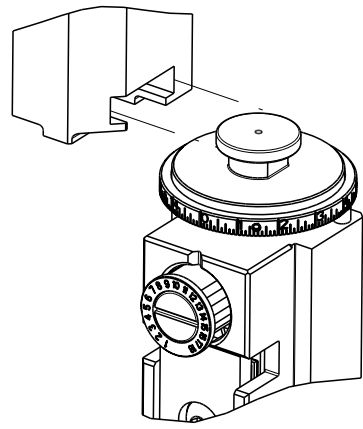


8		7	
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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266119-1	G	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266119-2	G	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2266119-1	G	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2266119-2	G	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2266119-1	G	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2266119-2	G	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2266119-7	C	CRIMP TOOLING KIT	-
7-2266119-8	C	APPLICATOR CONVERSION KIT	-

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER

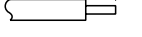


APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.75 mm [.069]	F
INSUL	1.73 mm [.068]	O

APPLICATOR INSTRUCTIONS
408-35042



⚠ APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266116-8	Ø2.74-3.18mm [.108-.125]
7-2266117-8	Ø2.31-2.72mm [.091-.107]
7-2266118-8	Ø1.91-2.29mm [.075-.090]
7-2266119-8	Ø1.60-2.16mm [.063-.085]
7-2266120-8	Ø1.27-1.57mm [.050-.062]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 20			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		 INSULATION DIAMETER RANGE Ø1.60-2.16 mm [.063-.085 IN]	
TERMINAL APPLICATION SPECIFICATION 		114-151003 - - -	
TERMINALS APPLIED 			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1572032-3	1060-20-0222	1572032-4	1060-20-0244
1572032-8	1060-20-0277		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.50mm2	1.47+0.03/-0.05 [.058+.001/- .002]	3.4
16 AWG	1.27+0.03/-0.05 [.050+.001/- .002]	5.4
1.00mm2	1.27+0.03/-0.05 [.050+.001/- .002]	5.4
18 AWG	1.24+0.03/-0.05 [.049+.001/- .002]	5.7
0.75mm2	1.22+0.03/-0.05 [.048+.001/- .002]	5.9
0.60mm2	1.07+0.03/-0.05 [.042+.001/- .002]	7.4
20 AWG	0.99+0.03/-0.05 [.039+.001/- .002]	8.2
0.50mm2	0.97+0.03/-0.05 [.038+.001/- .002]	8.4
22 AWG	0.94+0.03/-0.05 [.037+.001/- .002]	8.7
0.35mm2	0.94+0.03/-0.05 [.037+.001/- .002]	8.7



⚠1 RECOMMENDED SPARE PARTS

⚠2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.

⚠3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180.

⚠4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

⚠5 TERMINAL LUBRICANT IS RECOMMENDED.

6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

⚠7 SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 20			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø1.60-2.16 mm [.063-.085 IN]	
TERMINAL APPLICATION SPECIFICATION 114-151003		-	
TERMINAL APPLICATION SPECIFICATION -		-	
TERMINALS APPLIED 5			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286680-3	1062-20-0222	286680-4	1062-20-0244
1-286680-1	1062-20-0277		

*WARNING

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

2			1				
LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			D1	ECR-18-001284	26 JAN 2018	MZ	GB
			E	ECR-18-012175	31 JUL 2018	TB	TE
			F	ECR-19-010868	11 JUL 2019	FJ	TE
			G	ECR-20-003065	02 MAR 2020	JWC	GB

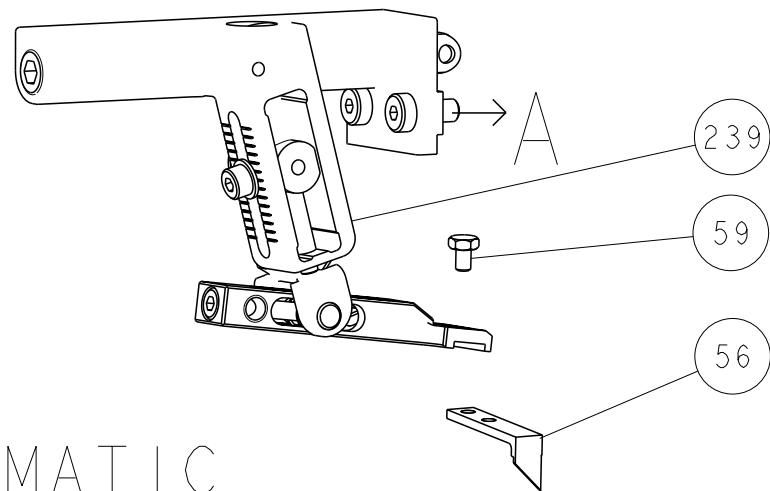
-	-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
-	-	-	-	1	1	-	-	1-1752354-8	STANDOFF,HOLD-DOWN	180
-	-	-	-	1	1	-	-	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	1	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	1	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	-	1	1	1	1	1	1	455888-7	SPACER, CRIMPER	82
1	-	-	-	-	-	-	-	2266119	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	-	1	1	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	-	2	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	1	1	1	1	1	1	1803382-1	HOLD DOWN, SPRING LOADED	50
-	-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	1	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	2	2	2	2	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	-	1	1	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT -	9
1	1	2	2	1	1	1	1	1-1803293-5	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	1	1	1	1	1	1	2-240641-8	SPACER	7
-	-	-	-	-	-	-	-	-	-	6
-	-	1	1	1	1	1	1	1-2119757-2	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	2	2	1	1	1	1	1803019-7	CRIMPER, INSULATION O	3
-	1	1	1	1	1	1	1	455888-8	SPACER, CRIMPER	2
-	1	2	2	1	1	1	1	1803364-2	CRIMPER, WIRE PREMIUM	1
-78	-77	-72	-71	-52	-51	-2	-1	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE ENGINEERING ORGANIZATION. IT SHOULD BE CONTROLLED FOR THE LATEST REVISION.				DWN R. KNEPPER 16-Oct-13	TE Connectivity Harrisburg, PA 17105-3608				
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK G. BAILEY 16-Oct-13	NAME Ocean Side Feed Applicator				
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±		APVD W. CLIFFORD 16-Oct-13	PRODUCT SPEC APPLICATION SPEC WEIGHT		SIZE CAGE CODE DRAWING NO RESTRICTED TO		
MATERIAL -		-		-		A1 00779 ©=2266119		-	
Customer Accessible Production Drawing				SCALE 1:2		SHEET 1 of 4		REV G	

