

PRESS FIT DDR SOCKET ASSEMBLY 184 and 240 POSITION**1. PURPOSE 目的**

Define the packaging specification and packaging method of PRESS FIT DDR SOCKET ASSEMBLY 184 And 240 POSITION products.

订定 PRESS FIT DDR SOCKET ASSEMBLY 184 POSITION And 240 POSITION 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Product Part No.	Description
X-1364456-X	PRESS FIT DDR SOCKET ASSEMBLY 184 POSITION
X-6364456-X	PRESS FIT DDR SOCKET ASSY 184 POSITION
1658669-X	SOCKET ASSY DDR PRESS FIT 184 POSITION
1489929-1/4/7/11/14/17	SOCKET ASSY DDR PRESS FIT 240 POSITION
2-1489929-1/2	SOCKET ASSY DDR PRESS FIT 240 POSITION
1761623-1/2/3/4/5	SOCKET ASSY DDR PRESS FIT 240 POSITION
1888427-1~9	ASSY LOW PROFILE DDR2 DIMM SOLDER TAIL VERT
1888669-1~9	ASSY LOW PROFILE DDR2 DIMM SOLDER TAIL VERT
2013266-1~7 1-2013266-1~7 2/3-2013266-1~9	SOCKET ASSEMBLY, VERTICAL DDR3 DIMM, PRESS FIT, 240 POSITIONS

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Usage
INNER	112643-1	TRAY, RIMM CONNECTOR	1/64
	498185-1	TRAY LID.	1/64
	1-623845-3	EPE FOAM	2/64
	623853-1	PS TAPE	8.0MR/64
	623865-4	INNER LABEL	1/64
MIDDLE	-	-	-
	110455-2	AIR CAP	8/256
	110756-9	PAPER PAD	2/256
	115216	BOX, CORR, RSC	1/256
	623865-1	LABEL	1/256

DR	CHK	APVD
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3. PACKAGING MATERIAL 包装材料

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	-	-	Tape

4. PACKAGING QUANTITY 包装数量

	Inner	Middle	Outer
QTY	64 pcs/tray	-	64x4=256 pcs/box

5. PACKING METHOD 包装方法

5.1. Load connectors all oriented same way with extractor facing up into tray.

放产品入TRAY中，PCB板退出器朝上。

5.2. Make sure short side of contact is toward "PRODUCT LABEL" edge of tray.

保证每个产品的短端子侧朝向 TRAY 边缘的“PRODUCT LABEL”字样。

5.3. Place two pieces of EPE foam on top of the products in tray.

如包装示意图1所示将二块珍珠棉垫分别置于盘穴内产品上。

5.4. Seal the tray with closure card and Wrap tray with PS Tape(See picture 2).

插上纸板，并确认TRAY之四边已密合,然后用PS胶带将TRAY和纸板进行缠绕。

注：用PS胶带将TRAY和纸板进行缠绕，请参照图2所示，每道约3-4圈。

5.5. Place an inner label in indicated area on cover of tray(See picture 2).

如图2所示在TRAY盖的指定位置贴上内标签。

注：其中对于1761623-1，还需在tray盖指定位置上加贴一客户标签 (PN:623868-1,格式如图3示)。

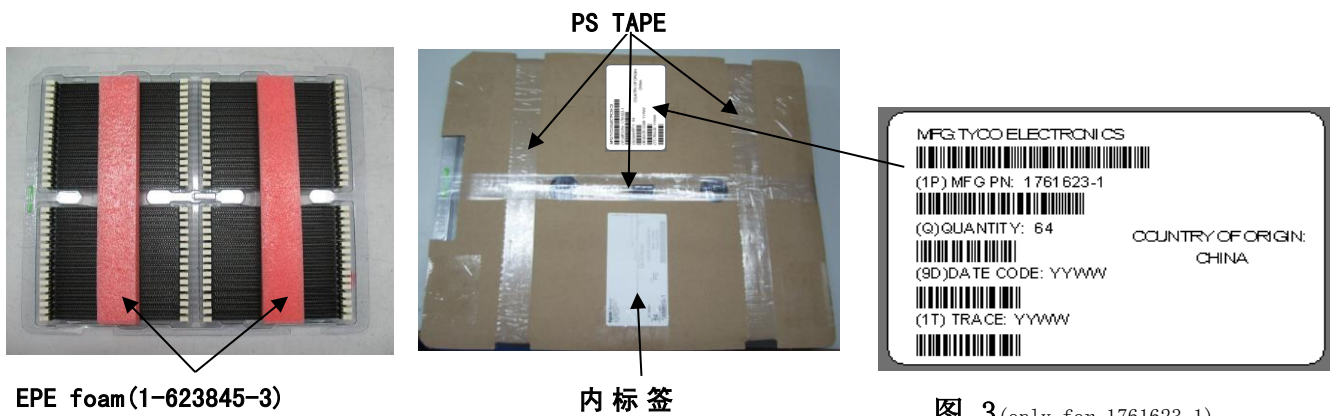


图1

图2

图3 (only for 1761623-1)

---其中(9D)Date code及(1T)trace都是指日期，格式是YYWW.

5. PACKING METHOD 包装方法

5.6. Set up a box & secure bottom flaps with tape & place 1 pcs paper pad in box.

折叠好一个包装箱，并用胶带封好箱底，放一张纸板于箱中。

5.7 Place two pieces of air cap (bubble facing down) on the paper pad into box.

放两片气泡垫于纸板上，气泡面朝下。

5.8. Place one tray of products on the air cap and paper lid facing up.

将包装好产品的一个TRAY置于气泡垫上，纸盖朝上。

5.9. Place one pcs of air cap (bubble facing) on top of the tray full of connectors.

放一片气泡垫(气泡面朝下)于箱中产品上。

5.10. Repeat 5.8~5.9 three times.

重复5.8~5.9三次。

5.11. Place three pcs of air cap (bubble facing up) on the top of trays .

在最上面放置三块气泡垫(气泡面朝上)。

5.12. Place 1 pcs paper pad on top of air cap.

放一片纸板于气泡垫上。

5.13. Seal the box with tape. place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。