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ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED

2266279-1

F

FINE CRIMP HEIGHT ADJUST

MECHANICAL

PNEUMATIC FEED
SERVO LATCH PLATE
SMART APPLICATOR

2119950-1
2119951-1
2161326-1

1338685-1
-
-

5-18022-5
8-2266279-5
8-2266279-4

2119641-1
1901094-3
-

2119799-1
2-1752354-5
-

2063440-1
2168400-6 (QUANTITY 2)
-

2266279-2

F

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED
SERVO LATCH PLATE
SMART APPLICATOR

2119949-1
2119951-1
2161326-1

1338685-1
-
-

5-18022-5
8-2266279-5
8-2266279-4

2119653-1
1901094-3
-

-
2-1752354-5
-

-
2168400-6 (QUANTITY 2)
-

2266279-5

F

FINE CRIMP HEIGHT ADJUST

SERVO
LATCH PLATE

MECHANICAL FEED
PNEUMATIC FEED

2119949-1
2119950-1

1338685-1
1338685-1

5-18022-5
5-18022-5

2119653-1
2119641-1

-
2119799-1

-
2063440-1

2266279-6

F

NON-CRIMP HEIGHT ADJUST

SERVO
LATCH PLATE

-

-

-

-

-

-

2266279-7

F

FINE CRIMP HEIGHT ADJUST

NONE

-

-

-

-

-

-

7-2266279-7

B

CRIMP TOOLING KIT

-

-

-

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

0.63 mm [.025]

F

INSUL

0.94 mm [.037]

F

APPLICATOR INSTRUCTIONS

408-10389

TERMINAL DATA: HIROSE TERMINAL HIROSE CRIMP SPECIFICATION			
TERMINAL NAME: 1.25 PITCH MINIATURE CRIMPING CONNECTOR			
WIRE STRIP LENGTH 1.24-2.00 mm [.049- .079 IN]		INSULATION DIAMETER RANGE Ø0.50-0.90 mm [.020- .035 IN]	
TERMINAL APPLICATION SPECIFICATION	TAD-P-0506	-	-
TERMINALS APPLIED			
TE TERMINAL	HIROSE TERMINAL	TE TERMINAL	HIROSE TERMINAL
2113453-1	DF13-3032-SCFA		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
30 AWG		0.45+/-0.02 [.018+/- .0008]		8.2
32 AWG		0.43+/-0.02 [.017+/- .0008]		8.5

-
- 1

RECOMMENDED SPARE PARTS
- 2

GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266279-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266279-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266279-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266279-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- 7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12

WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 5.35.
13. THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL SL200/BT722 TERMINATING UNIT.
- 14

TERMINAL LUBRICANT IS RECOMMENDED.

TERMINAL DATA: HIROSE TERMINAL HIROSE CRIMP SPECIFICATION			
TERMINAL NAME: 1.25 PITCH MINIATURE CRIMPING CONNECTOR			
WIRE STRIP LENGTH 1.24-2.00 mm [.049- .079 IN]		INSULATION DIAMETER RANGE Ø0.50-0.90 mm [.020- .035 IN]	
TERMINAL APPLICATION SPECIFICATION	TAD-P-0506	-	-
TERMINALS APPLIED			
TE TERMINAL	HIROSE TERMINAL	TE TERMINAL	HIROSE TERMINAL
2113453-2	DF13-3032-SCF		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
30 AWG		0.47+/-0.02 [.019+/- .0008]		8.2
32 AWG		0.45+/-0.02 [.018+/- .0008]		8.5

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

1

-	1	1	1	1	1	1-2119791-4	DEPRESSOR, WIRE	261
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	1803259-1	BUSHING, FLANGED	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1	LOC A	DIS 66	REVISIONS						
			P	LTR	DESCRIPTION	DATE	DWN	APVD	
				C	ECR-16-000902	21JAN2016	KH	CT	
				D	ECR-16-006425	03MAY2016	JH	TE	
				E	ECR-16-013748	28SEP2016	MP	GB	
				F	ECR-17-011803	14AUG2017	TB	CT	

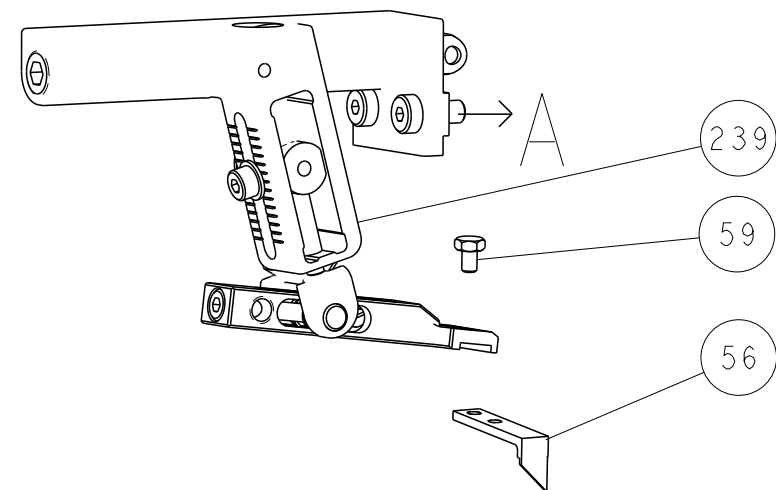
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-1	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-22281-8	SPRING, COMPRESSION	121
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	96
-	2	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95
-	1	1	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93
-	1	1	1	1	1	2-455888-1	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62
-	2	2	2	2	2	2-18032-5	SCR, SET, FLT PNT, M5 X 20.0	61
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2-2119656-1	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	1-2119644-4	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	3-1752356-9	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1320908-9	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2-1901086-0	PLATE, STRIP GUIDE	29
-	2	2	2	2	2	22283-1	SPRING, COMPRESSION	27
-	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	240792-3	DRAG, TERMINAL	25
-	1	1	1	1	1	1-1320928-9	STRIP GUIDE	24
-	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-5	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1803095-6	FLOATING SHEAR, FRONT -	9
-	1	1	1	1	1	1803334-1	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	2-2119757-2	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	4-238011-8	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	1	1-1803326-7	CRIMPER, INSULATION F	3
-	-	-	-	-	-	-	-	2
-	1	1	1	1	1	1803323-2	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