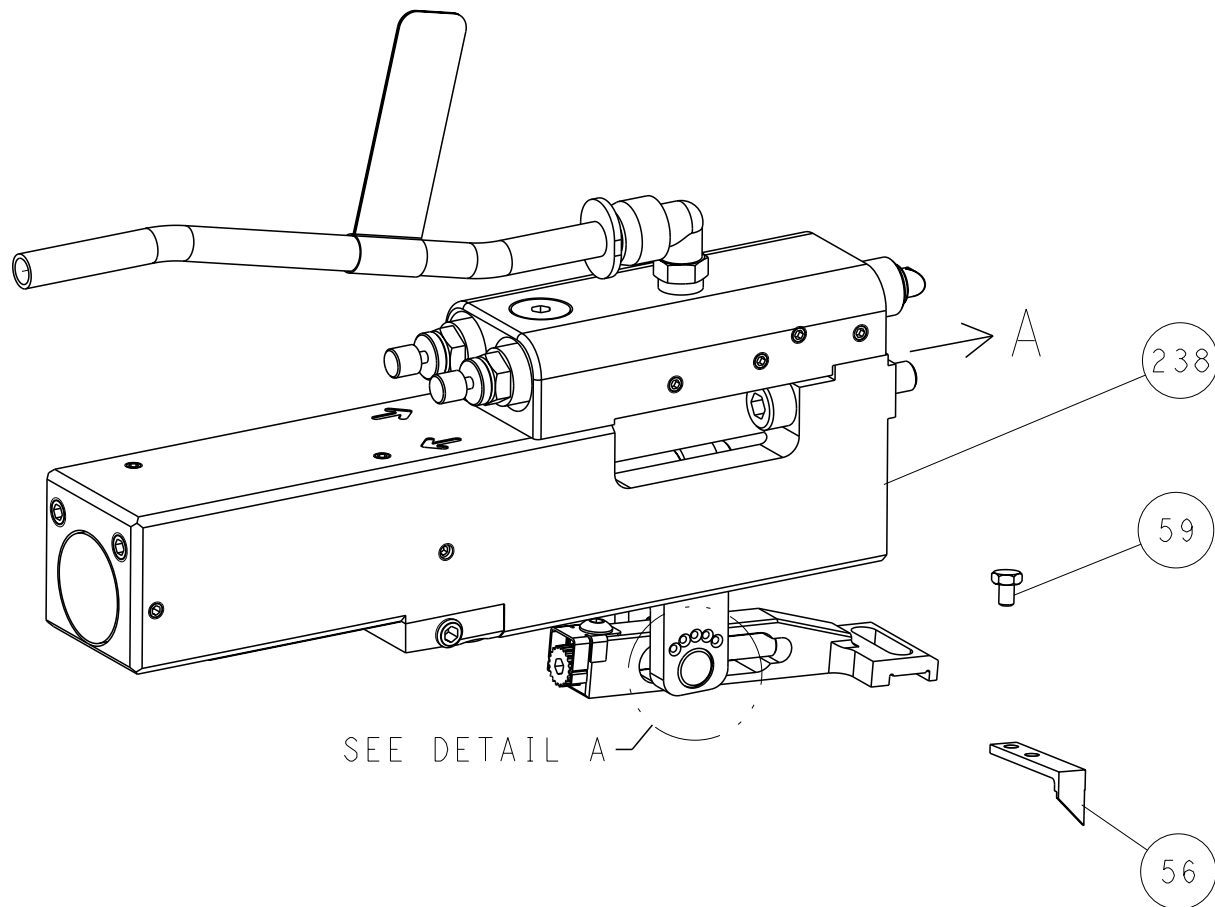
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC	DIST	REVISIONS					
		P	LYR	DESCRIPTION	DATE	DWN	APVD
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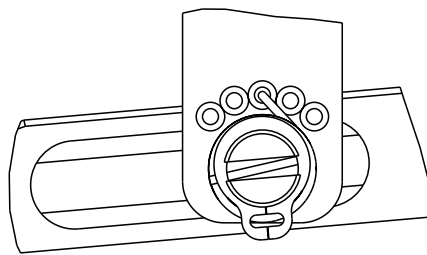
FEED TYPE
MECHANICAL



