## **CUSTOMER DRAWING**



	Pr	oduct Dimensio	ons	Cable Dimensions				
Product Name	L	Ø A	ØВ	ØD	ØE	ØG	J±0.5	
	max	min	min	max	min	max	(J±0.02)	
D-101-31	17.25	4.55	5.00	5.00	2.5	4.55	7	
	(0.680)	(0.180)	(0.200)	(0.200)	(0.100)	(0.180)	(0.275)	

## **MATERIALS**

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:
  - SOLDER: TYPE Sn63 per ANSI-J-STD-006.
  - FLUX: TYPE ROM1 per ANSI-J-STD-004.
- 3. MELTABLE RING: Thermally stabilized thermoplastic. Color: gray.
- 4. MELTABLE RING: Thermally stabilized thermoplastic. Color: blue.

## APPLICATION

- 1. This part is designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed, having nickel plated copper shields.
- 2. Install using TE approved convection or infrared tools in accordance with TE assembly procedure RCPS-100-70.
- 3. Assemblies will meet requirements of TE specification RT-1404 and National Aerospace Standard NAS-1747.
- 4. Temperature range: -55°C to +150°C.

For best results, prepare the cable as shown:



				<i>Raychem</i> DEVICES	TITLE: SOLDERSLEEVE SHIELD TERMINATOR				
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets] TOLERANCES: ANGLES: N/A TE Connectivity reserves the right to					DOCUMENT NO.: D-101-31				
0.00 N/A 0.0 N/A 0 N/A		HNESS IN	amend t should e	his drawing at any time. Users valuate the suitability of the for their application.	REV : D		DATE : 17-APR-2020		
		CAGE C 060			SCALE: NTS		SIZE: A	SHEET: 1 of 1	

© 2020 TE Connectivity Ltd. Family of Companies. All Rights Reserved. If this document is printed it becomes uncontrolled. Check for the latest revision.

TE Connectivity, TE connectivity (logo), Raychem, SolderSleeve are trademarks