THIS IS SUBJECT TO CHANGE AND SUBJECT TO THE CUSTOMER'S REQUIREMENTS. THE CUSTOMER'S REQUIREMENTS SHALL BE CONTACTED FOR THE LATEST REVISION.				OWN X. ZHAO	23APR2014	 TE Connectivity Harrisburg, PA 17105-3608	
				CHK L. ZHANG	23APR2014		
DIMENSIONS: mm				APVD T. ELBIN	23APR2014		
				PRODUCT SPEC			
				APPLICATION SPEC		NAME Ocean Side Feed Applicator	
MATERIAL -				WEIGHT -		SIZE A1	CAGE CODE 00779
						DRAWING NO C=2266279	RESTRICTED TO -
				Customer Accessible Production Drawing		SCALE 1:2	SHEET 1 OF 4
						REV F	

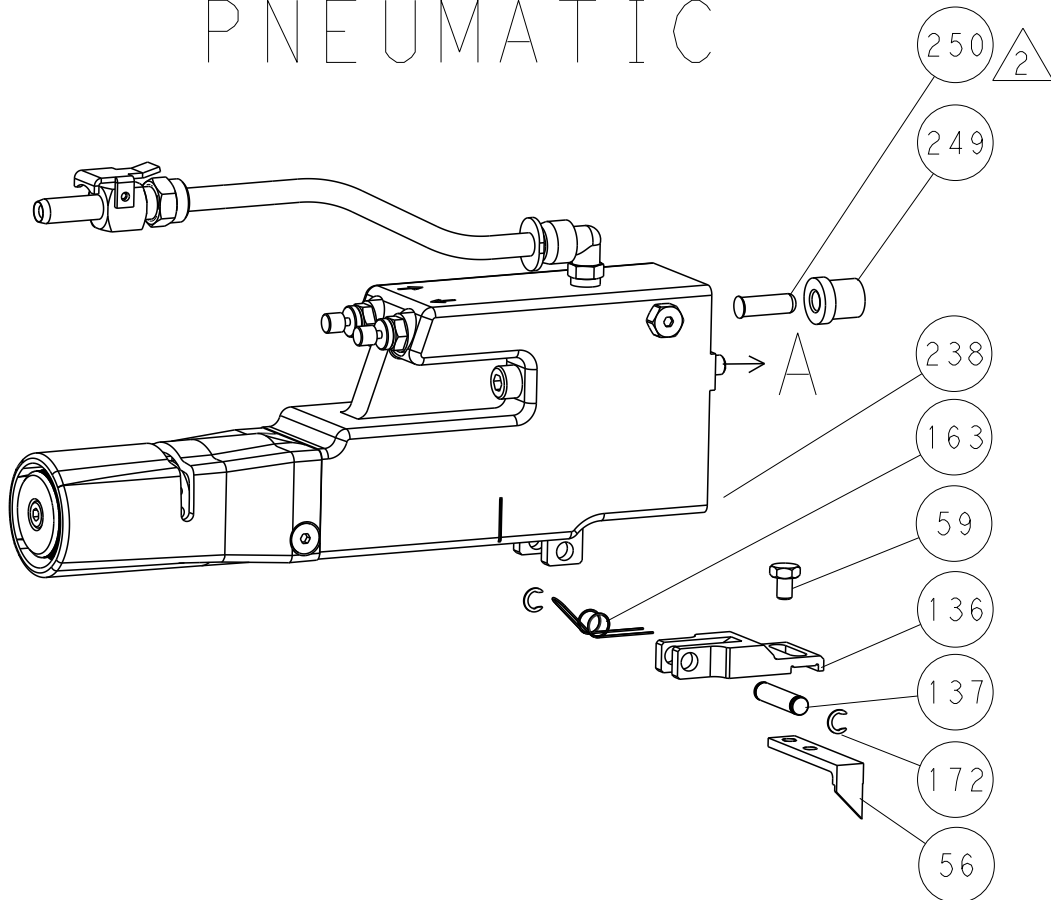
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	SEE SHEET 1		-	-	-

