

28		29	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266294-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266294-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2266294-1	B	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2266294-2	B	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2266294-1	B	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2266294-2	B	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2266294-7	A	CRIMP TOOLING KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.29 mm [.090]	F
INSUL	3.90 mm [.154]	O
APPLICATOR INSTRUCTIONS 408-35042		

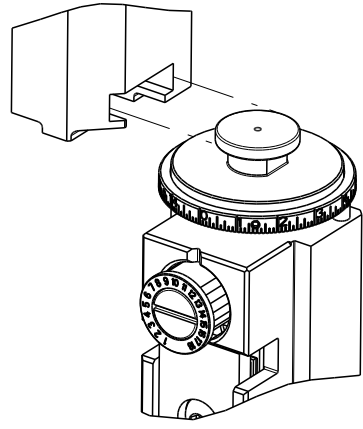
TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 4.00-5.00 mm [.157-.197 IN]		INSULATION DIAMETER RANGE Ø1.40-1.90 mm [.055-.075 IN]	
TERMINAL APPLICATION SPECIFICATION		YAZAKI SPEC	
TERMINALS APPLIED			
TE TERMINAL	YAZAKI TERMINAL	TE SEAL	YAZAKI SEAL
1949469-1	7114-4026	1572973-3	7114-3646
1949469-2	7114-1461	1572973-4	7114-3648
1949469-3	7114-4029-08	1949770-1	7157-7812
		1949770-2	7157-3821
		1949770-3	7157-7811-80
		1949770-4	7157-3924-80
		1949770-5	7157-3857-60
		1949770-6	7157-3926-60
		1949770-7	7157-3928-10
		286682-1	7157-7899-90
		1572973-1	7157-3648
		1572421-1	7158-3003-90
		1949371-1	7160-8234

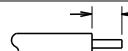
WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
1.25mm ²		1.35+/-0.05 [0.053+/-0.002]		4.8
0.75mm ² OR 0.85mm ²		1.25+/-0.05 [0.049+/-0.002]		5.9



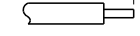
- RECOMMENDED SPARE PARTS
2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
3. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180.
4. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
7. THIS CRIMP PARAMETER IS PROVIDED TO MEET A CUSTOM AND UNIQUE CUSTOMER REQUIREMENT. IT HAS BEEN EVALUATED AND IS CONDITIONALLY SPECIFIED BY TE CONNECTIVITY. THIS CUSTOMIZED CRIMP PARAMETER IS NOT LISTED AS AN APPROVED APPLICATION WITHIN THE TERMINAL MANUFACTURER'S SPECIFICATIONS. TE CONNECTIVITY EXPRESSLY DISCLAIMS ANY AND ALL WARRANTIES THAT THE PRODUCT WILL PERFORM SIMILARLY TO VALIDATED AND APPROVED APPLICATIONS, AS STATED WITHIN THE MANUFACTURER'S APPLICATION SPECIFICATIONS, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE. AS SUCH, IT IS HIGHLY RECOMMENDED THAT THE CUSTOMER PERFORM FURTHER DETAILED EVALUATION TO ASSESS PRODUCT PERFORMANCE IN THE SPECIFIC APPLICATION AND OBTAIN APPROVAL FROM TERMINAL MANUFACTURER FOR THIS CUSTOM REQUIREMENT.

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 		INSULATION DIAMETER RANGE	
4.00-5.00 mm [.157-.197 IN]		Ø1.40-1.90 mm [.055-.075 IN]	
TERMINAL APPLICATION 	YAZAKI SPEC	-	-
SPECIFICATION	-	-	-
TERMINALS APPLIED			
TE TERMINAL	YAZAKI TERMINAL	TE SEAL	YAZAKI SEAL
1572416-1	7116-4026	1572421-2	7158-3231-60
1572939-1	7116-1461	1572421-3	7158-3007-10
1572416-2	7116-4029-08	1572421-4	7158-3231-60
2025290-1	7116-4026	1572460-1	7158-3006-90
		1572422-1	7158-3008-80
		1572420-1	7158-3004-40
		1949371-1	7160-8234

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
1.25mm ²		1.20+/-0.05 [0.47+/-0.02]		6.4
1.00mm ²		1.15+/-0.05 [0.45+/-0.02]		6.9
0.75mm ² OR 0.85mm ²		1.10+/-0.05 [0.43+/-0.02]		7.4

TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 4.00-5.00 mm [.157-.197 IN]		INSULATION DIAMETER RANGE Ø1.40-1.90 mm [.055-.075 IN]	
			
TERMINAL APPLICATION SPECIFICATION	NONE 	-	-
TERMINALS APPLIED			
TE TERMINAL	YAZAKI TERMINAL	TE SEAL	YAZAKI SEAL
1949469-1	7114-4026		

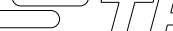
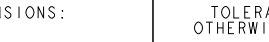
WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING	
0.50mm ²			1.05+/-0.05 [0.041+/-0.002]		6.3	

- *WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE
SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE
SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO
THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR
PROPER SETUP AND ADJUSTMENTS.

