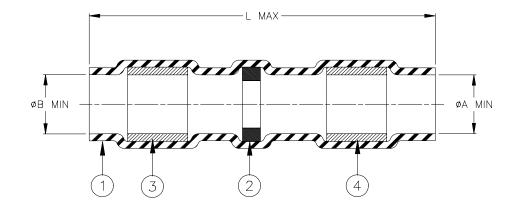
## SPECIFICATION CONTROL DRAWING



Product Revision		Pro	oduct Dimensio	ons	Cable Dimensions			
Product		L	øΑ	øB	øD	øΕ	G	J±0.5
Name		max	min	min	max	min	max	$(\pm 0.02)$
D-144-26	D	16.0	1.9	2.4	2.4	1.4	1.9	7.0
		(0.630)	(0.075)	(0.095)	(0.095)	(0.055)	(0.075)	(0.275)

## **MATERIALS**

- 1. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked polyvinylidene fluoride. Transparent blue.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI J-STD-006.

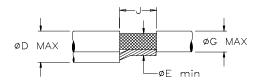
FLUX: TYPE ROM1 per ANSI J-STD-004.

- 3. MELTABLE RING: Thermally stabilized thermoplastic. Color: blue.
- 4. MELTABLE RING: Thermally stabilized thermoplastic. Color: gray.

## **APPLICATION**

- 1. These parts are designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed and having nickel plated copper shields.
- 2. Temperature range:  $-55^{\circ}$ C to  $+150^{\circ}$ C.
- 3. Install using Raychem-approved convection or infrared tools in accordance with Raychem assembly procedure RCPS-100-70.
- 4. Assemblies will meet requirements of Raychem specification RT-1404 and National Aerospace Standard NAS-1747.

For best results, prepare the cable as shown:



<b>TUCD</b> /Electronics/Raychem 307 Constitution Drive Menlo Park, CA 94025, USA				]	Wire and Harnessing Products	SOLDERSLEEVE SHIELD TERMINATOR				
Unless otherwise specified dimensions are in millimeters. Inches dimensions are in between brackets.						D-144-26				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	amend this drav			es reserves the right to ving at any time. Users the suitability of the r application.		DCR NUMBER: D010404		REPLACES: D981314		
DRAWN BY: DATE		DATE J	iune 13, 2001		PROD. REV. SEE TABLE	DOC ISSUE:	SCALE: None	SIZE: A	SHEET: 1 of 1	