</b>				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.			DCR NUMBER: D0203	891	REPLACES: D010409		
	PREPARED BY: DA			PROD. REV.		DOC ISSUE:	SCALE:	SIZE:	SHEET:	
mforonda		6/14/01		А		1	None	A	1 of 1	

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