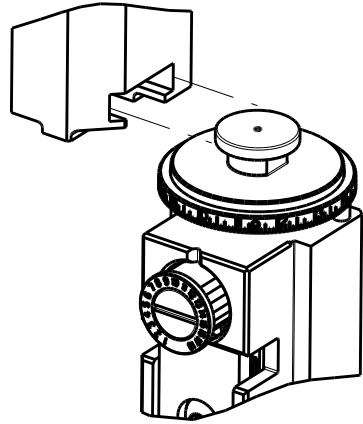
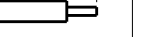


|                                                                      |          |                                  |            |
|----------------------------------------------------------------------|----------|----------------------------------|------------|
| 8                                                                    |          | 7                                |            |
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| 20                                                                   |          | 20                               |            |
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| PART NUMBER                                                          | REVISION | DESCRIPTION                      | FEED TYPE  |
| 2151665-1                                                            | E        | FINE CRIMP HEIGHT ADJUST         | MECHANICAL |
| 2151665-2                                                            | E        | FINE CRIMP HEIGHT ADJUST         | PNEUMATIC  |
| 7-2151665-1                                                          | E        | MECHANICAL AND CRIMP TOOLING KIT | MECHANICAL |
| 7-2151665-2                                                          | E        | PNEUMATIC AND CRIMP TOOLING KIT  | PNEUMATIC  |
| 7-2151665-7                                                          | B        | CRIMP TOOLING KIT                | -          |

ATLANTIC VERSION TERMINATOR  
INTERFACE ADAPTER



| APPLICATOR DATA                      |                |      |
|--------------------------------------|----------------|------|
| CRIMP                                | SIZE           | TYPE |
| WIRE                                 | 1.27 mm [.050] | F    |
| INSUL                                | 1.83 mm [.072] | O    |
| APPLICATOR INSTRUCTIONS<br>408-35042 |                |      |

|                                                           |             |                                                                                   |                                                           |
|-----------------------------------------------------------|-------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------|
| TERMINAL DATA: TE TERMINAL                                |             | TE CRIMP SPECIFICATION                                                            |                                                           |
| TERMINAL NAME: GET FEMALE TERMINAL, 1.2MM 0.2 STOCK SHEET |             |                                                                                   |                                                           |
| WIRE STRIP LENGTH<br>3.30-3.70 mm [.130-.146 IN]          |             |  | INSULATION DIAMETER RANGE<br>Ø1.10-1.65 mm [.043-.065 IN] |
| TERMINAL APPLICATION SPECIFICATION                        |             | 114-18774                                                                         |                                                           |
|                                                           |             | -                                                                                 | -                                                         |
|                                                           |             | -                                                                                 | -                                                         |
| TERMINALS APPLIED                                         |             |                                                                                   |                                                           |
| TE TERMINAL                                               | TE TERMINAL | TE TERMINAL                                                                       | TE TERMINAL                                               |
| 1719957-1                                                 | 1924878-1   | 1924878-2                                                                         |                                                           |

|           |                            |                                |
|-----------|----------------------------|--------------------------------|
| WIRE SIZE | CRIMP HEIGHT mm [INCH]     | CRIMP HEIGHT REFERENCE SETTING |
| 0.35mm2   | 0.82+/-0.03 [.032+/- .001] | 9.2                            |
| 22 AWG    | 0.80+/-0.03 [.031+/- .001] | 9.4                            |
| 0.22mm2   | 0.74+/-0.03 [.029+/- .001] | 10.0                           |
| 2X0.13mm2 | 0.74+/-0.03 [.029+/- .001] | 10.0                           |



1. RECOMMENDED SPARE PARTS
2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
3. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
4. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