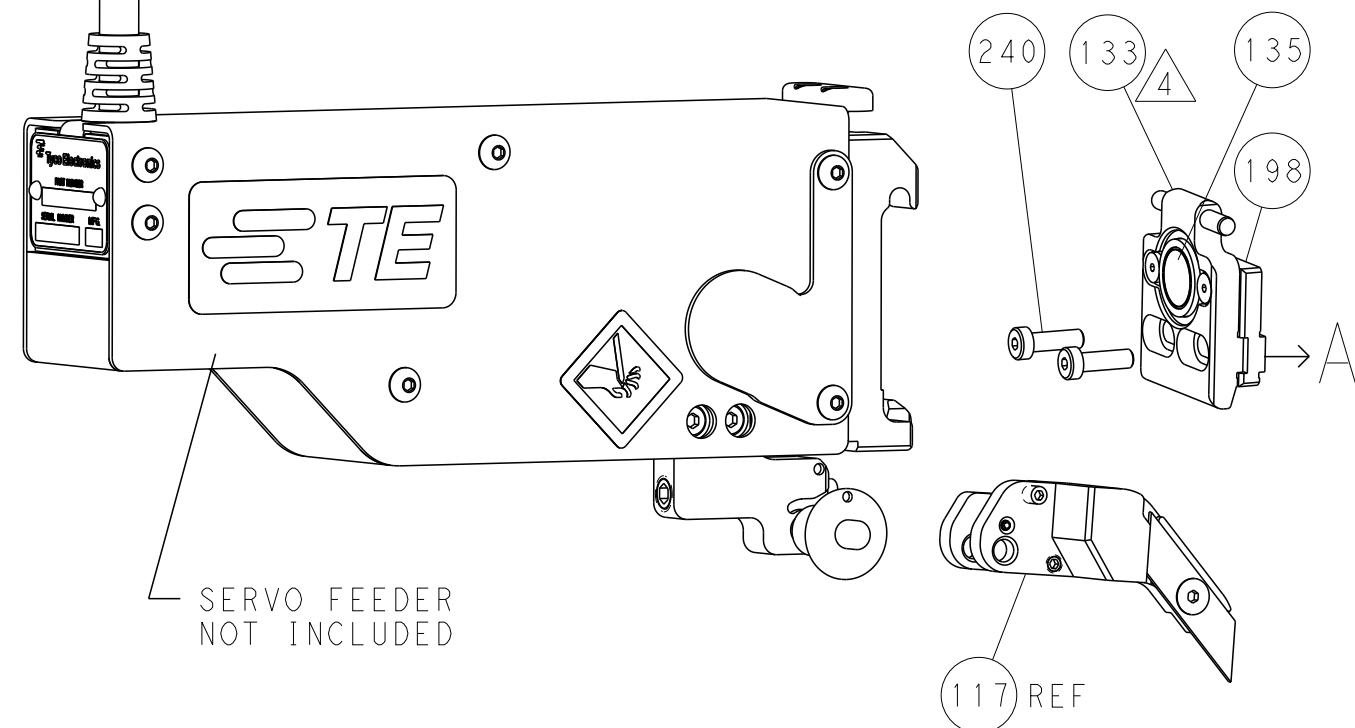
FEED TYPE MECHANICAL



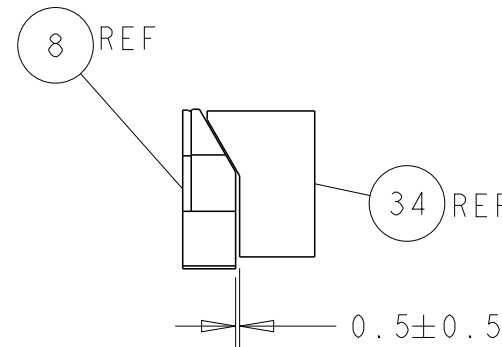
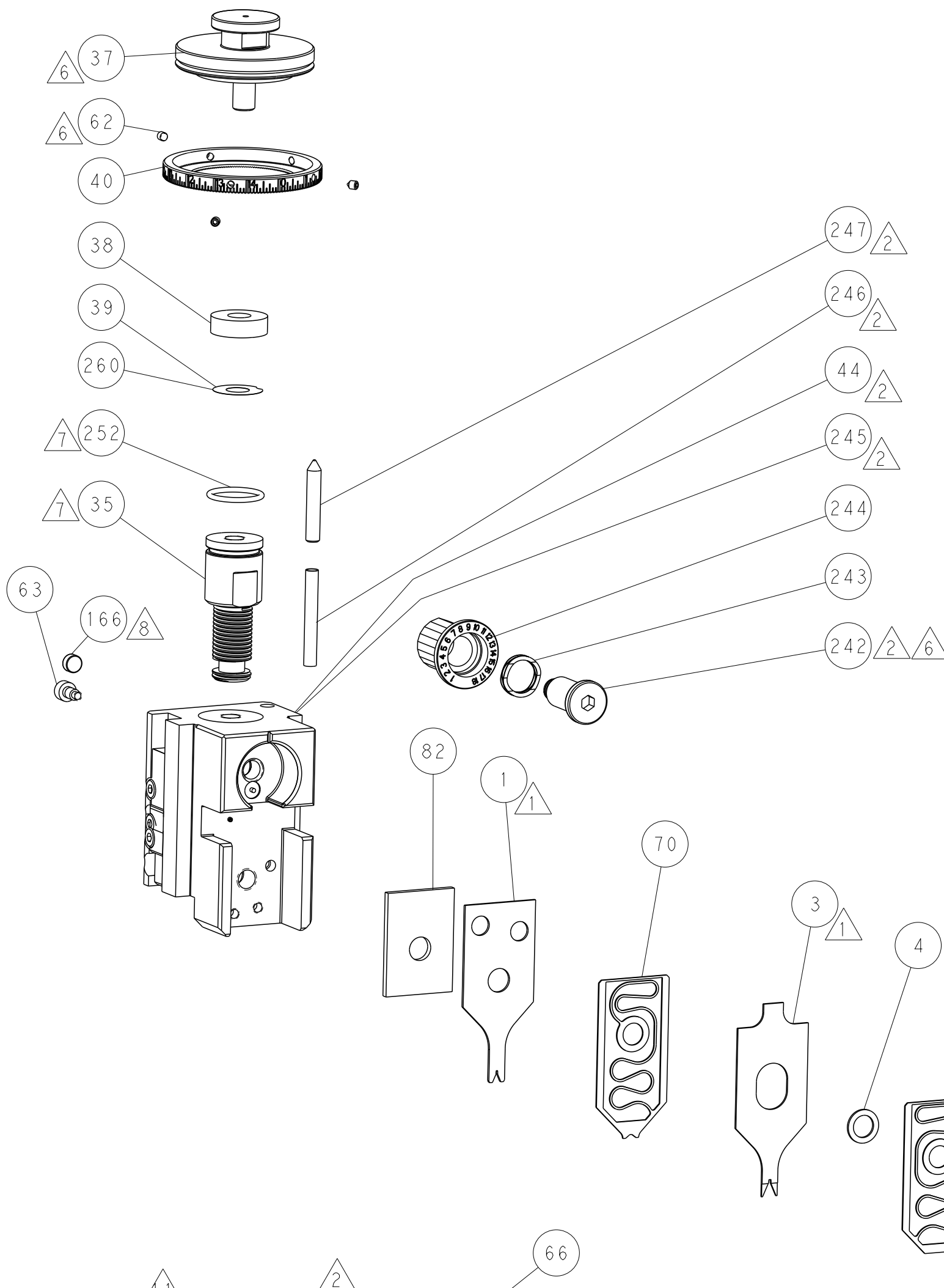
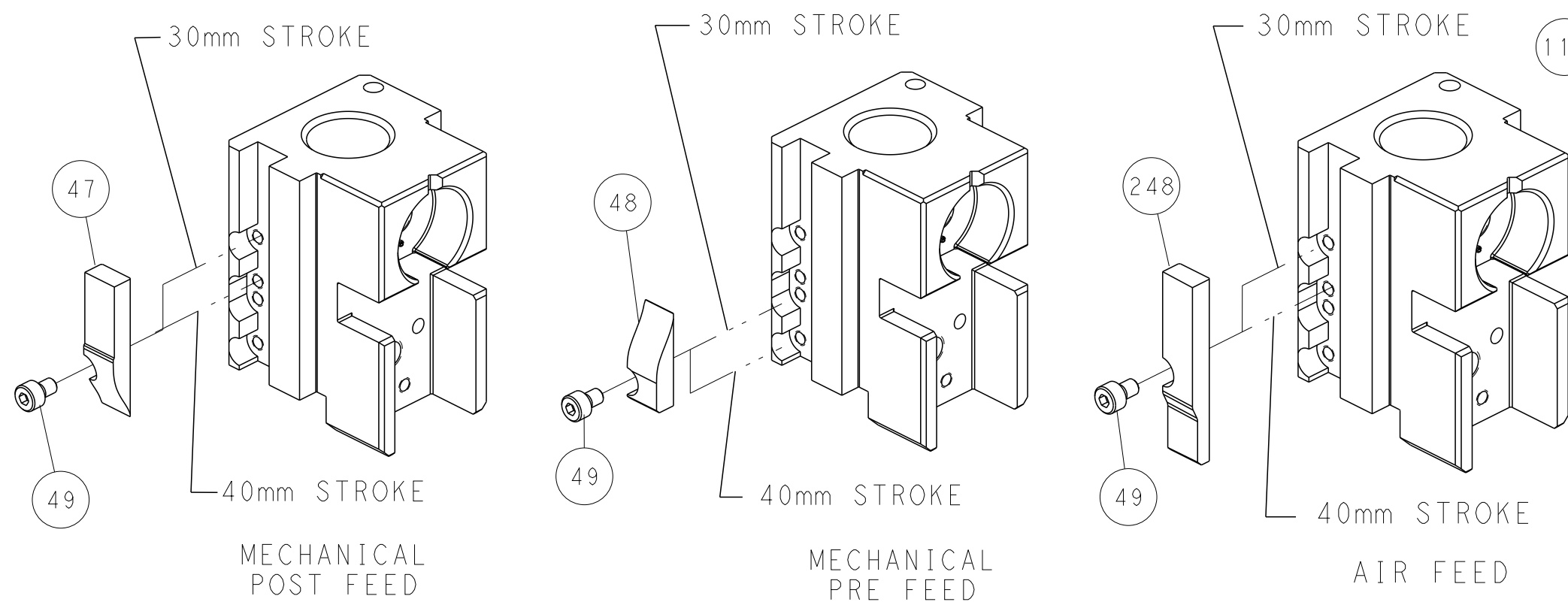
PNEUMATIC



