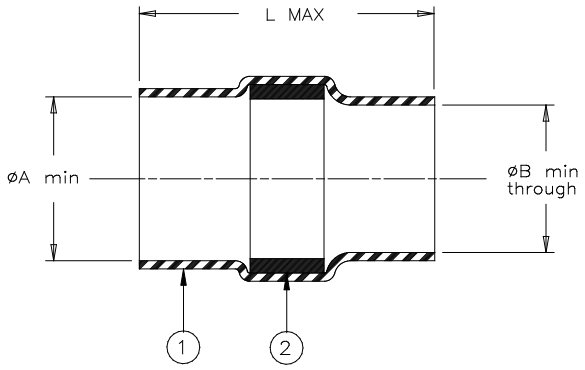
CUSTOMER DRAWING



Product Name	Product Dimensions			Cable Dimensions		
	L max	øA min	øB min	øD max	øE min	J min
B-051-00-01	27.0 (1.065)	19.0 (0.750)	17.0 (0.670)	17.0 (0.670)	10.0 (0.395)	27.0 (1.065)
B-051-01-01	27.5 (1.085)	25.0 (0.985)	23.0 (0.905)	23.0 (0.905)	12.7 (0.500)	27.5 (1.085)
B-051-02-01	33.2 (1.310)	34.0 (1.340)	33.0 (1.300)	33.0 (1.300)	19.1 (0.750)	33.2 (1.310)

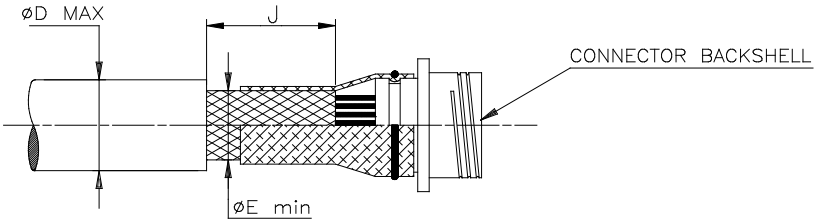
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin.
2. SOLDER PREFORM WITH FLUX:
   SOLDER: TYPE Cd18 per ANSI-J-STD-006.
   FLUX: TYPE ROM1 per ANSI-J-STD-004.

APPLICATION

1. These controlled soldering devices are designed to terminate the braid of a braided connector backshell to the braid of a tin plated or bare copper shield on a cable having an insulation rated for at least +85°C.
2. Temperature range: -55°C to +125°C. For application tooling, consult your local Raychem technical service.

For best results, prepare the cable as shown:



TE	*Raychem* THERMOFIT DEVICES		TITLE: **SOLDERSLEEVE DEVICES, SHIELD TERMINATION-LOW TEMPERATURE**		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO. **B-051-0X-01**		
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	Revision: 3	Issue Date: April 2020	
DRAWN BY: M. FORONDA	DATE: 06/15/98	ECO: ECO-20-004959	SCALE: None	SIZE: A	SHEET: 1 of 1