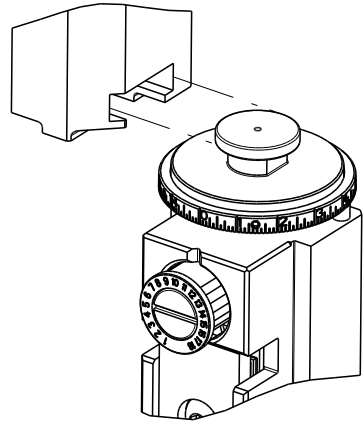


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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266115-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266115-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2266115-1	C	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2266115-2	C	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2266115-1	C	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2266115-2	C	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2266115-7	B	CRIMP TOOLING KIT	-
7-2266115-8	B	APPLICATOR CONVERSION KIT	-

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.62 mm [.103]	F
INSUL	2.03 mm [.080]	O
APPLICATOR INSTRUCTIONS 408-35042		

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266112-8	Ø3.15-3.56mm [.124-.140]
7-2266113-8	Ø2.72-3.12mm [.107-.123]
7-2266114-8	Ø2.29-2.69mm [.090-.106]
7-2266115-8	Ø1.91-2.26mm [.075-.089]

TERMINAL DATA: DEUTSCH TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		INSULATION DIAMETER RANGE Ø1.91-2.26 mm [.075-.089 IN]	
TERMINAL APPLICATION SPECIFICATION 114-151001		-	
TERMINAL APPLICATION SPECIFICATION		-	
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113238-1	1060-16-1222	2113238-2	1060-16-1244
2113238-3	1060-16-1277		

TERMINAL DATA: DEUTSCH TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		INSULATION DIAMETER RANGE Ø1.91-2.26 mm [.075-.089 IN]	
TERMINAL APPLICATION SPECIFICATION 114-151001		-	-
TERMINALS APPLIED		-	-
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1949119-1	1062-16-1222	1949119-2	1062-16-1244
1949119-3	1062-16-1277	1949119-4	1062-16-1422
1949119-5	1062-16-1444	1949119-6	1062-16-1477

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
14 AWG	1.65+0.03/-0.05 [.065+.001/- .002]	6.1
2.00mm2	1.63+0.03/-0.05 [.064+.001/- .002]	6.3
1.50mm2	1.50+0.03/-0.05 [.059+.001/- .002]	7.6
16 AWG	1.47+0.03/-0.05 [.058+.001/- .002]	7.9
1.00mm2	1.40+0.03/-0.05 [.055+.001/- .002]	8.6



1. RECOMMENDED SPARE PARTS
2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
3. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180.
4. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
7. SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

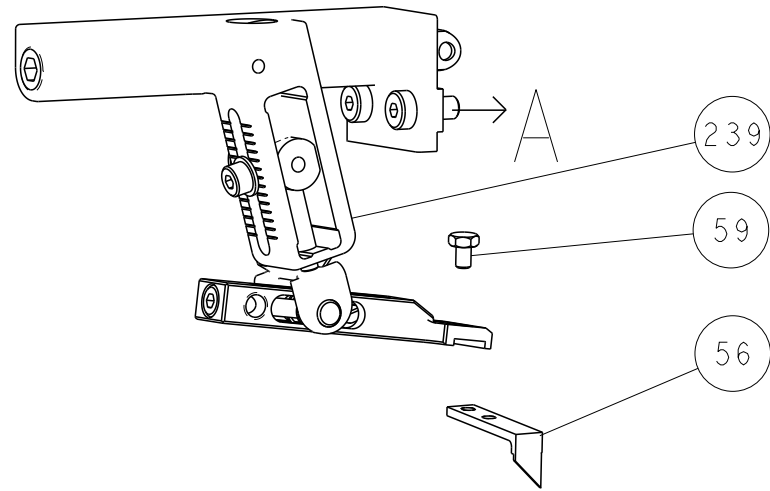
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			B3	ECR-18-001282	26JAN2018	MZ	GB
			C	ECR-18-013550	25AUG2018	TB	TE

-	-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	-	1	-	1	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	1	-	1	-	1	-	1803259-1	BUSHING, FLANGED	249
-	-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	1	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
3	-	-	-	1	1	-	-	1-1752354-9	STANDOFF, HOLD-DOWN	180
-	-	-	-	1	1	-	-	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	-	1	1	-	-	1752353-3	GUIDE PIN, HOLDDOWN	175
-	-	-	-	1	1	-	-	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	2	-	2	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	1	-	1	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	1	-	1	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	1	-	1	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	1	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
5	-	-	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
1	-	-	-	-	-	-	-	2266115	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1	1	1	1	1803607-1	DOCUMENTATION PACKAGE	71
-	-	2	2	2	2	2	2	2119791-9	DEPRESSOR, WIRE	70
-	-	1	1	1	1	1	1	2119740-1	TAG, IDENTIFICATION	67
-	-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	-	2	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	-	1	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	1	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	2	2	2	2	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	-	1	1	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	1	1	1320928-6	STRIP GUIDE	24
-	-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
1	-	-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	-	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	1	2	2	1	1	1	1-1803293-1	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	1	1	1	1	1	1	2-240641-8	SPACER	7
-	-	-	-	-	-	-	-	-	-	6
-	-	1	1	1	1	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	2	2	1	1	1	1803019-6	CRIMPER, INSULATION O	3
-	-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	-	1	2	2	1	1	1	4-1633713-2	CRIMPER, WIRE PREMIUM	1
-78	-77	-72	-71	-52	-51	-2	-1	PART NO	DESCRIPTION	ITEM NO

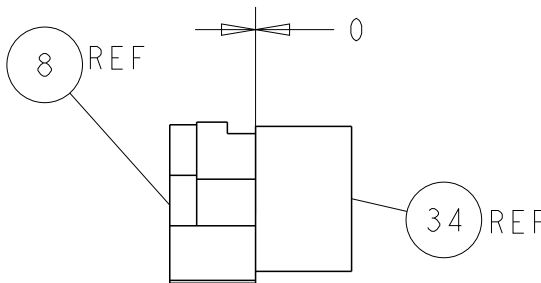
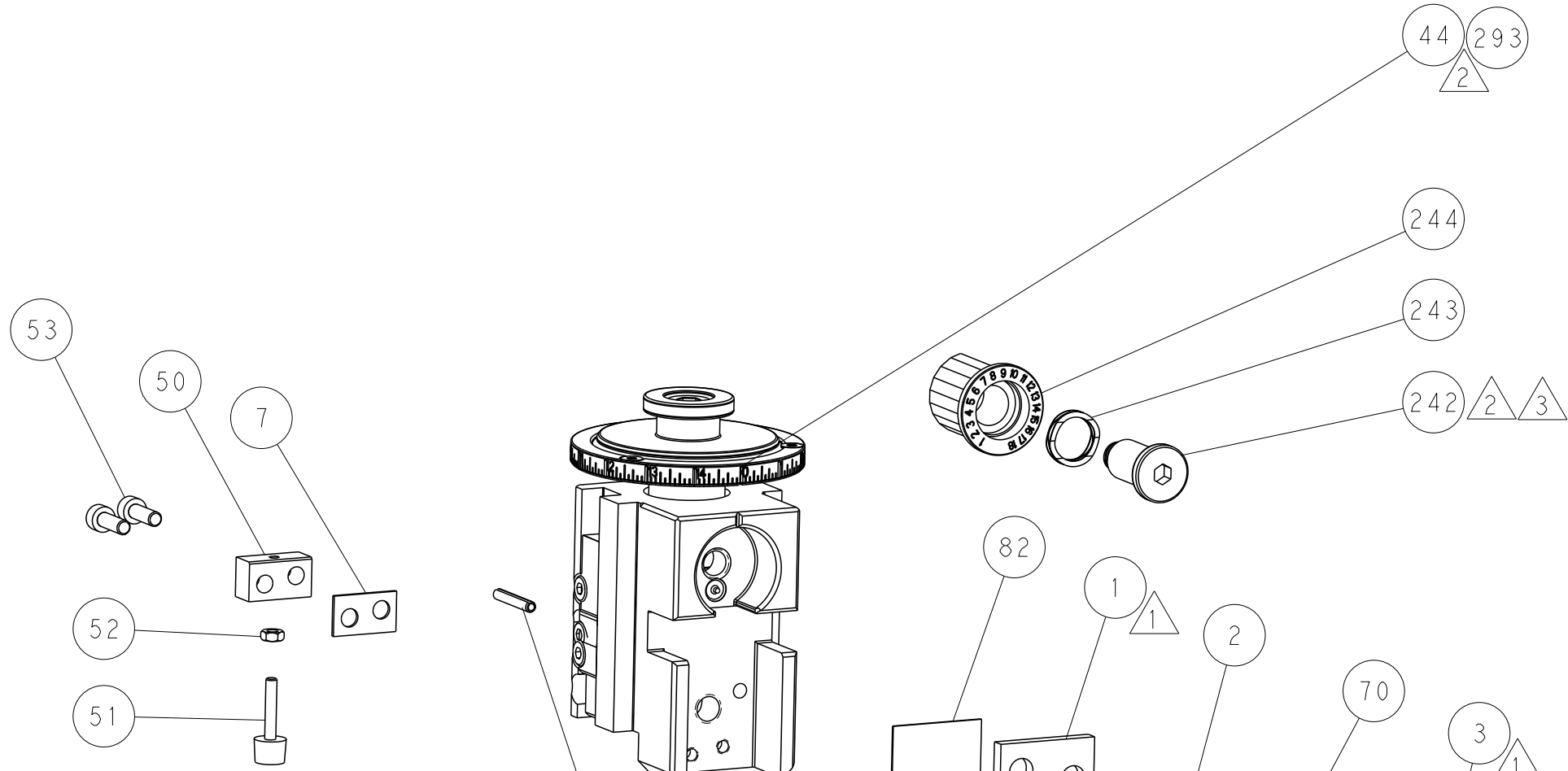
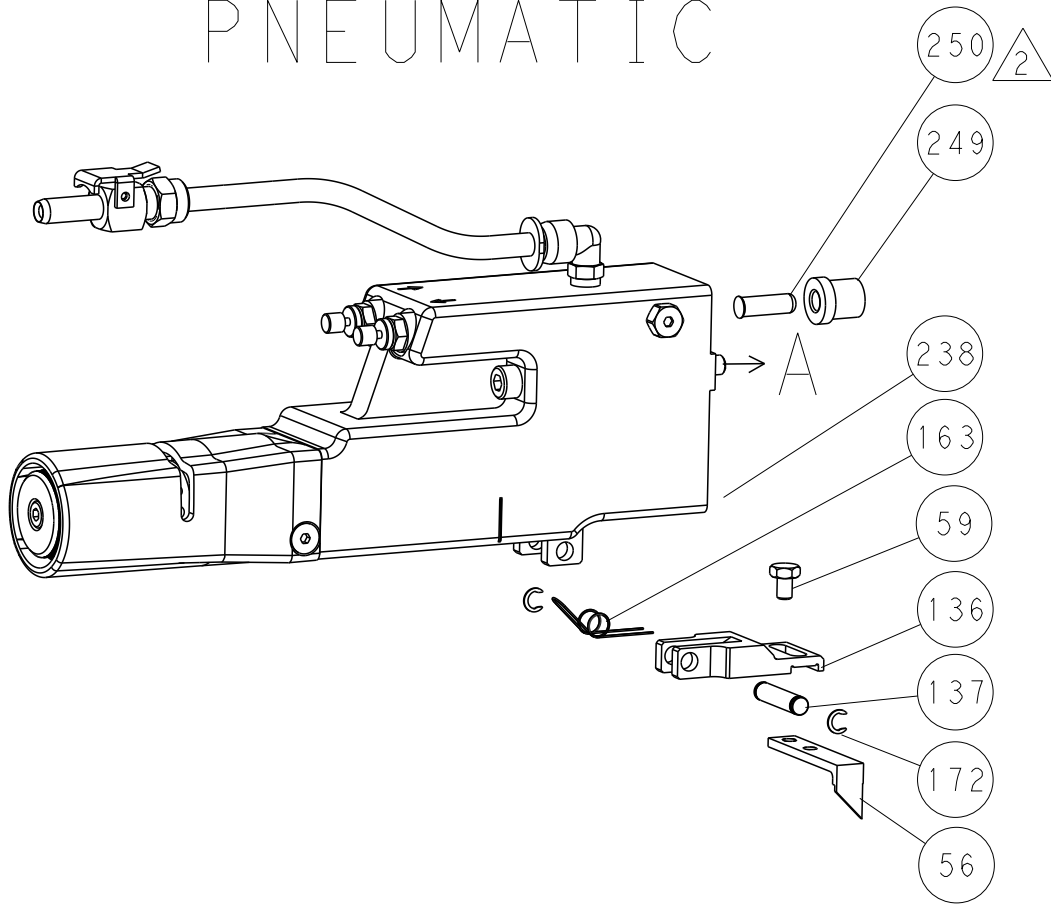
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT NOTICE TO THE USER. THE USER SHALL BE RESPONSIBLE FOR OBTAINING THE LATEST EDITION.				DWN	R. KNEPPER	15-Oct-13	TE Connectivity Harrisburg, PA 17105-3608				
				CHK	G. BAILEY	15-Oct-13					
				APVD	M. CLIFFORD	15-Oct-13	NAME				
DIMENSIONS:				TOLERANCES UNLESS OTHERWISE SPECIFIED:			PRODUCT SPEC				
mm				0 PLC ±			APPLICATION SPEC				
				1 PLC ±			SIZE				
				2 PLC ±			CAGE CODE				
				3 PLC ±			DRAWING NO				
				4 PLC ±			RESTRICTED TO				
				ANGLES FINISH			A1 00779 ©=2266115				
MATERIAL				FINISH			WEIGHT				
-				-			-				
Customer Accessible Production Drawing							SCALE 1:2		SHEET 1 of 4		REV C

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

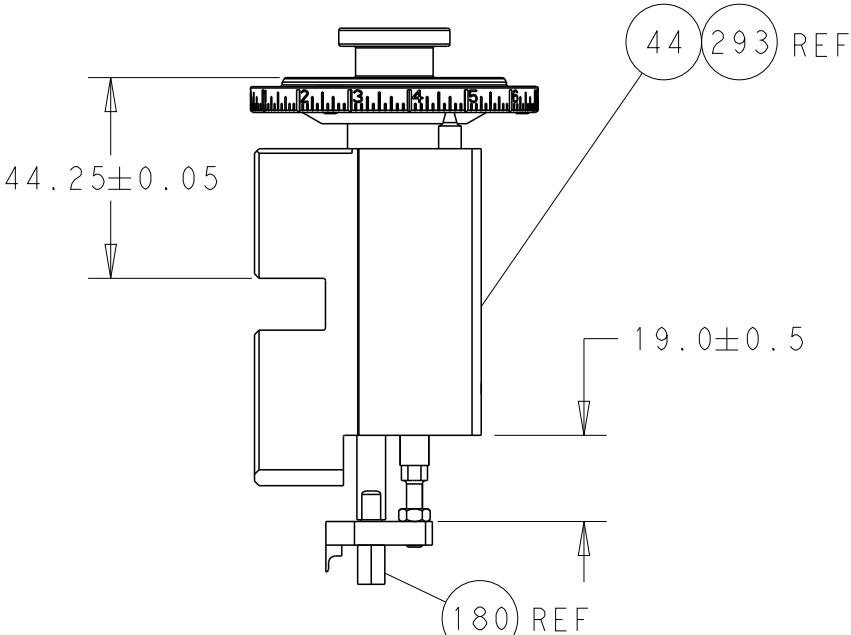
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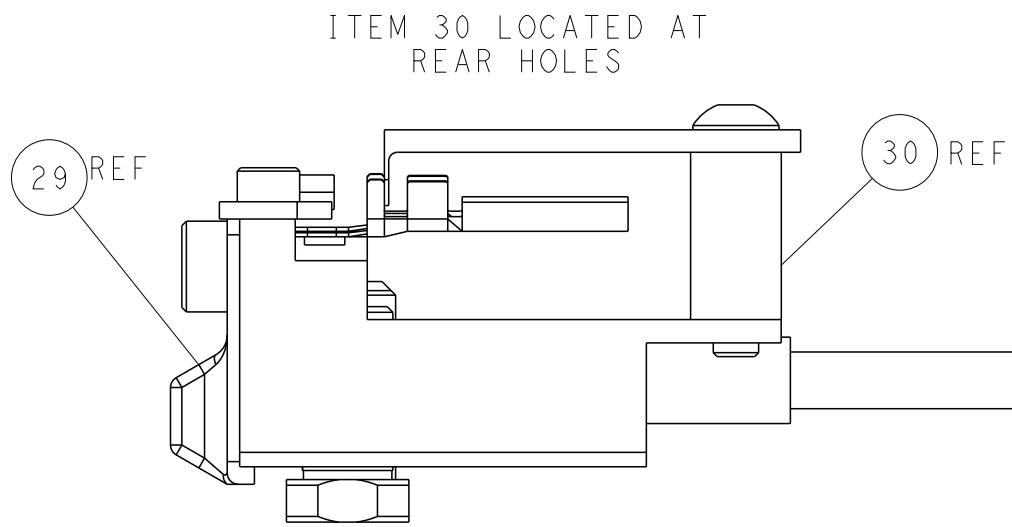
PNEUMATIC



TERMINAL SUPPORT LOCATION

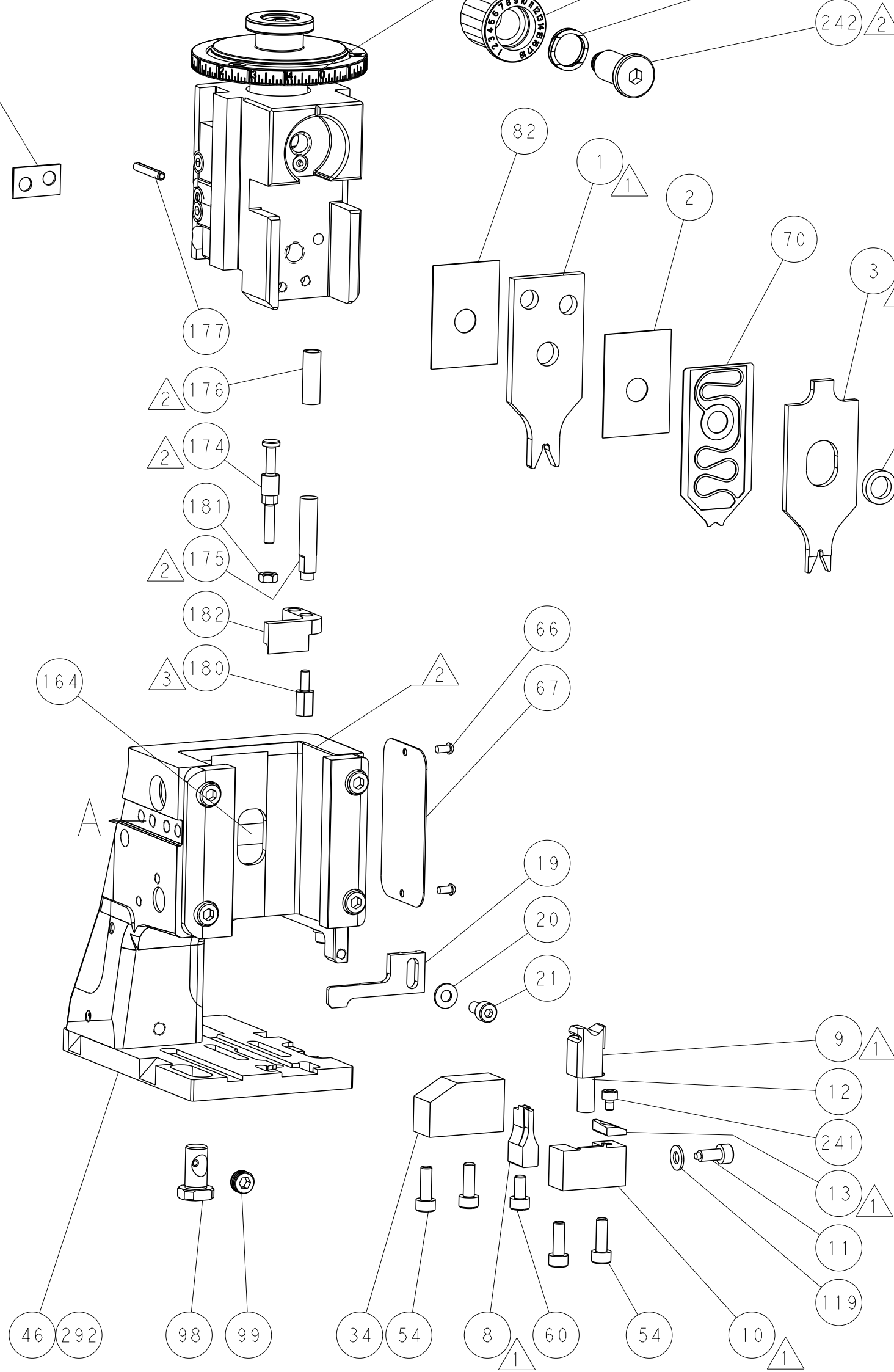
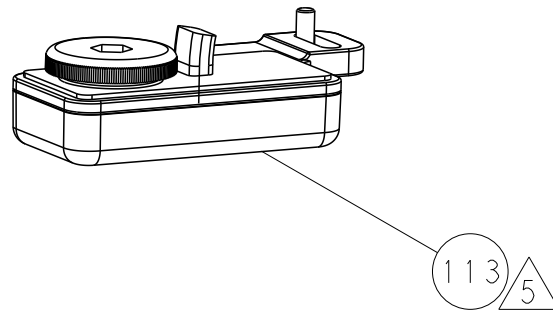
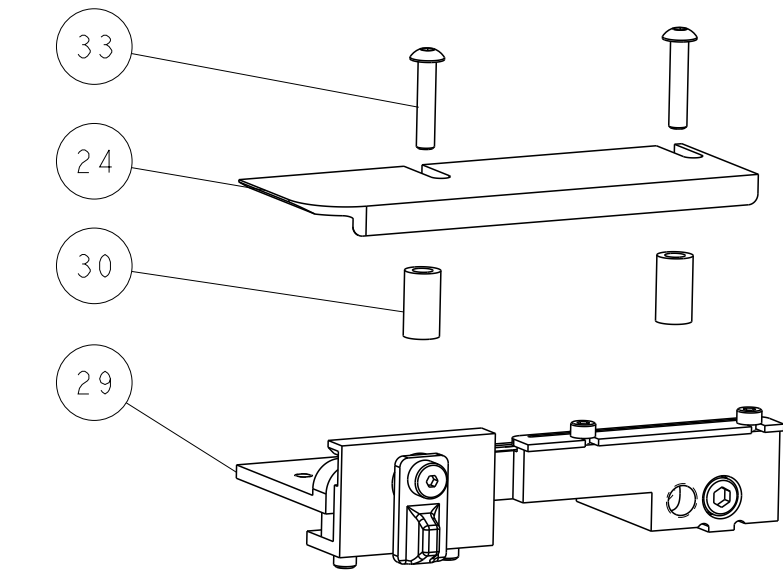
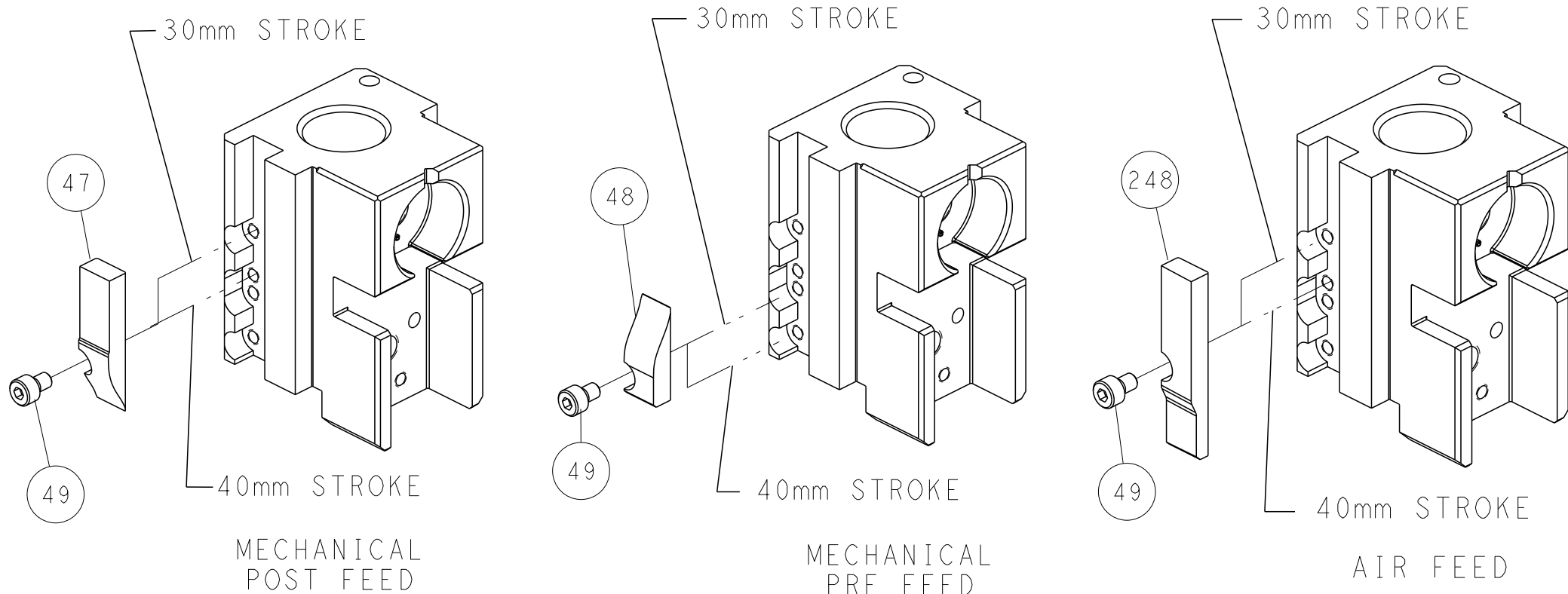


RAM AND HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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CHK G. BAILEY 15-Oct-13		APVD M. CLIFFORD 15-Oct-13	NAME Ocean Side Feed Applicator	
PRODUCT SPEC		APPLICATION SPEC		RESTRICTED TO
MATERIAL		WEIGHT		Customer Accessible Production Drawing
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		SCALE
mm		0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1 ANGLES ±.1 FINISH		1:2
SIZE		CAGE CODE		SHEET 2 of 4
DRAWING NO		REV		REV C

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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2266115-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2266115-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266115-7	B	CRIMP TOOLING KIT	-
7-2266115-8	B	APPLICATOR CONVERSION KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.62 mm [.103]	F
INSUL	2.03 mm [.080]	O
APPLICATOR INSTRUCTIONS 408-35042		

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266112-8	Ø3.15-3.56mm [.124-.140]
7-2266113-8	Ø2.72-3.12mm [.107-.123]
7-2266114-8	Ø2.29-2.69mm [.090-.106]
7-2266115-8	Ø1.91-2.26mm [.075-.089]

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		INSULATION DIAMETER RANGE Ø1.91-2.26 mm [.075-.089 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151001	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113238-1	1060-16-1222	2113238-2	1060-16-1244
2113238-3	1060-16-1277		

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		INSULATION DIAMETER RANGE Ø1.91-2.26 mm [.075-.089 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151001	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1949119-1	1062-16-1222	1949119-2	1062-16-1244
1949119-3	1062-16-1277	1949119-4	1062-16-1422
1949119-5	1062-16-1444	1949119-6	1062-16-1477

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
14 AWG	1.65+0.03/-0.05 [.065+.001/- .002]	6.1
2.00mm2	1.63+0.03/-0.05 [.064+.001/- .002]	6.3
1.50mm2	1.50+0.03/-0.05 [.059+.001/- .002]	7.6
16 AWG	1.47+0.03/-0.05 [.058+.001/- .002]	7.9
1.00mm2	1.40+0.03/-0.05 [.055+.001/- .002]	8.6

-
- RECOMMENDED SPARE PARTS

REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.

APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

TERMINAL LUBRICANT IS RECOMMENDED.

6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC	DIST	REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE DWN APVD
		-		SEE SHEET 1	- - -

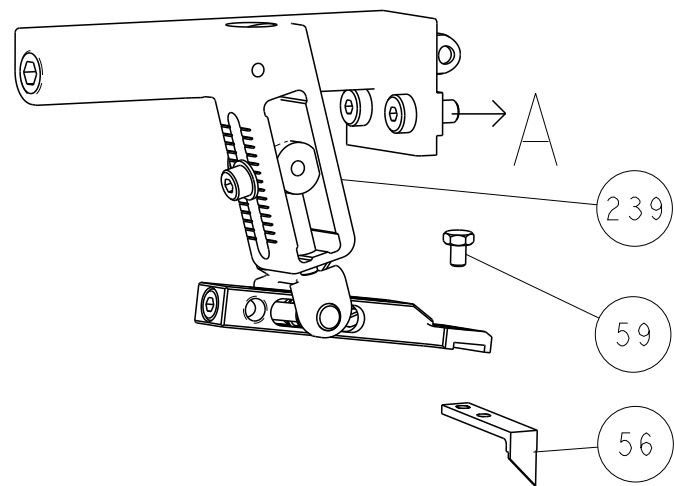
	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
	-	1	-	1803259-1	BUSHING, FLANGED	249
	-	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	1	-	2063440-1	AIR FEED MODULE	238
	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	1	-	240638-1	SPRING, FEED FINGER	163
	-	1	-	2119641-2	FEED CAM, AIR FEED	151
	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
	-	-	1	2119653-2	FEED CAM, POST FEED	142
	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
	-	1	1	1-18028-2	WASHER, FLAT, REG M4	119
	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
	-	1	1	2844908-1	SCREW, LOCKING	99
	-	1	1	2844907-1	POST, LOCKING	98
	-	1	1	455888-4	SPACER, CRIMPER	82
	-	1	1	2266115	PRINT, APPLICATOR LOG SHEET	72
	-	1	1	1803607-1	DOCUMENTATION PACKAGE	71
	-	2	2	2119791-9	DEPRESSOR, WIRE	70
	-	1	1	2119740-1	TAG,IDENTIFICATION	67
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	1	1	1338685-1	PAWL, FEED	56
	-	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
	-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
	-	1	1	811242-5	BUMPER, HOLD DOWN	51
	-	1	1	690753-2	SPACER, TONKER	50
	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	1	2-1752356-0	SUPPORT, TERMINAL	34
	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1320928-6	STRIP GUIDE	24
	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
	-	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1-356885-4	STOP, SHEAR	11
	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
	-	1	1	1803095-1	FLOATING SHEAR, FRONT -	9
	1	1	1	1-1803293-1	ANVIL, COMBINATION DEUTSCH STYLE	8
	-	1	1	2-240641-8	SPACER	7
	-	-	-	-	-	6
	-	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
	-	1	1	238011-9	BLOCK, CRIMPER SPACER	4
	1	1	1	1803019-6	CRIMPER, INSULATION O	3
	-	1	1	455888-4	SPACER, CRIMPER	2
	1	1	1	4-1633713-2	CRIMPER, WIRE PREMIUM	1

-78	-77	-22	-21	PART NO	DESCRIPTION	ITEM NO
				DWN R.KNEPPER 15-Oct-13	TE Connectivity Harrisburg, PA 17105-3608	
				CHK G.BAILEY 15-Oct-13		
				APVD M.CLIFFORD 15-Oct-13	NAME Ocean Side Feed Applicator	
				PRODUCT SPEC		
				APPLICATION SPEC		
				WEIGHT	SIZE CAGE CODE DRAWING NO	RESTRICTED TO
				-	A1 00779 C=2266115	-
				Customer Accessible Production Drawing		
				SCALE 1:2	SHEET 3 OF 4	REV C

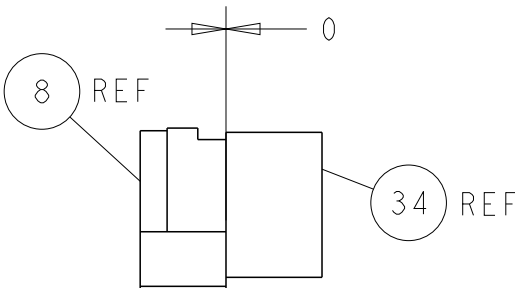
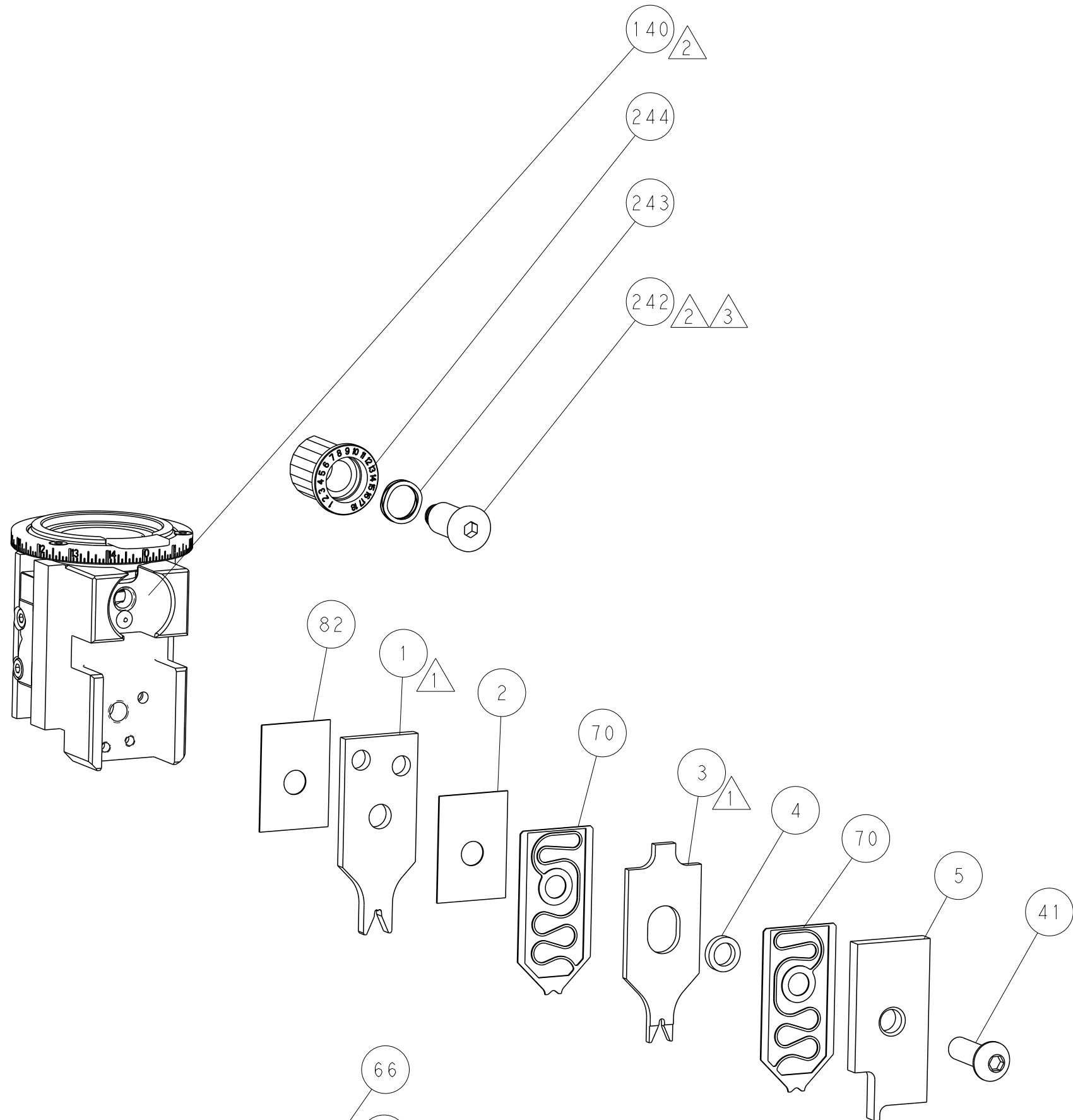
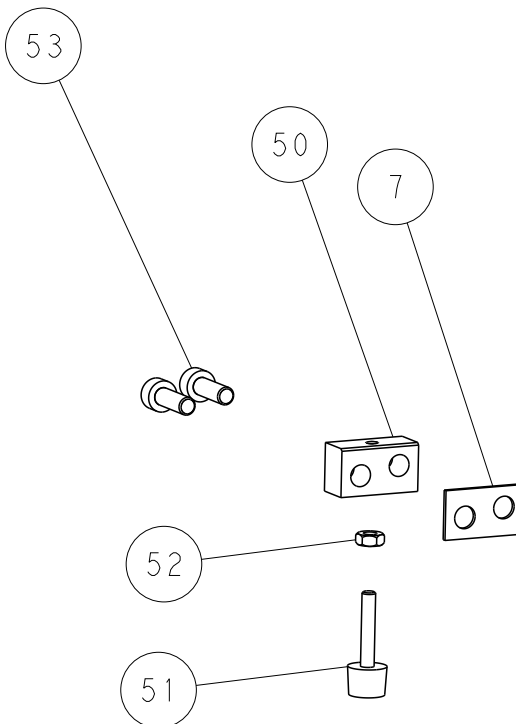
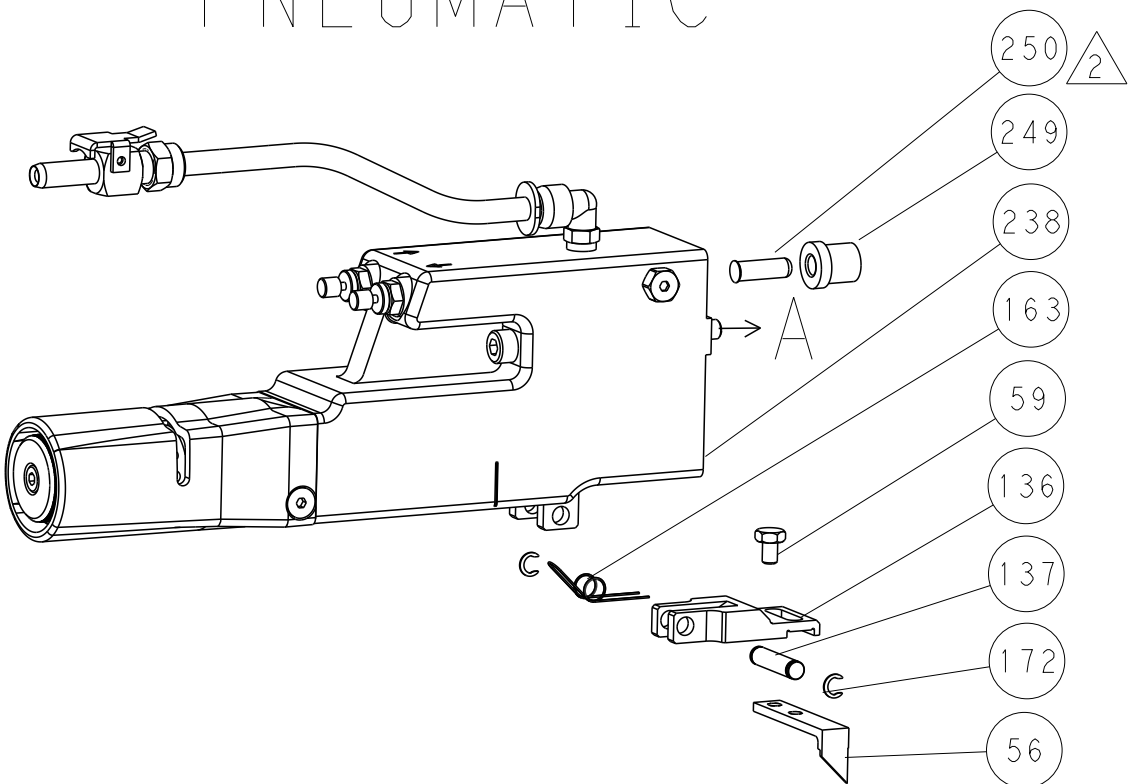
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

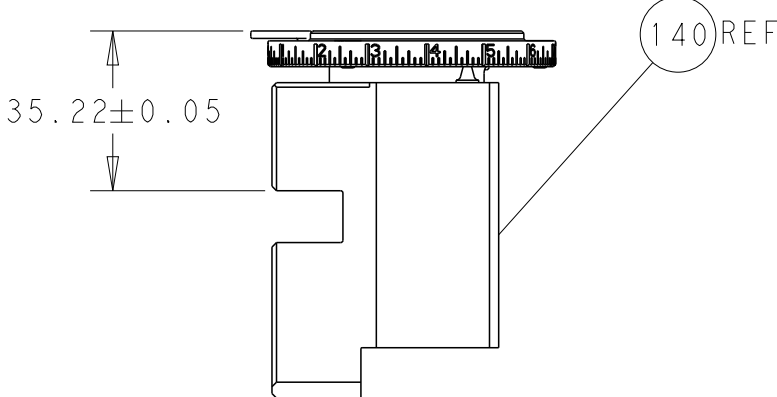
FEED TYPE
MECHANICAL



PNEUMATIC

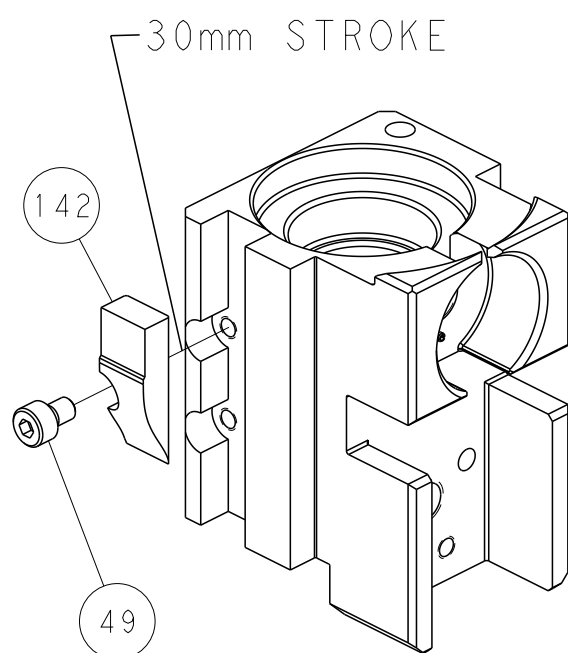


TERMINAL SUPPORT LOCATION

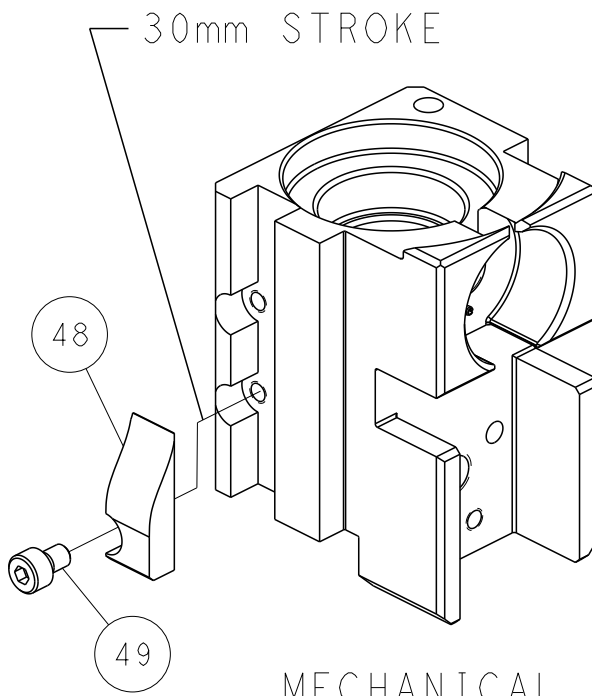


RAM SET-UP

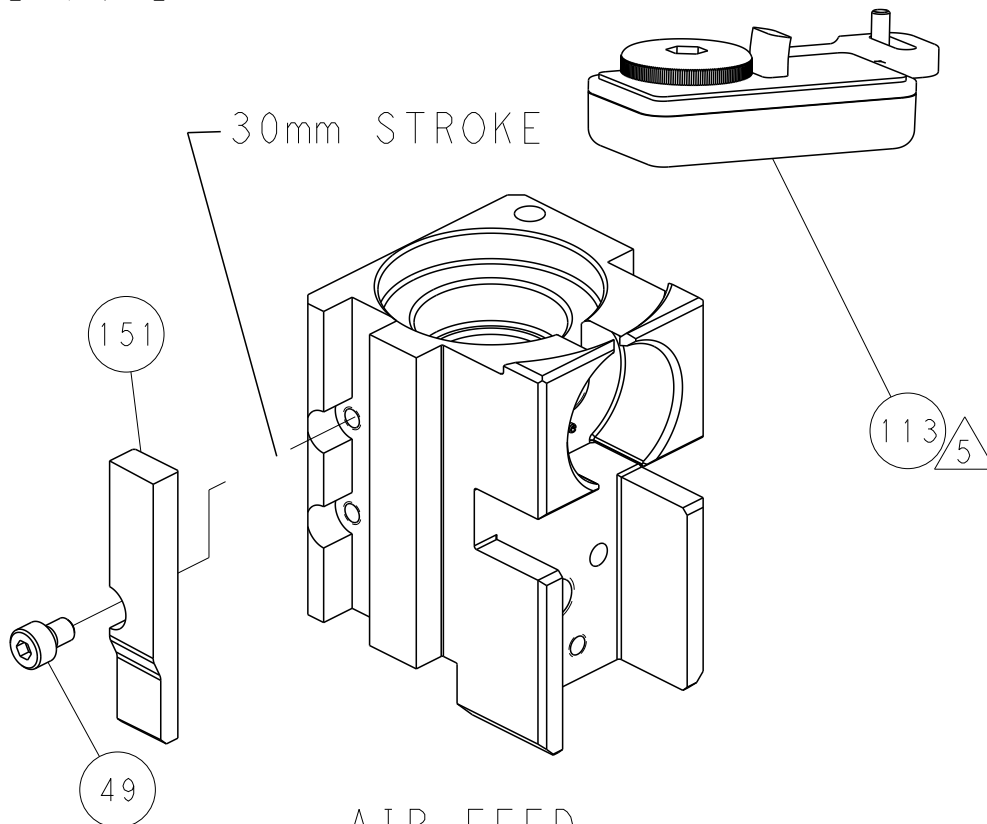
CAM POSITIONS



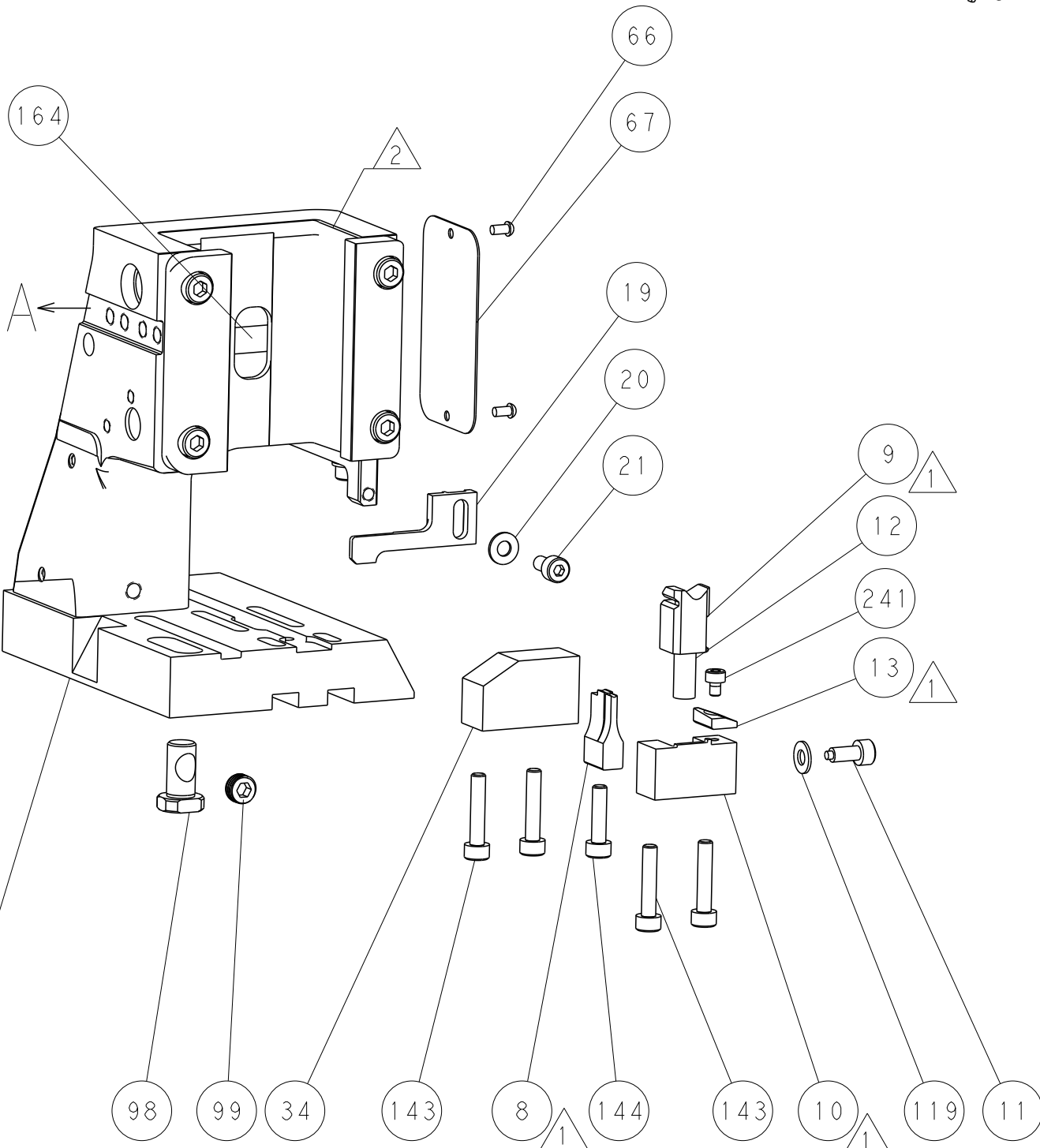
MECHANICAL
POST FEED



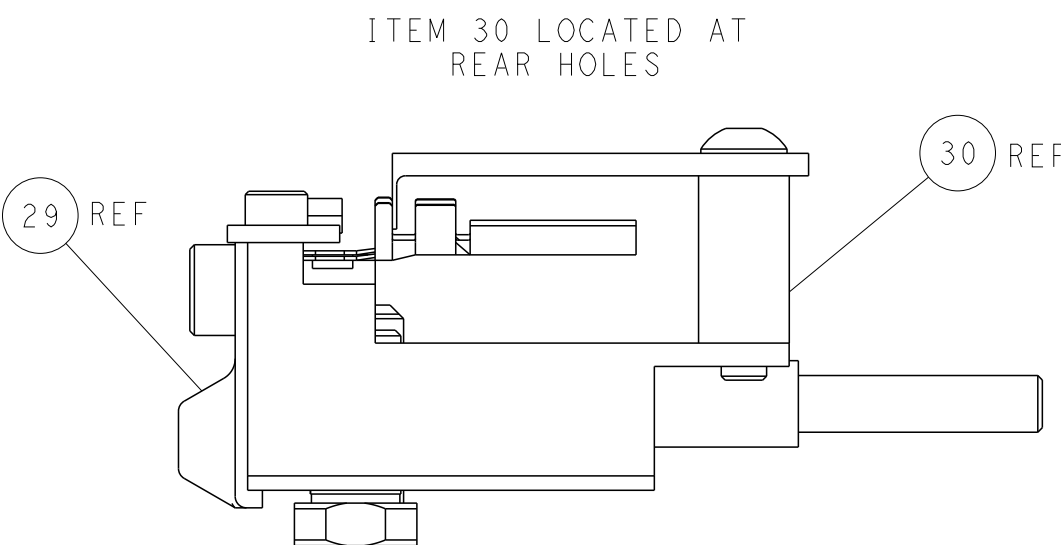
MECHANICAL
PRE FEED



AIR FEED



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST REVISION.				DWN R. KNEPPER 15-Oct-13 CHK G. BAILEY 15-Oct-13 APVD M. CLIFFORD 15-Oct-13				TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS: mm				TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH				NAME Ocean Side Feed Applicator			
MATERIAL				WEIGHT				SIZE A1			
Customer Accessible Production Drawing				SCALE 1:2				SHEET 4 OF 4			
								REV C			