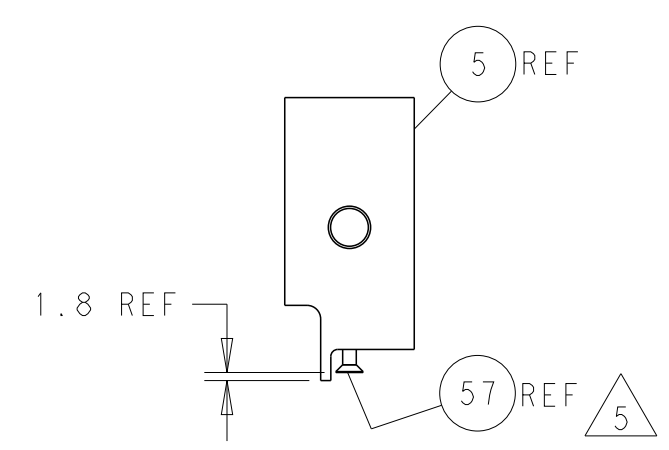
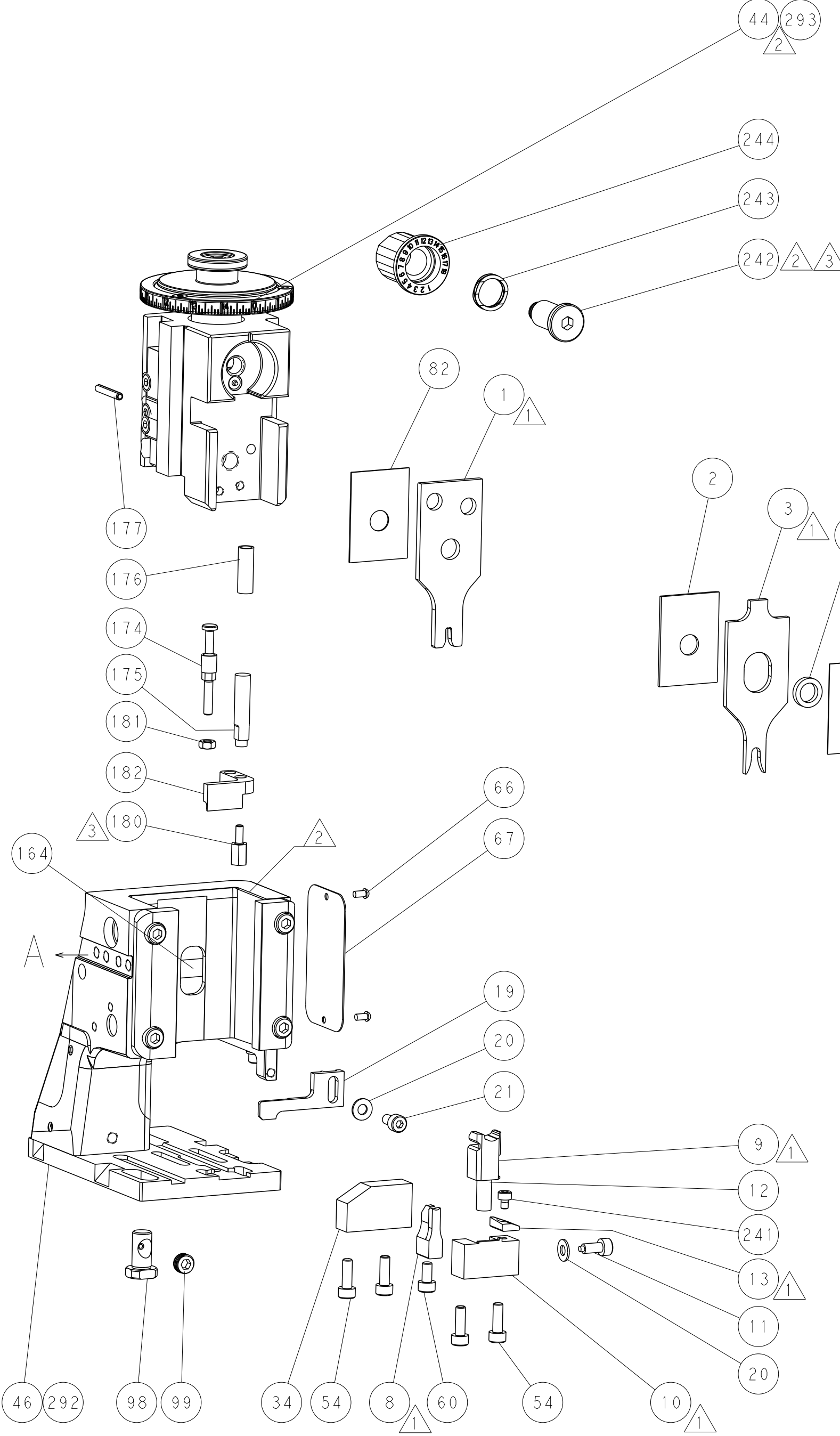
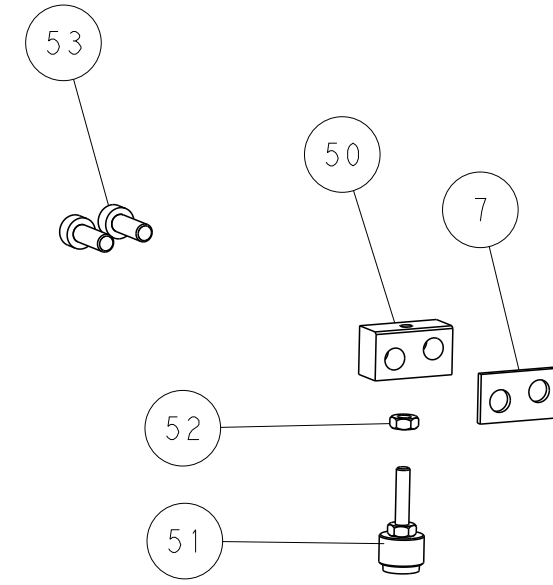
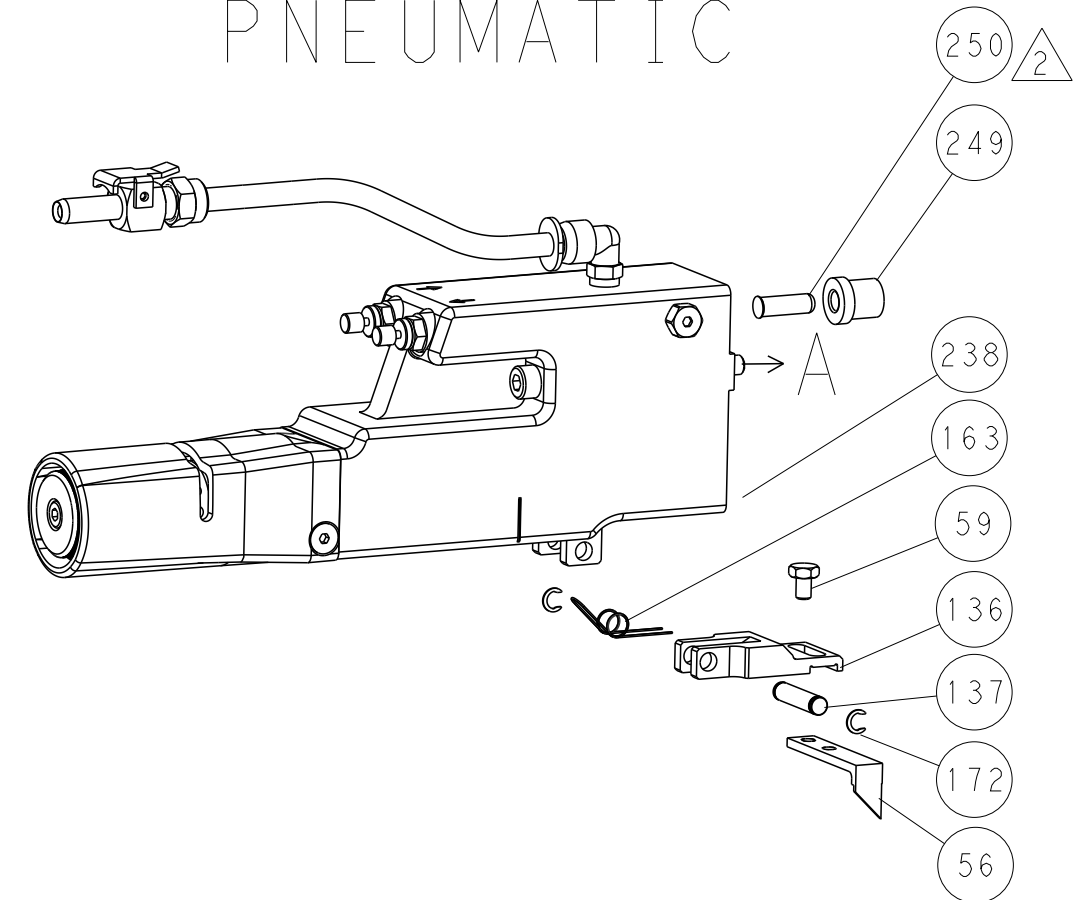
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