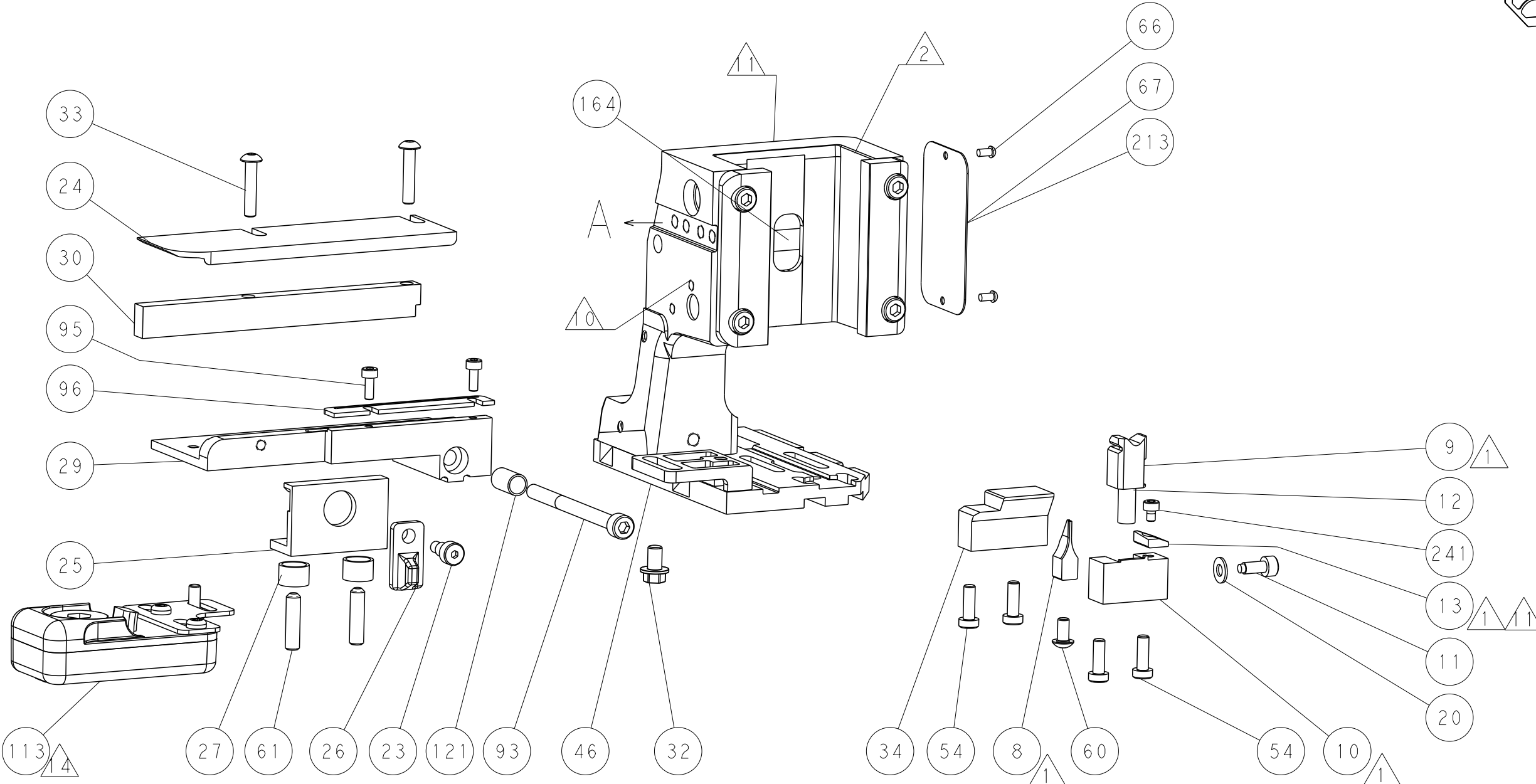
SERVO LATCH PLATE



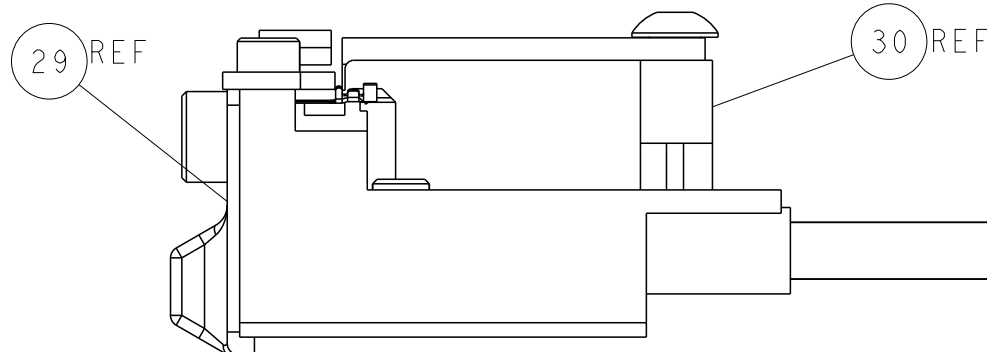
CAM POSITIONS



TERMINAL SUPPORT LOCATION



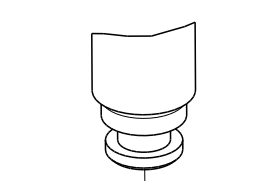
ITEM 30 LOCATED AT
FRONT HOLES



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS THE RESPONSIBILITY OF THE USER TO CONTACT THE ORGANIZATION FOR THE LATEST VERSION.		DWN	X. ZHAO	23APR2014	TE Connectivity Harrisburg, PA 17105-3608	
		CHK	L. ZHANG	23APR2014		
		APVD	T. ELBIN	23APR2014	NAME	
		PRODUCT SPEC			Ocean Side Feed Applicator	
		APPLICATION SPEC			-	
		WEIGHT			-	
		Customer Accessible Production Drawing			SCALE	
		1:2			SHEET	
		2			OF 4	
		REV			F	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER 	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2266279-1	F	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2266279-5	1901094-3	2-1752354-5	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266279-4	-	-	-
	2-2266279-2	F	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2266279-5	1901094-3	2-1752354-5	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266279-4	-	-	-
	2-2266279-5	F	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
PNEUMATIC FEED					2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1	
2-2266279-7	F	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-	-
7-2266279-7	B	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	0.63 mm [.025]	F
INSUL	0.94 mm [.037]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: HIROSE TERMINAL HIROSE CRIMP SPECIFICATION			
TERMINAL NAME: 1.25 PITCH MINIATURE CRIMPING CONNECTOR			
WIRE STRIP LENGTH 1.24-2.00 mm [.049-.079 IN]		INSULATION DIAMETER RANGE Ø0.50-0.90 mm [.020-.035 IN]	
TERMINAL APPLICATION SPECIFICATION	TAD-P-0506	-	-
-	-	-	-
TERMINALS APPLIED ³			
TE TERMINAL	HIROSE TERMINAL	TE TERMINAL	HIROSE TERMINAL
2113453-1	DF13-3032-SCFA		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
30 AWG		0.45+/-0.02 [.018+/- .0008]		8.2
32 AWG		0.43+/-0.02 [.017+/- .0008]		8.5

TERMINAL DATA: HIROSE TERMINAL HIROSE CRIMP SPECIFICATION			
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TERMINAL APPLICATION SPECIFICATION	TAD-P-0506	-	-
-	-	-	-
TERMINALS APPLIED ³			
TE TERMINAL	HIROSE TERMINAL	TE TERMINAL	HIROSE TERMINAL
2113453-2	DF13-3032-SCF		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
30 AWG		0.47+/-0.02 [.019+/- .0008]		8.2
32 AWG		0.45+/-0.02 [.018+/- .0008]		8.5

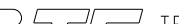
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	1-2119791-4	DEPRESSOR, WIRE	261
-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	1803259-1	BUSHING, FLANGED	249
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

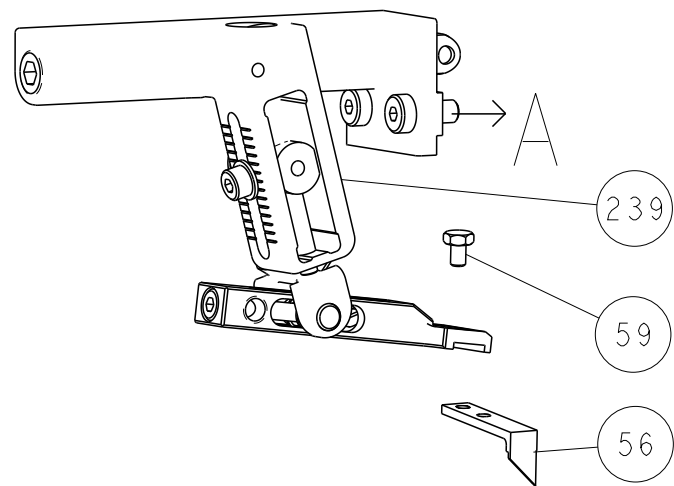
SET UP GAUGE 2119599-1	LOC A	DIS 66	REVISIONS					
			P	LTR	DESCRIPTION	DATE	OWN	APVD
			-		SEE SHEET 1	-	-	-

-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-1	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
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-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
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-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
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-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
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-	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	96
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-	1	1	1	1	2-455888-1	SPACER, CRIMPER	82
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-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
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-	2	2	2	2	2-18032-5	SCR, SET, FLT PNT, M5 X 20.0	61
-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	1	1338685-1	PAWL, FEED	56
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
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-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
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-	2	2	2	2	22283-1	SPRING, COMPRESSION	27
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-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-5	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1803095-6	FLOATING SHEAR, FRONT -	9
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-	1	1	1	1	2-2119757-2	DEPRESSOR, SHEAR	5
-	1	1	1	1	4-238011-8	BLOCK, CRIMPER SPACER	4
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1	1	1	1	1	1803323-2	CRIMPER, WIRE PREMIUM	1
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

