

SOCKET ASSEMBLY, DIMM 2P

1. PURPOSE 目的

Define the packaging specification and packaging method of SOCKET ASSEMBLY, DIMM 2P products.

订定SOCKET ASSEMBLY, DIMM 2P 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Type	Product Part No.	Description
Type A	390432-1/2/4/5/6/7 5390432-4 390471-1 5390471-1 390486-1 5390486-1 5390241-1~9 1-5390241-0/2 3-5390241-3 6-5390241-1 8-5390241-1/2 9-5390241-1 390241-4/6/1/81/82 390443-1/2/3/4 1489841-1~39 1761024-1~24 1888081-1~12 1932000-1~72 1932031-1~58	SOCKET ASSEMBLY, DIMM 2P
Type B	390279-1/11 390481-1/2/3 390240-1/4/11/14 390168-1/4/11/14/21/51/54/61 390169-1/11/12/13 5390168-1/4/11/14/21 1-5390169-1/2/3 5390240-1/14	SOCKET ASSEMBLY, DIMM 2P

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3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Usage	
			Type A	Type B
INNER	498166-1	TRAY, DRO VERSION II 10MM	-	1/64
	112643-1	TRAY, RIMM CONNECTOR	1/64	-
	1-623845-3	EPE FOAM	2/64	2/64
	498185-1	TRAY LID.(paper pad)	1/64	1/64
	110455-2	BUBBLE PACK	2/256	2/256
	115886-1	DIE CUT PAD, CORRUGATED	2/256	2/256
	623853-1	PS TAPE	5.6M/64	5.6M/64
	623865-4	INNER LABEL	1/64	1/64
MIDDLE	-	-	-	-
OUTER	115216	BOX, CORR, RSC	1/256	1/256
	623865-1	OUTER LABEL	1/256	1/256

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	Tape	-	Tape

4. PACKAGING QUANTITY 包装数量

	Inner	Middle	Outer
QTY	64 pcs/tray	-	64x4=256 pcs/box

5. PACKING METHOD 包装方法

5.1. Load connectors all oriented same way with extractor facing up into tray(see: picture 1).

如包装示意图1所示将产品放入TRAY中， PCB 板退出器面朝上。

5.2. Make sure short side of contact is toward "PRODUCT LABEL" edge of tray(see: picture 1).

如包装示意图1所示保证每个产品的短端子侧朝向 TRAY 边缘的“PRODUCT LABEL”字样。

5.3. Place two pieces of EPE foam on top of the products in tray(see: picture 2).

如包装示意图2所示将二块珍珠棉垫分别置于盘穴内产品上。

5.4. Seal the tray with closure card and Wrap tray with PS Tape (see: picture 3).

如包装示意图3所示插上纸板，并确认TRAY之四边已密合，然后用PS胶带将TRAY和纸板进行缠绕。

注：请参照图3所示，“井”字型缠绕，每道至少2圈。

5. PACKING METHOD 包装方法

5.5. Place an inner label in indicated area on cover of tray(see: picture 3).

如包装示意图3所示在TRAY盖的指定位置贴上内标签。

注: 其中对于1888081-2; 2-1489841-9; 390241-4; 5390241-1/4: 需在tray盖的指定位置上加贴一客户内标签(PN: 623868-1, 所贴位置及格式如图3、4所示)。

5.6. Set up a box & secure bottom flaps with tape & place 1 pcs pad(face up) in box.

折叠好一个包装箱, 并用胶带封好箱底, 放一片折叠纸板于箱中。

5.7. Place 1 bubble pack (facing down) on the pad into box.

放一片气泡垫于折叠纸板上, 气泡面朝下。

5.8. Place four trays of products into box and paper lid facing up.

放包装好产品的4个TRAY于箱中, 纸盖朝上。

5.9. Place 1 pcs bubble pack (facing up) on top of the trays full of connectors in box.

放一片气泡垫(气泡面朝上)于箱中产品上。

5.10. Place 1 pcs cut pad on top of bubble wrap.

放一片折叠纸板于气泡垫上。

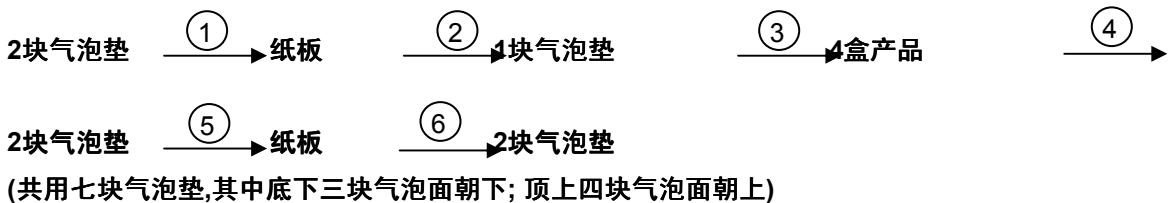
5.11. Seal the box with tape. place product identification label in "product id" marked on box.

