



Figure 1

1. INTRODUCTION

This instruction sheet covers the assembly of the AMP* VS-3 Handle Kit 91333-1 onto the standard VS-3 Hand Tool Assembly.

2. **DESCRIPTION** (Figure 1)

Handle Kit 91333–1 consists of a Slotted Spring Pin and a Handle. The Pin is used to hold the Handle in place on the Quick Take–Up Lever on the VS–3 Hand Tool Assembly.

3. ASSEMBLY PROCEDURE

Before beginning, remove the Spring Pin and the Lever Pad from the Quick Take-Up Lever on the existing VS-3 Hand Tool Assembly.

- 1. Position the Handle over the Quick Take-Up Lever as shown in Figure 2.
- 2. Press the Spring Pin (included in the Handle Kit) through the hole in both the Handle and the Quick Take-Up Lever.

The assembly of VS-3 Handle Kit 91333-1 is now complete.

4. REVISION SUMMARY

Per EC 0990-1239-99

Initial release of instruction sheet

