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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2151056-1	K	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2151056-2	K	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2151056-1	K	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2151056-2	K	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2151056-1	K	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2151056-2	K	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2151056-7	A	CRIMP TOOLING KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.57 mm [.062]	F
INSUL	3.30 mm [1.130]	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO TIMER 2 CONTACT			
WIRE STRIP LENGTH 3.20-3.80 [.125-.149 IN]			INSULATION DIAMETER RANGE Ø -
 TERMINAL APPLICATION SPECIFICATION	(A) 114-18081	-	-
	(B) 114-18082	-	-

TERMINALS APPLIED				
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL	CABLE DIA.
(A) 969005-2	(A) 1241730-2	964971-1		Ø 1.2-1.6mm
(A) 969005-3	(A) 4-1241730-1	1394133-1		Ø 1.2-1.6mm
(A) 969005-6	(B) 969028-2	96530-1		Ø 1.4-1.9mm
(A) 4-969005-1	(B) 969028-3			
	(B) 969028-5			

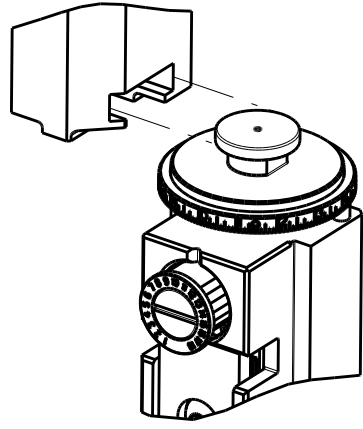
WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.50mm2	1.12+/-0.03 [.044+/- .001]	5.5
0.35mm2	1.05+/-0.03 [.041+/- .001]	6.0
0.25mm2	1.00+/-0.03 [.039+/- .001]	6.8
0.20mm2	0.98+/-0.03 [.039+/- .001]	6.9



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- 7 TERMINAL LUBRICANT IS RECOMMENDED.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO TIMER 2 CONTACT			
WIRE STRIP LENGTH 3.20-3.80 (.125-.149 IN)			INSULATION DIAMETER RANGE Ø -
 TERMINAL APPLICATION SPECIFICATION	(A) 114-18081	-	-
	(B) 114-18082	-	-

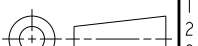
TERMINALS APPLIED				
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL	CABLE DIA.
(B) 2141884-2	(A) 2141902-2	964971-1		Ø 1.2-1.6mm
(B) 2141884-3	(A) 2141902-3	1394133-1		Ø 1.2-1.6mm
(B) 2141884-5	(A) 2141902-8	963530-1		Ø 1.4-1.9mm

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.35mm2	1.08+/-0.03 [.043+/- .001]	5.8

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

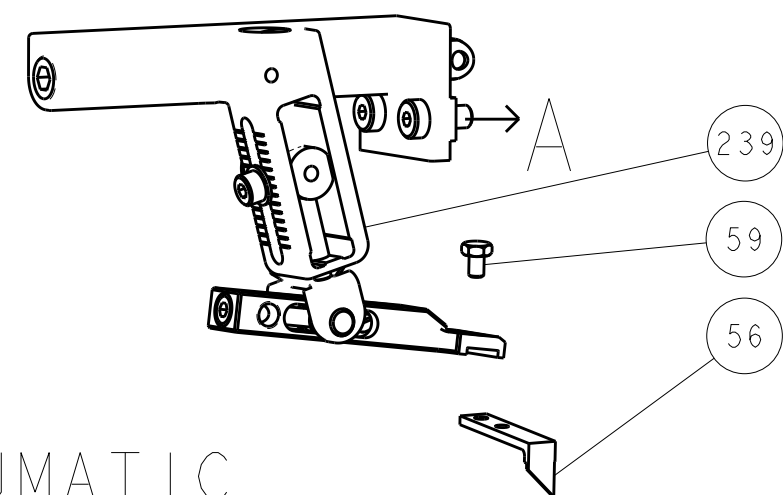
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LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		H		ECR-18-009089	13 JUN2018	YY	CT
		H1		ECR-18-016880	02NOV2018	YY	TE
		J		ECR-19-005482	04APR2019	JAH	CT
		K		ECR-19-011551	23 JUL2019	FZ	GB