2				1			
LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DRN	APVD
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			B	ECR-18-014587	15SEP2018	TB	TE

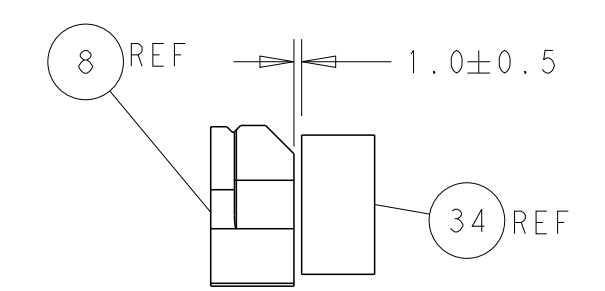
	-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
	-	-	-	1	1	-	-	2-1803583-	APPLICATOR BASIC ASSEMBLY, SF	292
	-	1	-	1	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
	-	1	-	1	-	1	-	1803259-1	BUSHING, FLANGED	249
	-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
	-	1	1	1	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	1	-	1	-	1	-	2063440-1	AIR FEED MODULE	238
	-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
	-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
3	-	-	-	1	1	-	-	1-1752354-9	STANDOFF,HOLD-DOWN	180
	-	-	-	1	1	-	-	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
	-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
	-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
	-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
	-	2	-	2	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	1	-	1	-	1	-	240638-1	SPRING, FEED FINGER	163
	-	1	-	1	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	1	-	1	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
	-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
	-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
	-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
	-	1	1	1	1	1	1	1803607-1	DOCUMENTATION PACKAGE	71
	-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
	-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
	-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
5	-	1	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
	-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
	-	2	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
	-	1	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
	-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
	-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
	-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	1	1	1	1	1	1-1752356-7	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	2	2	2	2	2	2	3-2844962-0	SPACER, CYLINDRICAL, STRIP GUIDE	30
	-	1	1	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
	-	1	1	1	1	1	1	1320928-6	STRIP GUIDE	24
	-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	2	2	1	1	1	1	1-1633921-2	ANVIL, COMBINATION	8
	-	1	1	1	1	1	1	5-240641-4	SPACER	7
	-	-	-	-	-	-	-	-	-	6
	-	1	1	1	1	1	1	2119781-1	DEPRESSOR, SHEAR	5
	-	1	1	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
1	1	2	2	1	1	1	1	3-1803018-8	CRIMPER, INSULATION O	3
	-	1	1	1	1	1	1	1-455888-1	SPACER, CRIMPER	2
1	1	2	2	1	1	1	1	4-456406-7	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		APVD U.GUO 15MAY2014		Ocean Side Feed Applicator	
0 PLC ±.010 1 PLC ±.010 2 PLC ±.010 3 PLC ±.010 4 PLC ±.010 ANGLES ±.010 FINISH -		PRODUCT SPEC - APPLICATION SPEC -		SIZE A1	
MATERIAL -		WEIGHT -		CAGE CODE 00779	
RESTRICTED TO -		DRAWING NO C-2266294		SCALE 1:2	
CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SHEET 1 of 4		REV B	

