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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2151019-1	J	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2151019-2	J	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2151019-1	J	STRIPPER SEAL TERMINATING UNIT	MECHANICAL
5-2151019-2	J	STRIPPER SEAL TERMINATING UNIT	PNEUMATIC
7-2151019-1	J	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2151019-2	J	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2151019-7	E	CRIMP TOOLING KIT	-

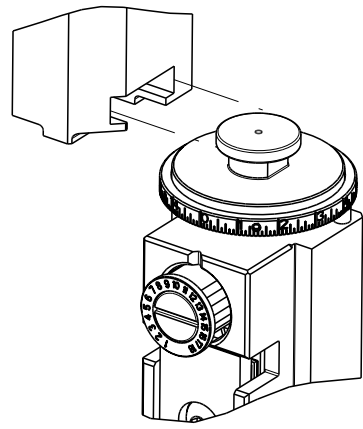
APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.78 mm [.070]	F
INSUL	2.54 mm [.100]	F
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: PIN/SOCKET, MATE-N-LOK			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.96-4.75 mm [.156-.187 IN]		Ø1.02-2.54 mm [.040-.100 IN]	
TERMINAL APPLICATION SPECIFICATION		(B)114-1011	
(C)114-1012		-	
(A)114-1010		-	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(C) 61115-1	(C) 61314-1	(B) 350560-1	(A) 350570-7
(C) 61116-1	(C) 61314-2	(B) 350561-1	(A) 350699-1
(C) 61116-2	(C) 61314-3	(B) 350561-2	(A) 350699-2
(C) 61116-3	(C) 61314-4	(B) 350561-3	(A) 350699-3
(C) 61116-4	(C) 61314-5	(B) 350561-5	(A) 350699-5
(C) 61116-5	(C) 61314-6	(B) 350561-7	(A) 350699-7
(C) 61116-6	(C) 61314-7	(B) 350561-8	(A) 350699-8
(C) 61116-7	(C) 61314-8	(A) 350570-1	(A) 350851-1
(C) 61116-8	(C) 61527-2	(A) 350570-2	(A) 350851-2
(C) 61116-9	(C) 170147-1	(A) 350570-3	(A) 350851-7
(C) 1-61116-3	(C) 170147-2	(A) 350570-6	
WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING	
18 AWG	1.22+/-0.05 [.048+/- .002]	6.1	
20 AWG	1.09+/-0.05 [.043+/- .002]	7.7	
22 AWG	1.02+/-0.05 [.040+/- .002]	8.4	
24 AWG	0.96+/-0.05 [.038+/- .002]	8.8	



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION & STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



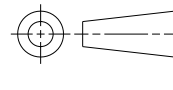
*WARNING

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

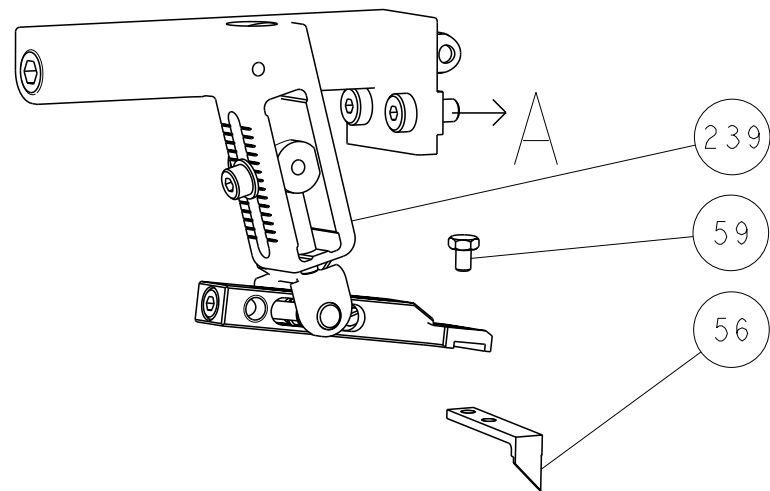
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LOC	DIST	REVISIONS						
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
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		G1		ECR-16-014378	11OCT2016	YY	JDG	
		H		ECR-17-006129	27APR2017	TB	GB	
		J		ECR-18-003867	13MAR2018	LG	JD	

-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	2	2	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	271
-	1	1	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	270
-	1	-	1	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	1	-	1	-	1	-	1803259-1	BUSHING, FLANGED	249
-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	1	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	1	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
-	-	-	1	1	-	-	1-1752354-9	STANDOFF,HOLD-DOWN	180
-	-	-	1	1	-	-	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	2	-	2	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	-	1	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	-	1	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	1	-	1	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	1	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	1	1	1803607-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	2119791-6	DEPRESSOR, WIRE	70
-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT PNT, M5 X 20.0	61
-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	2	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	1	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2	2	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	1	1	1	1	2844992-3	ASSEMBLY, STRIP GUIDE	29
-	2	2	2	2	2	2	22283-1	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-5	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	-	-	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1	1803095-3	FLOATING SHEAR, FRONT	9
1	2	2	1	1	1	1	1338692-1	ANVIL, COMBINATION .070	8
-	1	1	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4
1	2	2	1	1	1	1	1-2119582-0	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	1	455888-6	SPACER, CRIMPER	2
1	2	2	1	1	1	1	1-456404-8	CRIMPER, WIRE PREMIUM	1

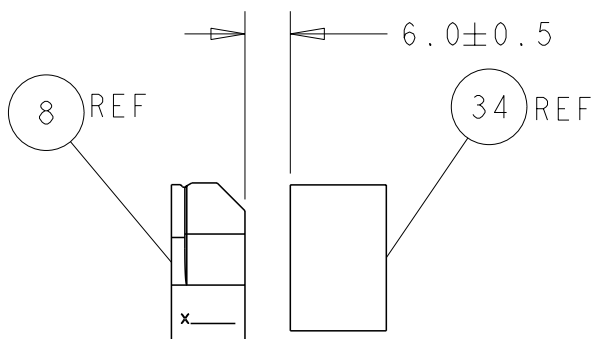
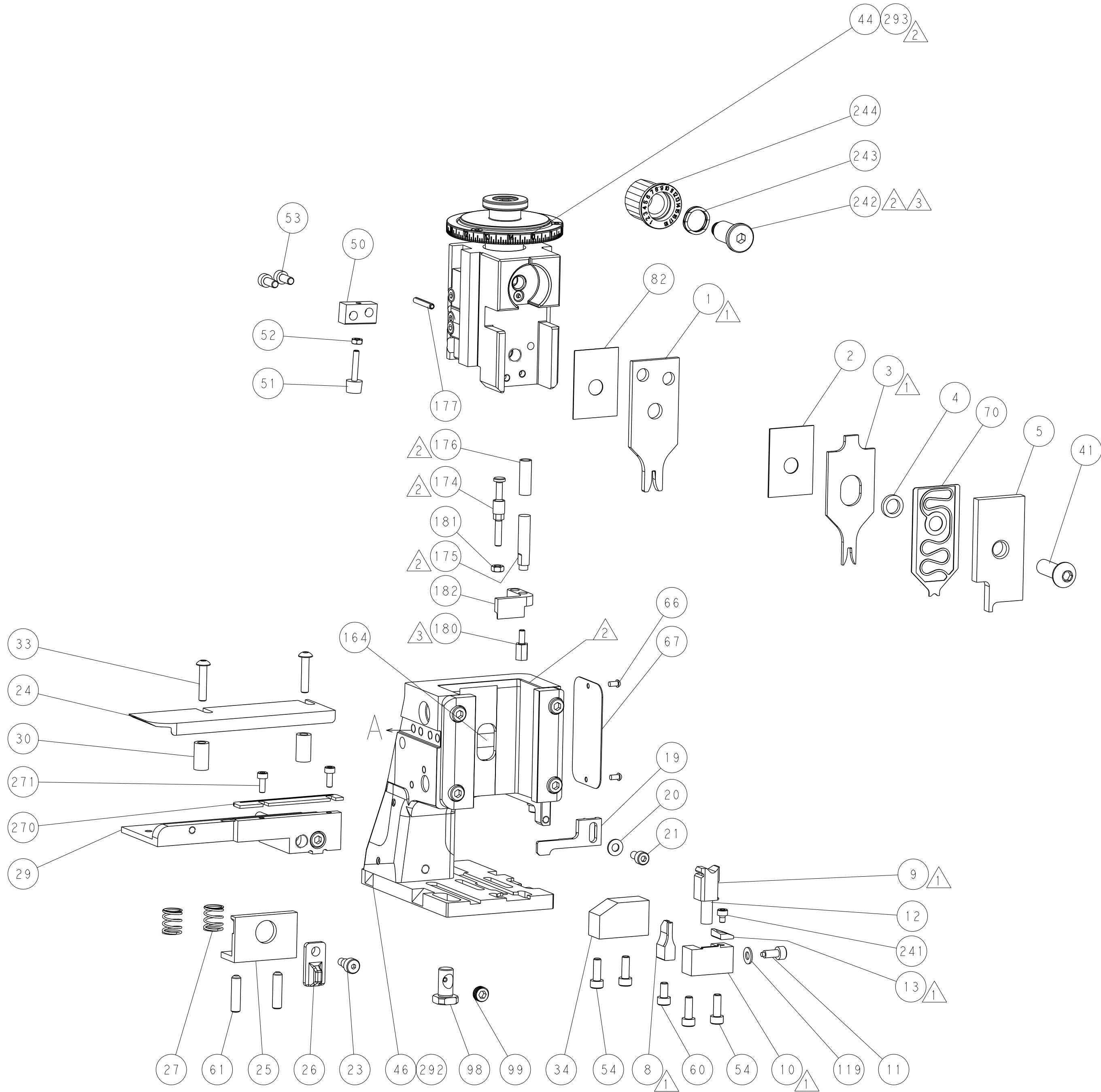
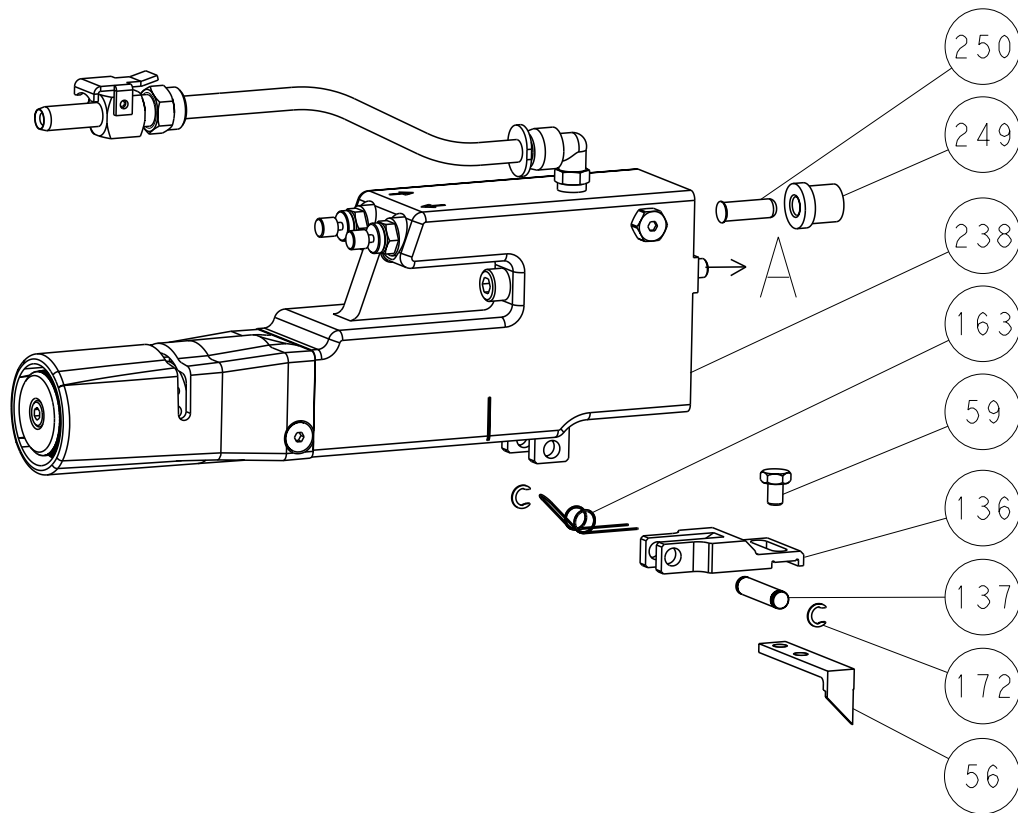
-77	-72	-71	-52	-51	-2	-1	PART NO	DESCRIPTION	ITEM NO
111 IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY ENGINEERING. DISCREPANCY SHOULD BE CONTACTED FOR THE LATEST REVISION.							DWN L. ZHANG 24AUG2011	 TE Connectivity Harrisburg, PA 17105-3608	
							CHK L. ZHANG 24AUG2011		
DIMENSIONS:							S YI 24AUG2011	NAME	
mm							PRODUCT SPEC	Ocean Side Feed Applicator	
							APPLICATION SPEC		
MATERIAL							WEIGHT	SIZE	CAGE CODE
-							-	A1	00779
							Customer Accessible Production Drawing	SCALE	DRAWING NO
								1:2	©=2151019
								SHEET	REV
								1	J
								OF	
								4	

LOC		DIST	REVISIONS					
A		66	P	LTR	DESCRIPTION	DATE	DWN	APVD
				-	SEE SHEET 1	-	-	-

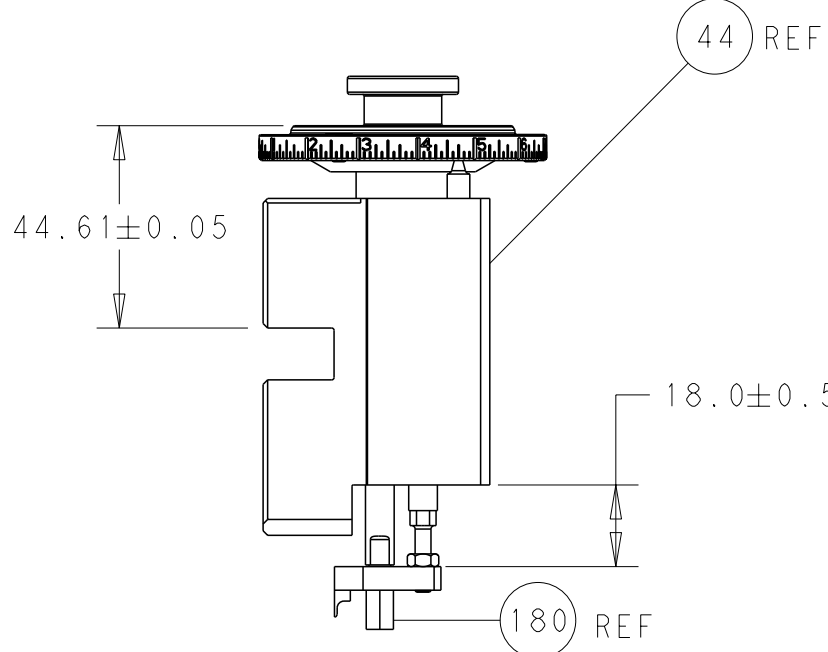
FEED TYPE
MECHANICAL



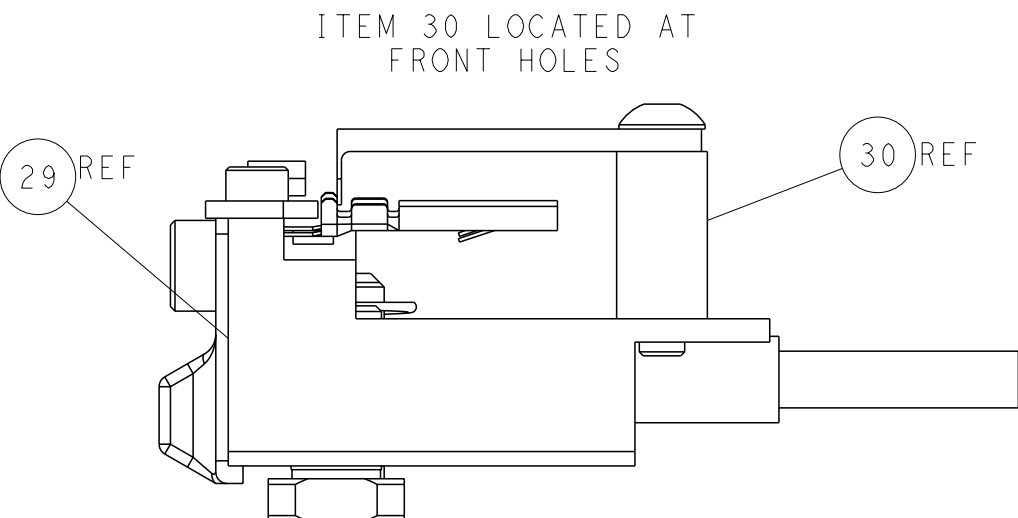
PNEUMATIC



TERMINAL SUPPORT LOCATION

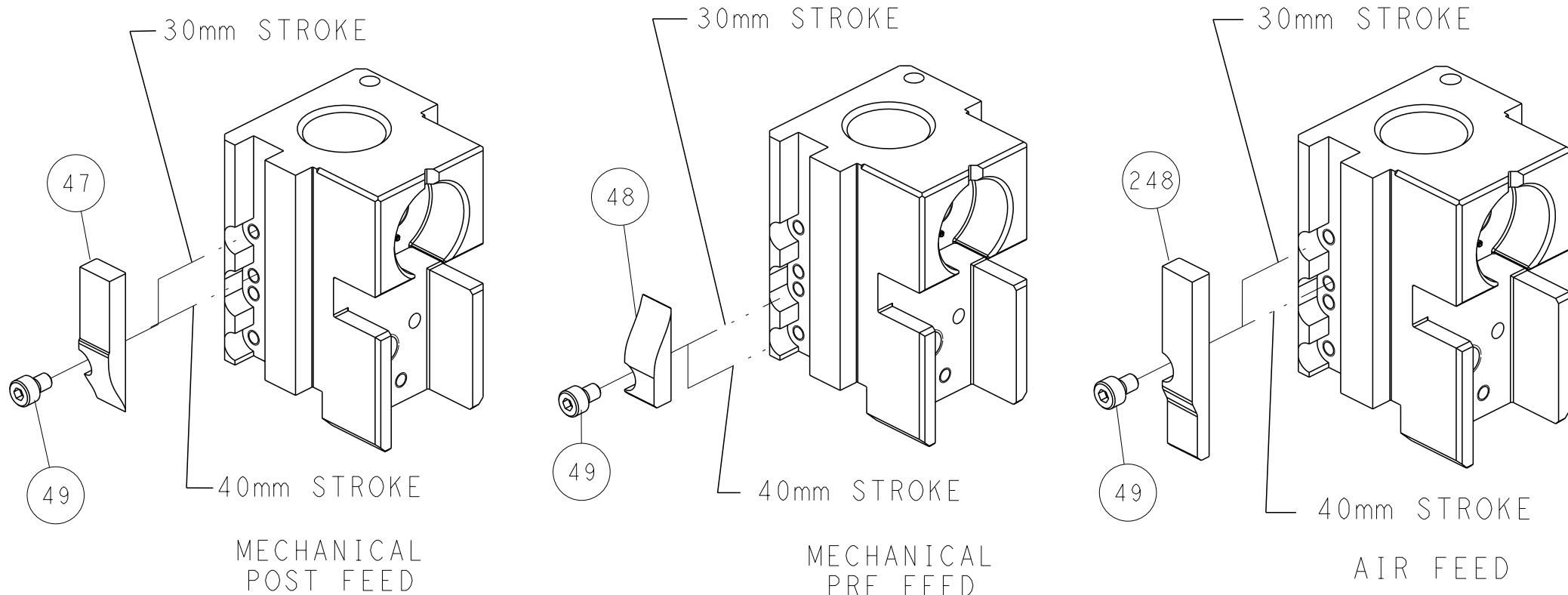


RAM & HOLD DOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

CAM POSITIONS

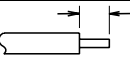


ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

1:1 IS SUBJECT TO CHANGES WITHOUT NOTICE. FOR YOUR ELECTRONIC CORPORATION, IT IS SUBJECT TO CHANGES WITHOUT NOTICE. FOR YOUR ELECTRONIC CORPORATION, IT IS SUBJECT TO CHANGES WITHOUT NOTICE. FOR YOUR ELECTRONIC CORPORATION, IT IS SUBJECT TO CHANGES WITHOUT NOTICE.		DWN L. ZHANG 24AUG2011	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK L. ZHANG 24AUG2011	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD S. YI 24AUG2011	SIZE A1	
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC	CAGE CODE 00779	
FINISH		APPLICATION SPEC	DRAWING NO 2151019	
MATERIAL		WEIGHT	RESTRICTED TO	
-		-	-	
Customer Accessible Production Drawing		SCALE 1:2	SHEET 2 of 4	
			REV J	

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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2151019-1	J	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2151019-2	J	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151019-7	E	CRIMP TOOLING KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.78 mm [.070]	F
INSUL	2.54 mm [.100]	F
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL				TE CRIMP SPECIFICATION			
TERMINAL NAME: PIN/SOCKET, MATE-N-LOK							
WIRE STRIP LENGTH 3.96-4.75 mm [.156-.187 IN]				 INSULATION DIAMETER RANGE Ø1.02-2.54 mm [.040-.100 IN]			
TERMINAL APPLICATION SPECIFICATION		(C)114-1012		(B)114-1011		-	
		(A)114-1010		-		-	
TERMINALS APPLIED							
TE TERMINAL		TE TERMINAL		TE TERMINAL		TE TERMINAL	
(C) 61115-1		(C) 61314-1		(B) 350560-1		(A) 350570-7	
(C) 61116-1		(C) 61314-2		(B) 350561-1		(A) 350699-1	
(C) 61116-2		(C) 61314-3		(B) 350561-2		(A) 350699-2	
(C) 61116-3		(C) 61314-4		(B) 350561-3		(A) 350699-3	
(C) 61116-4		(C) 61314-5		(B) 350561-5		(A) 350699-5	
(C) 61116-5		(C) 61314-6		(B) 350561-7		(A) 350699-7	
(C) 61116-6		(C) 61314-7		(B) 350561-8		(A) 350699-8	
(C) 61116-7		(C) 61314-8		(A) 350570-1		(A) 350851-1	
(C) 61116-8		(C) 61527-2		(A) 350570-2		(A) 350851-2	
(C) 61116-9		(C) 170147-1		(A) 350570-3		(A) 350851-7	
(C) 1-61116-3		(C) 170147-2		(A) 350570-6			
WIRE SIZE		CRIMP HEIGHT mm [INCH]				CRIMP HEIGHT REFERENCE SETTING	
18 AWG		1.22+/-0.05 [.048+/- .002]				6.1	
20 AWG		1.09+/-0.05 [.043+/- .002]				7.7	
22 AWG		1.02+/-0.05 [.040+/- .002]				8.4	
24 AWG		0.96+/-0.05 [.038+/- .002]				8.8	

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- 1

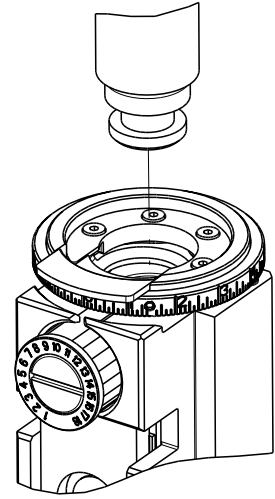
RECOMMENDED SPARE PARTS
- 2

REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION & STORAGE OF APPLICATOR.
- 3

APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. ULESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 100-35000.

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

2		1	
SET UP GAUGE 2119599-1		LOC A	DIST 66
P	LYR	REVISIONS	
	-	DESCRIPTION	DATE
	-	SEE SHEET 1	-

-	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	271
-	1	1	1-690438-0	FRONT STRIP GUIDE	270
-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	1	-	1803259-1	BUSHING, FLANGED	249
-	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	2063440-1	AIR FEED MODULE	238
-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	2844907-1	POST, LOCKING	98
-	1	1	455888-4	SPACER, CRIMPER	82
-	1	1	1803607-1	DOCUMENTATION PACKAGE	71
-	1	1	2119791-6	DEPRESSOR, WIRE	70
-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	2	2	2-18032-5	SCR, SET, FLT PNT, M5 X 20.0	61
-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1338685-1	PAWL, FEED	56
-	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	690753-2	SPACER, TONKER	50
-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	2844992-3	ASSEMBLY, STRIP GUIDE	29
-	2	2	22283-1	SPRING, COMPRESSION	27
-	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	240792-5	DRAG, TERMINAL	25
-	1	1	1320928-2	STRIP GUIDE	24
-	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1803095-3	FLOATING SHEAR, FRONT	9
1	1	1	1338692-1	ANVIL, COMBINATION .070	8
-	1	1	2119757-8	DEPRESSOR, SHEAR	5
-	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1-2119582-0	CRIMPER, INSULATION F PREMIUM	3
-	1	1	455888-6	SPACER, CRIMPER	2
1	1	1	1-456404-8	CRIMPER, WIRE PREMIUM	1

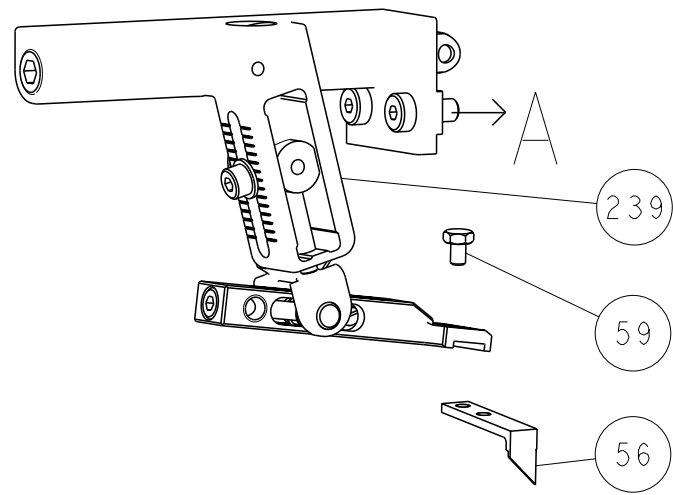
-77	-22	-21	PART NO	DESCRIPTION		ITEM NO
DWN L.ZHANG 24AUG2011			CHK L.ZHANG 24AUG2011	STE TE Connectivity Harrisburg, PA 17105-3608		
APVD S.XI 24AUG2011			NAME Ocean Side Feed Applicator			
DIMENSIONS: mm			TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIZE CAGE CODE DRAWING NO	
0 PLC 1 PLC 2 PLC 3 PLC 4 PLC			± ± ± ± ±		RESTRICTED TO	
MATERIAL			FINISH		WEIGHT	
-			-		-	
Customer Accessible Production Drawing			SCALE 1:2		SHEET 3	
					OF 4	
					REV J	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

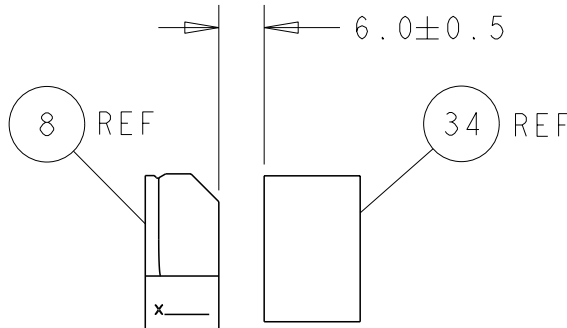
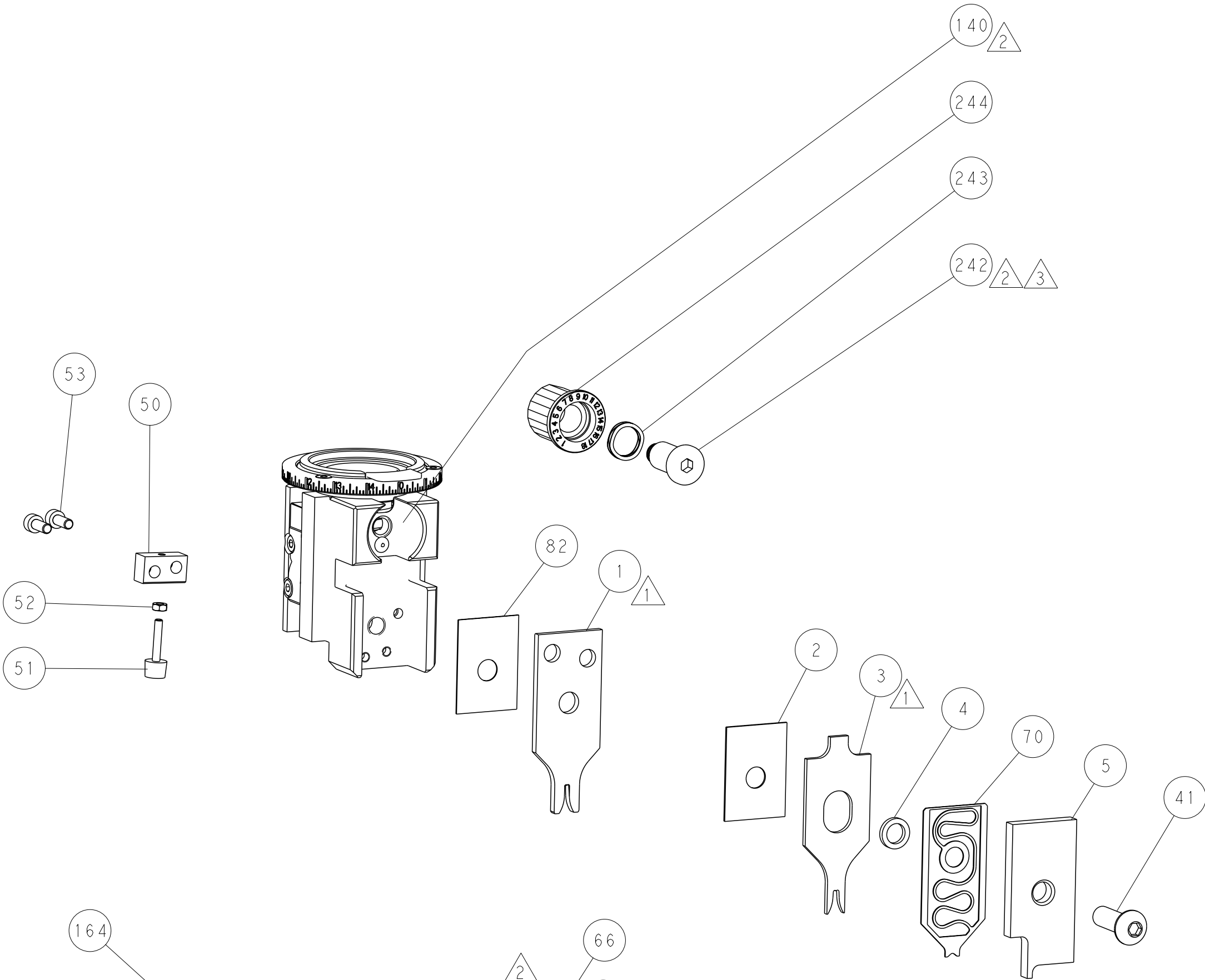
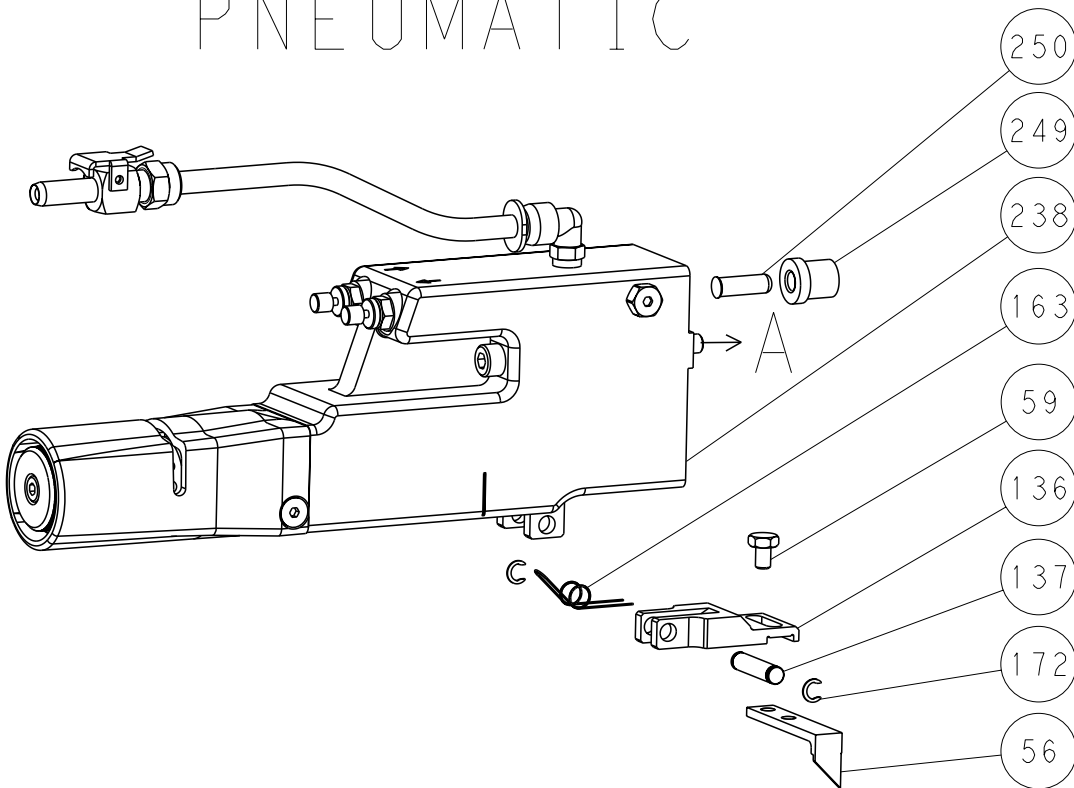
LOC		DIST		REVISIONS					
A		66		P	LYR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-

FEED TYPE

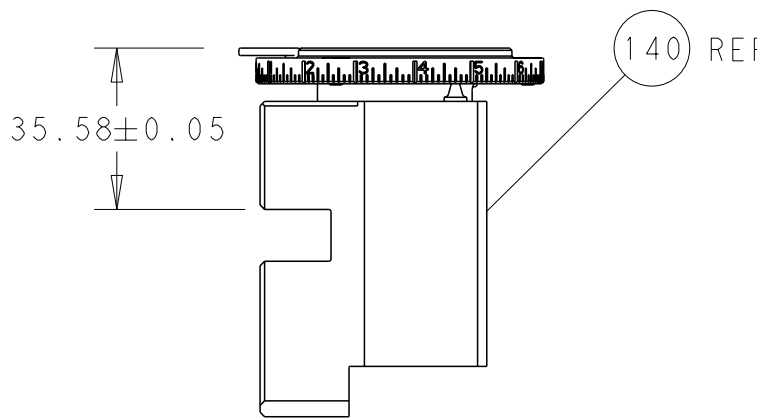
MECHANICAL



PNEUMATIC

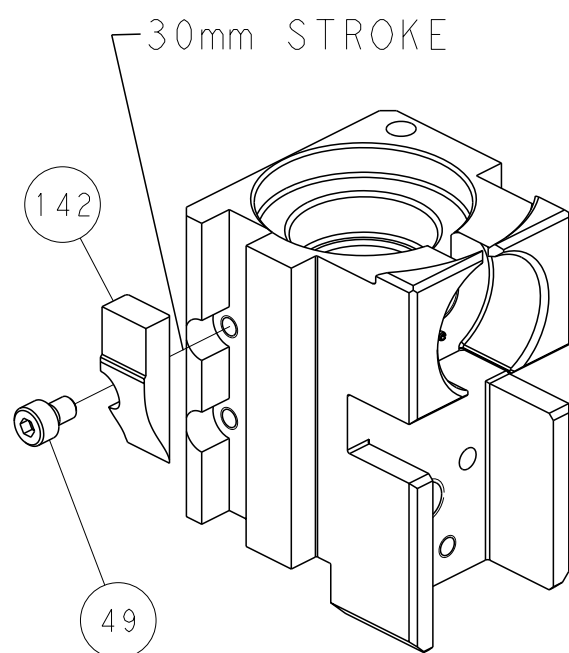


TERMINAL SUPPORT LOCATION

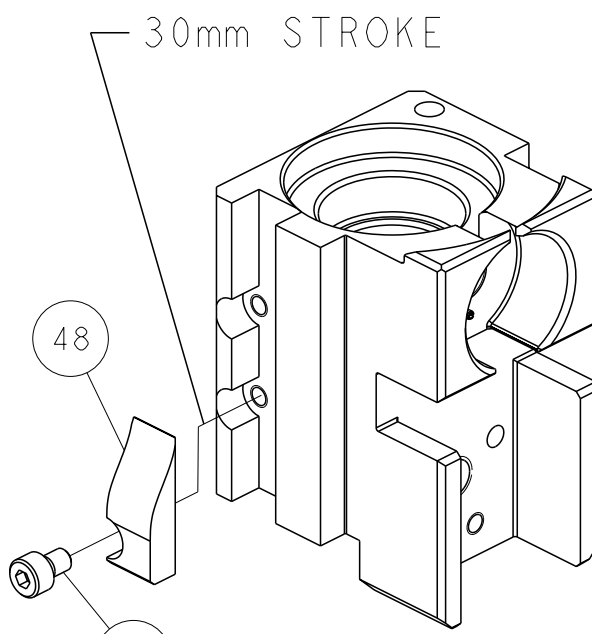


RAM SET-UP

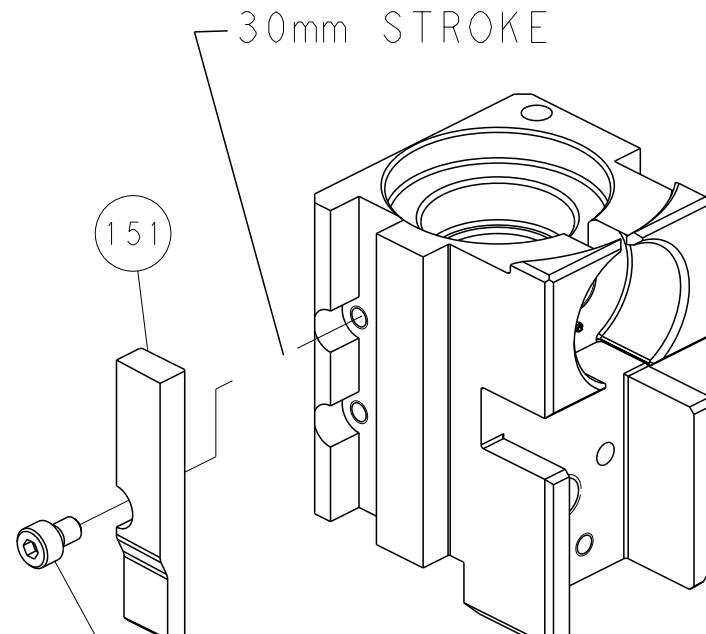
CAM POSITIONS



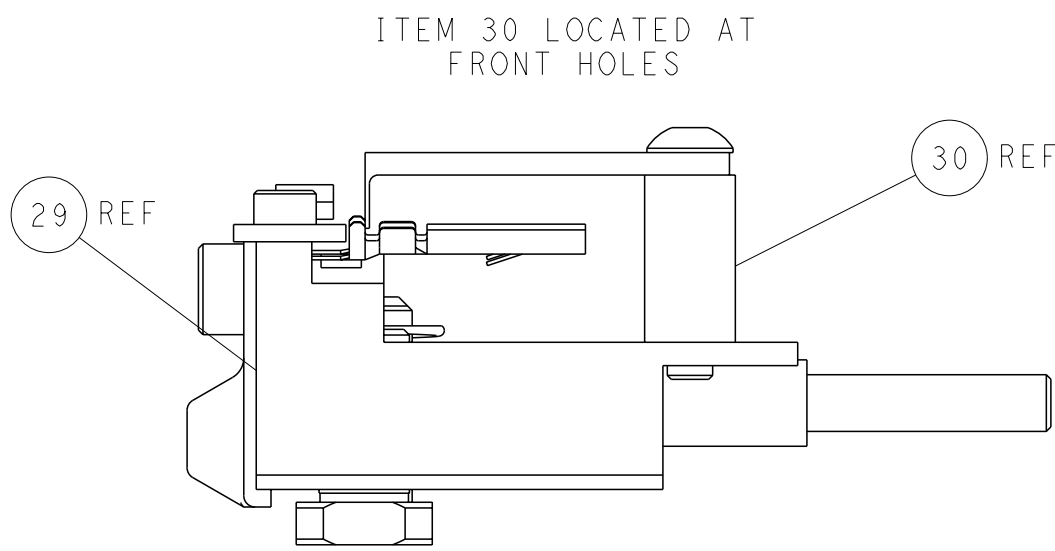
MECHANICAL
POST FEED



MECHANICAL
PRE FEED



AIR FEED



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		24AUG2011		STE		TE Connectivity	
mm		0 PLC ±		CHK		L. ZHANG		24AUG2011		Harrisburg, PA 17105-3608	
FINISH		1 PLC ±		APVD		S. YI		24AUG2011		NAME	
MATERIAL		2 PLC ±		PRODUCT SPEC		-		-		Ocean Side Feed	
-		3 PLC ±		APPLICATION SPEC		-		-		Applicator	
-		4 PLC ±		WEIGHT		-		-		-	
-		ANGLES		Customer Accessible Production Drawing		SCALE		1:2		SHEET 4 OF 4	
-		FINISH		-		-		-		REV	
-		-		-		-		-		J	