用胶带封箱, 在箱外印有“PRODUCT ID”标识处贴上外标签。

注:

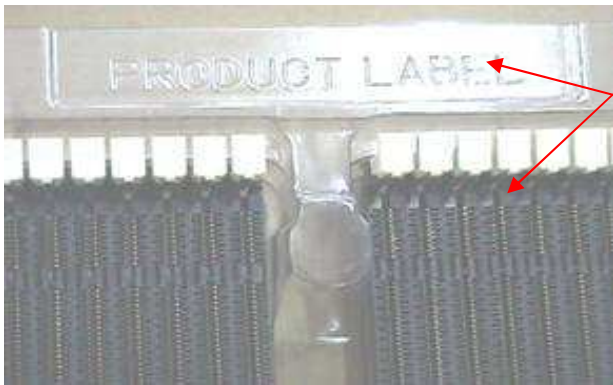
对 390168 & 390169 两系列产品, 若出货至日本, 气泡垫的用量需要改变。

具体用法如下:



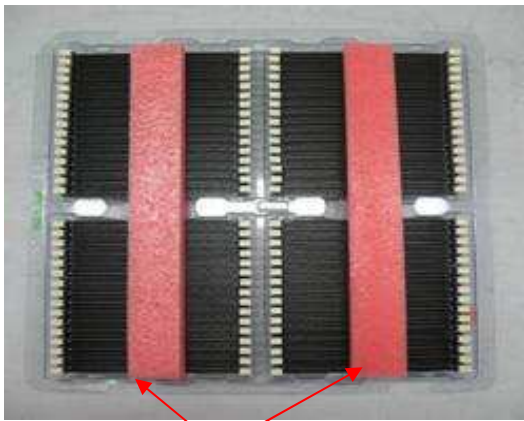
5. PACKING METHOD 包装方法

PACKAGING ILLUSTRATION 包装示意图



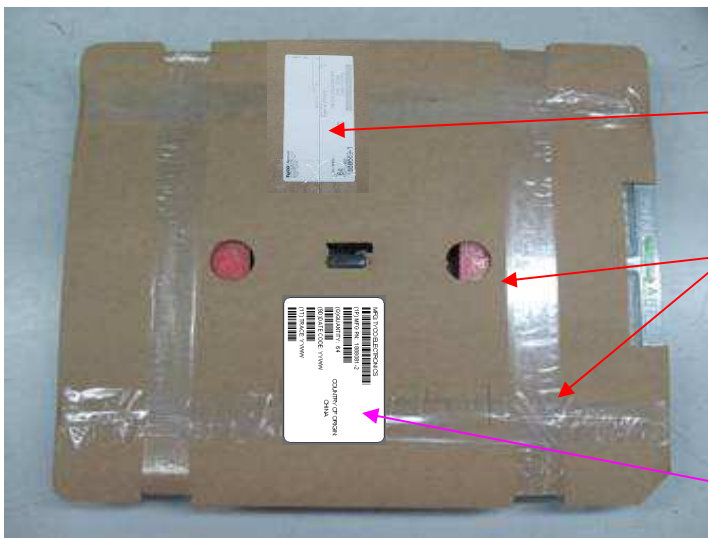
将产品放入TRAY中，PCB板退出器面朝上；并保证每个产品的短端子侧朝向TRAY边缘的“PRODUCT LABEL”字样。

图 1



EPE foam(1-623845-3)

图 2



在TRAY盖的指定位置贴上内标签。

用PS胶带将TRAY和纸板进行“井”字型缠绕。

图 3

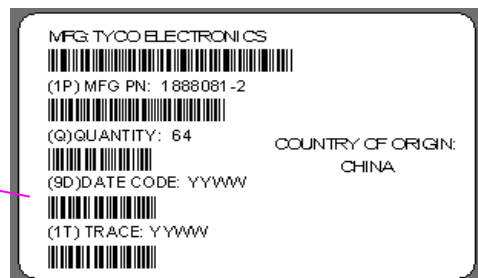


图 4 (only for 1888081-2; 2-1489841-9; 390241-4;

5390241-1/4),其中(9D)Date code及(1T)trace都是指日期，格式是YYWW.