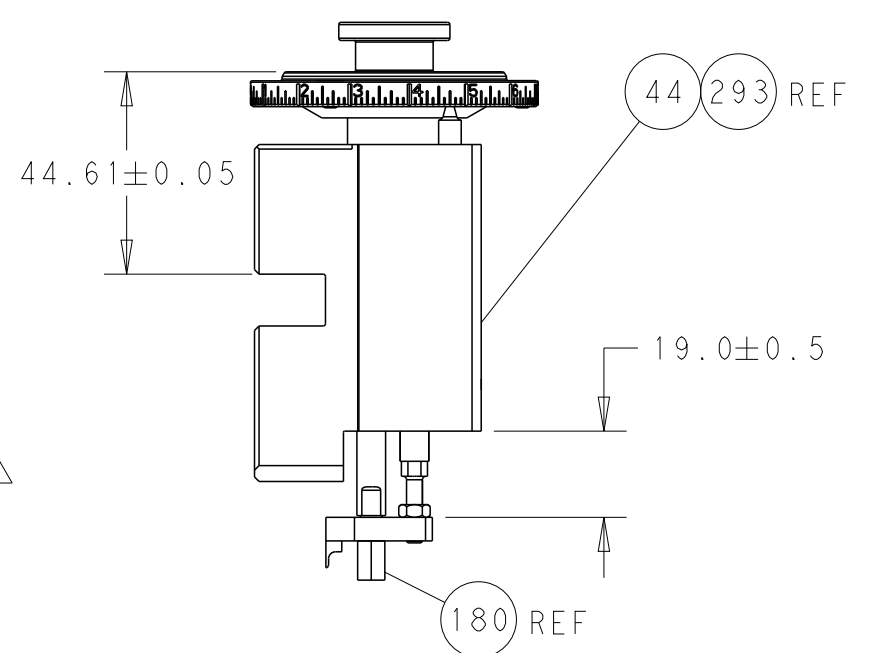
PNEUMATIC



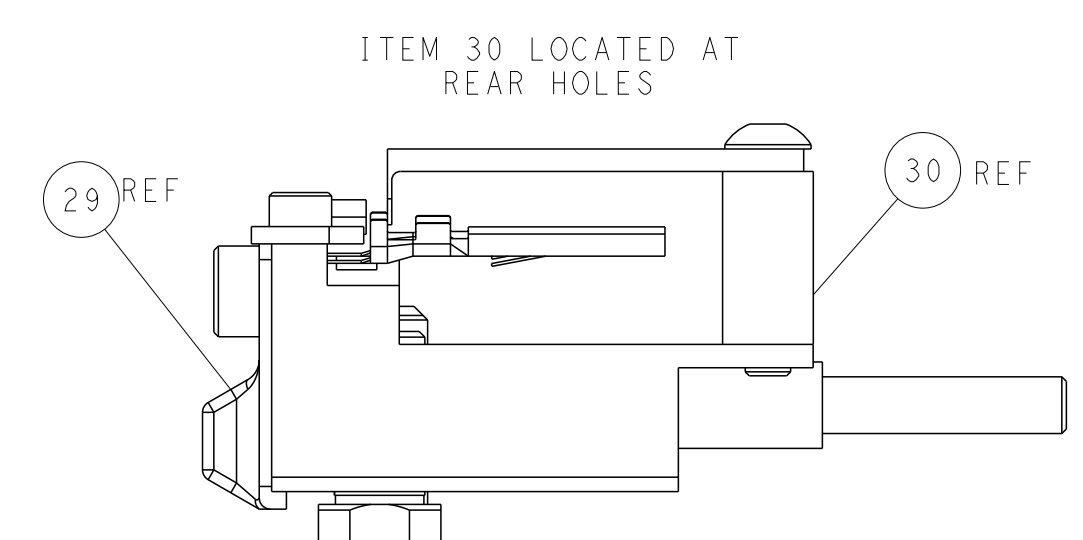
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION

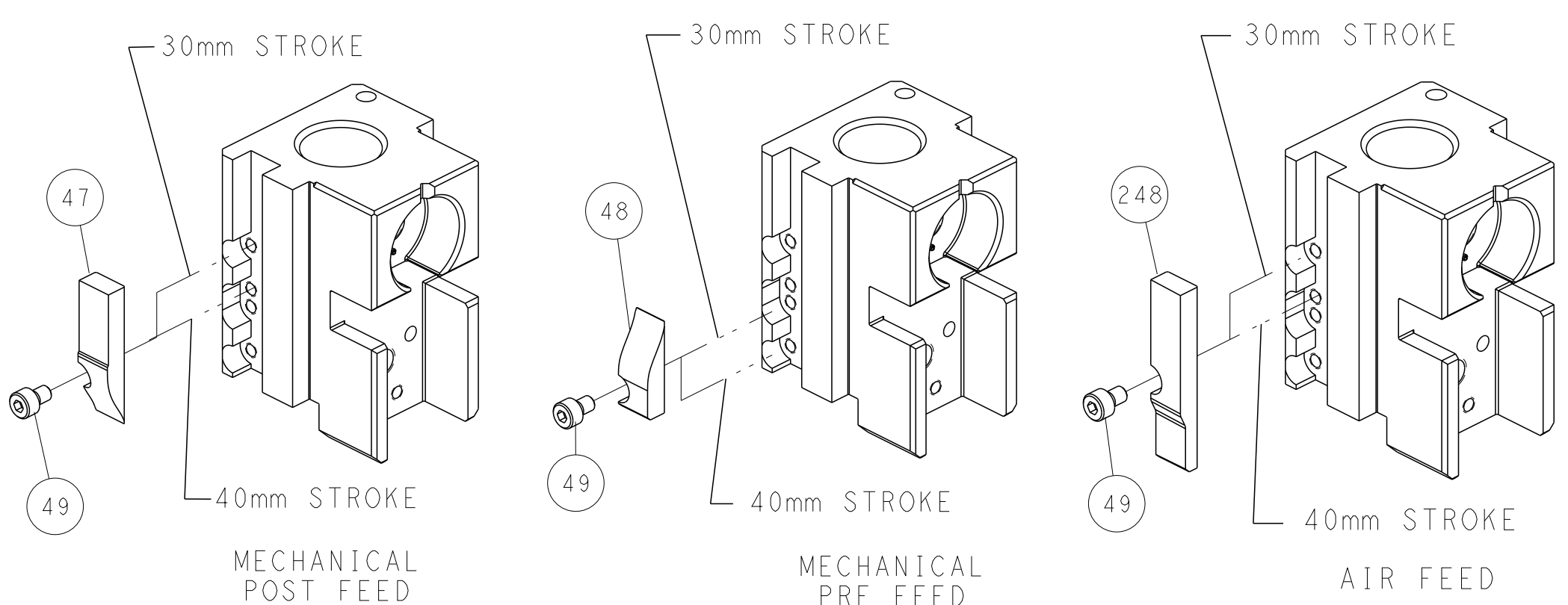


RAM AND HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

CAM POSITIONS



Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		NAME Ocean Seal Feed Applicator	
		PRODUCT SPEC APPLICATION SPEC		SIZE A1	
MATERIAL -		WEIGHT -		CAGE CODE 00779	
DRAWING NO C-2266294		RESTRICTED TO -		SCALE 1:2	
Customer Accessible Production Drawing		SHEET 2 OF 4		REV B	

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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2266294-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2266294-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266294-7	A	CRIMP TOOLING KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.29 mm [.090]	F
INSUL	3.90 mm [.154]	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: YAZAKI TERMINAL YAZAKI CRIMP SPECIFICATION			
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 4.00-5.00 mm [.157-.197 IN]		INSULATION DIAMETER RANGE Ø1.40-1.90 mm [.055-.075 IN]	
TERMINAL APPLICATION SPECIFICATION		YAZAKI SPEC	
TERMINALS APPLIED			
TE TERMINAL	YAZAKI TERMINAL	TE SEAL	YAZAKI SEAL
1949469-1	7114-4026	1572973-3	7114-3646
1949469-2	7114-1461	1572973-4	7114-3648
1949469-3	7114-4029-08	1949770-1	7157-7812
		1949770-2	7157-3821
		1949770-3	7157-7811-80
		1949770-4	7157-3924-80
		1949770-5	7157-3857-60
		1949770-6	7157-3926-60
		1949770-7	7157-3928-10
		286682-1	7157-7899-90
		1572973-1	7157-3648
		1572421-1	7158-3003-90
		1949371-1	7160-8234

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.25mm2	1.35+/-0.05 [.053+/- .002]	4.8
0.75mm2 OR 0.85mm2	1.25+/-0.05 [.049+/- .002]	5.9



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
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- 5 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
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TERMINAL NAME: TERMINAL			
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TERMINAL APPLICATION SPECIFICATION		YAZAKI SPEC	
TERMINALS APPLIED			
TE TERMINAL	YAZAKI TERMINAL	TE SEAL	YAZAKI SEAL
1572416-1	7116-4026	1572421-2	7158-3231-60
1572939-1	7116-1461	1572421-3	7158-3007-10
1572416-2	7116-4029-08	1572421-4	7158-3231-60
2025290-1	7116-4026	1572460-1	7158-3006-90
		1572422-1	7158-3008-80
		1572420-1	7158-3004-40
		1949371-1	7160-8234

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.25mm2	1.20+/-0.05 [.047+/- .002]	6.4
1.00mm2	1.15+/-0.05 [.045+/- .002]	6.9
0.75mm2 OR 0.85mm2	1.10+/-0.05 [.043+/- .002]	7.4

TERMINAL DATA: YAZAKI TERMINAL YAZAKI CRIMP SPECIFICATION			
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 4.00-5.00 mm [.157-.197 IN]		INSULATION DIAMETER RANGE Ø1.40-1.90 mm [.055-.075 IN]	
TERMINAL APPLICATION SPECIFICATION		NONE	
TERMINALS APPLIED			
TE TERMINAL	YAZAKI TERMINAL	TE SEAL	YAZAKI SEAL
1949469-1	7114-4026		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.50mm2	1.05+/-0.05 [.041+/- .002]	6.3

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

2		1					
LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	1	-	1803259-1	BUSHING, FLANGED	249
-	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
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-77	-22	-21	PART NO	DESCRIPTION	ITEM NO
DWG			15MAY2014	 TE Connectivity Harrisburg, PA 17105-3608	
CHK			15MAY2014		
G.BAILEY					
APVD			15MAY2014		
U.GUO				NAME	
PRODUCT SPEC				Ocean Side Feed Applicator	
APPLICATION SPEC				-	
WEIGHT			-	SIZE	
MATERIAL			-	CASE CODE	
FINISH			-	DRAWING NO	
Customer Accessible Production Drawing			SCALE	1:2	
			SHEET	3	
			OF	4	
			REV	B	

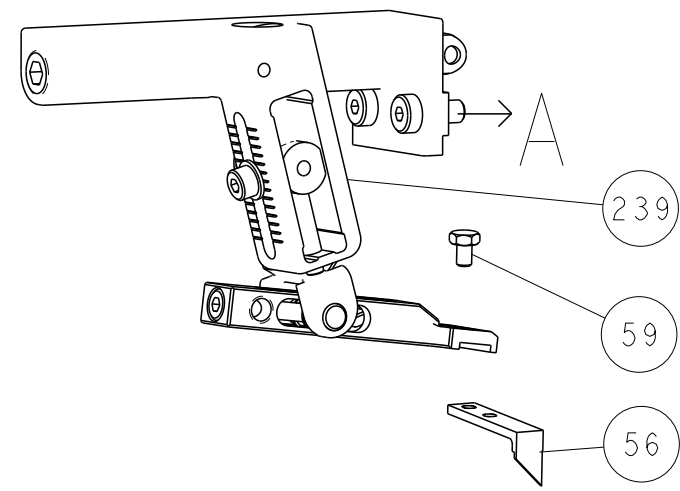
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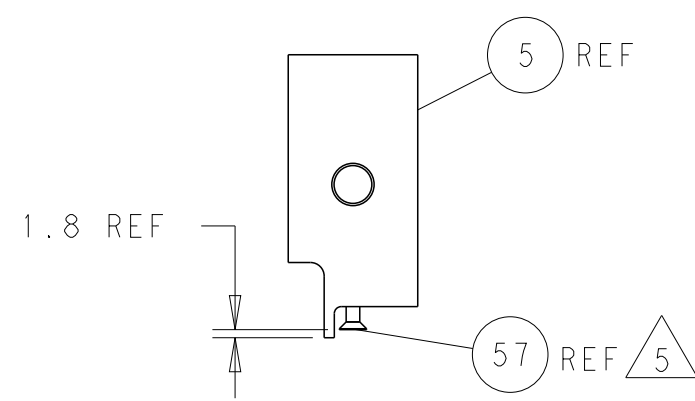
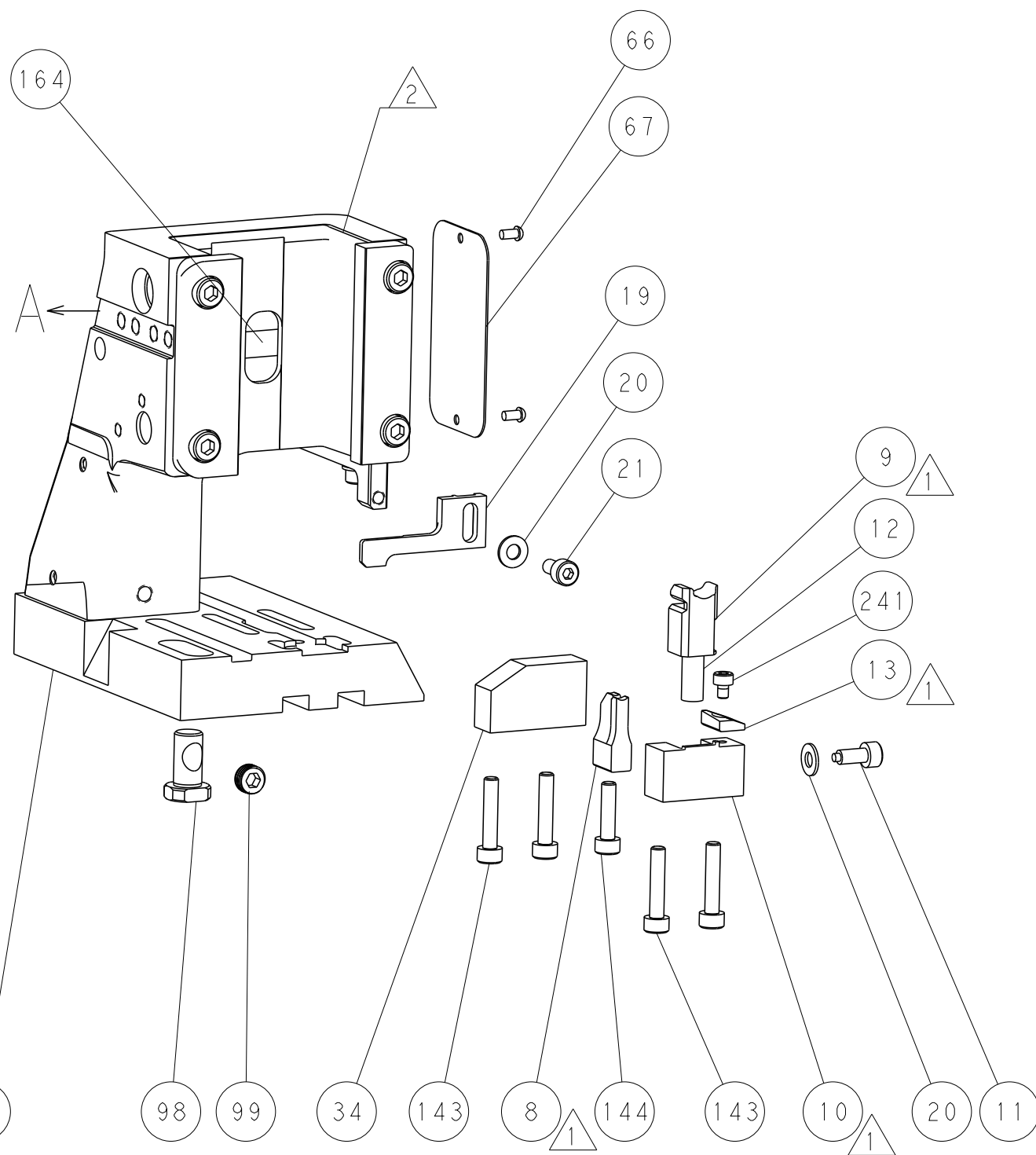
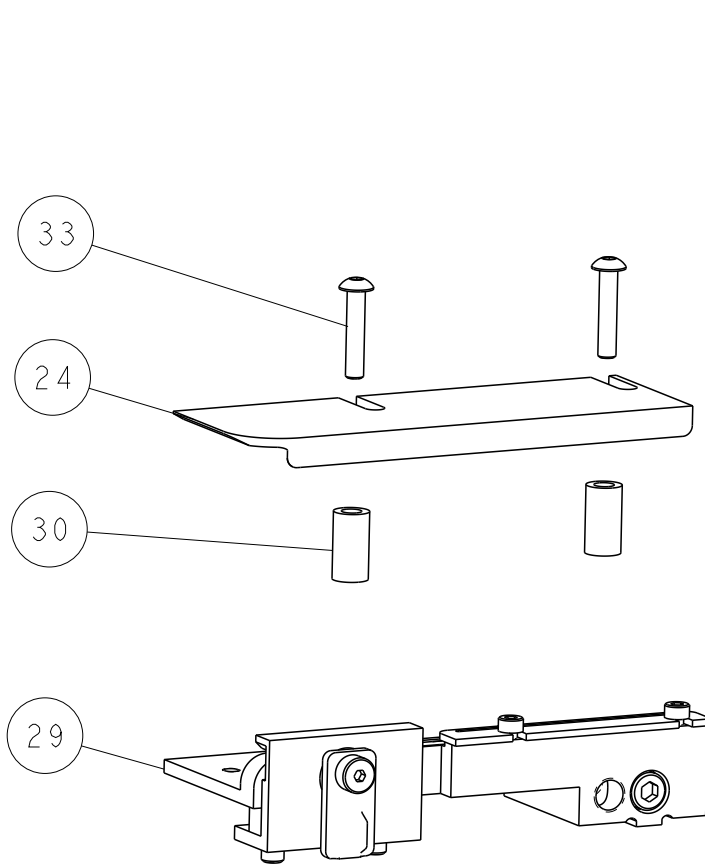
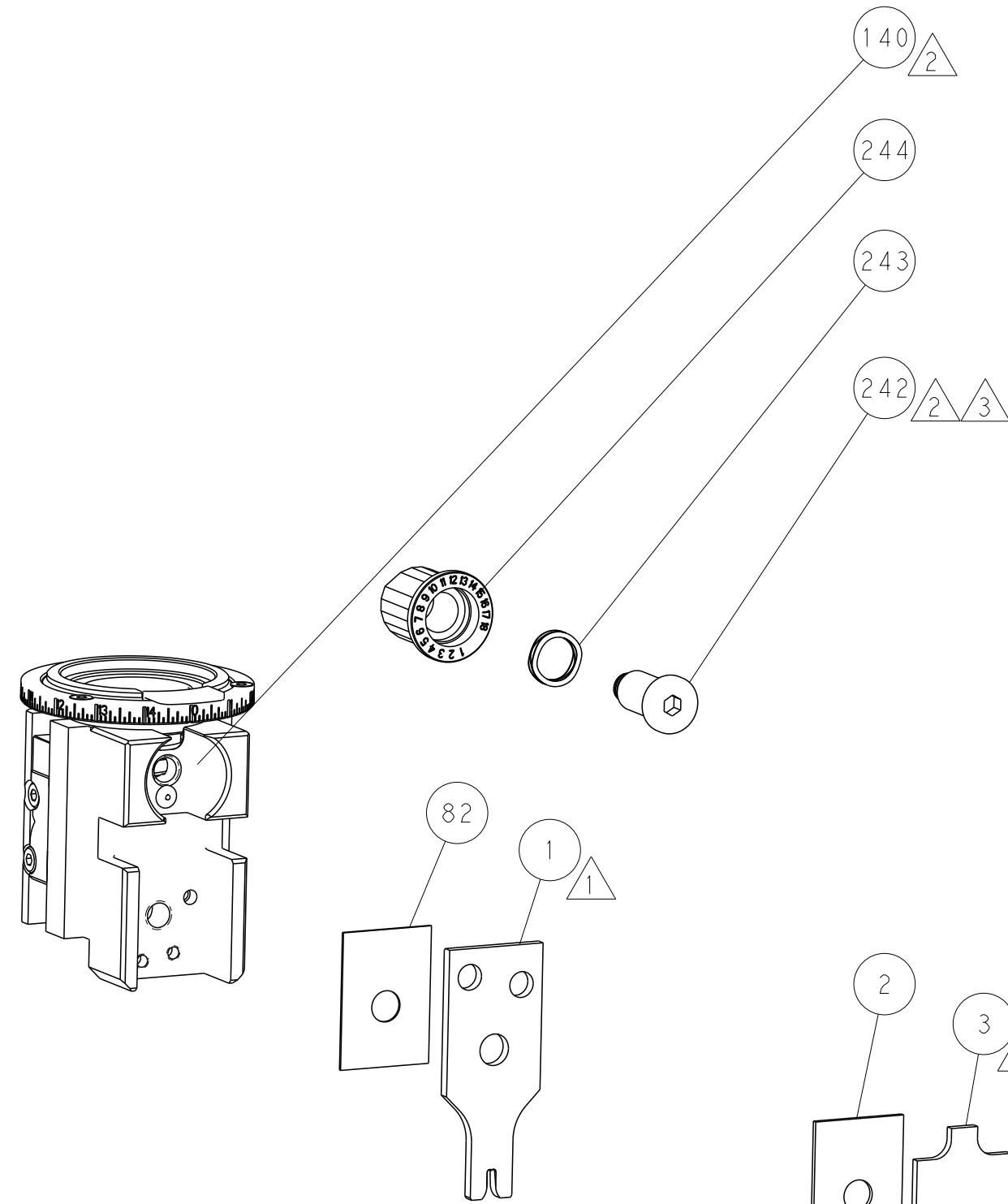
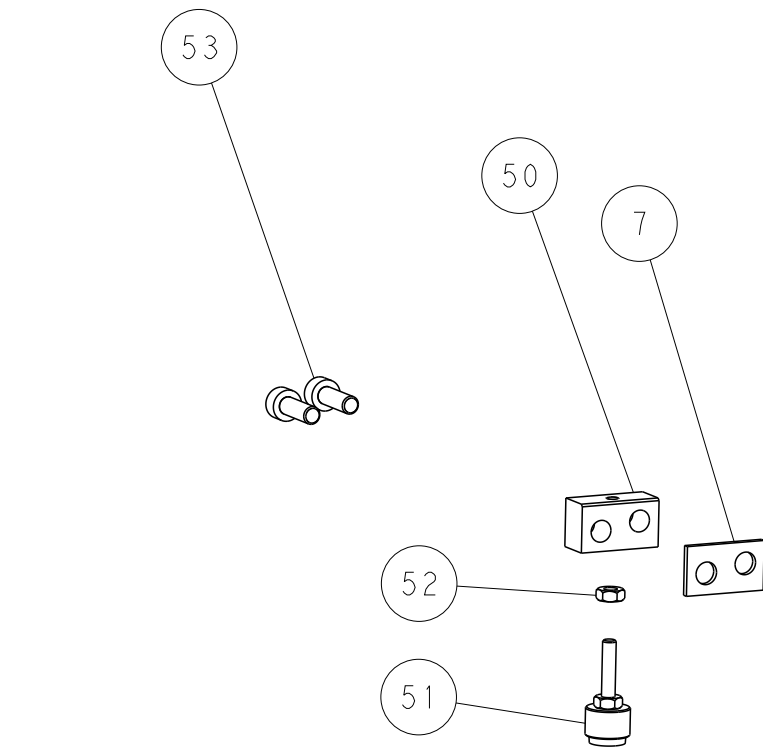
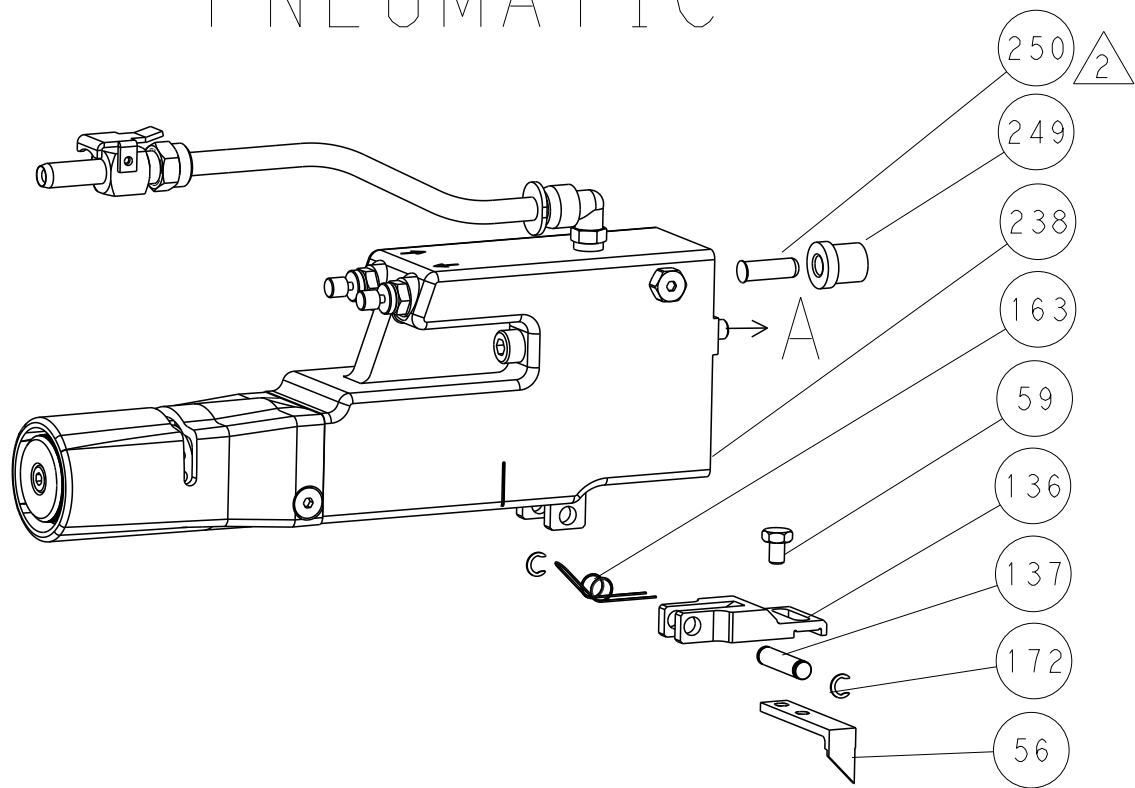
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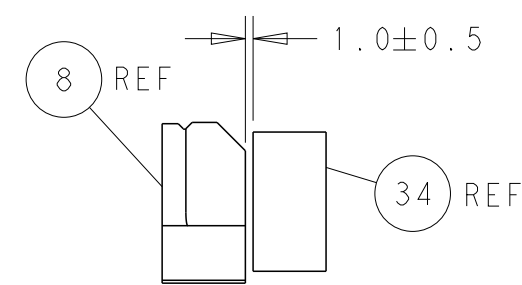
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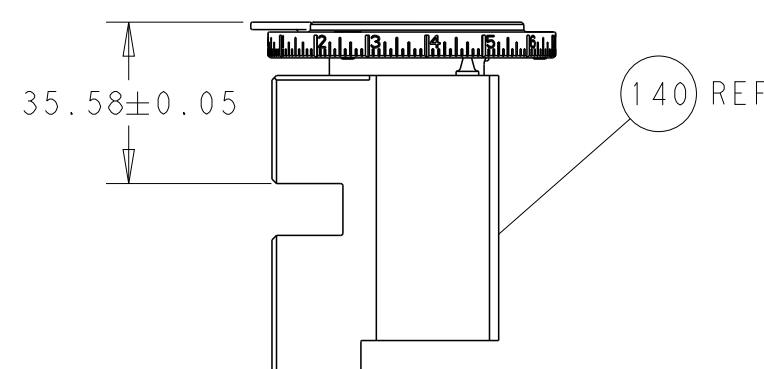
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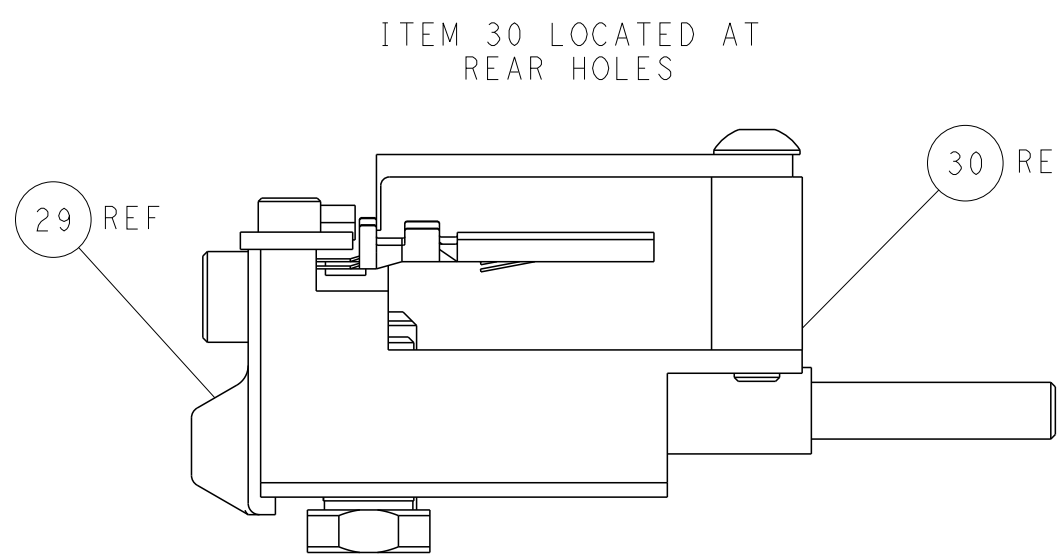
SHEAR DEPRESSOR DETAIL



