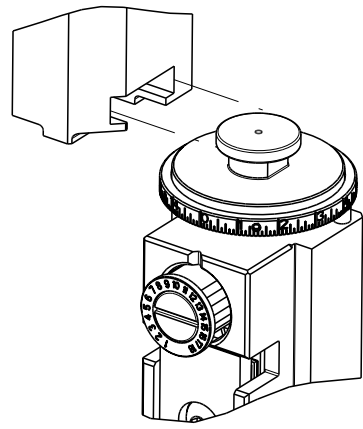
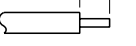


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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266101-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266101-2	D	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2266101-1	C	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2266101-2	D	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2266101-1	C	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2266101-2	D	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2266101-7	B	CRIMP TOOLING KIT	-
7-2266101-8	B	APPLICATOR CONVERSION KIT	-

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA			△ APPLICATOR CONVERSION KITS	
CRIMP	SIZE	TYPE	PART NUMBER	INSULATION DIAMETER RANGE
WIRE	2.29 mm [.090]	F	7-2266100-8	Ø3.05-3.81mm [.120-.150]
INSUL	2.79 mm [.110]	O	7-2266101-8	Ø2.67-3.02mm [.105-.119]
APPLICATOR INSTRUCTIONS 408-35042			7-2266102-8	Ø2.26-2.64mm [.089-.104]
			7-2266103-8	Ø1.93-2.24mm [.076-.088]
			7-2266104-8	Ø1.60-1.91mm [.063-.075]

TERMINAL DATA: DEUTSCH TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		 INSULATION DIAMETER RANGE Ø2.67-3.02 mm [.105-.119 IN]	
TERMINAL APPLICATION SPECIFICATION		114-151000	
		-	
-		-	
TERMINALS APPLIED 			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286505-1	1060-14-0122	286505-2	1060-14-0144
286505-3	1060-14-0177	285505-5	1060-14-1077
286505-6	1060-14-1088	286503-1	1060-16-0122
286503-2	1060-16-0144	286503-3	1060-16-0177
286503-7	1060-16-0722	286503-8	1060-16-0744
286503-9	1060-16-0777	1-286503-1	1060-16-0977
1-286503-2	1060-16-0988	1-286503-4	AT60-16-0122
1-286503-5	AT60-16-0144		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING △
14 AWG	1.40+0.03/-0.05 [.055+-.001/--.002]	5.2
2.00mm2	1.40+0.03/-0.05 [.055+-.001/--.002]	5.4
1.50mm2	1.35+0.03/-0.05 [.053+-.001/--.002]	5.7
16 AWG	1.27+0.03/-0.05 [.050+-.001/--.002]	6.5
1.00mm2	1.27+0.03/-0.05 [.050+-.001/--.002]	6.6
18 AWG	1.24+0.03/-0.05 [.049+-.001/--.002]	6.9
0.75mm2	1.22+0.03/-0.05 [.048+-.001/--.002]	7.1



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- 7 SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS AND WIRE RANGE.

TERMINAL DATA: DEUTSCH TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø2.67-3.02 mm [.105-.119 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151000	-	-
	-	-	-
TERMINALS APPLIED 			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286506-1	1062-14-0122	286506-2	1062-14-0144
286506-3	1062-14-0177	286506-7	AT62-14-0122
286506-5	1062-14-1077	286506-6	1062-14-1088
286504-1	1062-16-0122	286504-2	1062-16-0144
286504-3	1062-16-0177	286504-7	1062-16-0722
286504-8	1062-16-0744	286504-9	1062-16-0777
1-286504-1	1062-16-0977	1-286504-2	1062-16-0988
1-286504-5	AT62-16-0122	1-286504-6	AT62-16-0144

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

LOC	DIST	REVISIONS						
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
			B2	ECR-16-015897	10NOV2016	RS	LZ	
			B3	ECR-16-017222	07DEC2016	YY	JDG	
			C	ECR-18-006651	05APR2018	TB	JDG	
			D	ECR-19-006162	16APR2019	LG	TE	

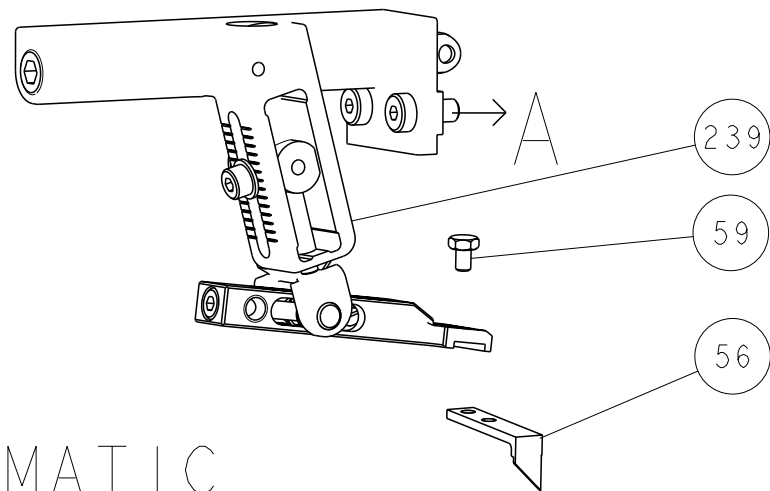
-	-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
-	-	-	-	1	1	-	-	2-1752354-0	STANDOFF,HOLD-DOWN	180
-	-	-	-	1	1	-	-	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	1	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
1	-	1	1	1	1	1	1	455888-8	SPACER, CRIMPER	82
1	-	-	-	-	-	-	-	2266101	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	-	2	2	2	2	2	2	2119791-9	DEPRESSOR, WIRE	70
-	-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	-	2	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	-	1	1	1	1	1	1	1803382-1	HOLD DOWN, SPRING LOADED	50
-	-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	1	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	2	2	2	2	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	-	1	1	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT -	9
1	1	2	2	1	1	1	1	1803293-2	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	1	1	1	1	1	1	3-240641-9	SPACER	7
-	-	-	-	-	-	-	-	-	-	6
-	-	1	1	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	2	2	1	1	1	1	1803019-4	CRIMPER, INSULATION O	3
1	-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	2
-	1	2	2	1	1	1	1	2-1633713-6	CRIMPER, WIRE PREMIUM	1
-78	-77	-72	-71	-52	-51	-2	-1	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE ENGINEERING ORGANIZATION. IT SHOULD BE CONTROLLED FOR THE LATEST REVISION.				DWN R. KNEPPER 03-Oct-13	STE TE Connectivity Harrisburg, PA 17105-3608				
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:			CHK G. BAILEY 03-Oct-13	NAME Ocean Side Feed Applicator			
0 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES		± ± ± ± ± ±			APVD W. CLIFFORD 03-Oct-13	SIZE CAGE CODE DRAWING NO RESTRICTED TO			
MATERIAL -		FINISH -			PRODUCT SPEC -	APPLICATION SPEC -			
					WEIGHT -	A1 00779 ©=2266101			
Customer Accessible Production Drawing				SCALE 1:2	SHEET 1	OF 4	REV D		

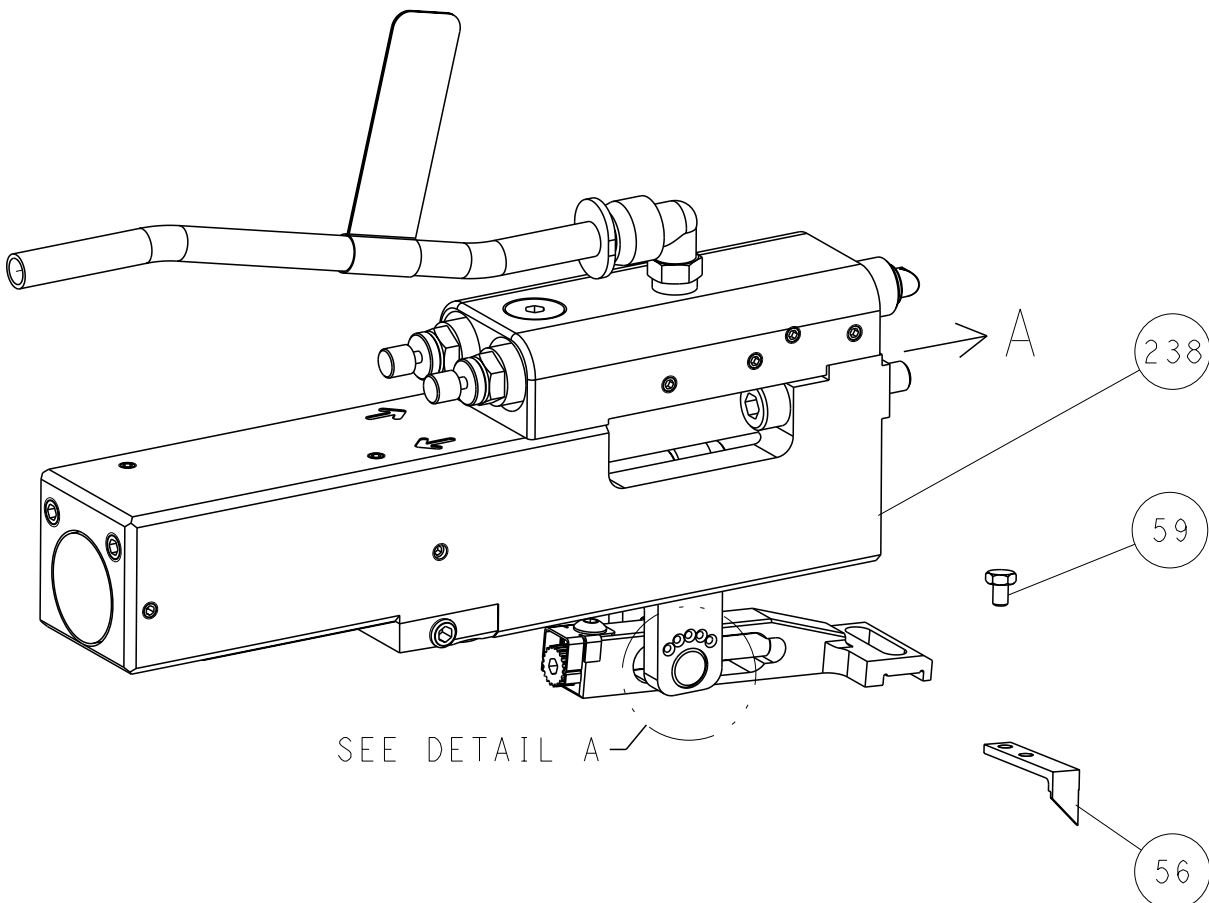
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC	DIST	REVISIONS					
		P	LYR	DESCRIPTION	DATE	DWN	APVD
A	66		-	SEE SHEET 1	-	-	-

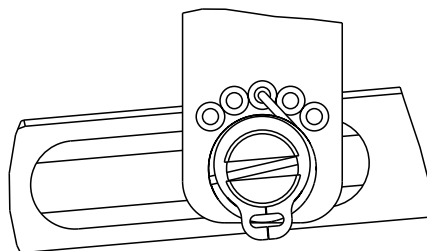
FEED TYPE MECHANICAL



PNEUMATIC

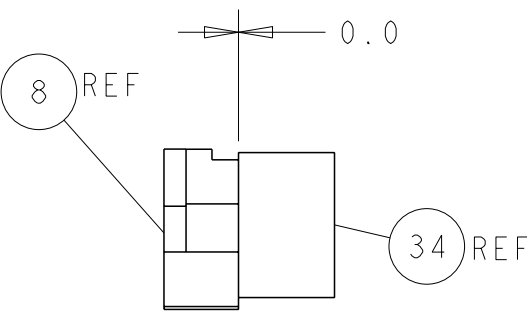
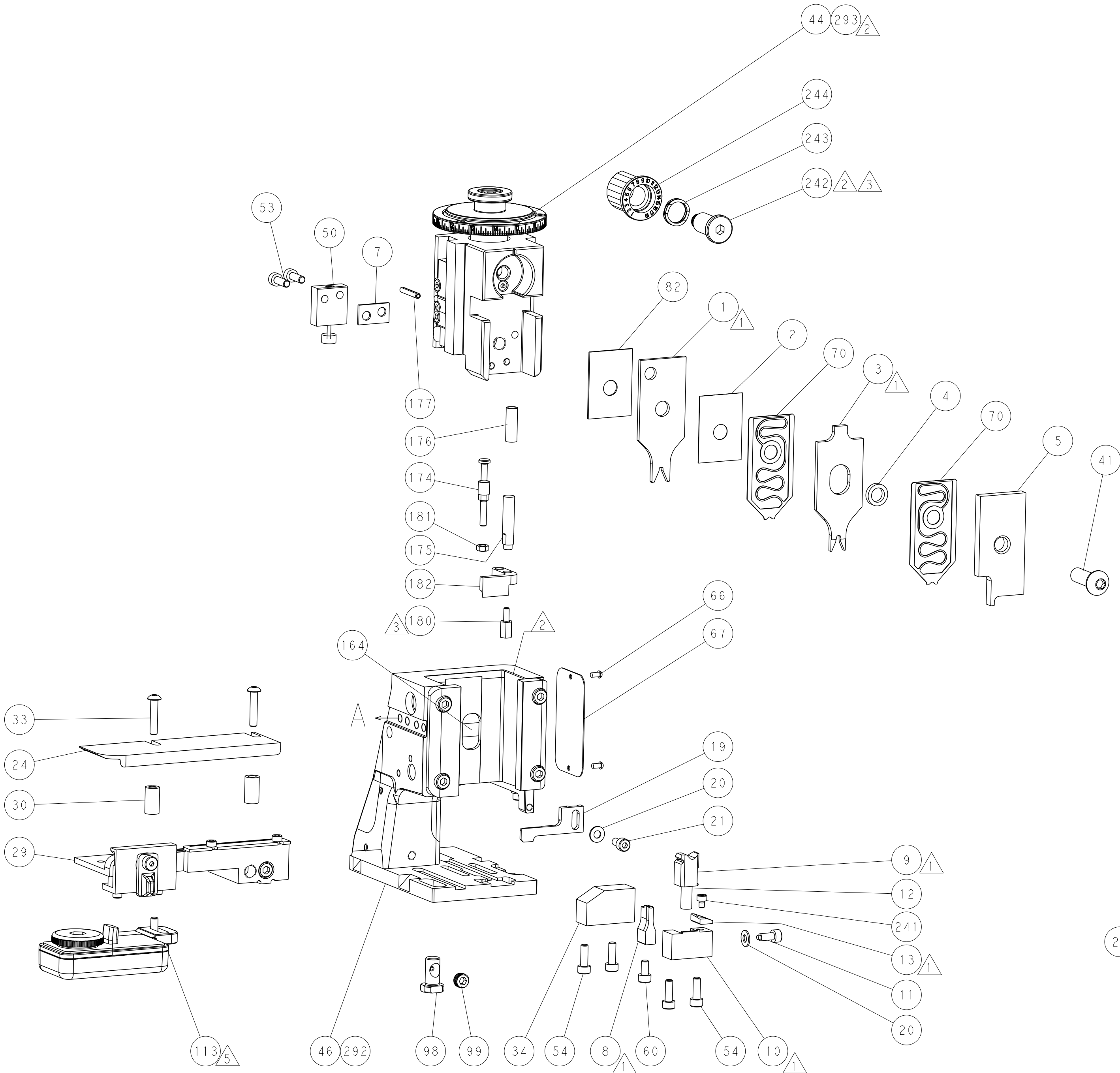
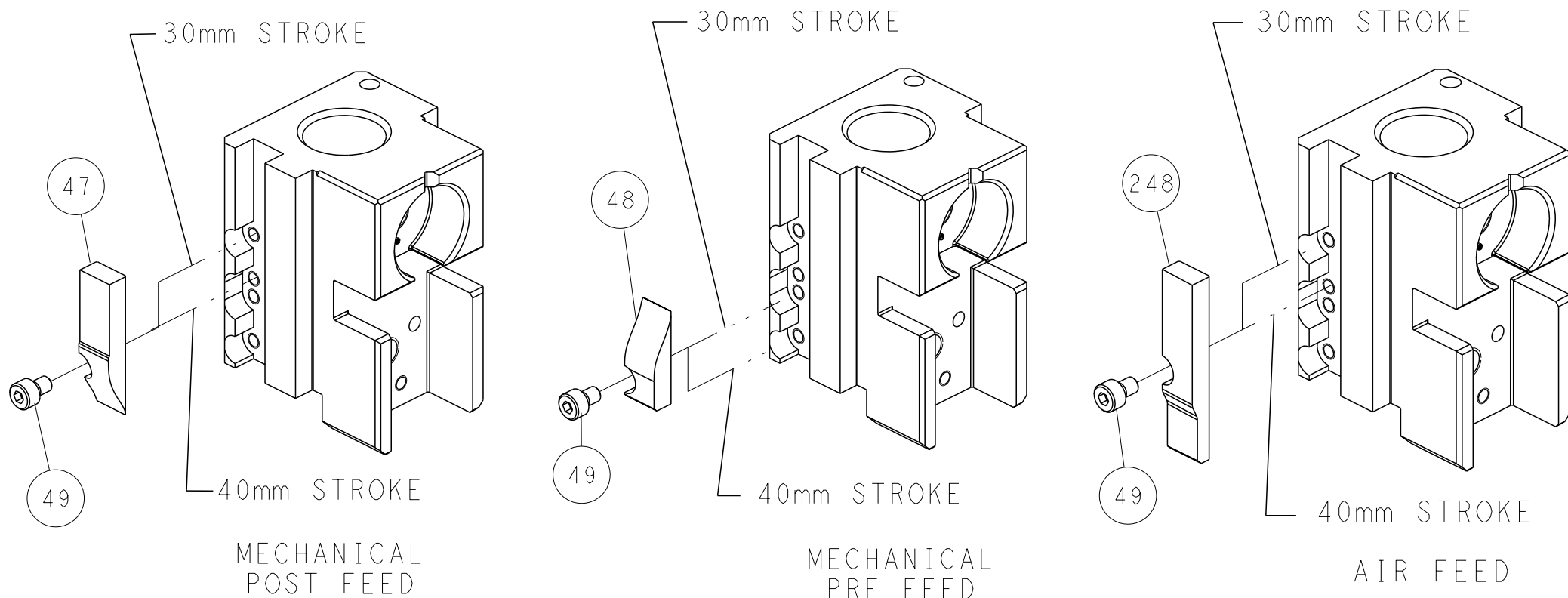


FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)

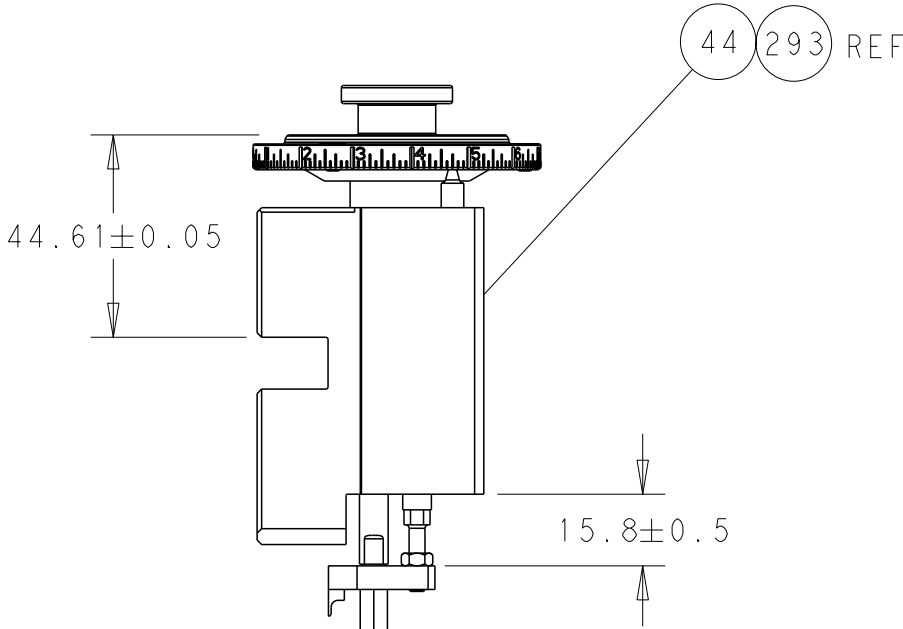


DETAIL A

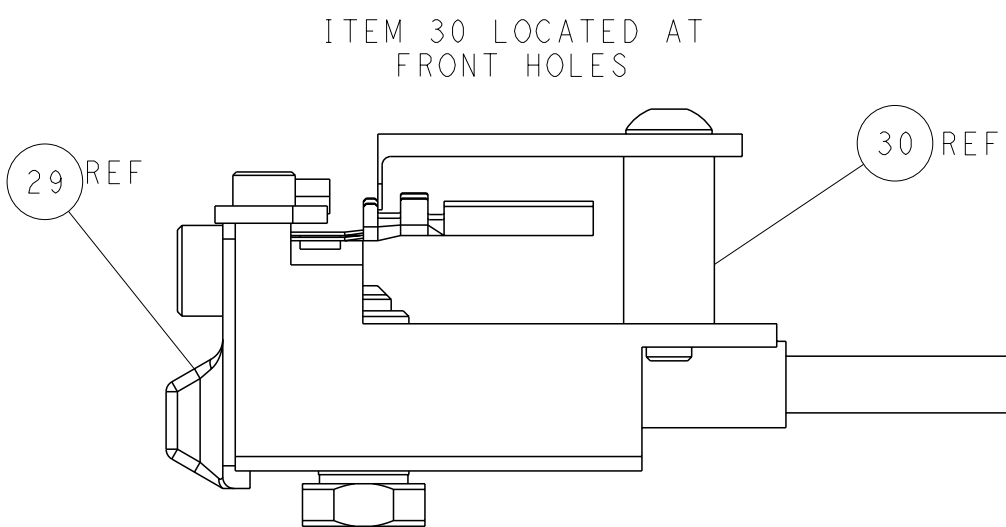
CAM POSITIONS



TERMINAL SUPPORT LOCATION



RAM AND HOLDDOWN SET-UP



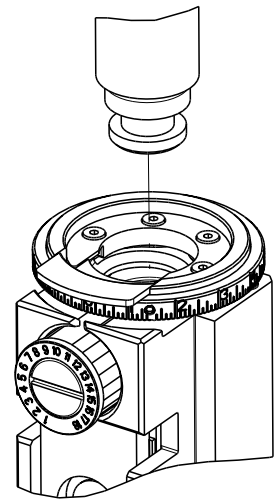
FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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DIMENSIONS: mm		CHK G. BAILEY 03-Oct-13	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		APVD M. CLIFFORD 03-Oct-13	SIZE A1	
MATERIAL -		PRODUCT SPEC -	CAGE CODE 00779	
FINISH -		APPLICATION SPEC -	DRAWING NO C=2266101	
		WEIGHT -	Customer Accessible Production Drawing	
		SCALE 1:2	SHEET 2 of 4	
		REV D		

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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2266101-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2266101-2	D	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266101-7	B	CRIMP TOOLING KIT	-
7-2266101-8	B	APPLICATOR CONVERSION KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.29 mm [.090]	F
INSUL	2.79 mm [.110]	O
APPLICATOR INSTRUCTIONS 408-35042		

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266100-8	Ø 3.05-3.81mm [.120-.150]
7-2266101-8	Ø 2.67-3.02mm [.105-.119]
7-2266102-8	Ø 2.26-2.64mm [.089-.104]
7-2266103-8	Ø 1.93-2.24mm [.076-.088]
7-2266104-8	Ø 1.60-1.91mm [.063-.075]

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø 2.67-3.02 mm [.105-.119 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151000	-	-
TERMINALS APPLIED 5			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286505-1	1060-14-0122	286505-2	1060-14-0144
286505-3	1060-14-0177	285505-5	1060-14-1077
286505-6	1060-14-1088	286503-1	1060-16-0122
286503-2	1060-16-0144	286503-3	1060-16-0177
286503-7	1060-16-0722	286503-8	1060-16-0744
286503-9	1060-16-0777	1-286503-1	1060-16-0977
1-286503-2	1060-16-0988	1-286503-4	AT60-16-0122
1-286503-5	AT60-16-0144		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
14 AWG	1.40+0.03/-0.05 [.055+.001/- .002]	5.2
2.00mm2	1.40+0.03/-0.05 [.055+.001/- .002]	5.4
1.50mm2	1.35+0.03/-0.05 [.053+.001/- .002]	5.7
16 AWG	1.27+0.03/-0.05 [.050+.001/- .002]	6.5
1.00mm2	1.27+0.03/-0.05 [.050+.001/- .002]	6.6
18 AWG	1.24+0.03/-0.05 [.049+.001/- .002]	6.9
0.75mm2	1.22+0.03/-0.05 [.048+.001/- .002]	7.1



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL LUBRICANT IS RECOMMENDED.
- 6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS AND WIRE RANGE.

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø 2.67-3.02 mm [.105-.119 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151000	-	-
TERMINALS APPLIED 5			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286506-1	1062-14-0122	286506-2	1062-14-0144
286506-3	1062-14-0177	286506-7	AT62-14-0122
286506-5	1062-14-1077	286506-6	1062-14-1088
286504-1	1062-16-0122	286504-2	1062-16-0144
286504-3	1062-16-0177	286504-7	1062-16-0722
286504-8	1062-16-0744	286504-9	1062-16-0777
1-286504-1	1062-16-0977	1-286504-2	1062-16-0988
1-286504-5	AT62-16-0122	1-286504-6	AT62-16-0144

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

2		1					
LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

	-	-	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	-	1	-	2844940-1	AIR FEED MODULE	238
	-	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
	-	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
	-	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
	-	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
5	-	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
	-	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
	-	-	1	1	2844908-1	SCREW, LOCKING	99
	-	-	1	1	2844907-1	POST, LOCKING	98
1	-	1	1	1	455888-8	SPACER, CRIMPER	82
1	-	-	-	-	2266101	PRINT, APPLICATOR LOG SHEET	72
	-	-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
	-	-	2	2	2119791-9	DEPRESSOR, WIRE	70
	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
	-	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	-	1	1	1338685-1	PAWL, FEED	56
	-	-	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
	-	-	1	1	1803382-1	HOLD DOWN, SPRING LOADED	50
	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
	-	-	1	1	2-1752356-0	SUPPORT, TERMINAL	34
	-	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	-	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
	-	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
	-	-	1	1	1320928-2	STRIP GUIDE	24
	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	-	2	2	1-18028-2	WASHER, FLAT, REG M4	20
	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	-	1	1	2119806-1	INSERT, SHEAR	13
	-	-	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	-	1	1	1-356885-4	STOP, SHEAR	11
1	-	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	-	1	1	1803095-1	FLOATING SHEAR, FRONT -	9
1	1	1	1	1	1803293-2	ANVIL, COMBINATION DEUTSCH STYLE	8
	-	-	1	1	3-240641-9	SPACER	7
	-	-	-	-	-	-	6
	-	-	1	1	2119757-8	DEPRESSOR, SHEAR	5
	-	-	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1803019-4	CRIMPER, INSULATION O	3
1	1	-	1	1	455888-3	SPACER, CRIMPER	2
1	-	1	1	1	2-1633713-6	CRIMPER, WIRE PREMIUM	1
	-78	-77	-22	-21	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE ENGINEERING ORGANIZATION. IT SHOULD BE CONTACTED FOR THE LATEST REVISION.				DWN R. KNEPPER 03-Oct-13	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm				CHK G. BAILEY 03-Oct-13	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±				APVD M. CLIFFORD 03-Oct-13	SIZE CAGE CODE DRAWING NO RESTRICTED TO	
MATERIAL -				PRODUCT SPEC APPLICATION SPEC WEIGHT -	A1 00779 ©=2266101	
-				FINISH -	Customer Accessible Production Drawing	
				SCALE 1:2	SHEET 3	OF 4
				REV D		

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

30mm STROKE

142

49

MECHANICAL POST FEED

30mm STROKE

48

49

MECHANICAL PRE FEED

30mm STROKE

151

49

AIR FEED

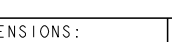
[illegible]

Technical drawing of a mechanical part. The drawing shows a cross-section of a component with a central vertical slot. A dimension line on the left indicates a height of 35.58 ± 0.05 . A reference callout (140) REF is shown in a circle, pointing to a specific feature on the top surface of the part.

ITEM 30 LOCATED AT FRONT HOLES

29 REF

30 REF

THIS DRAWING IS A CONTROLLED DOCUMENT FOR PROTECTIVE INFORMATION CONSIDERATION IT IS THE USER'S RESPONSIBILITY TO COME INTO POSSESSION OF THIS DOCUMENT AND SHOULD BE CONTACTED FOR THE LATEST REVISION		DWN R. KNEPPER 03-Oct-13		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME Ocean Side Feed Applicator	
		APPROVED M. CLIFFORD 03-Oct-13 PRODUCT SPEC - APPLICATION SPEC -		SIZE A CAGE CODE 00779 DRAWING NO C=2266101 RESTRICTED TO	
MATERIAL FINISH		WEIGHT -		Customer Accessible Production Drawing SCALE 1:2 SHEET 4 OF 4 REV D	