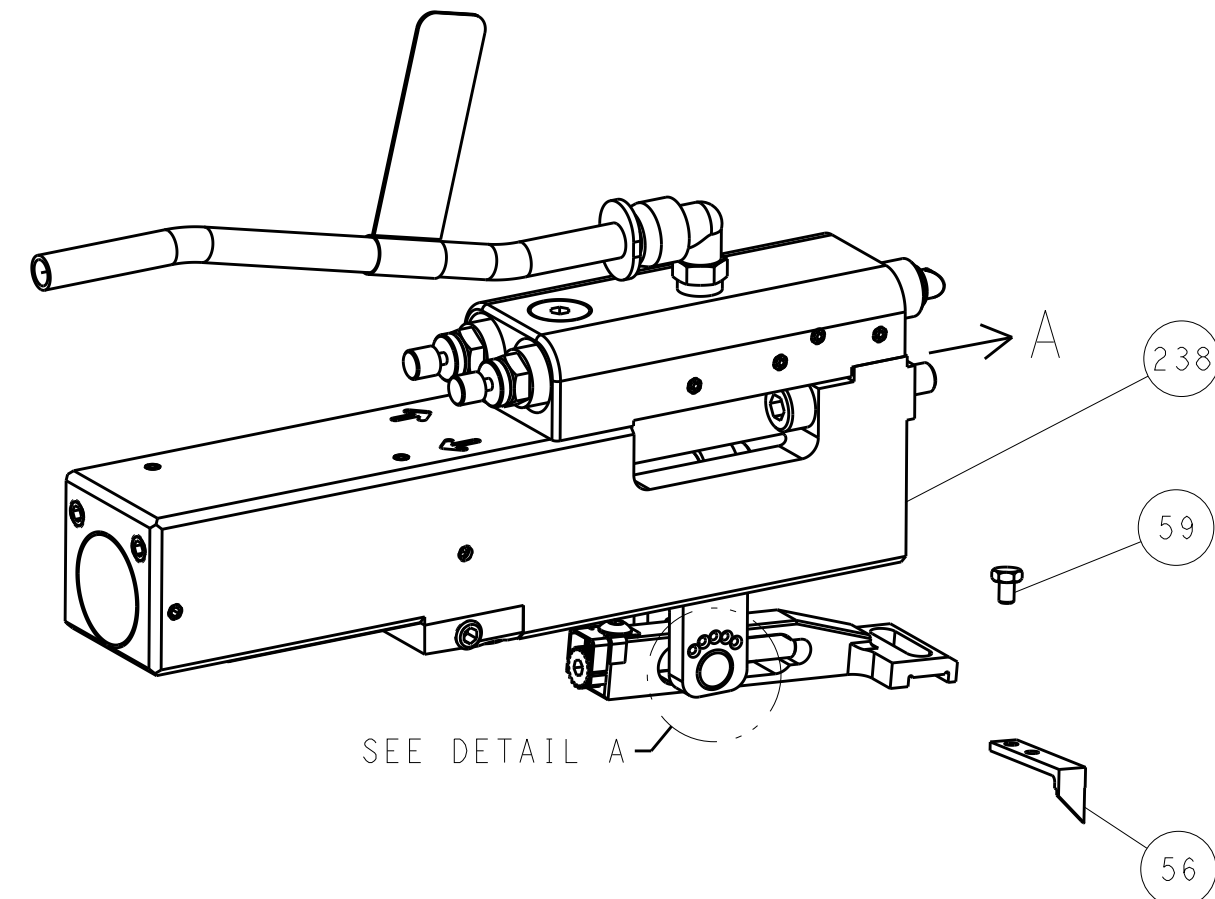
|     |      |           |     |               |           |
|-----|------|-----------|-----|---------------|-----------|
| LOC | DIST | REVISIONS |     |               |           |
| A   | 66   | P         | LTR | DESCRIPTION   | DATE      |
|     |      | C         |     | ECR-18-009525 | 19JUN2018 |
|     |      | D         |     | ECR-19-009045 | 10JUN2019 |
|     |      | D1        |     | ECR-19-018619 | 29NOV2019 |
|     |      | E         |     | ECR-20-000365 | 10JAN2020 |

|     |     |     |     |     |             |                                     |         |
|-----|-----|-----|-----|-----|-------------|-------------------------------------|---------|
| -   | 1   | -   | 1   | -   | 2119641-1   | FEED CAM, AIR FEED                  | 248     |
| -   | 1   | 1   | 1   | 1   | 2119082-9   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244     |
| -   | 1   | 1   | 1   | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243     |
| -   | 1   | 1   | 1   | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242     |
| -   | 1   | 1   | 1   | 1   | 7-18023-7   | SCR, SKT HD CAP M3 X 4.0            | 241     |
| -   | -   | 1   | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY            | 239     |
| -   | 1   | -   | 1   | -   | 2844940-1   | AIR FEED MODULE                     | 238     |
| -   | REF | REF | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164     |
| -   | 1   | 1   | 1   | 1   | 2844908-1   | SCREW, LOCKING                      | 99      |
| -   | 1   | 1   | 1   | 1   | 2844907-1   | POST, LOCKING                       | 98      |
| -   | 1   | 1   | 1   | 1   | 455888-4    | SPACER, CRIMPER                     | 82      |
| -   | 1   | 1   | 1   | 1   | 5-547505-2  | SPRING, COMPRESSION                 | 77      |
| -   | 1   | 1   | 1   | 1   | 854769-4    | HOLDER, INS                         | 74      |
| -   | 1   | 1   | 1   | 1   | 1803607-3   | DOCUMENTATION PACKAGE               | 71      |
| -   | 1   | 1   | 1   | 1   | 2119740-1   | TAG,IDENTIFICATION                  | 67      |
| -   | 2   | 2   | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66      |
| -   | 1   | 1   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 60      |
| -   | 1   | 1   | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59      |
| -   | 1   | 1   | 1   | 1   | 21028-2     | PIN, SLOTTED SPRING .062 X .250     | 58      |
| -   | 1   | 1   | 1   | 1   | 1338685-1   | PAWL, FEED                          | 56      |
| -   | 4   | 4   | 4   | 4   | 2168083-3   | SCR, SKT HD CAP, RoHS, M4 X 12.0    | 54      |
| -   | 2   | 2   | 2   | 2   | 1-2168083-0 | SCR, SKT HD CAP, RoHS, M4 X 10      | 53      |
| -   | 1   | 1   | 1   | 1   | 1803382-6   | HOLD DOWN, SPRING LOADED            | 50      |
| -   | 1   | 2   | 1   | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49      |
| -   | -   | 1   | -   | 1   | 2119652-1   | FEED CAM, PRE FEED                  | 48      |
| -   | -   | 1   | -   | 1   | 2119653-1   | FEED CAM, POST FEED                 | 47      |
| -   | 1   | 1   | 1   | 1   | 1803583-9   | APPLICATOR BASIC ASSEMBLY, SF       | 46      |
| -   | 1   | 1   | 1   | 1   | 1803515-1   | RAM ASSEMBLY, SF ATLANTIC           | 44      |
| -   | 1   | 1   | 1   | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)           | 41      |
| -   | 1   | 1   | 1   | 1   | 1752356-6   | SUPPORT, TERMINAL                   | 34      |
| -   | 2   | 2   | 2   | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)           | 33      |
| -   | 2   | 2   | 2   | 2   | 2-2844962-6 | SPACER, CYLINDRICAL, STRIP GUIDE    | 30      |
| -   | 1   | 1   | 1   | 1   | 2844992-4   | ASSEMBLY, STRIP GUIDE               | 29      |
| -   | 1   | 1   | 1   | 1   | 455888-3    | SPACER, CRIMPER                     | 28      |
| -   | 1   | 1   | 1   | 1   | 240792-2    | DRAG, TERMINAL                      | 25      |
| -   | 1   | 1   | 1   | 1   | 1320928-2   | STRIP GUIDE                         | 24      |
| -   | 1   | 1   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 21      |
| -   | 2   | 2   | 2   | 2   | 1-18028-2   | WASHER, FLAT, REG M4                | 20      |
| -   | 1   | 1   | 1   | 1   | 2119533-1   | STRIPPER, SIDE FEED                 | 19      |
| -   | 1   | 1   | 1   | 1   | 2119806-1   | INSERT, SHEAR                       | 13      |
| -   | 1   | 1   | 1   | 1   | 3-22280-3   | SPRING, COMPRESSION                 | 12      |
| -   | 1   | 1   | 1   | 1   | 1-356885-4  | STOP, SHEAR                         | 11      |
| -   | 1   | 1   | 1   | 1   | 2119805-1   | SHEAR HOLDER, FRONT                 | 10      |
| -   | 1   | 1   | 1   | 1   | 318707-1    | FLOATING SHEAR, FRONT               | 9       |
| -   | 1   | 2   | 2   | 1   | 1803055-1   | ANVIL, COMBINATION                  | 8       |
| -   | -   | -   | -   | -   | -           | -                                   | 6       |
| -   | 1   | 1   | 1   | 1   | 2119780-4   | DEPRESSOR, SHEAR                    | 5       |
| -   | 1   | 1   | 1   | 1   | 1-238011-7  | BLOCK, CRIMPER SPACER               | 4       |
| -   | 1   | 2   | 2   | 1   | 5-2119784-1 | CRIMPER, INSULATION O PREMIUM       | 3       |
| -   | 1   | 1   | 1   | 1   | 455888-5    | SPACER, CRIMPER                     | 2       |
| -   | 1   | 2   | 2   | 1   | 1803125-1   | CRIMPER, WIRE                       | 1       |
| -77 | -72 | -71 | -2  | -1  | PART NO     | DESCRIPTION                         | ITEM NO |

|                                                                                                                                                                                                                                              |  |                                                                                                                     |                                     |                                                  |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------|-------------------------------------|--------------------------------------------------|--|
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| DIMENSIONS:<br>mm                                                                                                                                                                                                                            |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±<br>1 PLC ±<br>2 PLC ±<br>3 PLC ±<br>4 PLC ±<br>ANGLES ±<br>FINISH |                                     | NAME<br>Ocean Side Feed<br>Applicator            |  |
| MATERIAL                                                                                                                                                                                                                                     |  | WEIGHT                                                                                                              |                                     | SIZE CASE CODE DRAWING NO<br>A1 00779 ©=2151665  |  |
| Customer Accessible Production Drawing                                                                                                                                                                                                       |  | SCALE 1:2                                                                                                           |                                     | SHEET 1 OF 4                                     |  |
|                                                                                                                                                                                                                                              |  |                                                                                                                     |                                     | REV E                                            |  |

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

## PNEUMATIC



This diagram shows the upper components of the assembly. It includes a long, flat mounting plate (24) with two vertical fasteners (33) and two horizontal fasteners (30). Below it is an upper bracket (29) with a complex shape, featuring a central pivot point and a mounting flange. A separate mounting flange (25) is shown at the bottom, which will be attached to the bracket (29).

30mm STROKE

47

49

40mm STROKE

MECHANICAL POST FEED

30mm STROKE

48

49

40mm STROKE

MECHANICAL PRE FEED

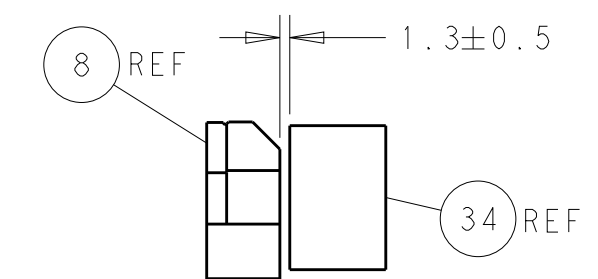
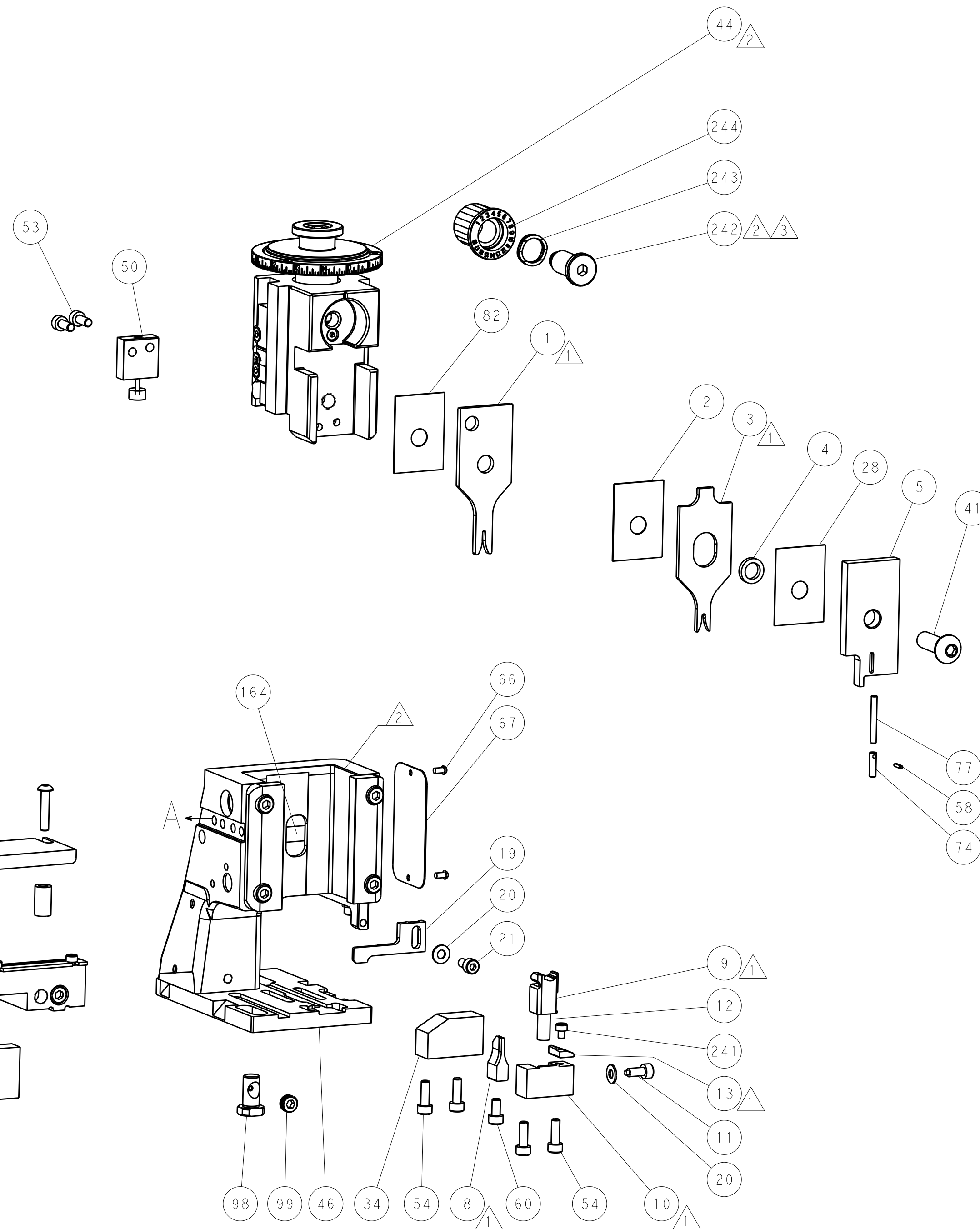
30mm STROKE

248

49

40mm STROKE

AIR FEED



44.61 ± 0.05

44 REF

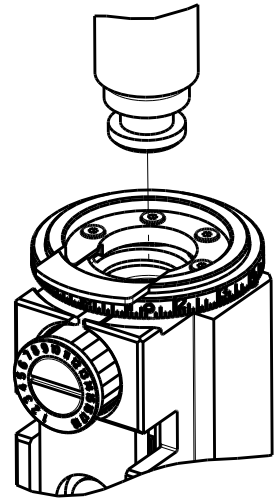
ITEM 30 LOCATED AT FRONT HOLES

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

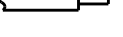
|                                                                                                                                                                                           |  |                                        |            |                                                                                       |                           |                            |               |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------|------------|---------------------------------------------------------------------------------------|---------------------------|----------------------------|---------------|
| THIS DRAWING IS A FURNISHED DOCUMENT FOR YOUR INFORMATION.<br>IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION<br>SHOULD BE CONTACTED FOR ANY REVISIONS OR QUESTIONS. |  | DWN                                    | TOMATY2012 |  | TE Connectivity           |                            |               |
|                                                                                                                                                                                           |  | CHK                                    | G. BAILEY  |                                                                                       | Harrisburg, PA 17105-3608 |                            |               |
|                                                                                                                                                                                           |  | S. XI                                  | TOMATY2012 |                                                                                       |                           |                            |               |
| DIMENSIONS:                                                                                                                                                                               |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |            |                                                                                       | NAME                      | Ocean Side Feed Applicator |               |
| mm                                                                                                                                                                                        |  |                                        |            |                                                                                       |                           |                            |               |
|                                                                                                      |  | PRODUCT SPEC                           |            |                                                                                       |                           |                            |               |
|                                                                                                                                                                                           |  | APPLICATION SPEC                       |            |                                                                                       |                           |                            |               |
| MATERIAL                                                                                                                                                                                  |  | FINISH                                 |            | SIZE                                                                                  | CAGE CODE                 | DRAWING NO                 | RESTRICTED TO |
| -                                                                                                                                                                                         |  | -                                      |            | A1                                                                                    | 00779                     | C=2151665                  | -             |
| Customer Accessible Production Drawing                                                                                                                                                    |  |                                        |            | SCALE                                                                                 | 1:2                       | SHEET 2 OF 4               | REV F         |

|                                                                      |          |                             |            |
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| PART NUMBER                                                          | REVISION | DESCRIPTION                 | FEED TYPE  |
| 2-2151665-1                                                          | E        | FINE CRIMP HEIGHT ADJUST    | MECHANICAL |
| 2-2151665-2                                                          | E        | FINE CRIMP HEIGHT ADJUST    | PNEUMATIC  |
| 7-2151665-7                                                          | B        | CRIMP TOOLING KIT           | -          |

PACIFIC VERSION TERMINATOR  
INTERFACE ADAPTER



| APPLICATOR DATA                      |                |      |
|--------------------------------------|----------------|------|
| CRIMP                                | SIZE           | TYPE |
| WIRE                                 | 1.27 mm [.050] | F    |
| INSUL                                | 1.83 mm [.072] | O    |
| APPLICATOR INSTRUCTIONS<br>408-35042 |                |      |

|                                                           |             |                                                                                   |                                                           |
|-----------------------------------------------------------|-------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------|
| TERMINAL DATA: TE TERMINAL                                |             | TE CRIMP SPECIFICATION                                                            |                                                           |
| TERMINAL NAME: GET FEMALE TERMINAL, 1.2MM 0.2 STOCK SHEET |             |                                                                                   |                                                           |
| WIRE STRIP LENGTH<br>3.30-3.70 mm [.130-.146 IN]          |             |  | INSULATION DIAMETER RANGE<br>Ø1.10-1.65 mm [.043-.065 IN] |
| TERMINAL APPLICATION SPECIFICATION                        |             | 114-18774                                                                         | -                                                         |
|                                                           |             | -                                                                                 | -                                                         |
| TERMINALS APPLIED                                         |             |                                                                                   |                                                           |
| TE TERMINAL                                               | TE TERMINAL | TE TERMINAL                                                                       | TE TERMINAL                                               |
| 1719957-1                                                 | 1924878-1   | 1924878-2                                                                         |                                                           |

| WIRE SIZE | CRIMP HEIGHT mm [INCH]     | CRIMP HEIGHT REFERENCE SETTING |
|-----------|----------------------------|--------------------------------|
| 0.35mm2   | 0.82+/-0.03 [.032+/- .001] | 9.2                            |
| 22 AWG    | 0.80+/-0.03 [.031+/- .001] | 9.4                            |
| 0.22mm2   | 0.74+/-0.03 [.029+/- .001] | 10.0                           |
| 2X0.13mm2 | 0.74+/-0.03 [.029+/- .001] | 10.0                           |



1. RECOMMENDED SPARE PARTS
2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
3. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
4. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

| LOC | DIST | REVISIONS |     |             |      |     |
|-----|------|-----------|-----|-------------|------|-----|
|     |      | P         | LTR | DESCRIPTION | DATE | DWN |
| A   | 66   | -         | -   | SEE SHEET 1 | -    | -   |
|     |      |           |     |             |      |     |
|     |      |           |     |             |      |     |

|     |     |     |             |                                     |         |
|-----|-----|-----|-------------|-------------------------------------|---------|
| -   | 1   | 1   | 2119082-9   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244     |
| -   | 1   | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243     |
| 3   | -   | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242     |
| -   | 1   | 1   | 7-18023-7   | SCR, SKT HD CAP M3 X 4.0            | 241     |
| -   | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY            | 239     |
| -   | 1   | -   | 2844940-1   | AIR FEED MODULE                     | 238     |
| -   | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164     |
| -   | 1   | -   | 2119641-2   | FEED CAM, AIR FEED                  | 151     |
| -   | 1   | 1   | 2168083-8   | SCR, SKT HD CAP, RoHS, M4 X 16      | 144     |
| -   | 4   | 4   | 2168083-9   | SCR, SKT HD CAP, RoHS, M4 X 20      | 143     |
| -   | -   | 1   | 2119653-2   | FEED CAM, POST FEED                 | 142     |
| -   | 1   | 1   | 1-1803583-0 | APPLICATOR BASIC ASSEMBLY, SF       | 141     |
| -   | 1   | 1   | 1803516-1   | RAM ASSEMBLY, SF PACIFIC            | 140     |
| -   | 1   | 1   | 2844908-1   | SCREW, LOCKING                      | 99      |
| -   | 1   | 1   | 2844907-1   | POST, LOCKING                       | 98      |
| -   | 1   | 1   | 455888-4    | SPACER, CRIMPER                     | 82      |
| -   | 1   | 1   | 5-547505-2  | SPRING, COMPRESSION                 | 77      |
| -   | 1   | 1   | 854769-4    | HOLDER, INS                         | 74      |
| -   | 1   | 1   | 1803607-3   | DOCUMENTATION PACKAGE               | 71      |
| -   | 1   | 1   | 2119740-1   | TAG,IDENTIFICATION                  | 67      |
| -   | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66      |
| -   | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59      |
| -   | 1   | 1   | 21028-2     | PIN, SLOTTED SPRING .062 X .250     | 58      |
| -   | 1   | 1   | 1338685-1   | PAWL, FEED                          | 56      |
| -   | 2   | 2   | 1-2168083-0 | SCR, SKT HD CAP, RoHS, M4 X 10      | 53      |
| -   | 1   | 1   | 1803382-6   | HOLD DOWN, SPRING LOADED            | 50      |
| -   | 1   | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49      |
| -   | -   | 1   | 2119652-1   | FEED CAM, PRE FEED                  | 48      |
| -   | 1   | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)           | 41      |
| -   | 1   | 1   | 1752356-6   | SUPPORT, TERMINAL                   | 34      |
| -   | 2   | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)           | 33      |
| -   | 2   | 2   | 2-2844962-6 | SPACER, CYLINDRICAL, STRIP GUIDE    | 30      |
| -   | 1   | 1   | 2844992-4   | ASSEMBLY, STRIP GUIDE               | 29      |
| -   | 1   | 1   | 455888-3    | SPACER, CRIMPER                     | 28      |
| -   | 1   | 1   | 240792-2    | DRAG, TERMINAL                      | 25      |
| -   | 1   | 1   | 1320928-2   | STRIP GUIDE                         | 24      |
| -   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 21      |
| -   | 2   | 2   | 1-18028-2   | WASHER, FLAT, REG M4                | 20      |
| -   | 1   | 1   | 2119533-1   | STRIPPER, SIDE FEED                 | 19      |
| 1   | -   | 1   | 2119806-1   | INSERT, SHEAR                       | 13      |
| -   | 1   | 1   | 3-22280-3   | SPRING, COMPRESSION                 | 12      |
| -   | 1   | 1   | 1-356885-4  | STOP, SHEAR                         | 11      |
| 1   | -   | 1   | 2119805-1   | SHEAR HOLDER, FRONT                 | 10      |
| 1   | -   | 1   | 318707-1    | FLOATING SHEAR, FRONT               | 9       |
| 1   | 1   | 1   | 1803055-1   | ANVIL, COMBINATION                  | 8       |
| -   | -   | -   | -           | -                                   | 6       |
| -   | 1   | 1   | 2119780-4   | DEPRESSOR, SHEAR                    | 5       |
| -   | 1   | 1   | 1-238011-7  | BLOCK, CRIMPER SPACER               | 4       |
| 1   | 1   | 1   | 5-2119784-1 | CRIMPER, INSULATION O PREMIUM       | 3       |
| -   | 1   | 1   | 455888-5    | SPACER, CRIMPER                     | 2       |
| 1   | 1   | 1   | 1803125-1   | CRIMPER, WIRE                       | 1       |
| -77 | -22 | -21 | PART NO     | DESCRIPTION                         | ITEM NO |

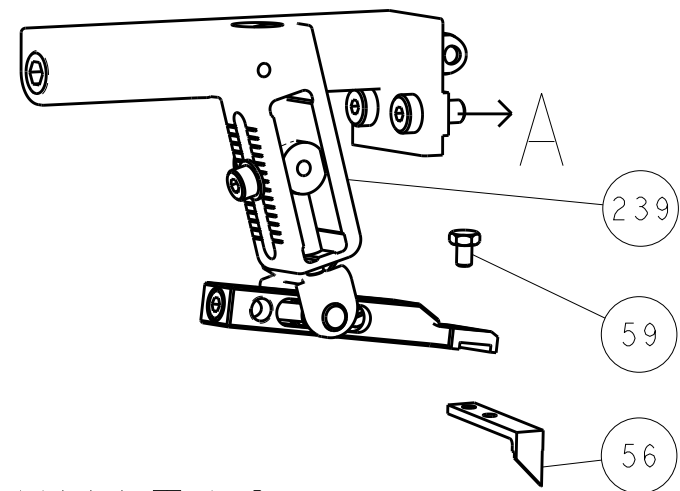
|                                                                                                                                                                                                                                                            |  |                                        |                                              |            |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------|----------------------------------------------|------------|
| THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT LIABILITY TO THE USER. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT LIABILITY TO THE USER. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT LIABILITY TO THE USER. |  | DWN<br>Y. YIN<br>10MAY2012             | TE Connectivity<br>Harrisburg, PA 17105-3608 |            |
| CHK<br>G. BAILEY<br>10MAY2012                                                                                                                                                                                                                              |  | NAME                                   | Ocean Side Feed<br>Applicator                |            |
| APVD<br>S. XI<br>10MAY2012                                                                                                                                                                                                                                 |  | PRODUCT SPEC                           | -                                            |            |
| APPLICATION SPEC                                                                                                                                                                                                                                           |  | SIZE                                   | CAGE CODE                                    | DRAWING NO |
| MATERIAL                                                                                                                                                                                                                                                   |  | WEIGHT                                 | 00779                                        | 2151665    |
| FINISH                                                                                                                                                                                                                                                     |  | Customer Accessible Production Drawing | SCALE                                        | 1:2        |
|                                                                                                                                                                                                                                                            |  | SHEET                                  | 3                                            | OF 4       |
|                                                                                                                                                                                                                                                            |  | REV                                    | E                                            |            |

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

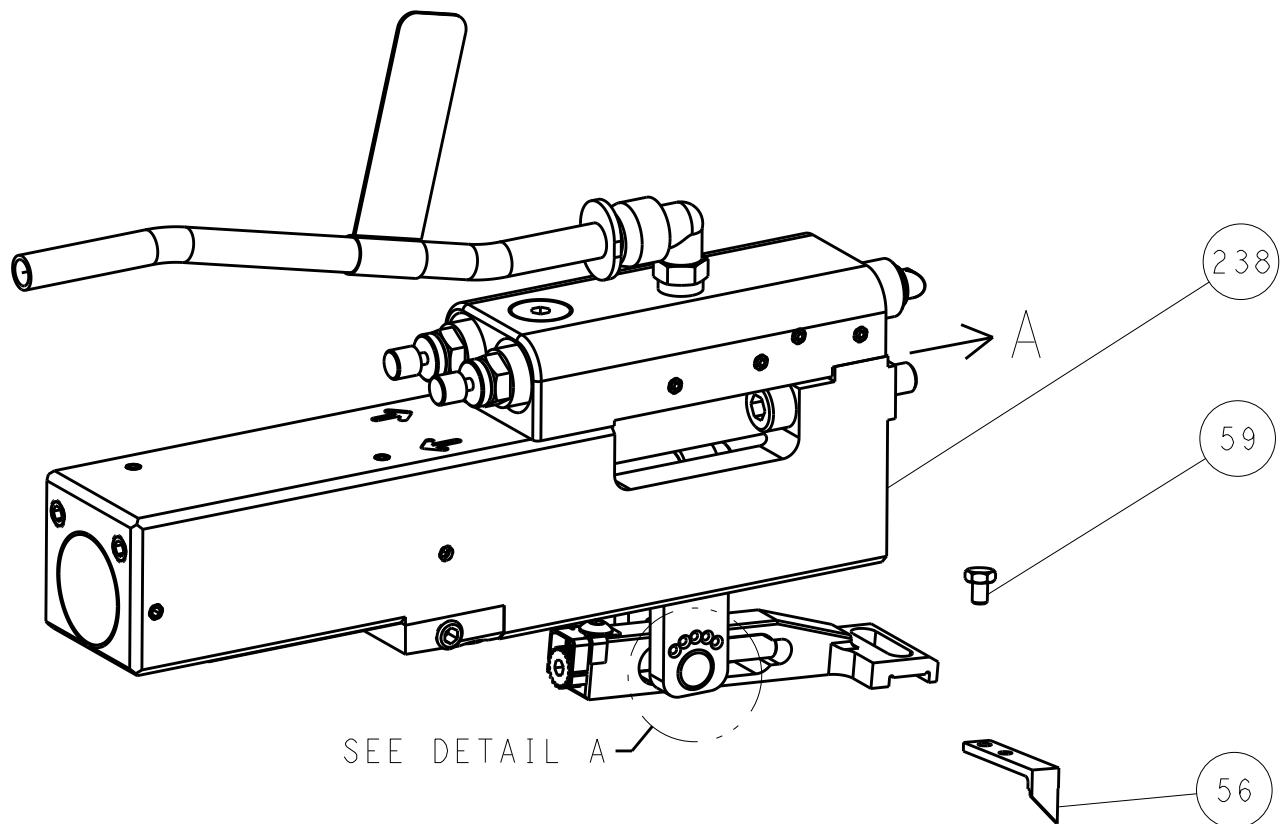
| LOC | DIST | REVISIONS |     |             |      |     |      |
|-----|------|-----------|-----|-------------|------|-----|------|
|     |      | P         | LTR | DESCRIPTION | DATE | DWN | APVD |
| A   | 66   | -         | -   | SEE SHEET 1 | -    | -   | -    |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |

FEED TYPE

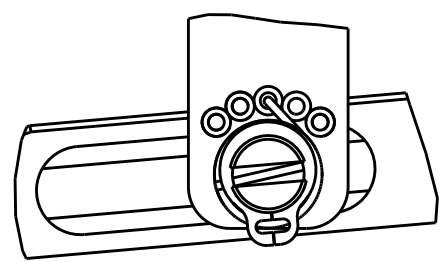
MECHANICAL



PNEUMATIC

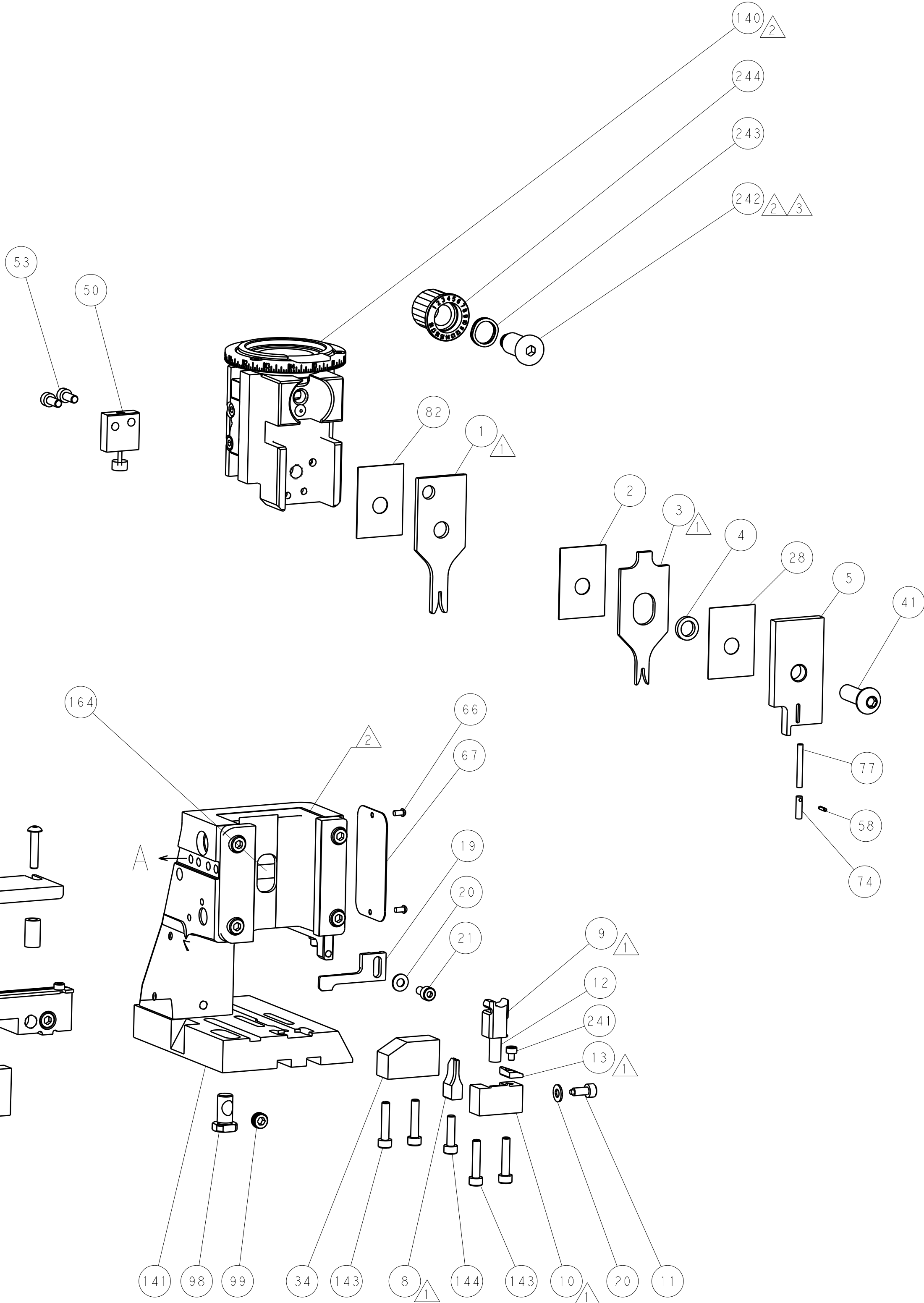
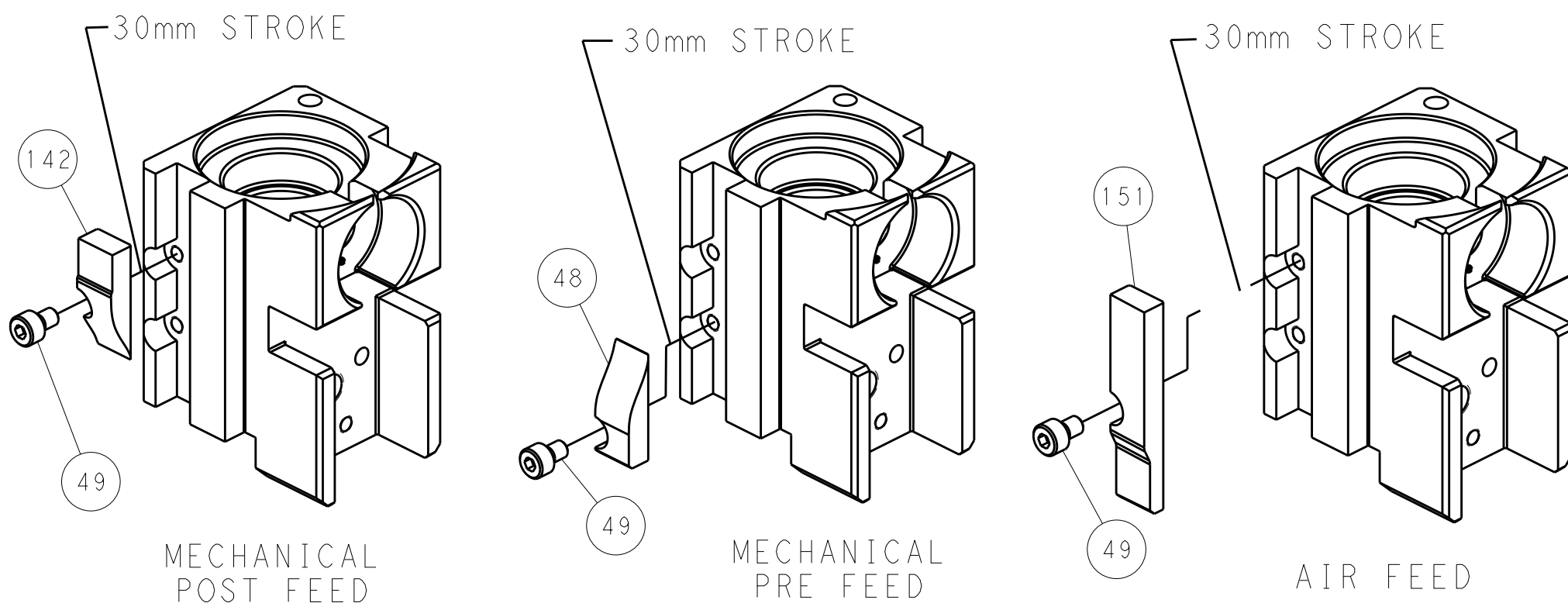


FEED SPRING SETTING POSITION  
(SHOWN FROM REAR SIDE)



DETAIL A

CAM POSITIONS



PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

|             |  |                                        |  |                      |  |                                        |  |                      |  |           |  |
|-------------|--|----------------------------------------|--|----------------------|--|----------------------------------------|--|----------------------|--|-----------|--|
| DIMENSIONS: |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |  | DWN Y. YIN 10MAY2012 |  | CHK G. BAILEY 10MAY2012                |  | APVD S. XI 10MAY2012 |  | NAME      |  |
| mm          |  | 0 PLC ±                                |  | PRODUCT SPEC         |  | APPLICATION SPEC                       |  | SIZE                 |  | CAGE CODE |  |
| MATERIAL    |  | FINISH                                 |  | WEIGHT               |  | Customer Accessible Production Drawing |  | SCALE                |  | SHEET     |  |
|             |  |                                        |  |                      |  |                                        |  |                      |  |           |  |