PNEUMATIC

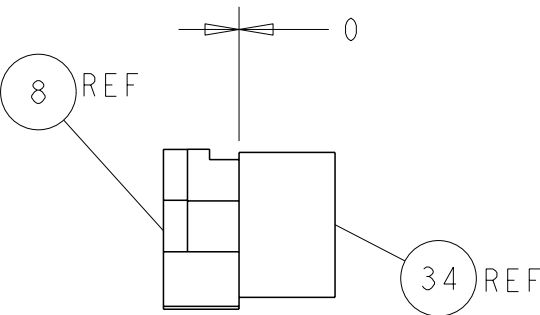
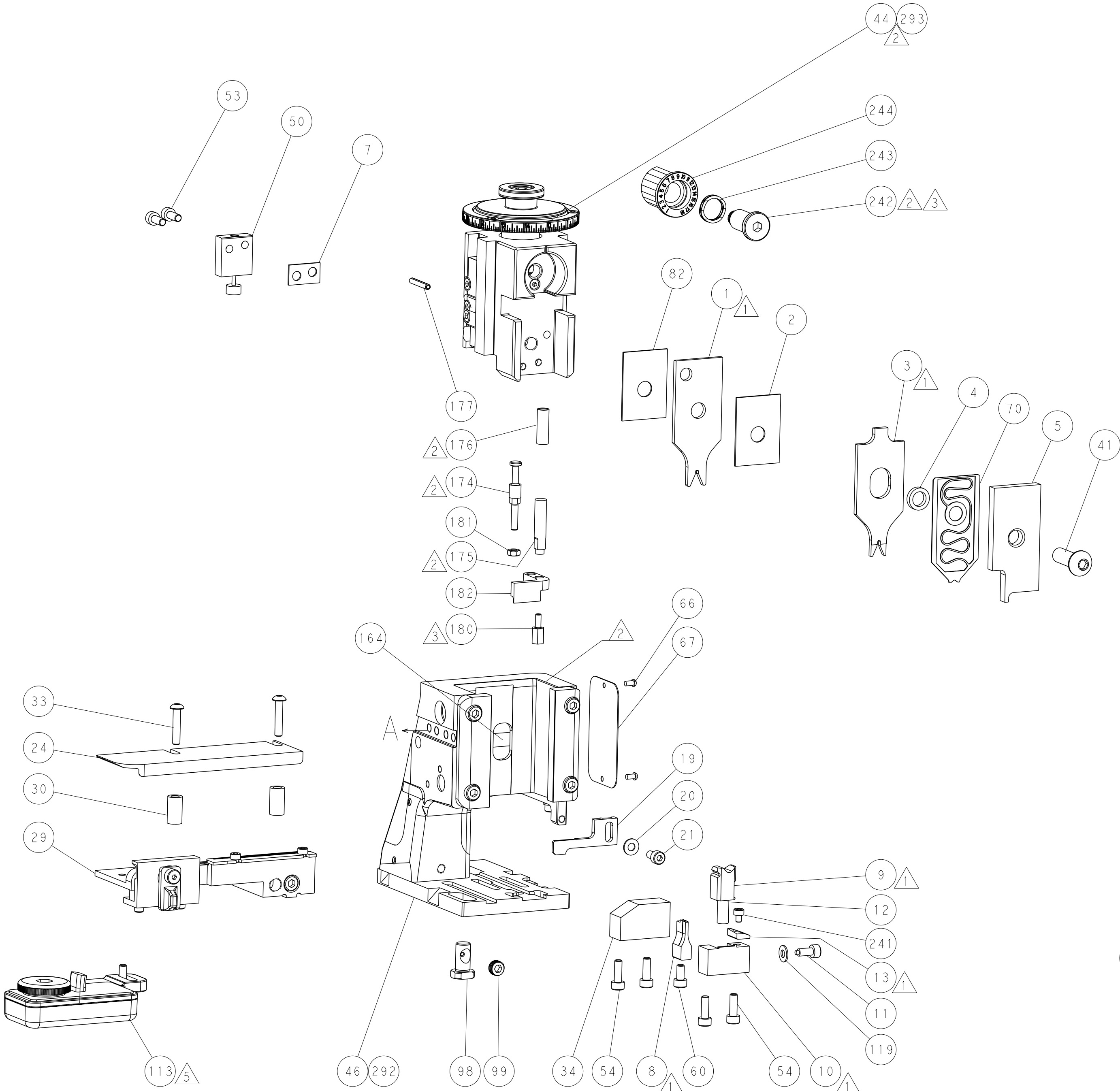
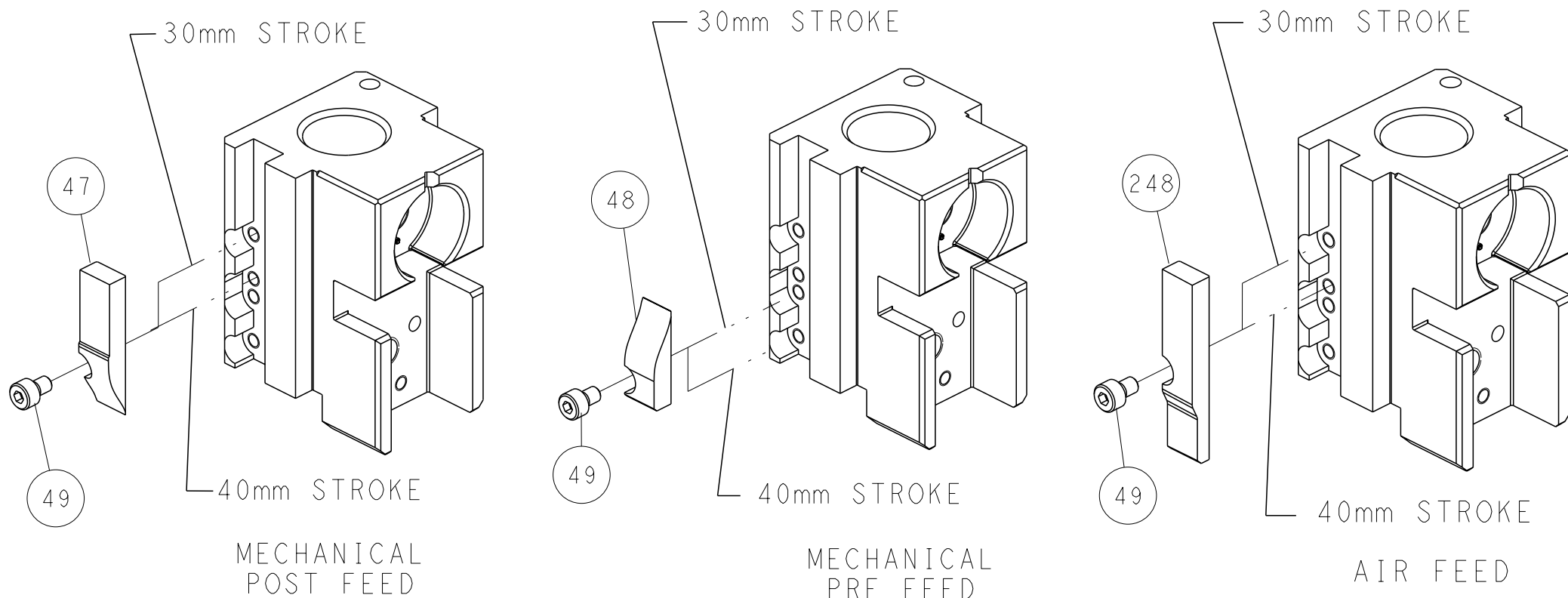