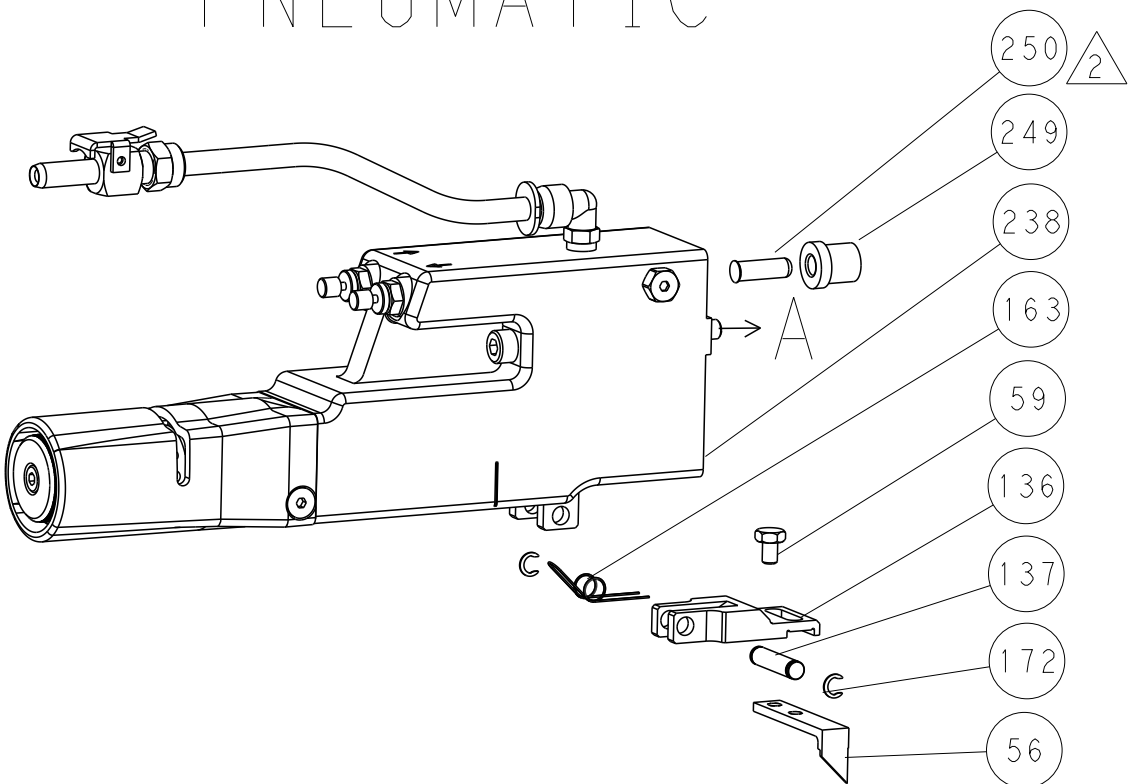
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				CHK L. ZHANG	23APR2014				
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T. ELBIN	23APR2014	NAME		Ocean Side Feed Applicator	
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES FINISH		PRODUCT SPEC - APPLICATION SPEC -		SIZE		RESTRICTED TO	
MATERIAL -		FINISH -		WEIGHT -		A 00779 C=2266279		-	
Customer Accessible Production Drawing						SCALE 1:2		SHEET 3 OF 4	
								REV F	

LOC		DIST		REVISONS			
A	66	P	LYR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

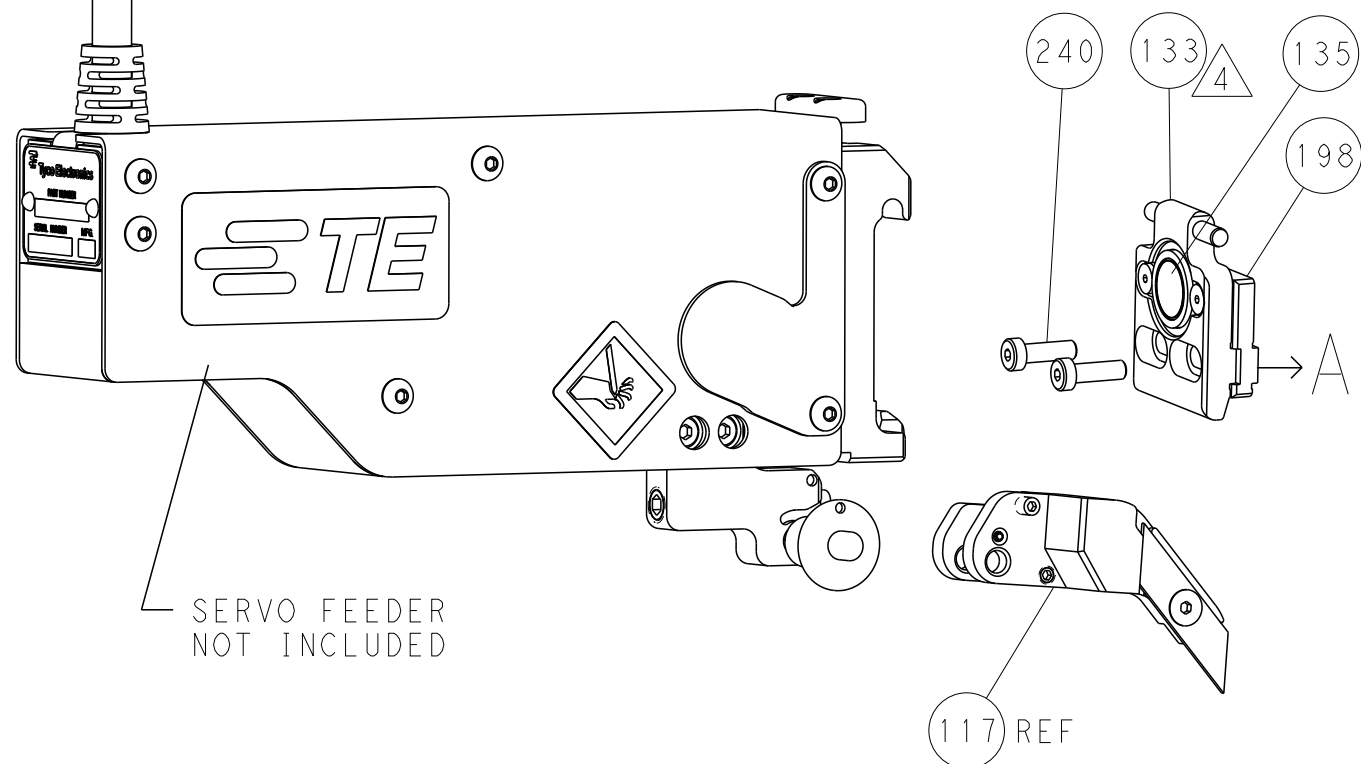
FEED TYPE
MECHANICAL



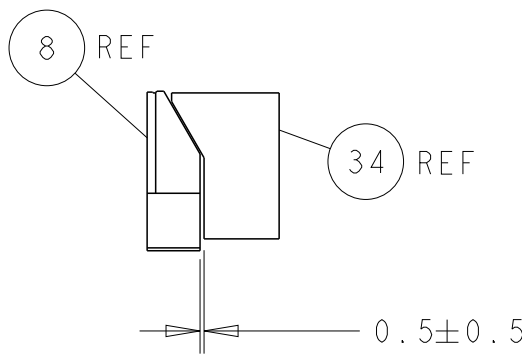