-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	1	1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
-	-	-	1	1	-	-	1-1752354-9	STANDOFF,HOLD-DOWN	180
-	-	-	1	1	-	-	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	120
-	1	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	2	2	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	79
-	1	1	1	1	1	1	1633782-2	FENCE	78
-	1	1	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	1	1	1	1	1	1	2119943-1	WASHER, SPACER	69
-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	2	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	1	1	1-1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2	2	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	1	1	1	1	2844992-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	2	2	1	1	1	1	1333202-4	ANVIL, COMBINATION	8
-	1	1	1	1	1	1	5-240641-4	SPACER	7
-	1	1	1	1	1	1	2119781-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	238011-8	BLOCK, CRIMPER SPACER	4
1	2	2	1	1	1	1	1-1633965-0	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	2	2	1	1	1	1	1-456403-3	CRIMPER, WIRE PREMIUM	1

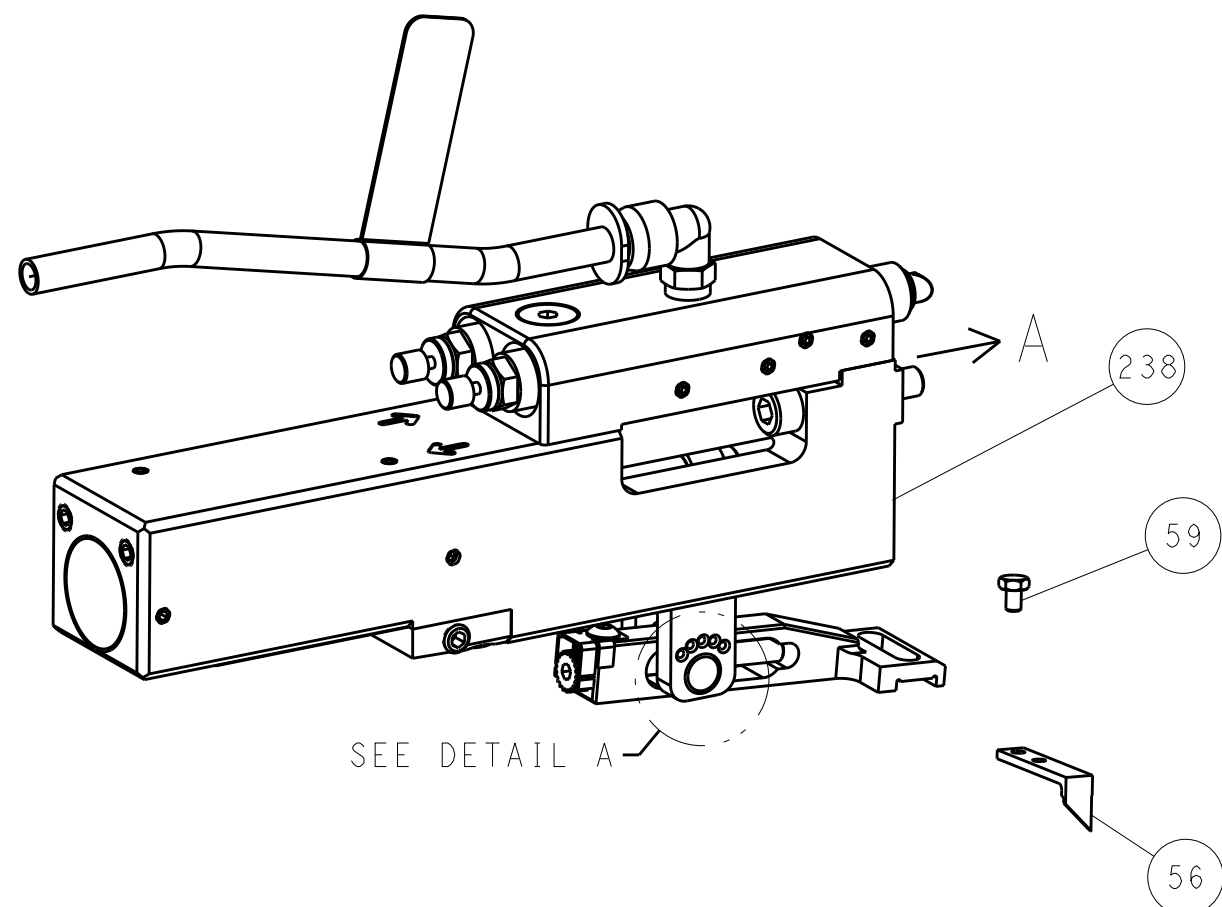
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THIS DRAWING IS A CONTROLLED DOCUMENT FOR TEO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT LIABILITY. ANY CHANGES TO THIS DRAWING SHALL BE CONTACTED FOR THE LATEST REVISION.						DWN C. CHEN 02APR2011		TE Connectivity Harrisburg, PA 17105-3608						
						CHK S. XI 02APR2011								
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD L. CRU7 02APR2011	NAME	Ocean Side Feed Applicator -						
mm						PRODUCT SPEC								
		0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1 ANGLES ±.1				APPLICATION SPEC								
MATERIAL		FINISH		WEIGHT		A1	00779	C=2151056	RESTRICTED TO					
-		-		-					-					
Customer Accessible Production Drawing						SCALE		1:2	SHEET	1	OF	4	REV	K

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

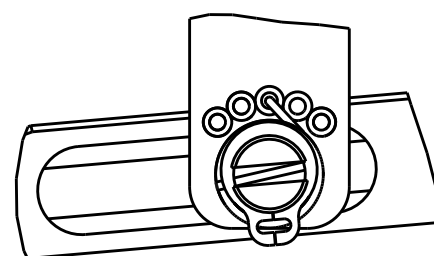
FEED TYPE
MECHANICAL



PNEUMATIC

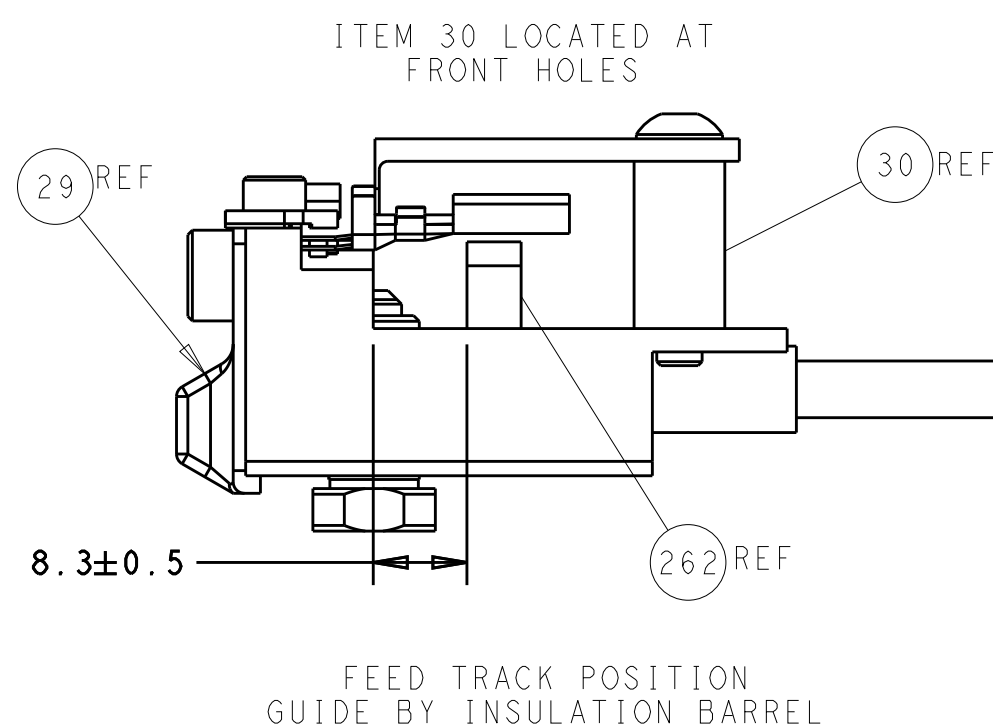
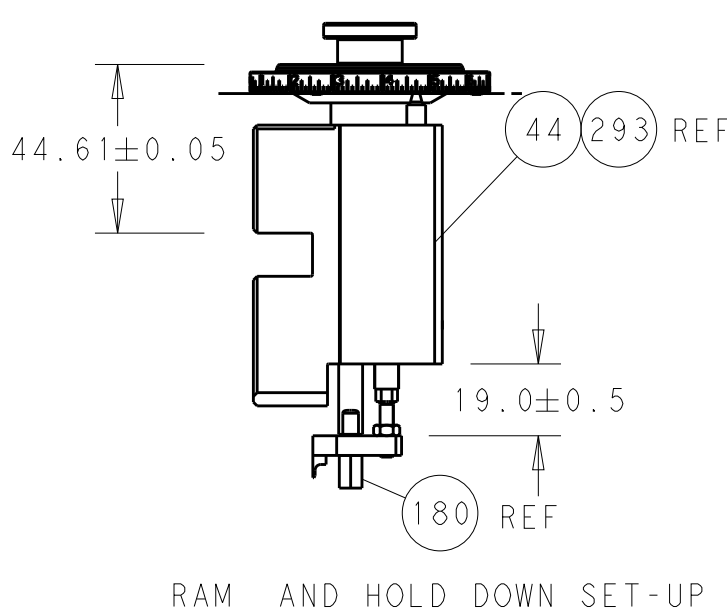
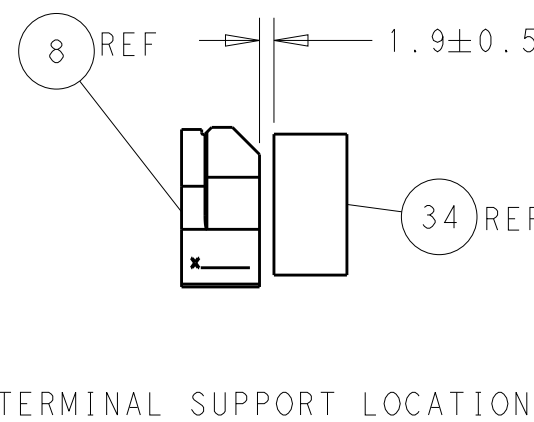
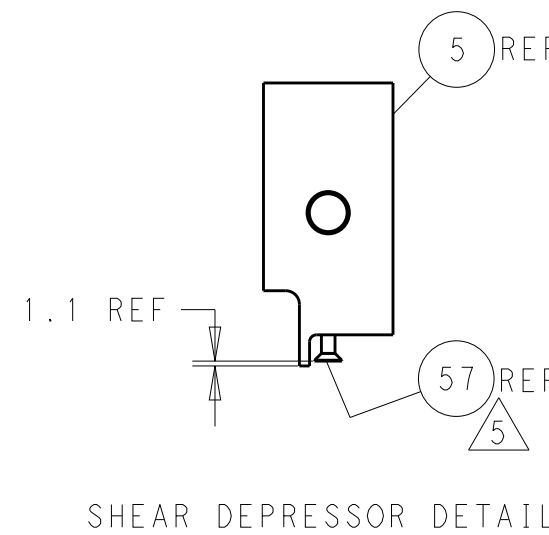
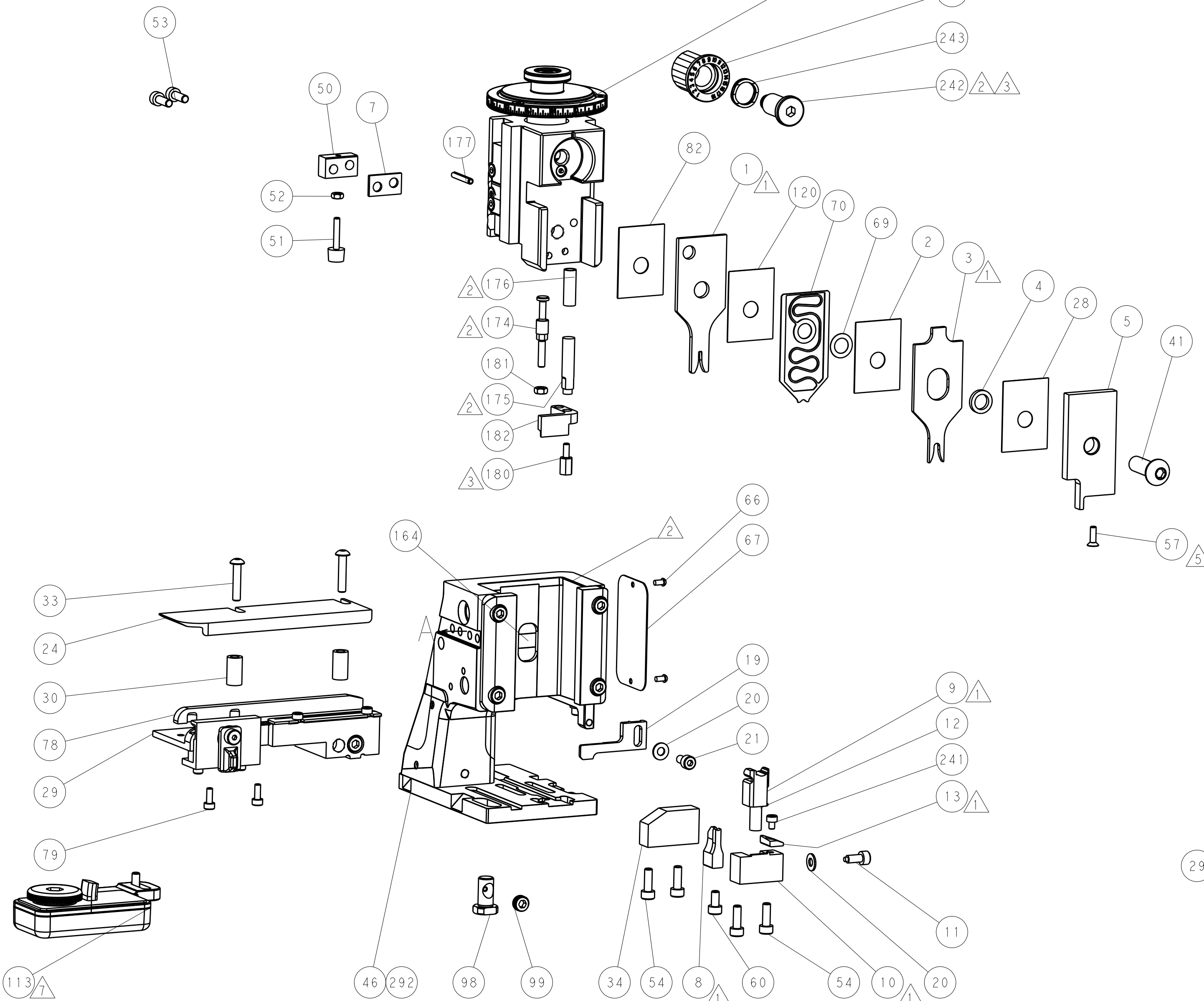
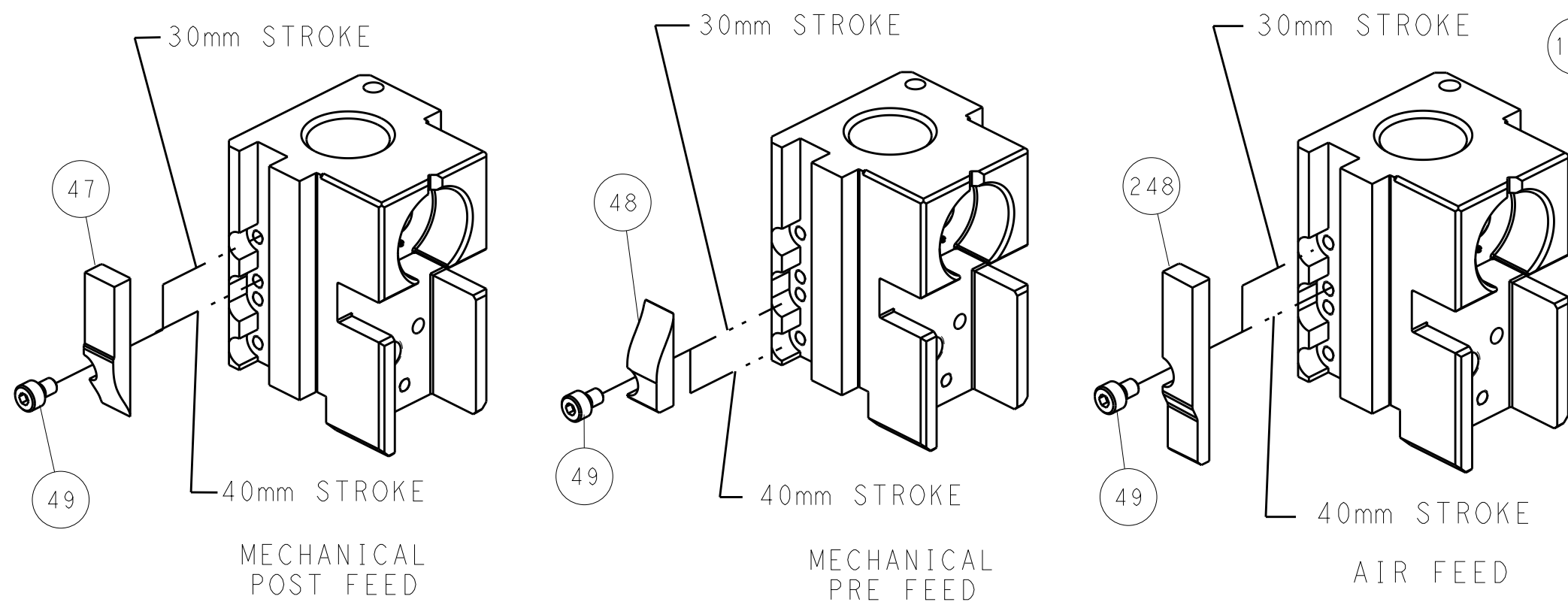


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)



DETAIL A

CAM POSITIONS

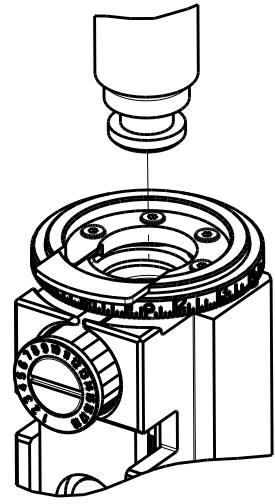


ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN C. CHEN 02APR2011		TE Connectivity	
mm		0 PLC ±.1		CHK S. XI 02APR2011		Harrisburg, PA 17105-3608	
		1 PLC ±.1		APVD J. CRUZ 02APR2011		NAME Ocean Side Feed Applicator	
		2 PLC ±.1		PRODUCT SPEC		SIZE CAGE CODE DRAWING NO	
		3 PLC ±.1		APPLICATION SPEC		A1 00779 C=2151056	
		4 PLC ±.1		WEIGHT		RESTRICTED TO	
		ANGLES FINISH		Customer Accessible Production Drawing		SCALE 1:2 SHEET 2 OF 4 REV K	

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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2151056-1	K	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2151056-2	K	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151056-7	A	CRIMP TOOLING KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.57 mm [.062]	F
INSUL	3.30 mm [.130]	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO TIMER 2 CONTACT			
WIRE STRIP LENGTH 3.45-3.47 mm [.136-.136 IN]			INSULATION DIAMETER RANGE Ø -
TERMINAL APPLICATION SPECIFICATION	(A) 114-18081	-	-
	(B) 114-18082	-	-

TERMINALS APPLIED				
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL	CABLE DIA.
(A) 969005-2	(A) 1241730-2	964971-1		Ø 1.2-1.6mm
(A) 969005-3	(A) 4-1241730-1	1394133-1		Ø 1.2-1.6mm
(A) 969005-6	(B) 969028-2	963530-1		Ø 1.4-1.9mm
(A) 4-969005-1	(B) 969028-3			
	(B) 969028-5			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.50mm2	1.12+/-0.03 [.044+/- .001]	5.5
0.35mm2	1.05+/-0.03 [.041+/- .001]	6.0
0.25mm2	1.00+/-0.03 [.039+/- .001]	6.8
0.20mm2	0.98+/-0.03 [.039+/- .001]	6.9



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- 7 TERMINAL LUBRICANT IS RECOMMENDED.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO TIMER 2 CONTACT			
WIRE STRIP LENGTH 3.20-3.80 [.125-.149 IN]			INSULATION DIAMETER RANGE Ø -
 TERMINAL APPLICATION SPECIFICATION	(A) 114-18081	-	-
	(B) 114-18082	-	-

TERMINALS APPLIED				
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL	CABLE DIA.
(B) 2141884-2	(A) 2141902-2	964971-1		Ø 1.2-1.6mm
(B) 2141884-3	(A) 2141902-3	1394133-1		Ø 1.2-1.6mm
(B) 2141884-5	(A) 2141902-8	963530-1		Ø 1.4-1.9mm

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.35mm2	1.08+/-0.03 [.043+/- .001]	5.8

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	OWN
A	66	-	-	SEE SHEET 1	-	-

-	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	2844940-1	AIR FEED MODULE	238
-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
-	1	1	455888-3	SPACER, CRIMPER	120
-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	2844907-1	POST, LOCKING	98
-	1	1	455888-5	SPACER, CRIMPER	82
-	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	79
-	1	1	1633782-2	FENCE	78
-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	2119791-9	DEPRESSOR, WIRE	70
-	1	1	2119943-1	WASHER, SPACER	69
-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	1	1	1338685-1	PAWL, FEED	56
-	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	690753-2	SPACER, TONKER	50
-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1-1752356-3	SUPPORT, TERMINAL	34
-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	2844992-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1320928-2	STRIP GUIDE	24
-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	318707-1	FLOATING SHEAR, FRONT	9
-	1	1	1333202-4	ANVIL, COMBINATION	8
-	1	1	5-240641-4	SPACER	7
-	1	1	2119781-1	DEPRESSOR, SHEAR	5
-	1	1	238011-8	BLOCK, CRIMPER SPACER	4
-	1	1	1-1633965-0	CRIMPER, INSULATION O PREMIUM	3
-	1	1	455888-4	SPACER, CRIMPER	2
-	1	1	1-456403-3	CRIMPER, WIRE PREMIUM	1

-77	-22	-21	PART NO	DESCRIPTION	ITEM NO
C. CHEN			02APR2011	TE Connectivity Harrisburg, PA 17105-3608	
S. XI			02APR2011		
I. CRUZ			02APR2011	NAME Ocean Side Feed Applicator	
DIMENSIONS:			PRODUCT SPEC	SIZE A1	
mm			APPLICATION SPEC		
			WEIGHT	SCALE 1:2	
MATERIAL			FINISH		
				SHEET 3 OF 4	
				REV K	

Diagram illustrating the front view of the machine assembly, showing the front plate (59) and the handle (238). The front plate is secured by a bolt (56). A dashed line indicates the location of Detail A.

A line drawing of a mechanical fastener, possibly a latch or a decorative clasp. It features a central circular element with a ring-like structure, surrounded by several smaller circular components. The entire assembly is mounted on a rectangular base with rounded edges.

This diagram shows an exploded view of a mechanical assembly. The central component is a complex housing or bracket with a circular flange at the top. Various parts are shown in their relative positions, indicated by leader lines and numbered callouts. The parts include:

- 1**: A small triangular gasket or shim.
- 2**: A rectangular plate with a central hole.
- 3**: A small triangular gasket or shim.
- 4**: A rectangular plate with a central hole.
- 5**: A small rectangular plate.
- 51**: A small cylindrical pin or bush.
- 52**: A small cylindrical pin or bush.
- 53**: A small cylindrical pin or bush.
- 57**: A small rectangular plate.
- 58**: A small rectangular plate.
- 66**: A small rectangular plate.
- 67**: A small rectangular plate.
- 69**: A small rectangular plate with a central hole.
- 70**: A small rectangular plate with a central hole.
- 71**: A small rectangular plate with a central hole.
- 72**: A small rectangular plate with a central hole.
- 73**: A small rectangular plate with a central hole.
- 74**: A small rectangular plate with a central hole.
- 75**: A small rectangular plate with a central hole.
- 76**: A small rectangular plate with a central hole.
- 77**: A small rectangular plate with a central hole.
- 78**: A small rectangular plate with a central hole.
- 79**: A small rectangular plate with a central hole.
- 80**: A small rectangular plate with a central hole.
- 81**: A small rectangular plate with a central hole.
- 82**: A small rectangular plate with a central hole.

5 REF

1.1 REF

57 REF

5

SHEAR DEPRESSOR DETAIL

Diagram showing terminal support location with dimensions 1.9 ± 0.5 and callouts 8 REF and 34 REF.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

ITEM 30 LOCATED AT FRONT HOLES

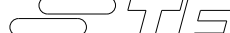
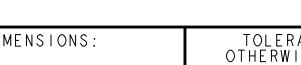
29 REF

30 REF

8.3 ± 0.5

262 REF

FEED TRACK POSITION GUIDE BY INSULATION BARREL

FILE OPENING IS A CONTROLLED DOCUMENT FOR FICO-ESTERRECOES CORPORATION IT IS SUBJECT TO THE COMPANY'S POLICY ON CONTROLLED DOCUMENTS. ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN C CHEN 02APR2011 CHK XI 02APR2011		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±. 2 PLC ±. 3 PLC ±. 4 PLC ±. ANGLES ±.		NAME Ocean Side Feed Applicator	
		ZP00 02APR2011 1 CRUZ PRODUCT SPEC - APPLICATION SPEC -		SIZE A CASE CODE 00779 DRAWING NO C-2151056	
MATERIAL -		FINISH -		WEIGHT -	
Customer Accessible Production Drawing					
				SCALE 1:2	SHEET 4 OF 4
				REV K	