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

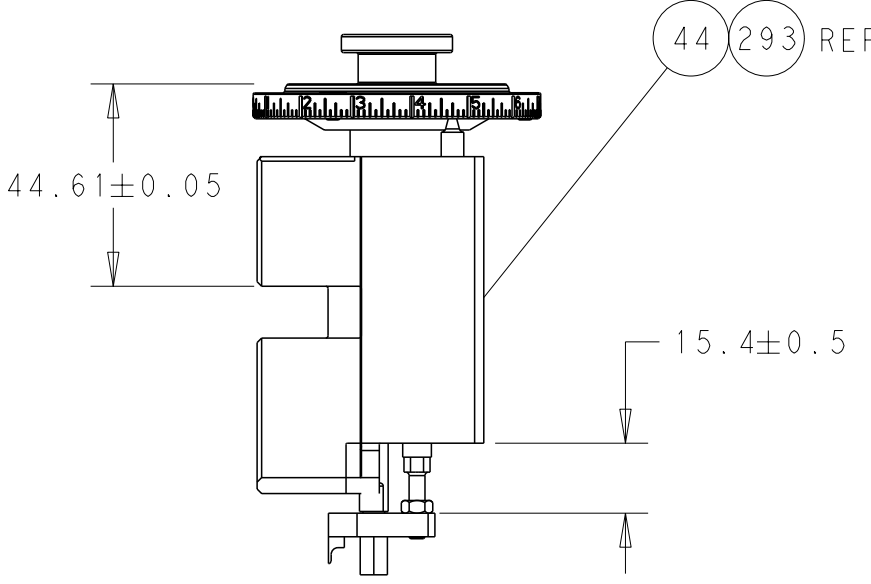


DETAIL A

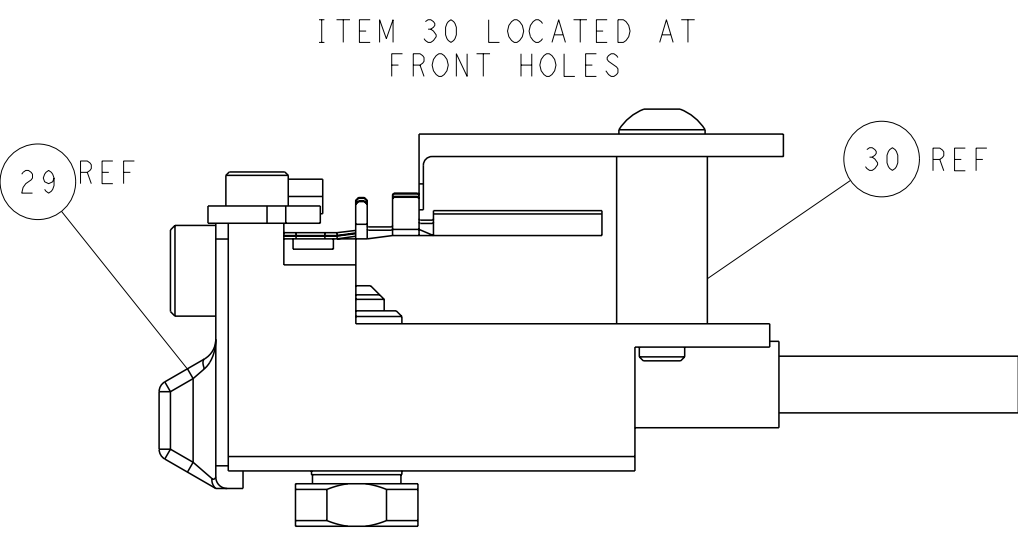
CAM POSITIONS



TERMINAL SUPPORT LOCATION



RAM AND HOLDDOWN SET-UP



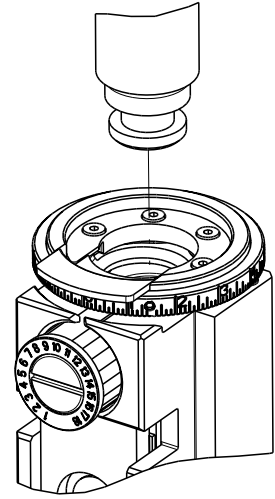
FEED TRACK POSITION
GUIDE BY WIRE BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

1. THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. 2. IT IS SUBJECT TO CHANGE AND TO CORRECTION. THE ENGINEERING ORGANIZATION SHALL BE CONTACTED FOR THE LATEST REVISION.		DWN R. KNEPPER 16-Oct-13	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G. BAILEY 16-Oct-13	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD W. CLIFFORD 16-Oct-13	SIZE A1	
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES *		PRODUCT SPEC	CAGE CODE DRAWING NO 00779 C=2266119	
MATERIAL -		APPLICATION SPEC	RESTRICTED TO -	
FINISH -		WEIGHT -	Customer Accessible Production Drawing	
		SCALE 1:2	SHEET 2 of 4 REV G	

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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2266119-1	G	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2266119-2	G	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266119-7	C	CRIMP TOOLING KIT	-
7-2266119-8	C	APPLICATOR CONVERSION KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.75 mm [.069]	F
INSUL	1.73 mm [.068]	O
APPLICATOR INSTRUCTIONS 408-35042		

7 APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266116-8	Ø2.74-3.18mm [.108-.125]
7-2266117-8	Ø2.31-2.72mm [.091-.107]
7-2266118-8	Ø1.91-2.29mm [.075-.090]
7-2266119-8	Ø1.60-2.16mm [.063-.085]
7-2266120-8	Ø1.27-1.57mm [.050-.062]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 20			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø1.60-2.16 mm [.063-.085 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151003	-	-
TERMINALS APPLIED 5			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1572032-3	1060-20-0222	1572032-4	1060-20-0244
1572032-8	1060-20-0277		

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 20			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø1.60-2.16 mm [.063-.085 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151003	-	-
TERMINALS APPLIED 5			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286680-3	1062-20-0222	286680-4	1062-20-0244
1-286680-1	1062-20-0277		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING 4
1.50mm2	1.47+0.03/-0.05 [.058+.001/- .002]	3.4
16 AWG	1.27+0.03/-0.05 [.050+.001/- .002]	5.4
1.00mm2	1.27+0.03/-0.05 [.050+.001/- .002]	5.4
18 AWG	1.24+0.03/-0.05 [.049+.001/- .002]	5.7
0.75mm2	1.22+0.03/-0.05 [.048+.001/- .002]	5.9
0.60mm2	1.07+0.03/-0.05 [.042+.001/- .002]	7.4
20 AWG	0.99+0.03/-0.05 [.039+.001/- .002]	8.2
0.50mm2	0.97+0.03/-0.05 [.038+.001/- .002]	8.4
22 AWG	0.94+0.03/-0.05 [.037+.001/- .002]	8.7
0.35mm2	0.94+0.03/-0.05 [.037+.001/- .002]	8.7



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- 7 SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

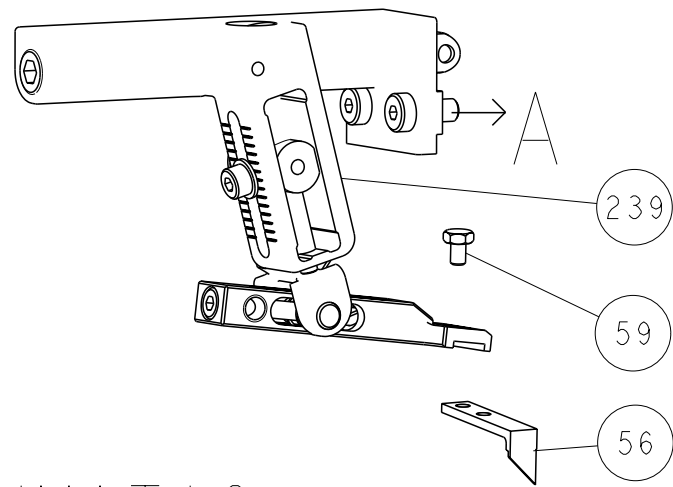
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

2		1						
LOC	DIST	REVISIONS						
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		-		SEE SHEET 1	-	-	-	

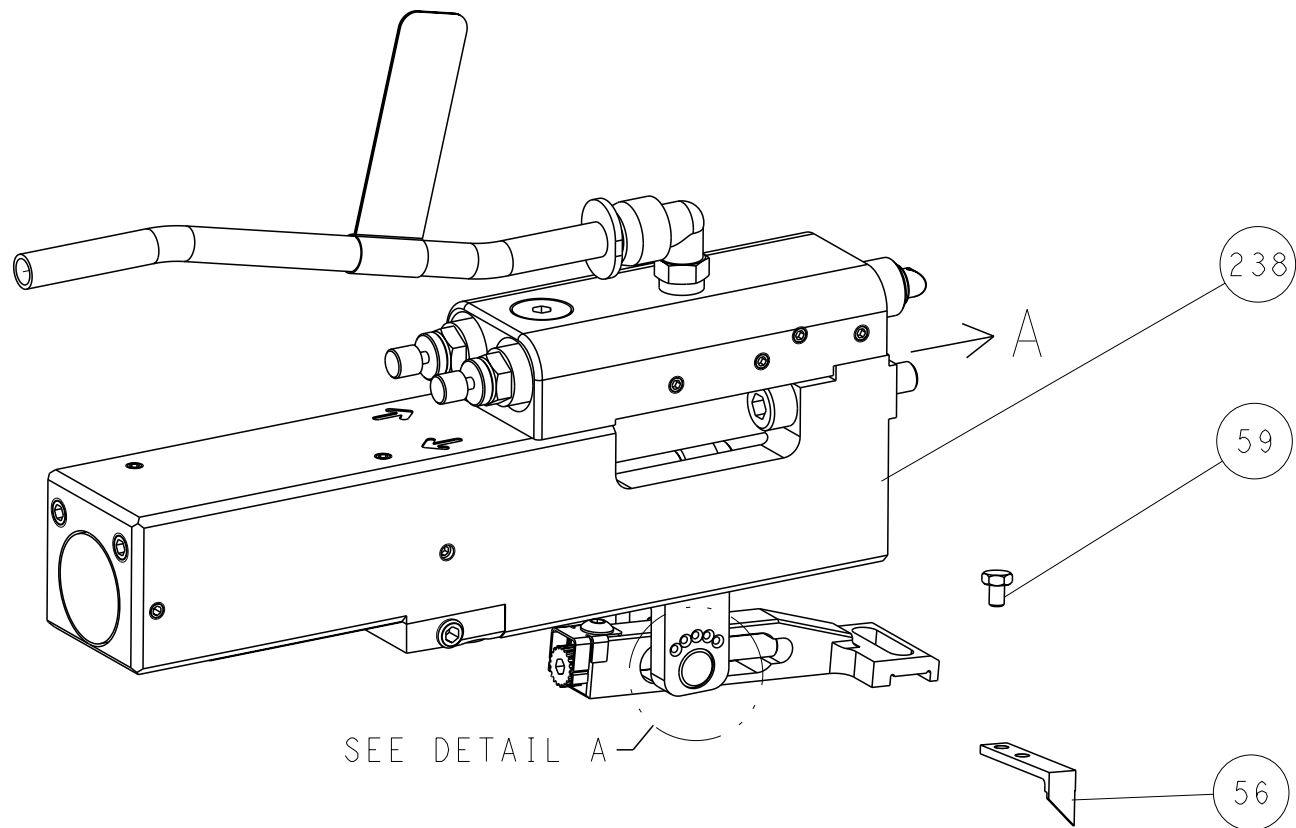
	-	-	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	-	1	-	2844940-1	AIR FEED MODULE	238
	-	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
	-	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
	-	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
	-	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
	-	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
	-	-	1	1	1-18028-2	WASHER, FLAT, REG M4	119
5	-	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
	-	-	1	1	2844908-1	SCREW, LOCKING	99
	-	-	1	1	2844907-1	POST, LOCKING	98
	-	-	1	1	455888-7	SPACER, CRIMPER	82
	1	-	-	-	2266119	PRINT, APPLICATOR LOG SHEET	72
	-	-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
	-	-	1	1	2119791-9	DEPRESSOR, WIRE	70
	-	-	1	1	2119740-1	TAG IDENTIFICATION	67
	-	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	-	1	1	1338685-1	PAWL, FEED	56
	-	-	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
	-	-	1	1	1803382-1	HOLD DOWN, SPRING LOADED	50
	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
	-	-	1	1	2-1752356-0	SUPPORT, TERMINAL	34
	-	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	-	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
	-	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
	-	-	1	1	1320928-2	STRIP GUIDE	24
	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	-	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	-	1	1	2119806-1	INSERT, SHEAR	13
	-	-	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	-	1	1	1-356885-4	STOP, SHEAR	11
1	-	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	-	1	1	1803095-1	FLOATING SHEAR, FRONT -	9
1	1	1	1	1	1-1803293-5	ANVIL, COMBINATION DEUTSCH STYLE	8
	-	-	1	1	2-240641-8	SPACER	7
	-	-	-	-	-	-	6
	-	-	1	1	1-2119757-2	DEPRESSOR, SHEAR	5
	-	-	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1803019-7	CRIMPER, INSULATION O	3
	-	1	1	1	455888-8	SPACER, CRIMPER	2
1	-	1	1	1	1803364-2	CRIMPER, WIRE PREMIUM	1
	-78	-77	-22	-21	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS CONTROLLED. FOR THE LATEST REVISION, CONTACT THE ENGINEERING ORGANIZATION. IT IS SUBJECT TO CHANGE AND TO BE SUBJECT TO THE LATEST REVISION.				DWN R. KNEPPER 16-Oct-13	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm				CHK G. BAILEY 16-Oct-13	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES FINISH *				APVD W. CLIFFORD 16-Oct-13	SIZE CAGE CODE DRAWING NO RESTRICTED TO	
MATERIAL				PRODUCT SPEC	00779 ©=2266119	
				APPLICATION SPEC	Customer Accessible Production Drawing	
				WEIGHT	SCALE 1:2 SHEET 3 OF 4 REV G	

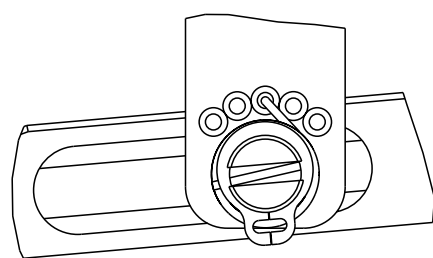
FEED TYPE MECHANICAL



PNEUMATIC

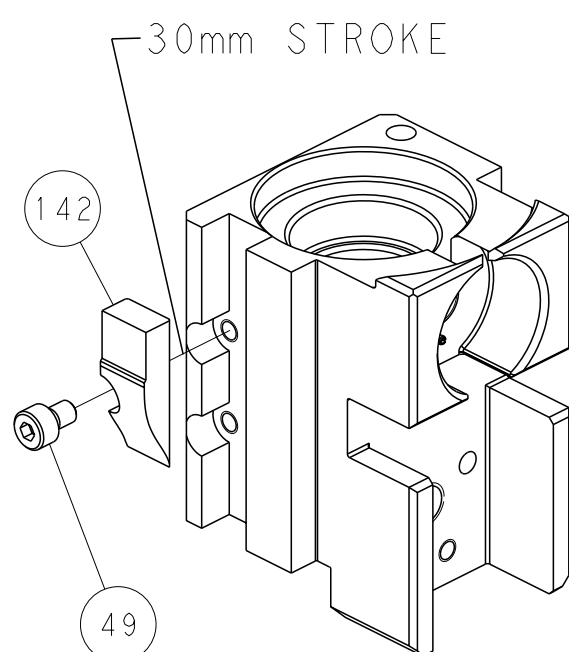


FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)

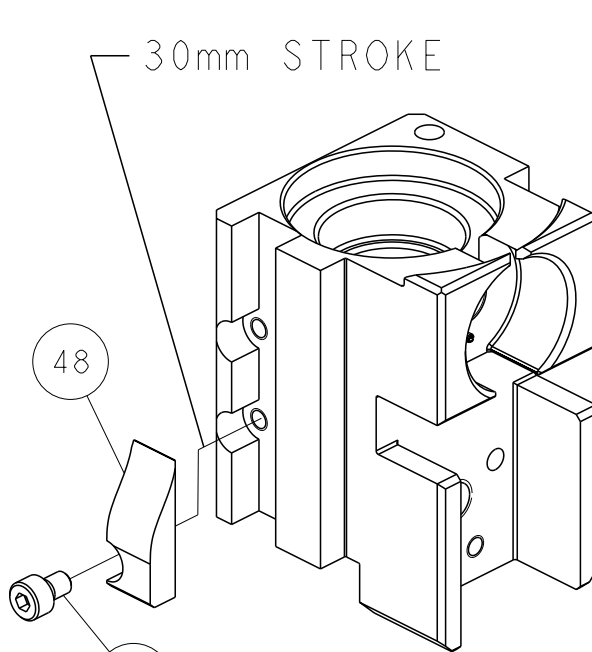


DETAIL A

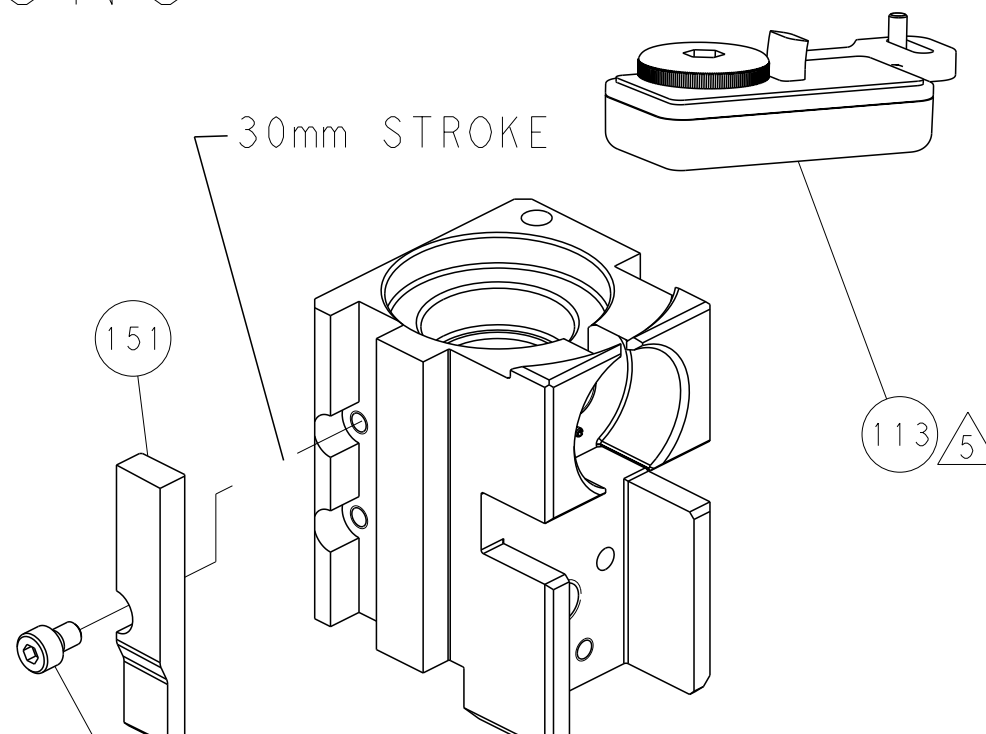
CAM POSITIONS



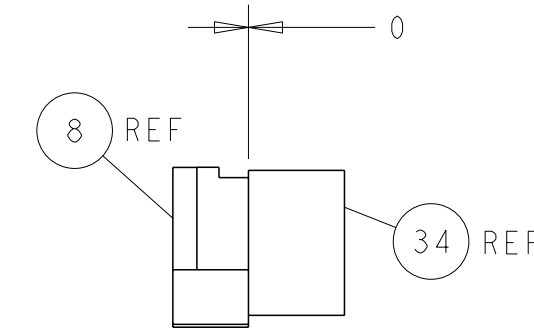
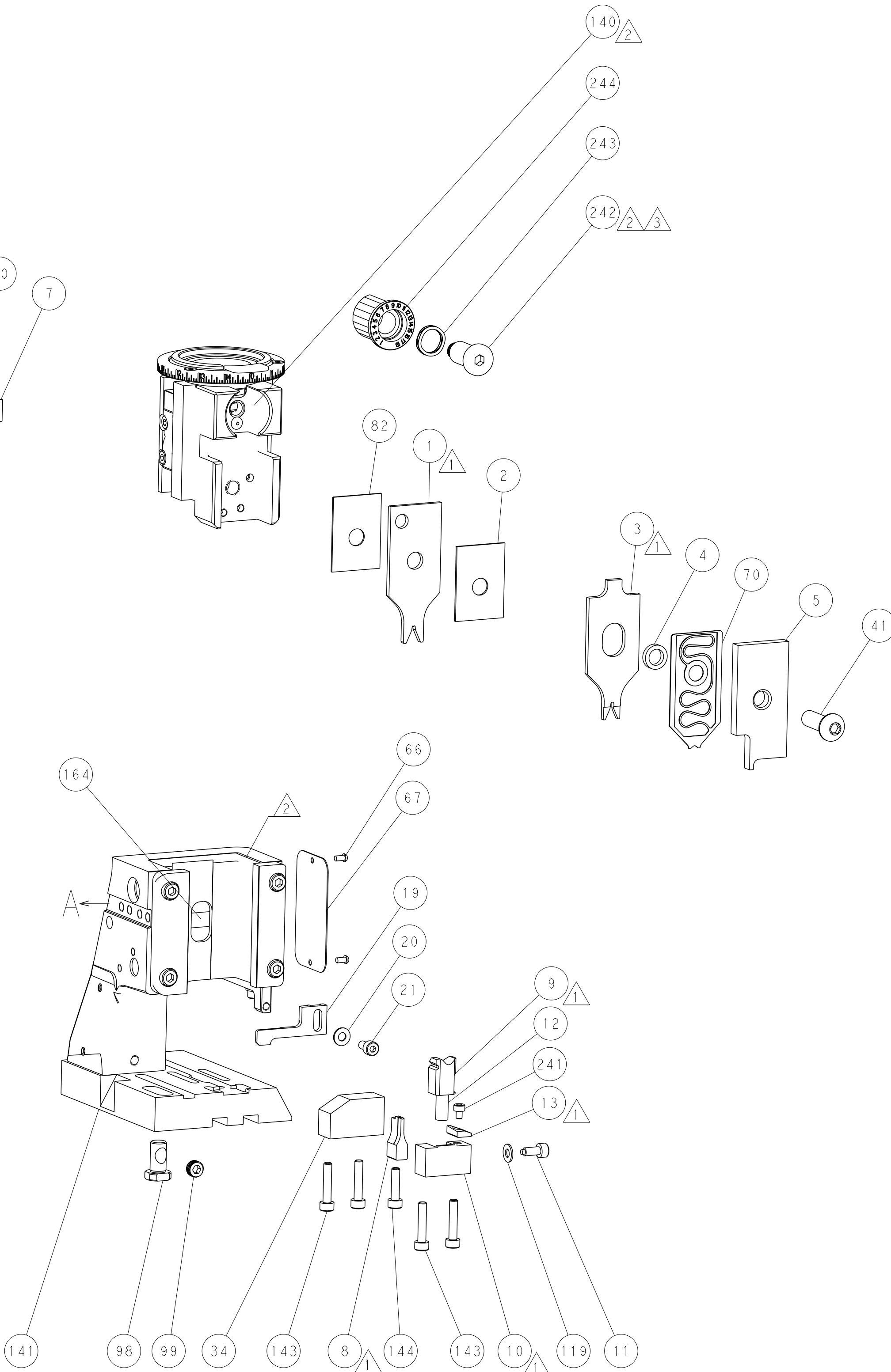
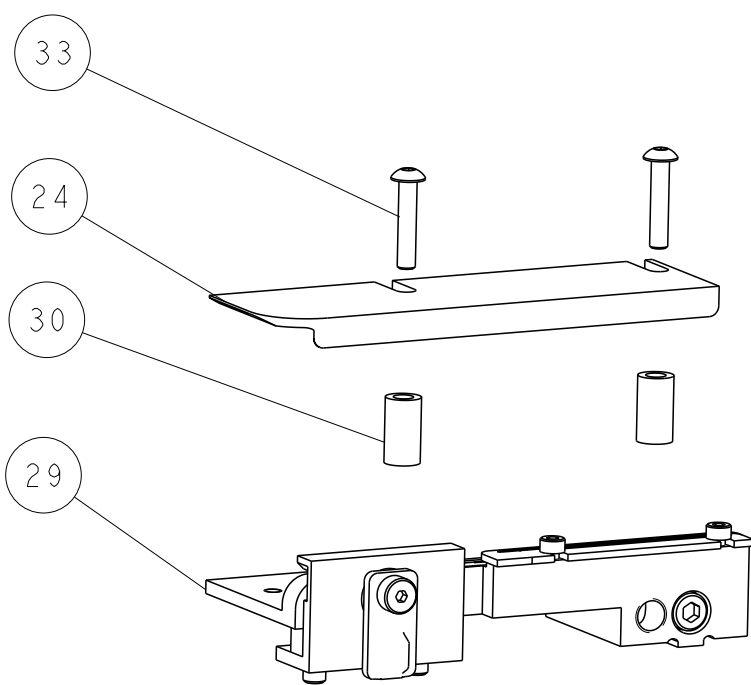
MECHANICAL
POST FEED



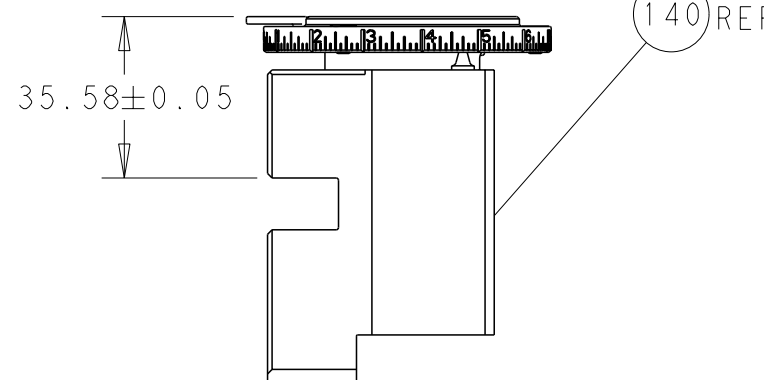
MECHANICAL
PRE FEED



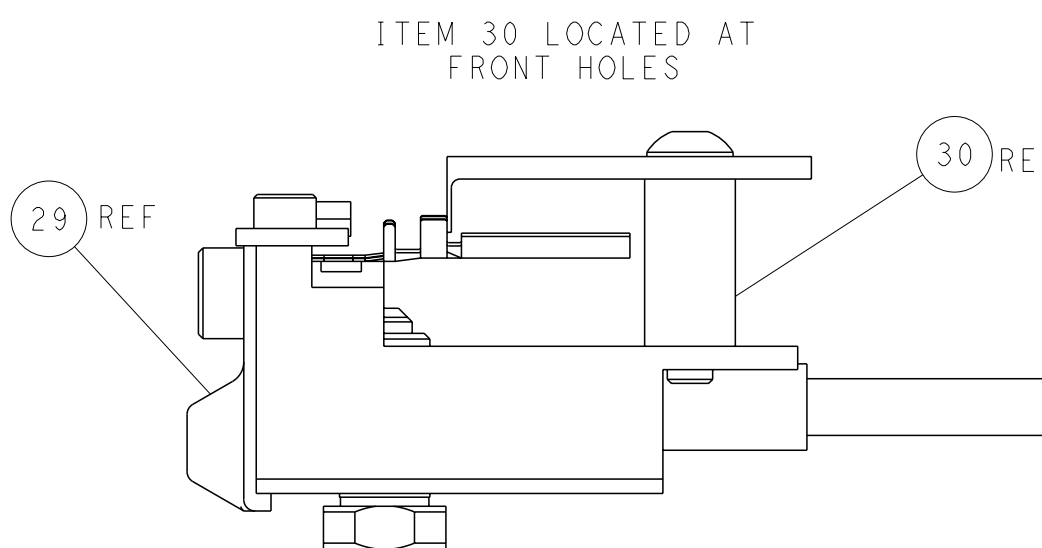
AIR FEED



TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY WIRE BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R. KNEPPER 16-Oct-13		STE TE Connectivity	
mm		0 PLC ±		CHK G. BAILEY 16-Oct-13		Harrisburg, PA 17105-3608	
FINISH		1 PLC ±		APVD W. CLIFFORD 16-Oct-13		NAME Ocean Side Feed	
MATERIAL		2 PLC ±		PRODUCT SPEC		Applicator	
		3 PLC ±		APPLICATION SPEC		SIZE	
		4 PLC ±		WEIGHT		CAGE CODE DRAWING NO	
		ANGLES		Customer Accessible Production Drawing		A1 00779 C=2266119	
				SCALE 1:2		SHEET 4 OF 4	
						REV G	