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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2151576-1	C	FINE CRIMP HEIGHT ADJUST
	2151576-2	C	FINE CRIMP HEIGHT ADJUST
	2151576-5	C	FINE CRIMP HEIGHT ADJUST
	2151576-6	C	NON-CRIMP HEIGHT ADJUST
	2151576-7	C	FINE CRIMP HEIGHT ADJUST
	7-2151576-7	B	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [1.00]	F
INSUL	5.08 mm [2.00]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: POWER QUADLOK, SOCKET CONTACT, SWS			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.70-5.30 mm [1.85-.209 IN]		Ø	
TERMINAL APPLICATION SPECIFICATION		114-18141-1	-
	-	-	-

TERMINALS APPLIED				
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL	INSULATION RANGE
968121-2	968133-2	967607-1		Ø 2.2-3.0 mm
968121-4	968133-5			

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
2.50mm2		1.99+/-0.05 [1.078+/-0.002]		6.3
1.50mm2		1.69+/-0.05 [1.067+/-0.002]		9.5



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151576-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151576-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151576-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151576-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 THIS APPLICATOR DOES NOT CUT CARRIER STRIP.
- 12 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 3.81.
- 13 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 14 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
- 15 TERMINAL LUBRICANT IS RECOMMENDED.

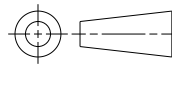
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

1	-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
	-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
	-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
	-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
	-	1	-	1	1	1	2119798-1	DETENT PIN	247
	-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
	-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS						
			P	LTR	DESCRIPTION	DATE	DWN	APVD	
				A	RELEASED	10APR2013	KH	SX	
				B	ECR-17-004650	31MAR2017	TB	TE	
				C	ECR-17-008475	12JUNE2017	TB	TE	

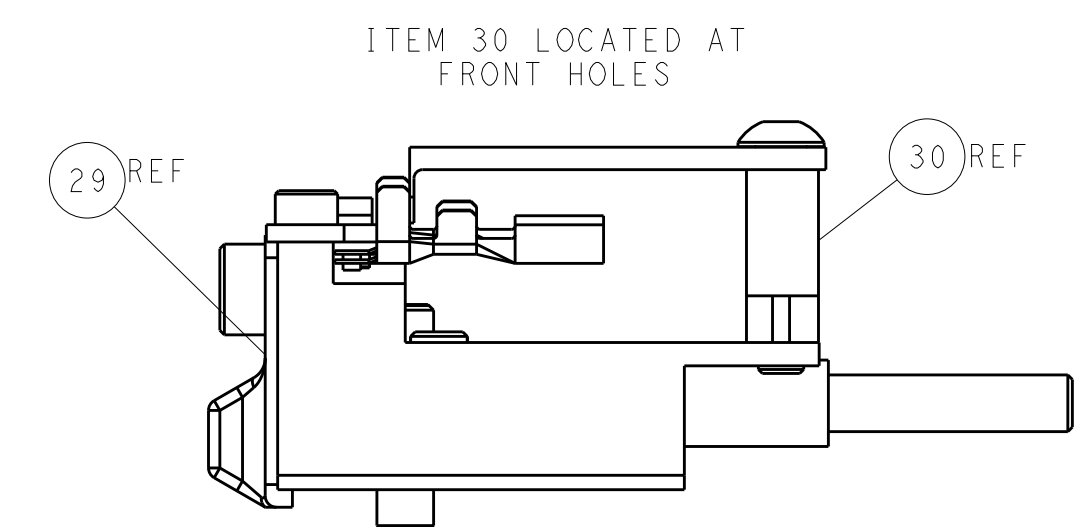
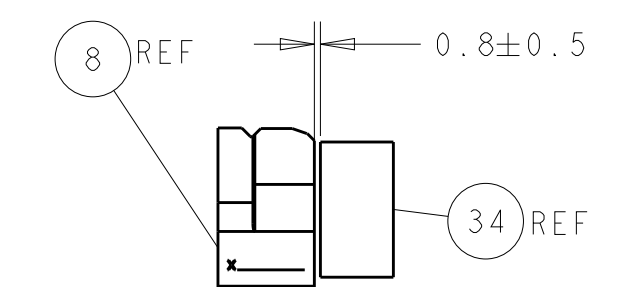
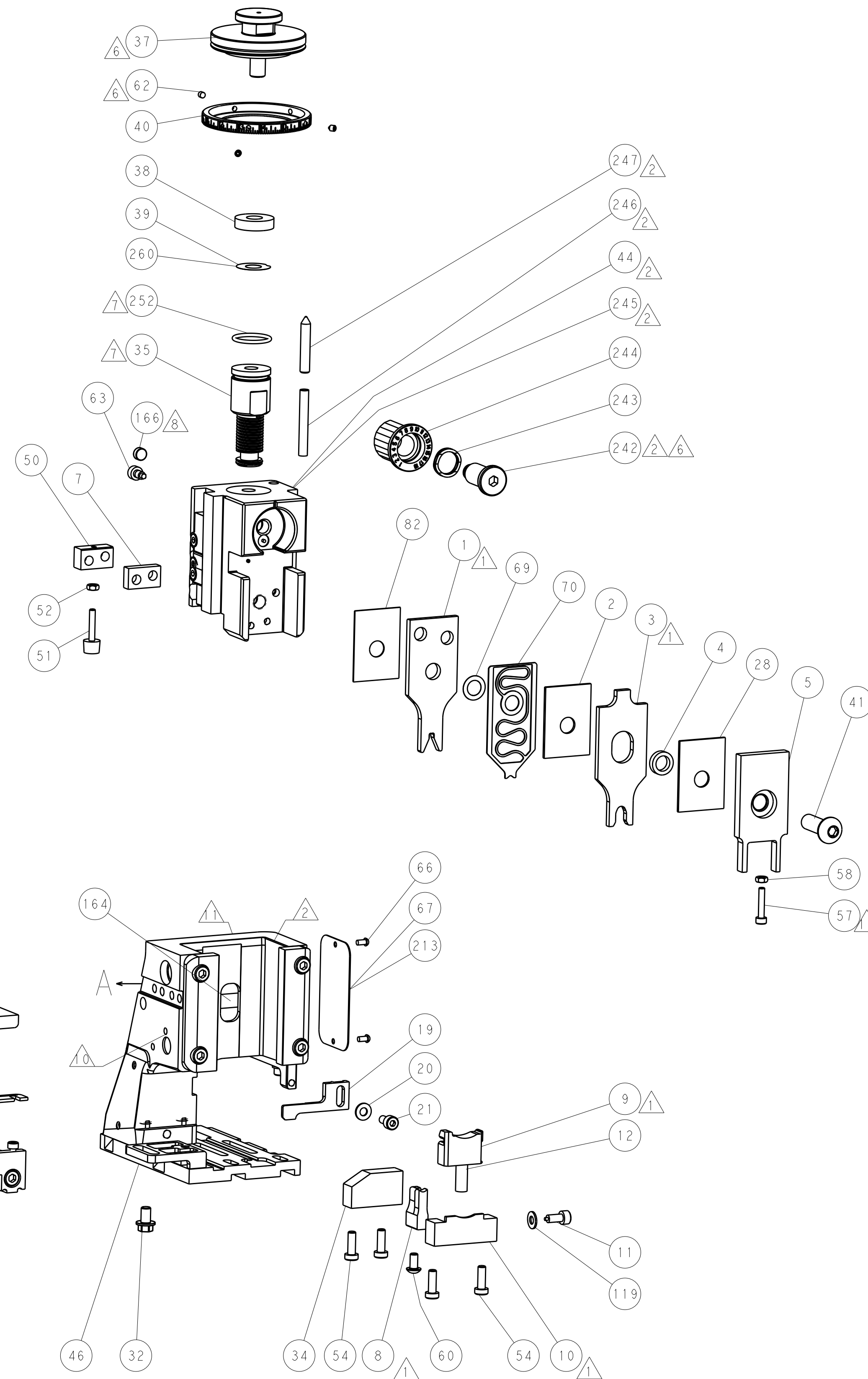
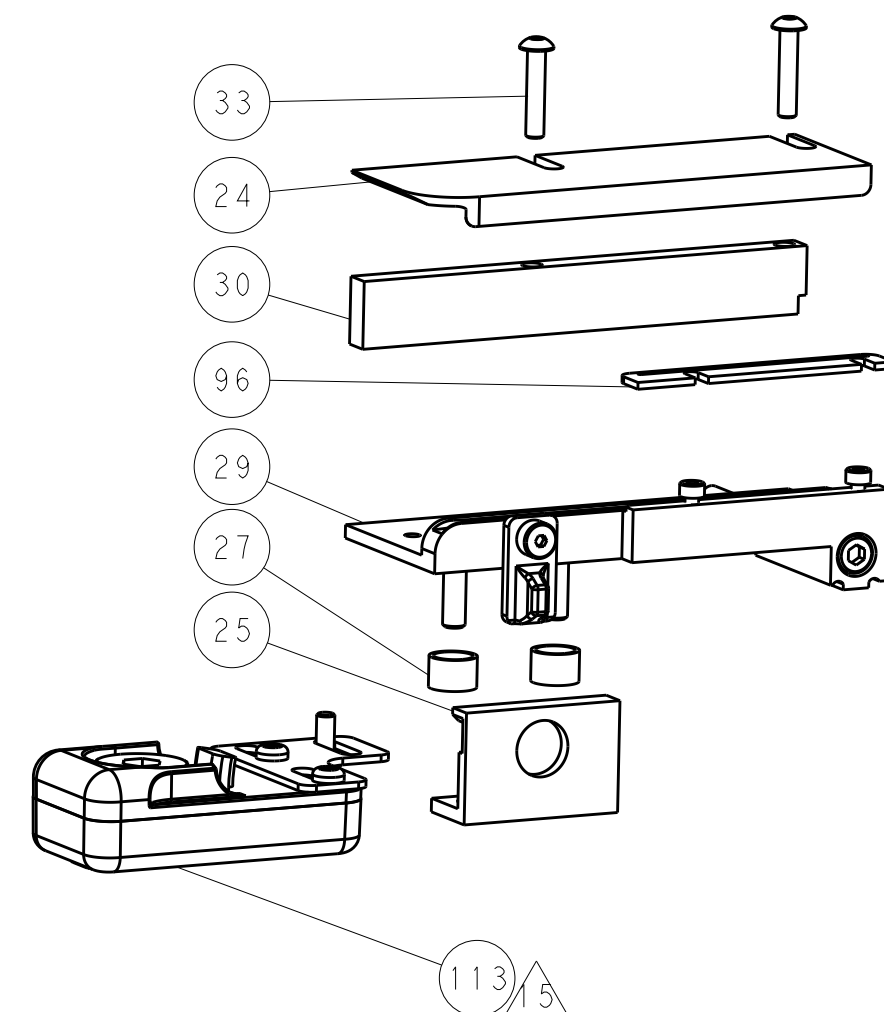
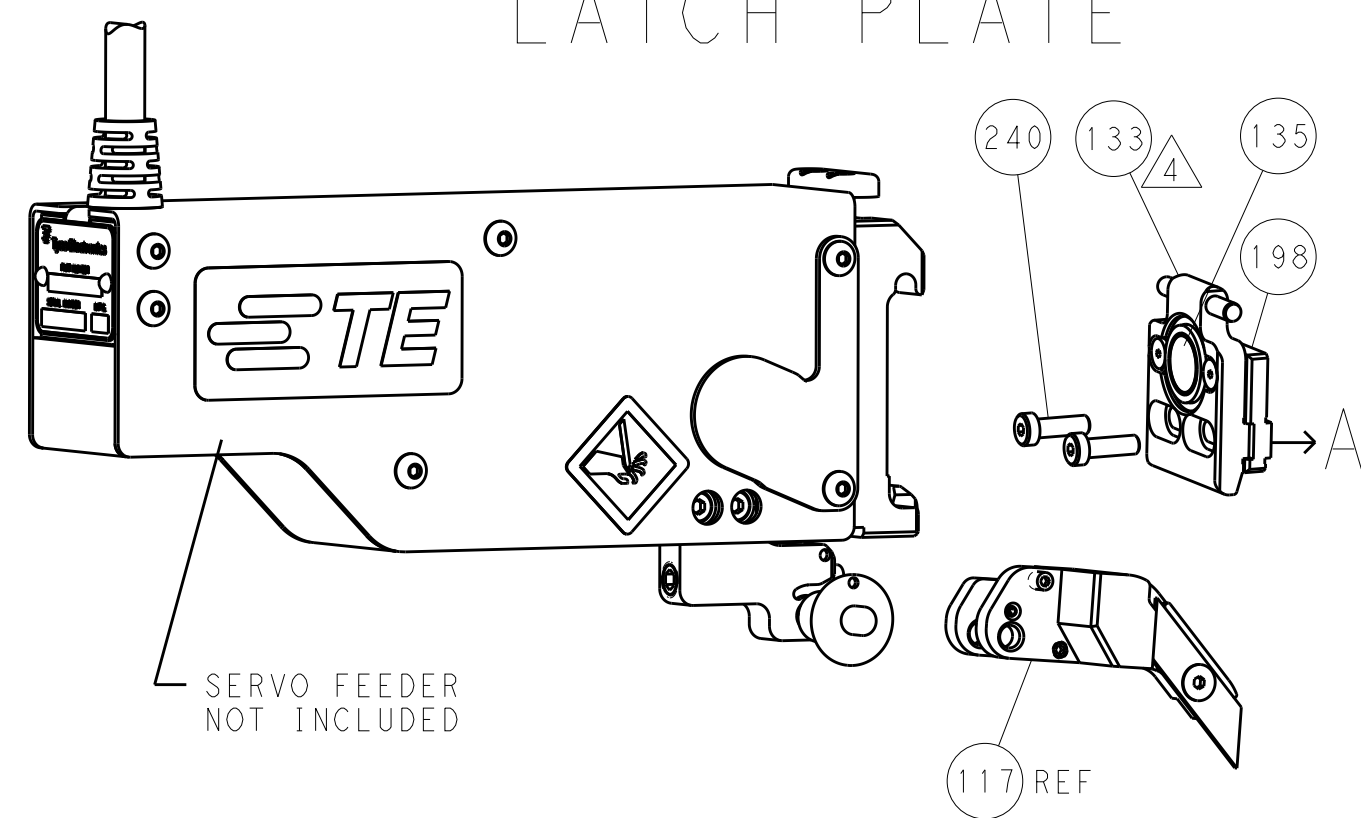
6	-	1	1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
	-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
	-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
	-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
	-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
13	-	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
	-	1	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	96
	-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
	-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
	-	1	1	1	1	1	2119791-6	DEPRESSOR, WIRE	70
	-	1	1	1	1	1	2119943-1	WASHER, SPACER	69
	-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
6	-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
	-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	58
14	-	1	1	1	1	1	1-2168083-3	SCR, SKT HD CAP, RoHS, M3 X 16	57
	-	-	-	-	1	1	1338683-8	FEED PAWL	56
	-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
	-	2	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
	-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
	-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
	-	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
	-	1	1	1	1	1	1-2119656-7	APPLICATOR BASIC ASSEMBLY, SF	46
	-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
	-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
	-	1	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38
6	-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
7	-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
	-	1	1	1	1	1	1-1752356-2	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
	-	1	1	1	1	1	1-1320908-2	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	2119959-6	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
	-	2	2	2	2	2	22283-1	SPRING, COMPRESSION	27
	-	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1320928-6	STRIP GUIDE	24
	-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
	-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	1	1-356885-3	STOP, SHEAR	11
1	-	1	1	1	1	1	1-2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	1	318059-9	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1	4-1333206-9	ANVIL, COMBINATION .100	8
	-	1	1	1	1	1	7-240641-1	SPACER	7
	-	-	-	-	-	-	-	-	6
	-	1	1	1	1	1	1803080-1	DEPRESSOR, SHEAR	5
	-	1	1	1	1	1	2-238011-1	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1	2-1633996-3	CRIMPER, INSULATION SPECIAL	3
	-	1	1	1	1	1	1-455888-1	SPACER, CRIMPER	2
1	1	1	1	1	1	1	1803454-4	CRIMPER, WIRE	1
	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

THIS IS SUBJECT TO CHANGE AND DOES NOT CONSTITUTE AN ENDORSEMENT OF THE PRODUCT OR THE ORGANIZATION. IT IS SUBJECT TO CHANGE AND DOES NOT CONSTITUTE AN ENDORSEMENT OF THE PRODUCT OR THE ORGANIZATION. IT IS SUBJECT TO CHANGE AND DOES NOT CONSTITUTE AN ENDORSEMENT OF THE PRODUCT OR THE ORGANIZATION.				DWN	31JAN2013	 TE Connectivity Harrisburg, PA 17105-3608	
CHK				A. HUANG	31JAN2013		
S. XI				APVD	31JAN2013	NAME	
DIMENSIONS:				PRODUCT SPEC		SIZE	
mm				APPLICATION SPEC		CAGE CODE	
				WEIGHT		DRAWING NO	
MATERIAL				FINISH		RESTRICTED TO	
-				-		A1 00779 ©=2151576	
Customer Accessible Production Drawing				SCALE		SHEET 1 OF 4	
				REV		C	

PNEUMATIC

SERVO
LATCH PLATE

CAM POSITIONS

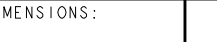


TERMINAL SUPPORT LOCATION

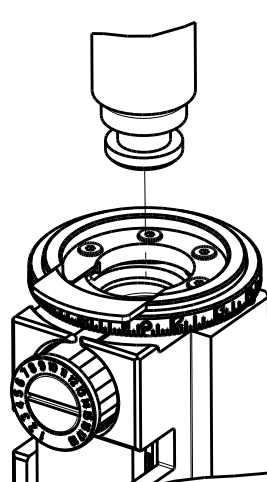
ITEM 30 LOCATED AT
FRONT HOLES

FEED TRACK POSITION GUIDE BY INSULATION BARREL

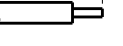
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONFIDENTIAL DOCUMENT FOR TFCO INDUSTRIES CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONSULTED FOR THE LATEST REVISION		DWN HUANG 31JAN2013 CHK S.XI 31JAN2013 APPV S.XI 31JAN2013		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME Ocean Side Feed Applicator	
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ±		PRODUCT SPEC - APPLICATION SPEC -	
MATERIAL -		FINISH -		SIZE A1	
				CAGE CODE 00779	
				DRAWING NO C=2151576	
				RESTRICTED TO -	
				SCALE 1:2	
				SHEET 2 OF 4	
				REV C	
Customer Accessible Production Drawing					

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

8		7		6		5		4		3	
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	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151576-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2151576-5	1901094-3	2-1752354-3	2168400-6 (QUANTITY 2)
	2-2151576-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SMART APPLICATOR	2161326-1	-	8-2151576-4	-	-	-
					MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-2	-	-
	2-2151576-5	C	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	SERVO LATCH PLATE	2119951-1	-	8-2151576-5	1901094-3	2-1752354-3	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151576-4	-	-	-
	2-2151576-7	C	FINE CRIMP HEIGHT ADJUST	NONE	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1	2063440-1
7-2151576-7	B	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [.100]	F
INSUL	5.08 mm [.200]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: POWER QUADLOK, SOCKET CONTACT, SWS			
WIRE STRIP LENGTH 4.70-5.30 mm [.185-.209 IN]		INSULATION DIAMETER RANGE 	
TERMINAL APPLICATION SPECIFICATION 	114-18141-1	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
968121-2	968133-2	967607-1	
968121-4	968133-5		

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
2.50mm2			1.99+/-0.05 [0.078+/-0.002]		6.3
1.50mm2			1.69+/-0.05 [0.067+/-0.002]		9.5

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.

1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151576-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151576-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151576-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. THIS APPLICATOR DOES NOT CUT CARRIER STRIP.
12. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
13. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
14. TERMINAL LUBRICANT IS RECOMMENDED.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079888-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1				LOC A	DIST 66	REVISIONS			
P		LTR		DESCRIPTION		DATE	OWN	APPROV	
		-		SEE SHEET 1		-	-	-	
1	1	1	1	2119083-1	RETAINER, INSULATION DIAL			242	
-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16			240	
-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY			239	
-	-	1	-	2063440-1	AIR FEED MODULE			238	
-	1	-	-	2119740-2	TAG,IDENTIFICATION			213	
-	1	-	-	1901094-3	SPACER, FEEDER			198	
-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT			172	
1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY			166	
REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC			164	
-	-	1	-	240638-1	SPRING, FEED FINGER			163	
1	1	1	1	8-21084-1	O-RING, .001 ID, .070 DIA. MAT.			152	
-	-	1	-	2119641-2	FEED CAM, AIR FEED			151	
1	1	1	1	2119798-2	DETENT PIN			145	
1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)			144	
4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20			143	
-	-	-	1	2119653-2	FEED CAM, POST FEED			142	
1	1	1	1	1-2119656-8	APPLICATOR BASIC ASSEMBLY, SF			141	
1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED			140	
1	1	1	1	2119092-2	BOLT, ADJUSTMENT			139	
-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854			137	
-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF			136	
-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED			135	
-	1	-	-	1633743-1	SERVO FEED LATCH ASM			133	
1	1	1	1	1-18028-2	WASHER, FLAT, REG M4			119	
-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF			117	
1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED			113	
1	1	1	1	1-690438-0	FRONT STRIP GUIDE			96	
1	1	1	1	455888-5	SPACER, CRIMPER			82	
1	1	1	1	2119956-1	DOCUMENTATION PACKAGE			71	
1	1	1	1	2119791-6	DEPRESSOR, WIRE			70	
1	1	1	1	2119943-1	WASHER, SPACER			69	
1	-	1	1	2119740-1	TAG,IDENTIFICATION			67	
2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188			66	
1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT			63	
3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0			62	
-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0			59	
1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3			58	
1	1	1	1	1-2168083-3	SCR, SKT HD CAP, RoHS, M3 X 16			57	
-	-	1	1	1338683-8	FEED PAWL			56	
2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16			53	
1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3			52	
1	1	1	1	811242-5	BUMPER, HOLD DOWN			51	
1	1	1	1	690753-2	SPACER, TONKER			50	
-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0			49	
-	-	-	1	2119652-1	FEED CAM, PRE FEED			48	
1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)			41	
1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT			40	
1	1	1	1	2119957-1	APPLICATOR SHIM PACK			39	
1	1	1	1	2119644-2	RAM WASHER, PRECISION			38	
1	1	1	1	1-1752356-2	SUPPORT, TERMINAL			34	
2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)			33	
1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG			32	
1	1	1	1	1-1320908-2	SPACER, STRIP GUIDE			30	
1	1	1	1	2119959-6	ASSEMBLY, STRIP GUIDE			29	
1	1	1	1	1-455888-0	SPACER, CRIMPER			28	
2	2	2	2	22283-1	SPRING, COMPRESSION			27	
1	1	1	1	240792-1	DRAG, TERMINAL			25	
1	1	1	1	1320928-6	STRIP GUIDE			24	
1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0			21	
1	1	1	1	1-18028-2	WASHER, FLAT, REG M4			20	
1	1	1	1	2119533-1	STRIPPER, SIDE FEED			19	
1	1	1	1	3-22280-3	SPRING, COMPRESSION			12	
1	1	1	1	1-356885-3	STOP, SHEAR			11	
1	1	1	1	1-2119805-1	SHEAR HOLDER, FRONT			10	
1	1	1	1	318059-9	FLOATING SHEAR, FRONT			9	
1	1	1	1	4-1333206-9	ANVIL, COMBINATION .100			8	
1	1	1	1	7-240641-1	SPACER			7	
-	-	-	-	-	-			6	
1	1	1	1	1803080-1	DEPRESSOR, SHEAR			5	
1	1	1	1	2-238011-1	BLOCK, CRIMPER SPACER			4	
1	1	1	1	2-1633996-3	CRIMPER, INSULATION SPECIAL			3	
1	1	1	1	1-455888-1	SPACER, CRIMPER			2	
1	1	1	1	1803454-4	CRIMPER, WIRE			1	
-27	-25	-22	-21	PART NO	DESCRIPTION			ITEM NO	

THIS DRAWING IS TO BE CONSIDERED VALID FOR ALL INFORMATION AND INFORMATION SHOULD BE CONTACTED FOR THE LATEST REVISION.										
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± 5 ANGLE ±		DWN C. HUANG 31 JAN 2013 CHA S. XI 31 JAN 2013 APP'D S. XI 31 JAN 2013		 TE Connectivity Harrisburg, PA 17105-3608				
				NAME Ocean Side Feed Applicator						
MATERIAL -		FINISH -		WEIGHT -		SIZE A 00779		DRAWING NO C=2151576		RESTRICTED TO -
Customer Accessible Production Drawing						SCALE 1:2		SHEET 3 of 4		REV C

(THIS DRAWING IS A CONTROLLED DOCUMENT FOR FICO ELECTRONICS CORPORATION IT IS SUBJECT TO THE PROVISIONS OF THE FICO ELECTRONICS CORPORATION POLICY ON CONTROLLED DOCUMENTS. ANY ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.)		DWN K HUANG 31JAN2013 CHK S XI 31JAN2013 APVD S XI 31JAN2013		TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm 					