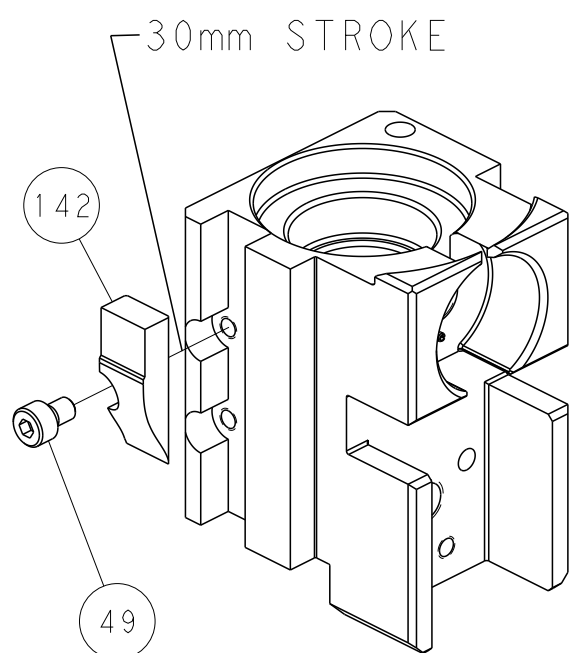
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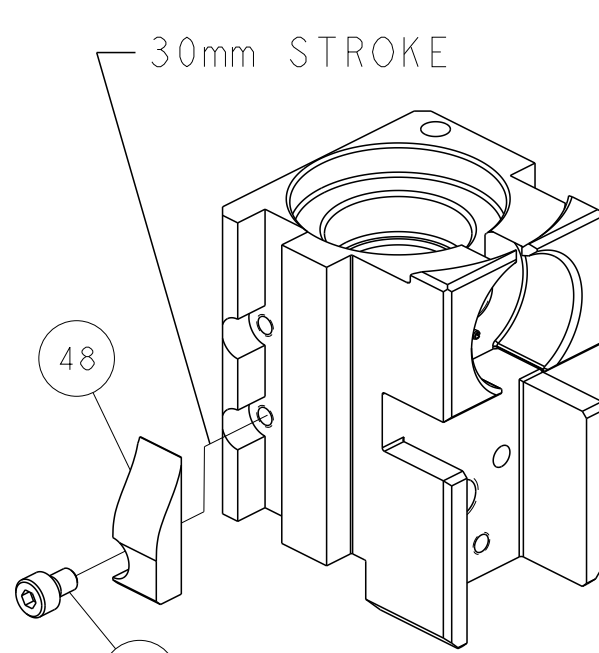
RAM SET-UP



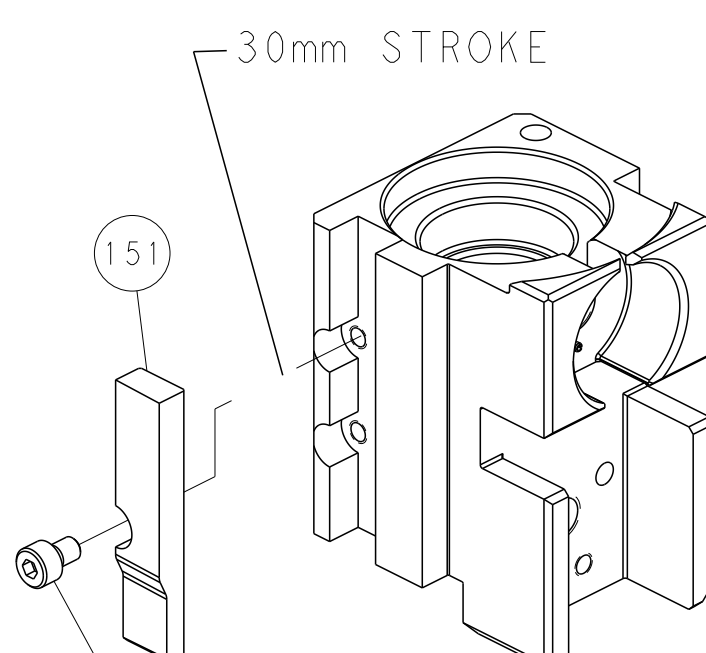
FEED TRACK POSITION
GUIDE BY INSULATION BARREL



MECHANICAL
POST FEED



MECHANICAL
PRE FEED



AIR FEED

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR THE LATEST VERSION.		OWN Y. YIN	15MAY2014	TE Connectivity Harrisburg, PA 17105-3608	
		CHK G. BAILEY	15MAY2014		
		APVD J. GUO	15MAY2014	NAME Ocean Side Feed Applicator	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIZE A1	
		0 PLC ±.005		CAGE CODE 00779	
		1 PLC ±.005		DRAWING NO 2266294	
		2 PLC ±.005		RESTRICTED TO	
		3 PLC ±.005			
		4 PLC ±.005			
		ANGLES FINISH			
MATERIAL -		WEIGHT -		SCALE 1:2	
				SHEET 4 OF 4	
				REV B	

D

C

B

A