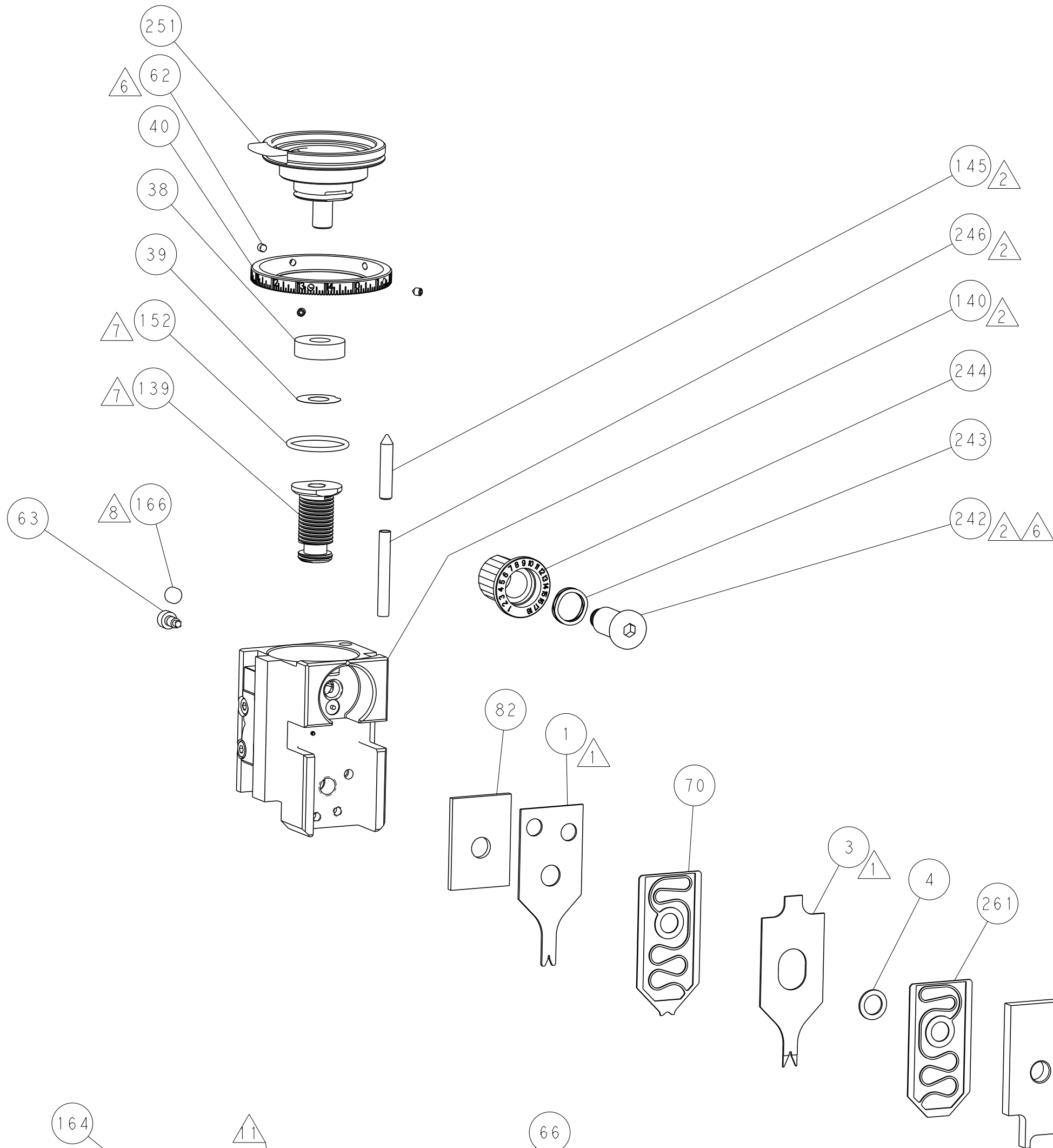
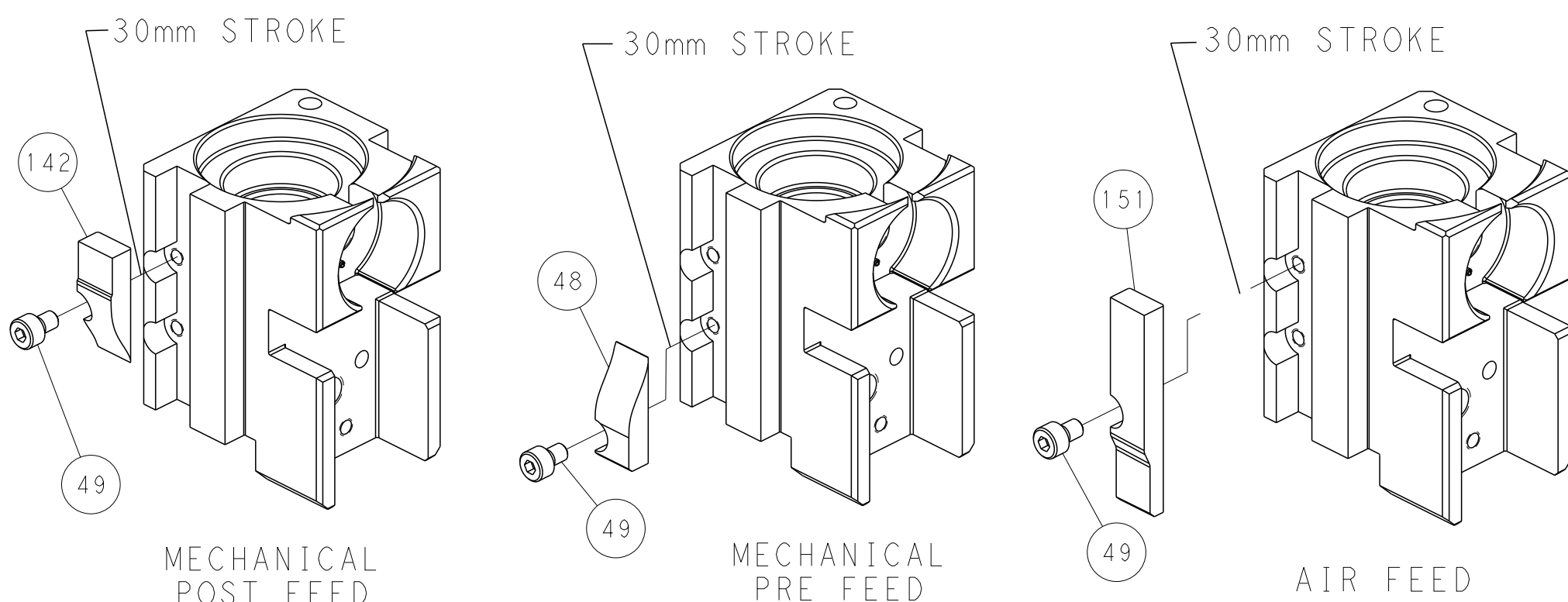
PNEUMATIC



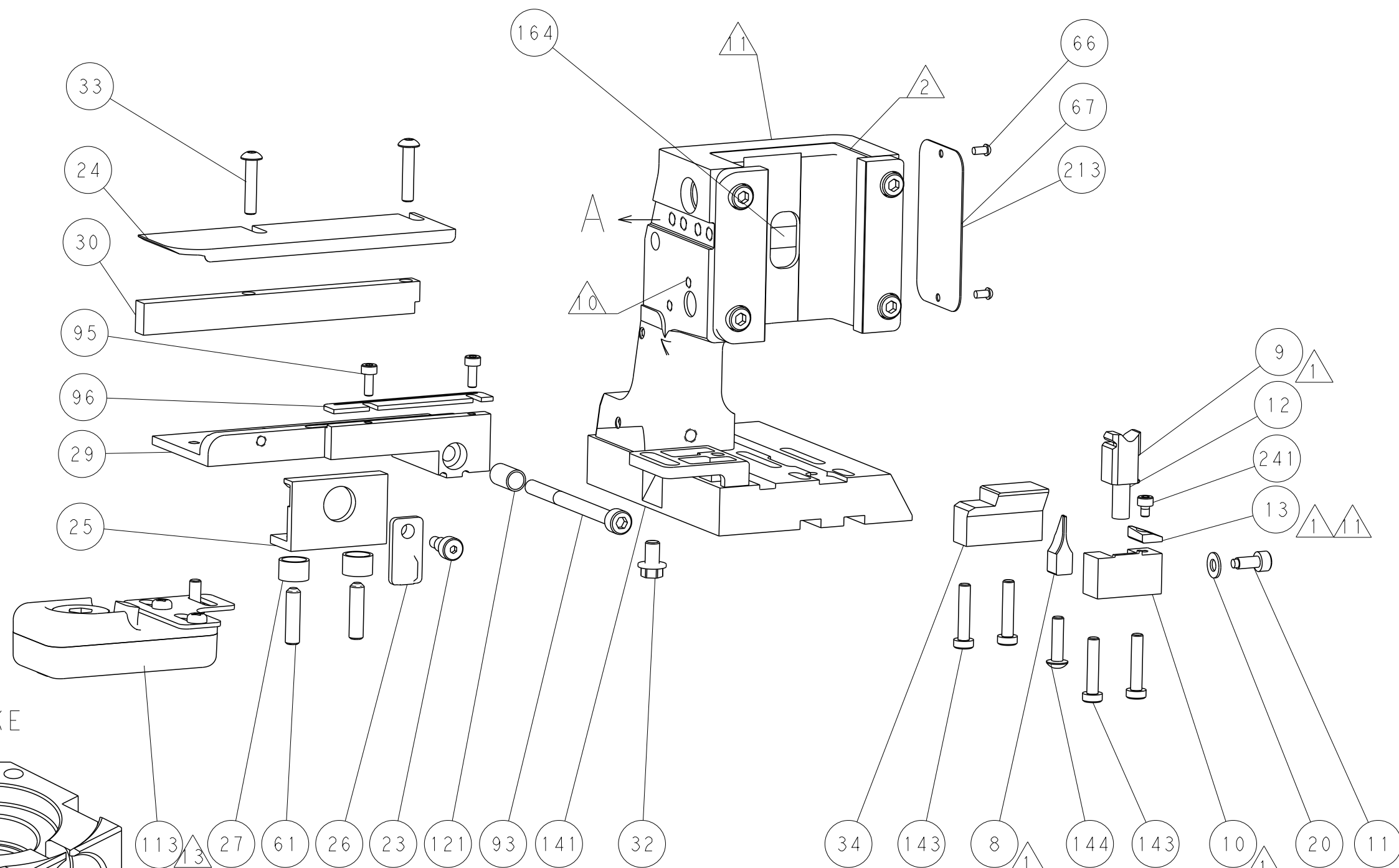
SERVO
LATCH PLATE



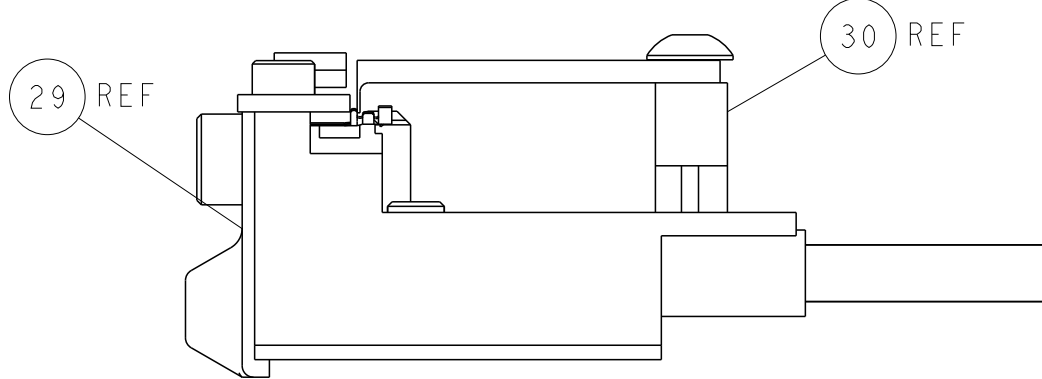
CAM POSITIONS



TERMINAL SUPPORT LOCATION



ITEM 30 LOCATED AT
FRONT HOLES



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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		CHK	L. ZHANG	23APR2014		
		APVD	T. ELBIN	23APR2014	NAME	
		PRODUCT SPEC			Ocean Side Feed Applicator	
		APPLICATION SPEC				
		WEIGHT			SIZE	
					A1 00779 C=2266279	
		Customer Accessible Production Drawing			RESTRICTED TO	
					SCALE	
					1:2 SHEET 4 OF 4 REV F	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION