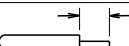
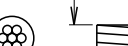


8		7	
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2011		2011	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2151494-1	R	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2151494-2	R	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2151494-1	R	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2151494-2	R	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2151494-1	R	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2151494-2	R	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2151494-7	J	CRIMP TOOLING KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	1.40 mm [.055]	F
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: 025 RECEPTACLE CONTACT			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.00-3.50 mm [.118-.138 IN]		Ø0.95-1.70 mm [.037-.067 IN]	
TERMINAL APPLICATION SPECIFICATION	(A)114-5250	-	-
	(B)114-5291	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 1123343-1	(A) 1123343-2	(B) 1376109-1	(B) 1376109-2

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
0.50mm2		1.06+/-0.05 [.042+/- .002]		8.5
0.30mm2		0.96+/-0.05 [.038+/- .002]		9.2
0.22mm2		0.84+/-0.05 [.033+/- .002]		10.0

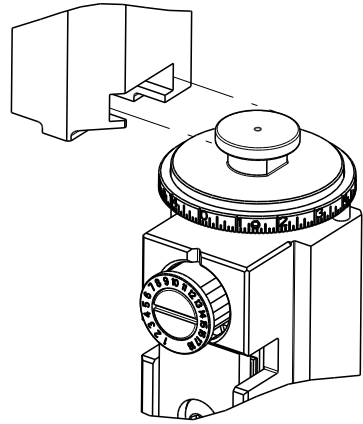


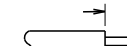
-  RECOMMENDED SPARE PARTS
-  REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TERMINAL LUBRICANT IS RECOMMENDED.

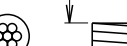
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

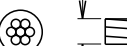
ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: 025 RECEPTACLE CONTACT			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.00-3.50 mm [.118-.138 IN]		Ø0.95-1.70 mm [.037-.067 IN]	
TERMINAL APPLICATION SPECIFICATION	(C)114-5250-2	-	-
	-	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(C) 1674298-1	(C) 2005427-1		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
0.50mm2		1.01+/-0.05 [.040+/- .002]		8.5
0.30mm2		0.96+/-0.05 [.038+/- .002]		9.2
0.22mm2		0.84+/-0.05 [.033+/- .002]		10.0

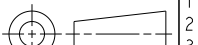
TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: 025 RECEPTACLE CONTACT			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.00-3.50 mm [.118-.138 IN]		Ø1.20-1.60 mm [.047-.063 IN]	
TERMINAL APPLICATION SPECIFICATION	114-15120	-	-
	-	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1674298-1	1123343-1	1122343-2	1802189-1
1801069-2			

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
0.50mm2		0.99+/-0.05 [.039+/- .002]		8.5
0.35mm2		0.92+/-0.05 [.036+/- .002]		9.3
0.22mm2		0.84+/-0.05 [.033+/- .002]		10.0

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

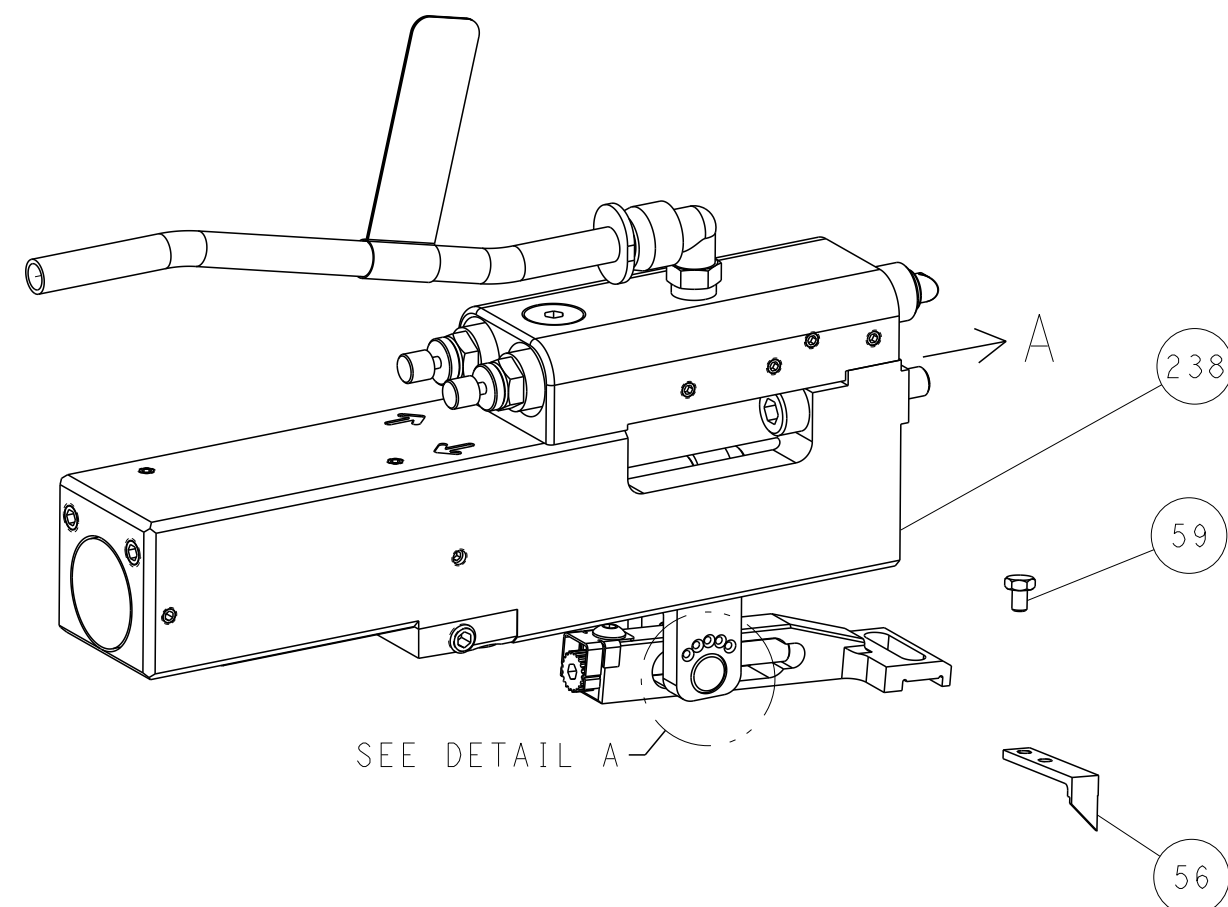
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LOC	DIST	REVISIONS							
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		N1		ECR-19-008855			05JUN2019	MZ	YY
		P		ECR-19-009411			15JUN2019	TB	TE
		R		ECR-20-004138			18MAR2020	RK	GB

-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	1	1	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
-	-	-	1	1	-	-	1-1752354-6	STANDOFF,HOLD-DOWN	180
-	-	-	1	1	-	-	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	2	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1	1	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2	2	2	2	2-2844962-4	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1	1803095-3	FLOATING SHEAR, FRONT	9
1	2	2	1	1	1	1	8-1333201-3	ANVIL, COMBINATION	8
-	1	1	1	1	1	1	5-240641-0	SPACER	7
-	1	1	1	1	1	1	1-2119757-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	1-238011-0	BLOCK, CRIMPER SPACER	4
1	2	2	1	1	1	1	2-1803223-6	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	2
1	2	2	1	1	1	1	3-456402-5	CRIMPER, WIRE PREMIUM	1

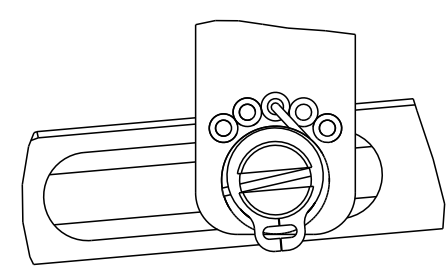
-77 -72 -71 -52 -51 -2 -1							PART NO		DESCRIPTION			ITEM NO	
THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE ELEC ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT LIABILITY AND NO GUARANTEE SHOULD BE CONTACTED FOR THE LATEST REVISION.							DWN	11OCT2011		TE Connectivity			
							B. WEAVER	11OCT2011		Harrisburg, PA 17105-3608			
							CHK						
							G. HOFNER	11OCT2011					
							APVD						
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:					NAME			Ocean Side Feed			
mm							G. BAILEY	11OCT2011			Applicator		
		0 PLC ±					PRODUCT SPEC						
		1 PLC ±					-						
		2 PLC ±					APPLICATION SPEC						
		3 PLC ±											
		4 PLC ±											
		ANGLES ±											
MATERIAL		FINISH					WEIGHT		A1	00779	C=2151494		RESTRICTED TO
Customer Accessible Production Drawing							SCALE		1:2		SHEET 1 OF 4		REV R

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

PNEUMATIC

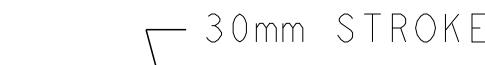
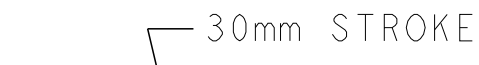


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)



DETAIL A

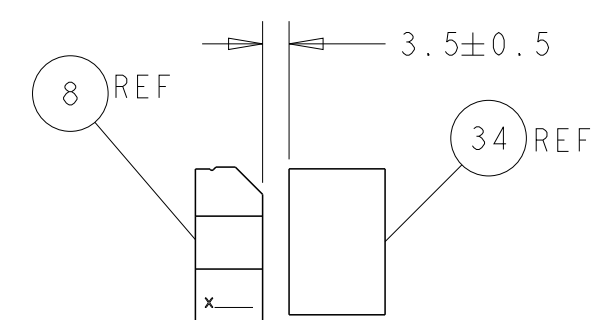
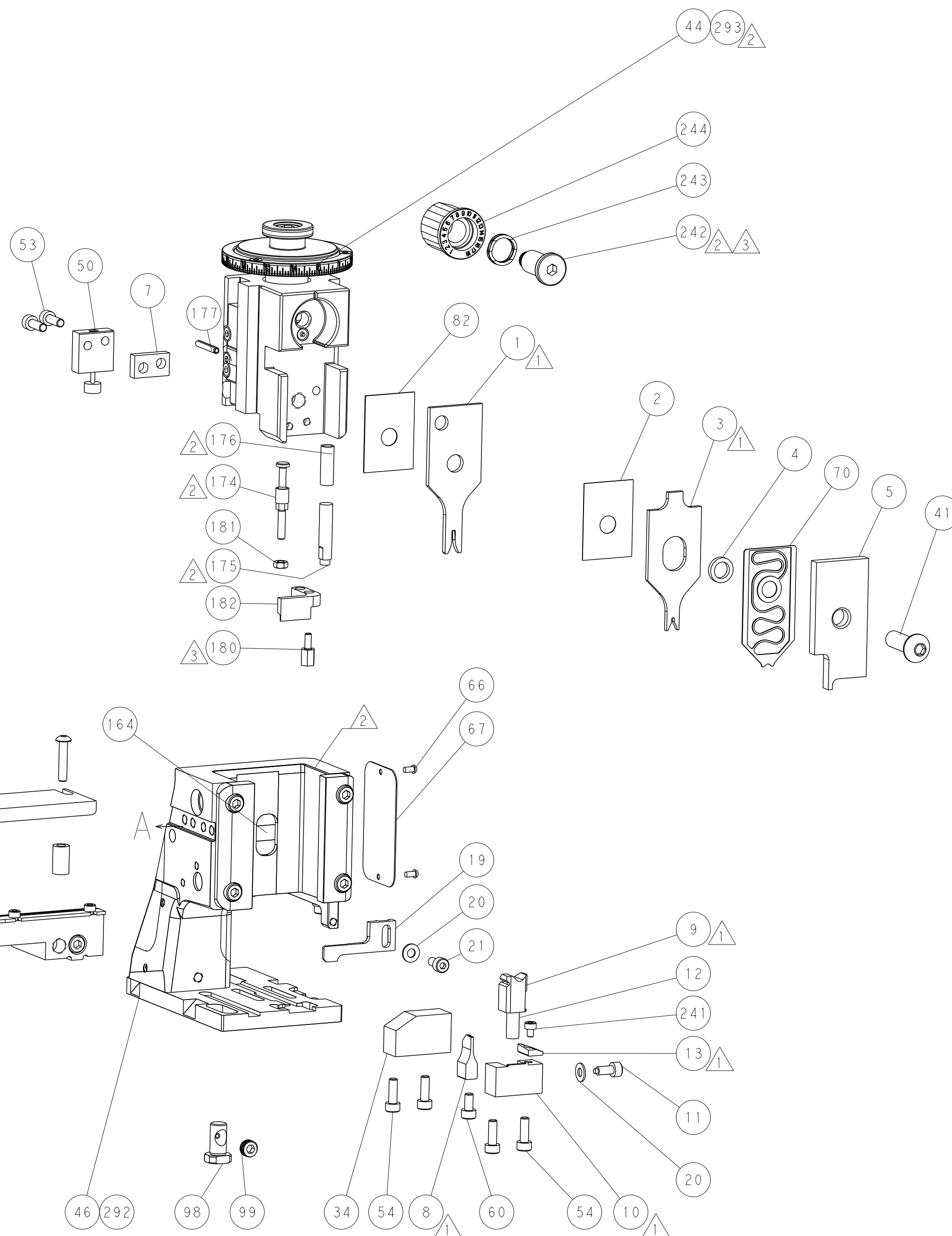
30mm STROKE



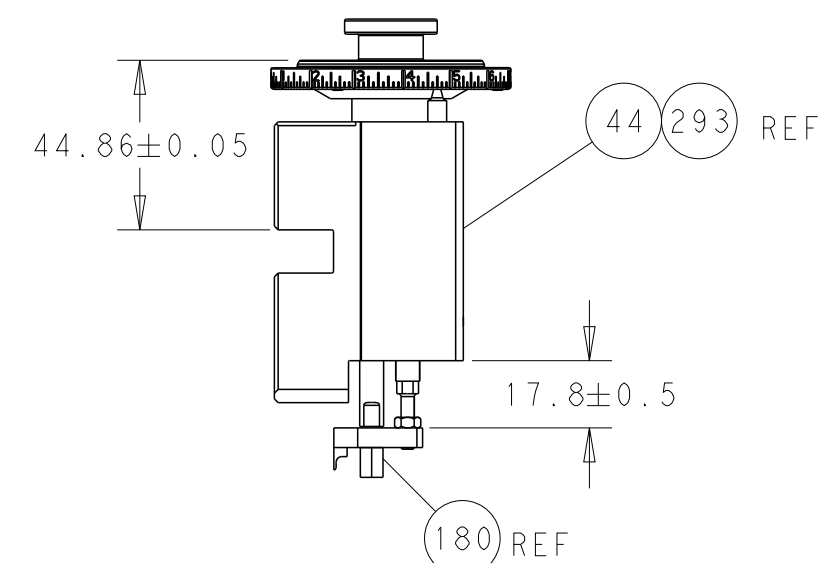
MECHANICAL
PRE FEED

AIR FEED

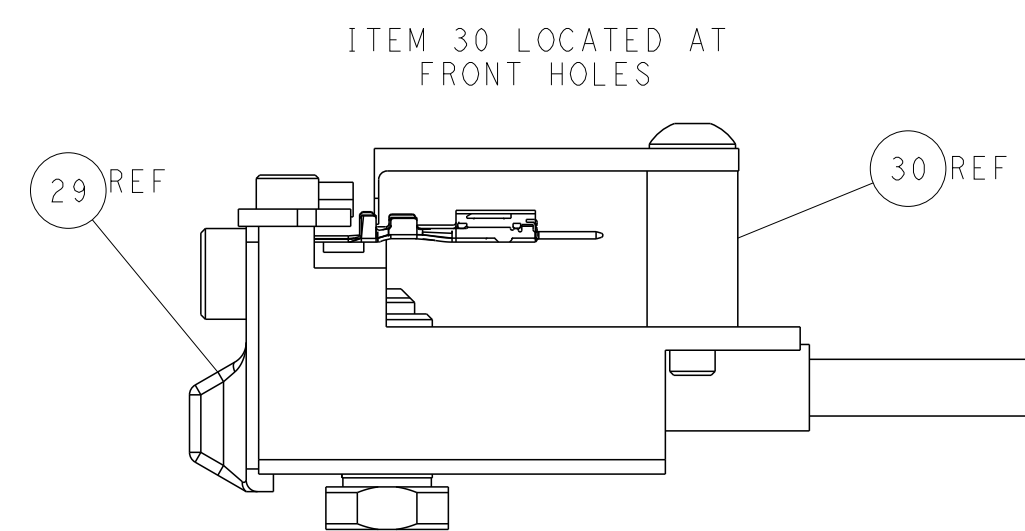
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)



TERMINAL SUPPORT LOCATION



RAM AND HOLD DOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

1710 DRAWING 17-1 CONTAINED DOCUMENT FOR THE UNITED STATES PATENT AND TRADE OFFICE. THIS DOCUMENT IS THE PROPERTY OF THE UNITED STATES PATENT AND TRADE OFFICE. IT IS TO BE RETURNED TO THE UNITED STATES PATENT AND TRADE OFFICE. IT IS TO BE RETURNED TO THE UNITED STATES PATENT AND TRADE OFFICE. IT IS TO BE RETURNED TO THE UNITED STATES PATENT AND TRADE OFFICE.		DWN 110C12011 B. WEAVER CHK 110C12011 G. HOFFNER APVD 110C12011 G. BAILEY		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±. 2 PLC ±. 3 PLC ±. 4 PLC ±. ANGLES ±. MATERIAL FINISH		NAME Ocean Side Feed Applicator -	
MATERIAL -		WEIGHT -		SIZE A1	
		CAGE CODE 00779		DRAWING NO C=2151494	
		RESTRICTED TO -		SCALE 1:2 SHEET 2 of 4 REV R	
Customer Accessible Production Drawing					

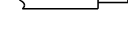
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2011		2011	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2151494-1	R	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2151494-2	R	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151494-7	J	CRIMP TOOLING KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	1.40 mm [.055]	F
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 025 RECEPTACLE CONTACT			
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]		INSULATION DIAMETER RANGE Ø0.95-1.70 mm [.037-.067 IN]	
TERMINAL APPLICATION SPECIFICATION	(A)114-5250	-	-
	(B)114-5291	-	-
TERMINALS APPLIED			
TE TERMINAL (A) 1123343-1	TE TERMINAL (A) 1123343-2	TE TERMINAL (B) 1376109-1	TE TERMINAL (B) 1376109-2

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 025 RECEPTACLE CONTACT			
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]			INSULATION DIAMETER RANGE Ø0.95-1.70 mm [.037-.067 IN]
TERMINAL APPLICATION SPECIFICATION 		(C) 114-5250-2	
TERMINALS APPLIED 			
TE TERMINAL (C) 1674298-1	TE TERMINAL (C) 2005427-1	TE TERMINAL	TE TERMINAL

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 025 RECEPTACLE CONTACT			
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]			INSULATION DIAMETER RANGE Ø1.20-1.60 mm [.047-.063 IN]
TERMINAL APPLICATION SPECIFICATION	114-15120	-	-
	-	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1674298-1	1123343-1	1122343-2	1802189-1
1801069-2			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.50mm2	1.06+/-0.05 [.042+/- .002]	8.5
0.30mm2	0.96+/-0.05 [.038+/- .002]	9.2
0.22mm2	0.84+/-0.05 [.033+/- .002]	10.0

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.50mm2	1.01+/-0.05 [.040+/- .002]	8.5
0.30mm2	0.96+/-0.05 [.038+/- .002]	9.2
0.22mm2	0.84+/-0.05 [.033+/- .002]	10.0

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.50mm2	0.99+/-0.05 [.039+/- .002]	8.5
0.35mm2	0.92+/-0.05 [.036+/- .002]	9.3
0.22mm2	0.84+/-0.05 [.033+/- .002]	10.0



1. RECOMMENDED SPARE PARTS
2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
3. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
4. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC		DIST		REVISONS				
A		66		P	LTR	DESCRIPTION	DATE	DWN
				-	-	SEE SHEET 1	-	-

-	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	2844940-1	AIR FEED MODULE	238
-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	2844907-1	POST, LOCKING	98
-	1	1	455888-4	SPACER, CRIMPER	82
-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	2119791-9	DEPRESSOR, WIRE	70
-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1338685-1	PAWL, FEED	56
-	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2-2844962-4	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1320928-2	STRIP GUIDE	24
-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1803095-3	FLOATING SHEAR, FRONT	9
1	1	1	8-1333201-3	ANVIL, COMBINATION	8
-	1	1	5-240641-0	SPACER	7
-	1	1	1-2119757-1	DEPRESSOR, SHEAR	5
-	1	1	1-238011-0	BLOCK, CRIMPER SPACER	4
1	1	1	2-1803223-6	CRIMPER, INSULATION F PREMIUM	3
-	1	1	455888-1	SPACER, CRIMPER	2
1	1	1	3-456402-5	CRIMPER, WIRE PREMIUM	1

-77		-22	-21	PART NO	DESCRIPTION	ITEM NO
DWN B. WEAVER		11OCT2011		TE Connectivity Harrisburg, PA 17105-3608		
CHK G. HOFENER		11OCT2011		NAME		
APVD S. BAILEY		11OCT2011		Ocean Side Feed Applicator		
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIZE		
		0 PLC ±.005		CAGE CODE		
		1 PLC ±.005		DRAWING NO		
		2 PLC ±.005		RESTRICTED TO		
		3 PLC ±.005		A1 00779		
		4 PLC ±.005		©=2151494		
		ANGLES FINISH		Customer Accessible Production Drawing		
				SCALE 1:2		
				SHEET 3 OF 4		
				REV R		

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

D

C

B

A

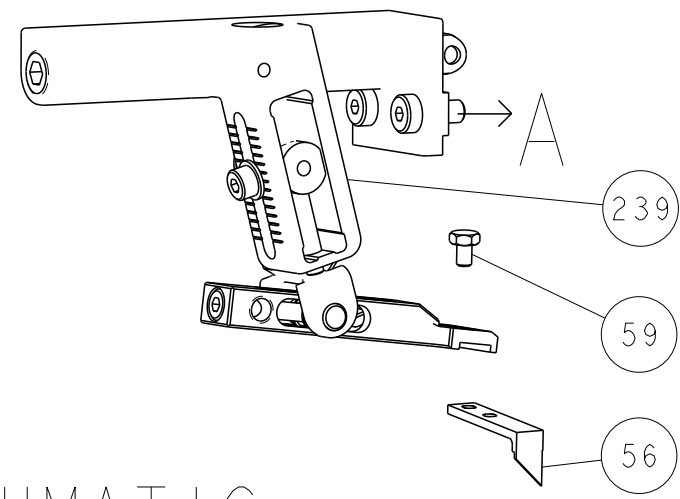
D

C

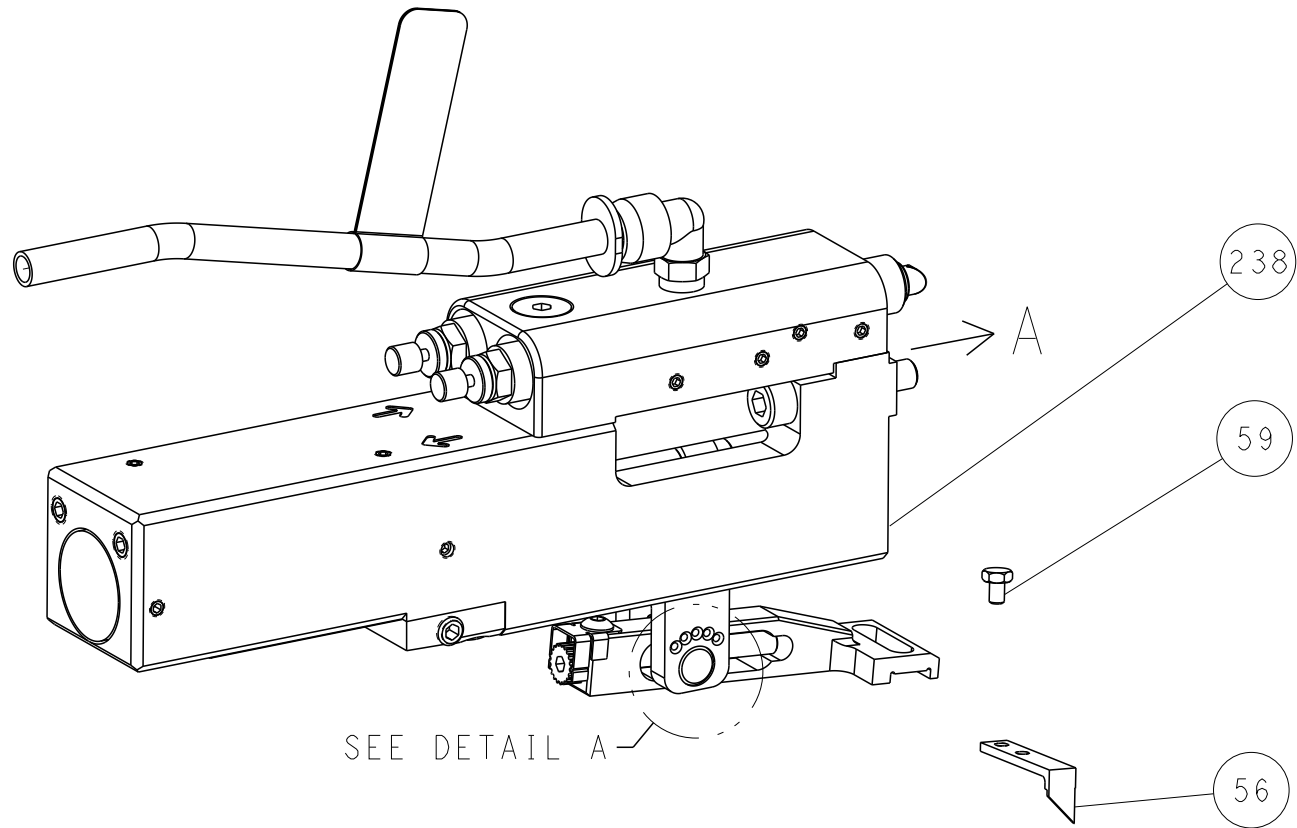
B

A

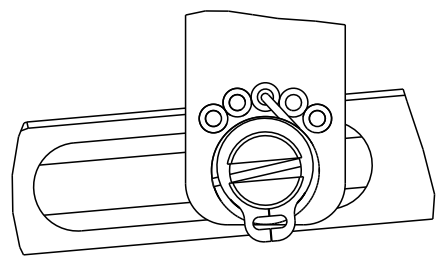
FEED TYPE MECHANICAL



PNEUMATIC

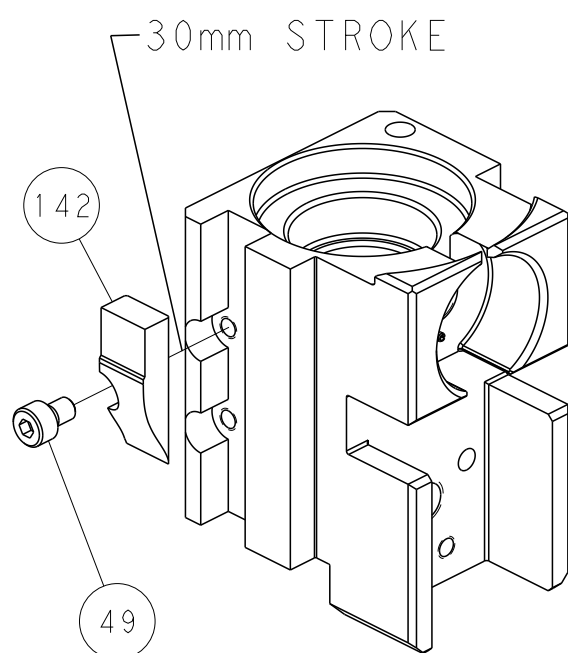


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

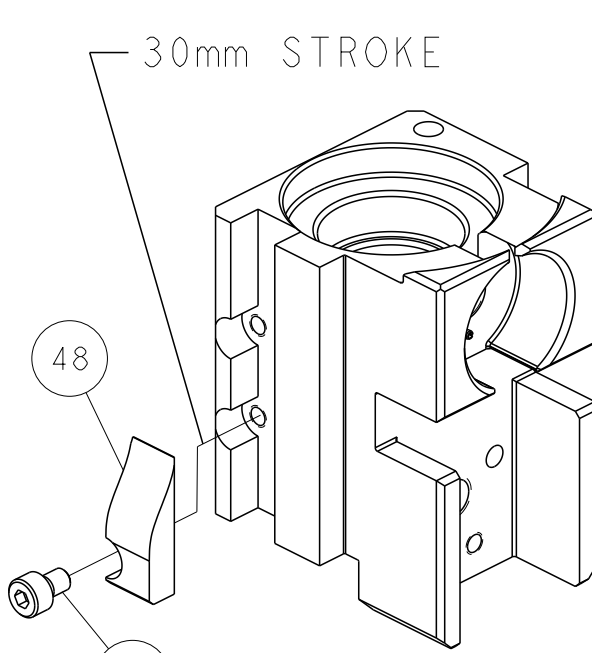


DETAIL A

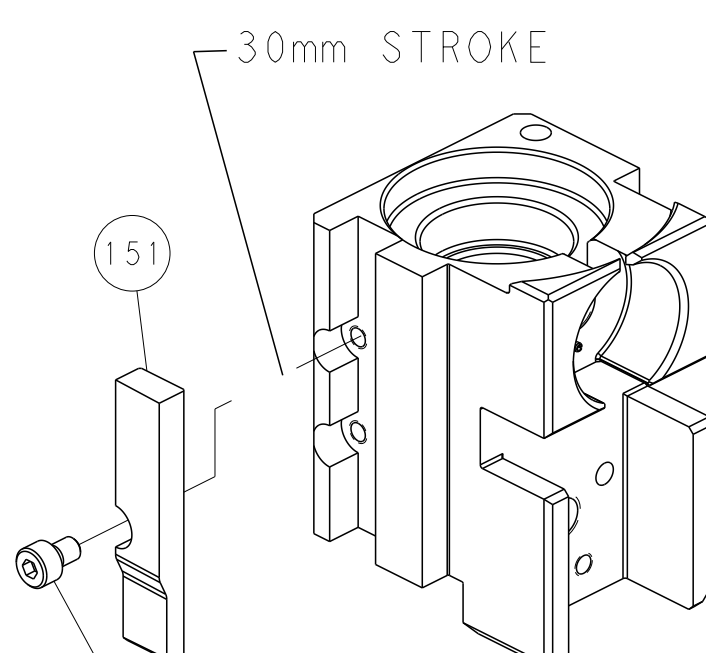
CAM POSITIONS



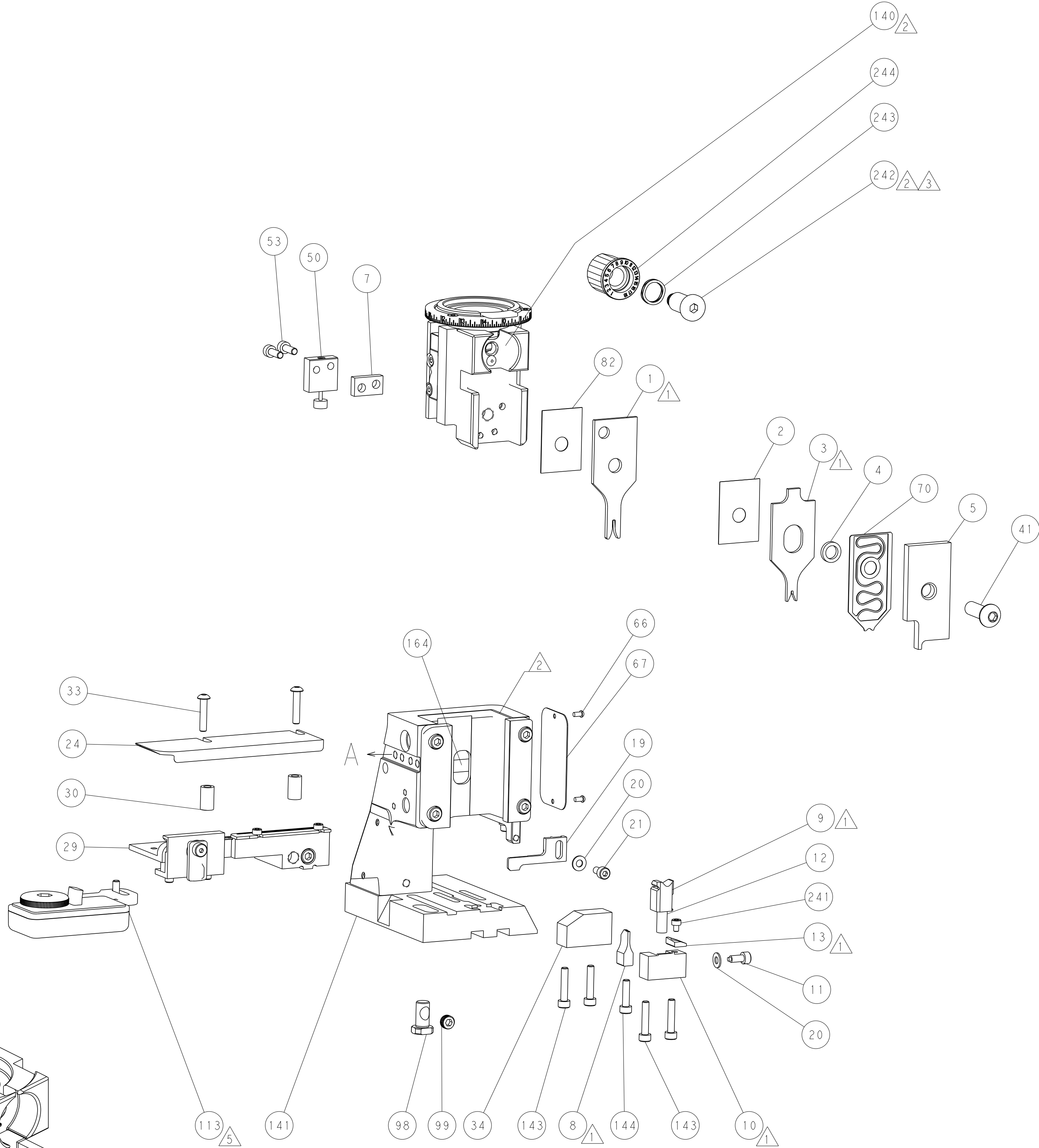
MECHANICAL
POST FEED



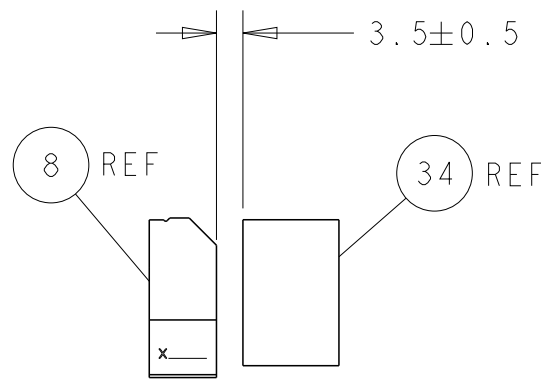
MECHANICAL
PRE FEED



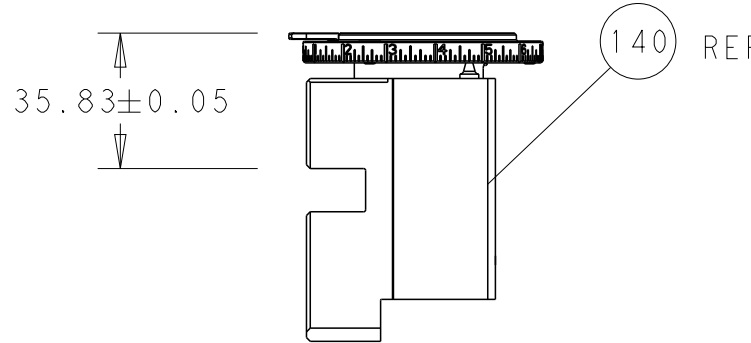
AIR FEED



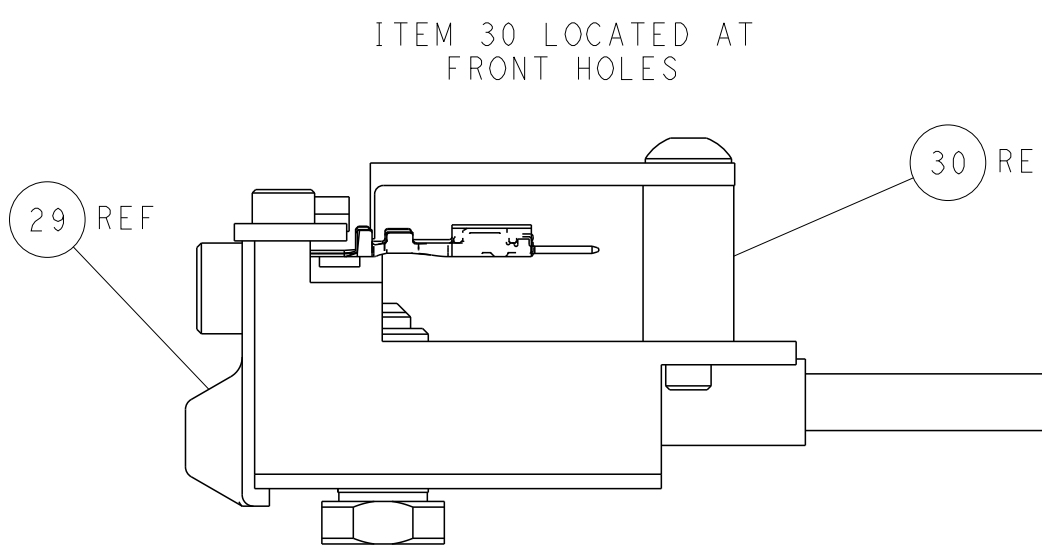
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST VERSION.				DWN B. WEAVER CHK G. HOFFNER APVD S. BAILEY				11OCT2011 11OCT2011 11OCT2011			
DIMENSIONS:				TOLERANCES UNLESS OTHERWISE SPECIFIED:				NAME			
mm				0 PLC ±.1				Ocean Side Feed			
				1 PLC ±.1				Applicator			
				2 PLC ±.1				-			
				3 PLC ±.1				SIZE			
				4 PLC ±.1				CAGE CODE			
				ANGLES				DRAWING NO			
				FINISH				00779			
MATERIAL				WEIGHT				C=2151494			
-				-				Customer Accessible Production Drawing			
				SCALE				1:2			
				SHEET				4 of 4			
				REV				R			

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION