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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2151499-2	F	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2151499-2	F	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2151499-2	F	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2151499-7	C	CRIMP TOOLING KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.39 mm [.094]	F
INSUL	4.32 mm [.170]	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: DELPHI TERMINAL		DELPHI PACKARD CRIMP SPECIFICATION	
TERMINAL NAME: TAXI TERMINAL		W/P I-PIN	
WIRE STRIP LENGTH 4.83-5.59 mm [.190-.220 IN]		INSULATION DIAMETER RANGE Ø 1.6-2.2 [.063-.087 IN]	
TERMINAL APPLICATION SPECIFICATION		12089040 PAGE 5 OF 40 Rev 2013-10-30	
-		-	

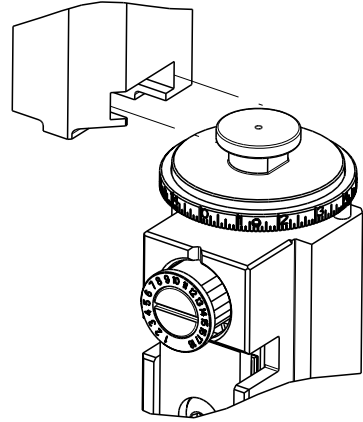
TE TERMINAL	DELPHI TERMINAL	TE SEAL	DELPHI SEAL	CABLE DIAMETER
286550-1	12089040	1949092-1	15324985	Ø1.6-2.15
		1949092-2	15324982	Ø2.03-2.85
		1949772-2	12034365	Ø1.29-1.7
		1949772-1	15324983	Ø1.29-1.7
		286553-1	12015323	Ø2.03-2.85

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
16 AWG OR 1.25mm2	1.30+/-0.05 [.051+/- .002]	6.8 9
0.80mm2	1.15+/-0.05 [.045+/- .002]	8.3
0.50mm2	1.10+/-0.05 [.043+/- .002]	8.9



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION & STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- 6 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- 7 ITEM 24 (STRIP GUIDE) WILL NEED ADJUSTED WHEN RUNNING DIFFERENT TERMINALS.
8. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- 9 THIS CRIMP PARAMETER IS PROVIDED TO MEET A CUSTOM AND UNIQUE CUSTOMER REQUIREMENT. IT HAS BEEN EVALUATED AND IS CONDITIONALLY SPECIFIED BY TE CONNECTIVITY. THIS CUSTOMIZED CRIMP PARAMETER IS NOT LISTED AS AN APPROVED APPLICATION WITHIN THE TERMINAL MANUFACTURER'S SPECIFICATIONS. **TE CONNECTIVITY EXPRESSLY DISCLAIMS ANY AND ALL WARRANTIES THAT THE PRODUCT WILL PERFORM SIMILARLY TO VALIDATED AND APPROVED APPLICATIONS, AS STATED WITHIN THE MANUFACTURER'S APPLICATION SPECIFICATIONS, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE.** AS SUCH, IT IS HIGHLY RECOMMENDED THAT THE CUSTOMER PERFORM FURTHER DETAILED EVALUATION TO ASSESS PRODUCT PERFORMANCE IN THE SPECIFIC APPLICATION AND OBTAIN APPROVAL FROM TERMINAL MANUFACTURER FOR THIS CUSTOM REQUIREMENT.

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



TERMINAL DATA: DELPHI TERMINAL		DELPHI PACKARD CRIMP SPECIFICATION	
TERMINAL NAME: TAXI TERMINAL		W/P I-PIN	
WIRE STRIP LENGTH 4.83-5.59 mm [.190-.220 IN]		INSULATION DIAMETER RANGE Ø 1.6-2.45 [.063-.096 IN]	
TERMINAL APPLICATION SPECIFICATION		12146501 PAGE 1 & 2 OF 3 Rev 2013-10-29	

TE TERMINAL	DELPHI TERMINAL	TE SEAL	DELPHI SEAL	CABLE DIAMETER
286550-2	12146501	1949092-1	15324985	Ø1.6-2.15
-	-	1949092-2	15324982	Ø2.03-2.85
		1949772-2	12034365	Ø1.29-1.7
		1949772-1	15324983	Ø1.29-1.7
		286553-1	12015323	Ø2.03-2.85

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.80mm2	1.10+/-0.05 [.043+/- .002]	8.9
0.50mm2	1.05+/-0.05 [.041+/- .002]	9.5

TERMINAL DATA: DELPHI PACKARD TERMINAL		DELPHI PACKARD CRIMP SPECIFICATION	
TERMINAL NAME: TAXI TERMINAL W/P - SOCKET			
WIRE STRIP LENGTH 4.82-5.58 mm [.190-.220 IN]		INSULATION DIAMETER RANGE Ø 1.6-2.45 [.063-.096 IN]	
TERMINAL APPLICATION SPECIFICATION		12089188 PAGE 5 & 8 OF 35 Rev 2014-03-04	

TE TERMINAL	DELPHI TERMINAL	TE SEAL	DELPHI SEAL	CABLE DIAMETER
286551-1	12089188	1949092-1	15324985	Ø1.6-2.15
		1949092-2	15324982	Ø2.03-2.85
		1949772-2	12034365	Ø1.29-1.7
		1949772-1	15324983	Ø1.29-1.7
		286553-1	12015323	Ø2.03-2.85

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.80mm2	1.15+/-0.05 [.045+/- .002]	8.3
0.50mm2	1.10+/-0.05 [.043+/- .002]	8.9

*WARNING

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

2		1						
LOC	DIST	REVISIONS						
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
			D	ECR-18-011932	27JUL2018	LG	TE	
			D1	ECR-18-017768	12NOV2018	RK	CT	
			E	ECR-19-001536	29JAN2019	MEH	TE	
			F	ECR-19-005396	03APR2019	LG	TE	

-	-	1	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	1	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	1	1	1	2119641-1	FEED CAM, AIR FEED	248
-	1	1	1	2119082-6	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	1	1	1	2844940-1	AIR FEED MODULE	238
-	-	1	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	1	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
-	-	1	-	1-1752354-9	STANDOFF,HOLD-DOWN	180
-	-	1	-	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	1	-	5-22280-0	SPRING, COMPRESSION	176
-	-	1	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	1	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	1	2844907-1	POST, LOCKING	98
-	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
-	1	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	-	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1752356-1	SUPPORT, TERMINAL	34
-	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2	3-2844962-0	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1320928-6	STRIP GUIDE	24
-	1	-	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	1	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	-	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	2	1	1	5-1633620-9	ANVIL, COMBINATION	8
-	1	1	1	3-240641-3	SPACER	7
-	-	-	-	-	-	6
-	1	1	1	2119781-1	DEPRESSOR, SHEAR	5
-	1	1	1	5-238011-7	BLOCK, CRIMPER SPACER	4
1	2	1	1	4-1633966-9	CRIMPER, INSULATION O	3
-	1	1	1	455888-5	SPACER, CRIMPER	2
1	2	1	1	4-1490019-1	CRIMPER, WIRE PREMIUM	1
-77	-72	-52	-2	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS CONTROLLED. TO CONTROL THE ENGINEERING ORGANIZATION THAT IS SUBJECT TO CHANGE AND TO CONTROL THE ENGINEERING ORGANIZATION THAT IS SUBJECT TO CHANGE, THE CUSTOMER SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN C. MOYER 10JAN2012	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK T. ELBIN 10JAN2012	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±. 2 PLC ±. 3 PLC ±. 4 PLC ±. ANGLES FINISH ±.		APVD T. ELBIN 10JAN2012	SIZE CASE CODE DRAWING NO RESTRICTED TO	
MATERIAL		PRODUCT SPEC	A1 00779 ©=2151499	
		APPLICATION SPEC	Customer Accessible Production Drawing	
		WEIGHT	SCALE 1:2 SHEET 1 OF 4 REV F	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
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D

C

B

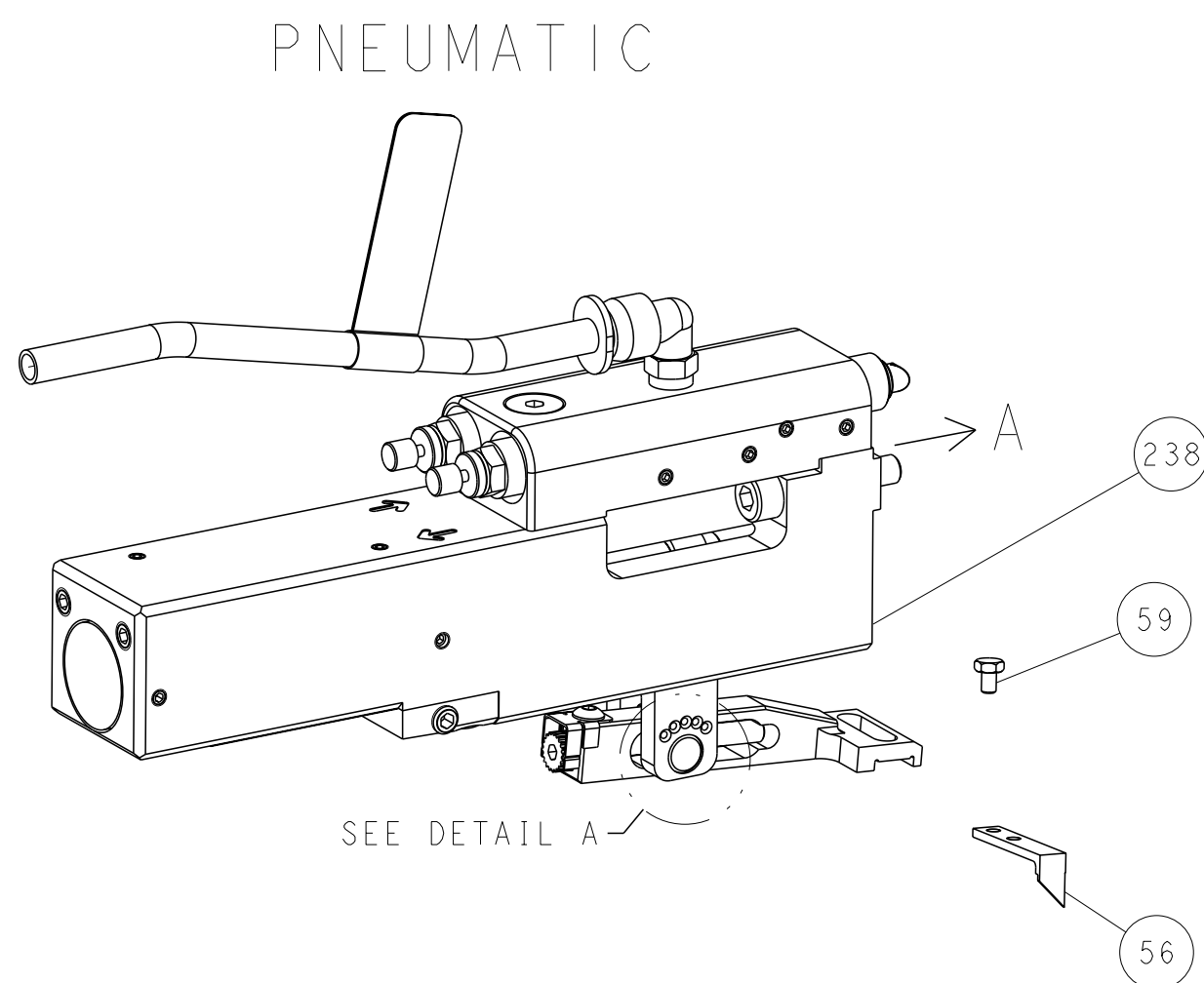
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D

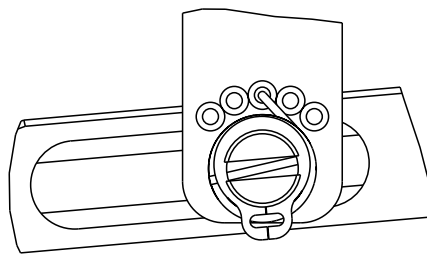
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A

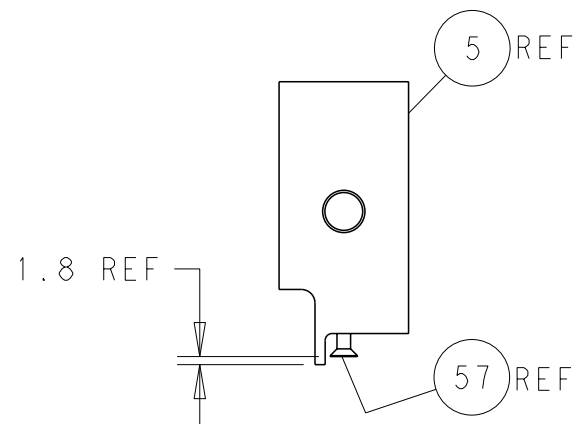
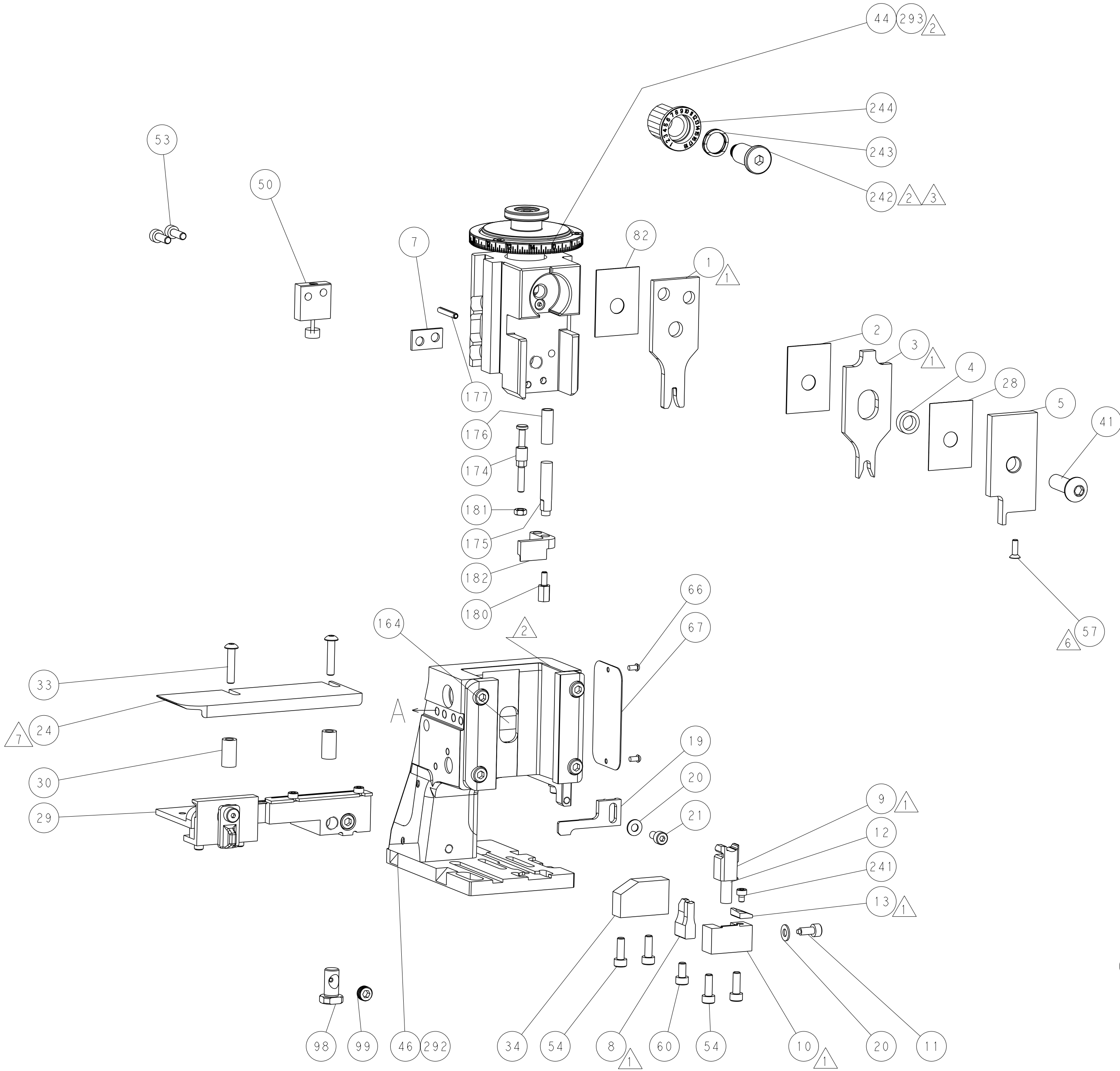
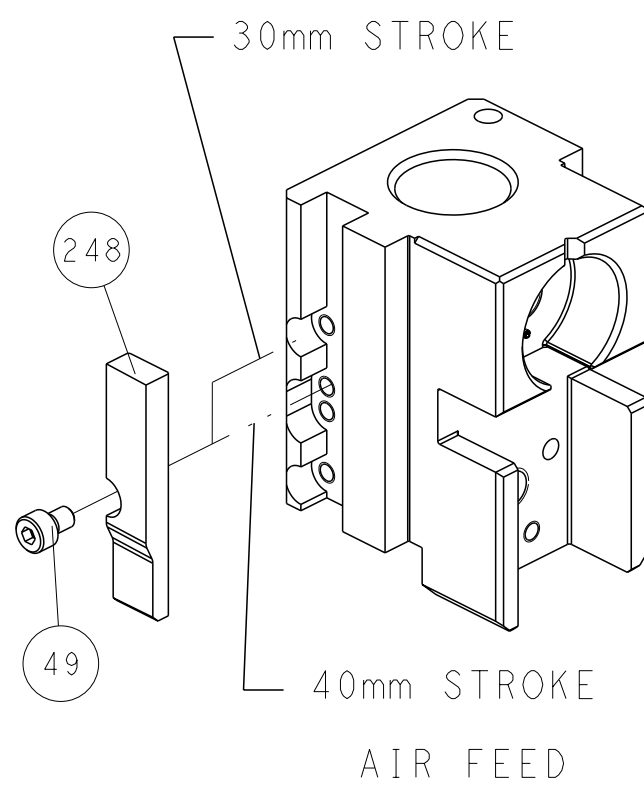


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

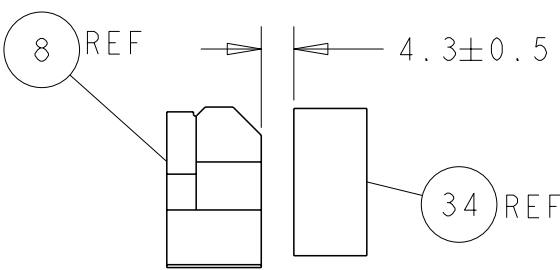


DETAIL A

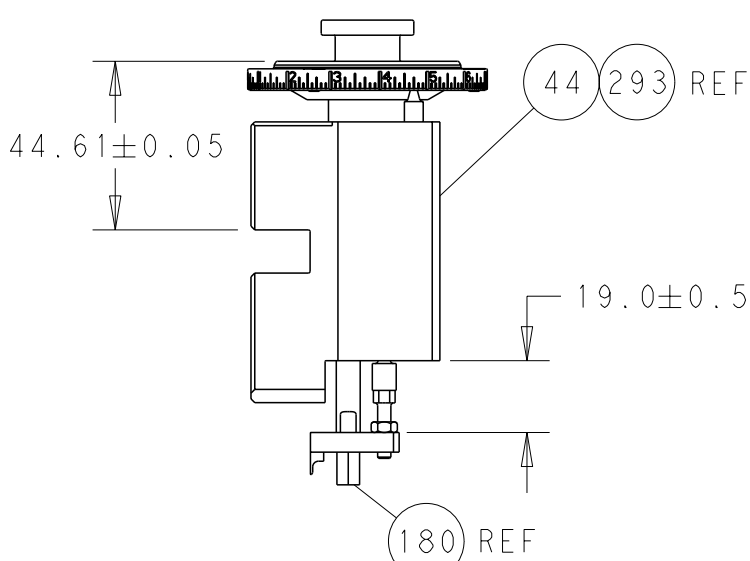
CAM POSITION



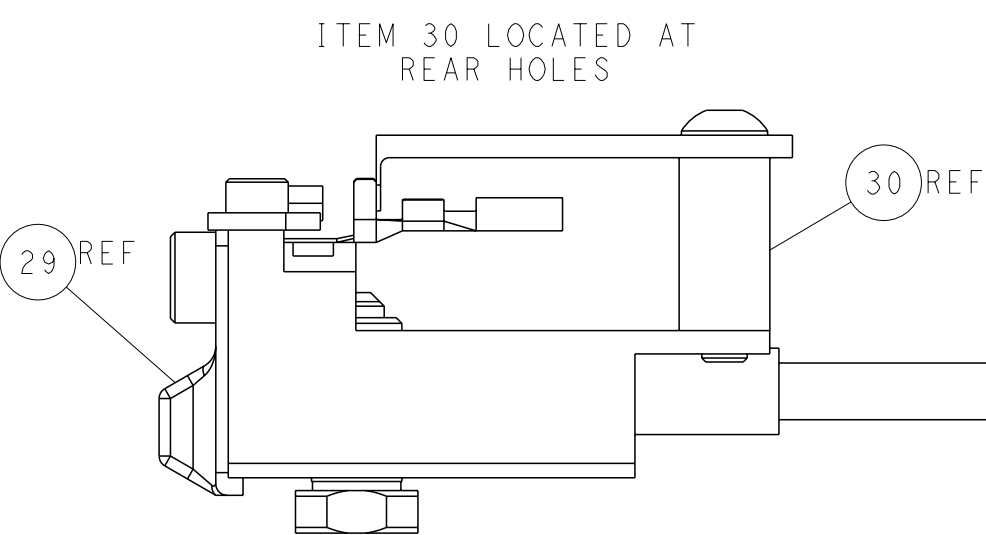
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION

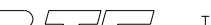


RAM AND HOLD DOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

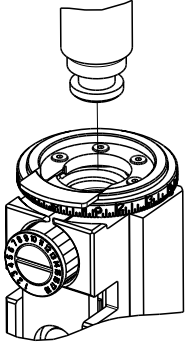
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND TO CONTROL AND ENGINEERING ORGANIZATION SHALL BE CONTACTED FOR THE LATEST REVISION				DWN C. MOYER 10JAN2012	 TE Connectivity Harrisburg, PA 17105-3608			
				CHK T. ELBIN 10JAN2012				
				APVD T. ELBIN 10JAN2012	NAME Ocean Side Feed Applicator			
				PRODUCT SPEC				
				APPLICATION SPEC				
				SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
					A1	00779	©=2151499	-
				Customer Accessible Production Drawing	SCALE	SHEET	OF	REV
					1:2	2	4	F

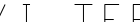
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2151499-2	F	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151499-7	C	CRIMP TOOLING KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.39 mm [.094]	F
INSUL	4.32 mm [.170]	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: DELPHI TERMINAL		DELPHI PACKARD CRIMP SPECIFICATION	
TERMINAL NAME: TAXI TERMINAL		W/P I-PIN	
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TERMINAL APPLICATION SPECIFICATION	12089040 PAGE 5 OF 40 Rev 2013-10-30	-	

TERMINALS APPLIED				
TE TERMINAL	DELPHI TERMINAL	TE SEAL	DELPHI SEAL	CABLE DIAMETER
286550-1	12089040	1949092-1	15324985	Ø 1.6-2.15
		1949092-2	15324982	Ø 2.03-2.85
		1949772-2	12034365	Ø 1.29-1.7
		1949772-1	15324983	Ø 1.29-1.7
		286553-1	12015323	Ø 2.03-2.85

WIRE SIZE		CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
16 AWG OR 1.25mm2		1.30+/-0.05 [.051+/- .002]	6.8
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0.50mm2		1.10+/-0.05 [.043+/- .002]	8.9



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION & STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- ITEM 24 (STRIP GUIDE) WILL NEED ADJUSTED WHEN RUNNING DIFFERENT TERMINALS.
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TERMINAL APPLICATION SPECIFICATION 12146501 PAGE 1 & 2 OF 3 Rev 2013-10-29		-	

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TERMINAL NAME: TAXI TERMINAL W/P - SOCKET			
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TERMINAL APPLICATION SPECIFICATION 12089188 PAGE 5 & 8 OF 35 Rev 2014-03-04			

TERMINALS APPLIED				
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ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

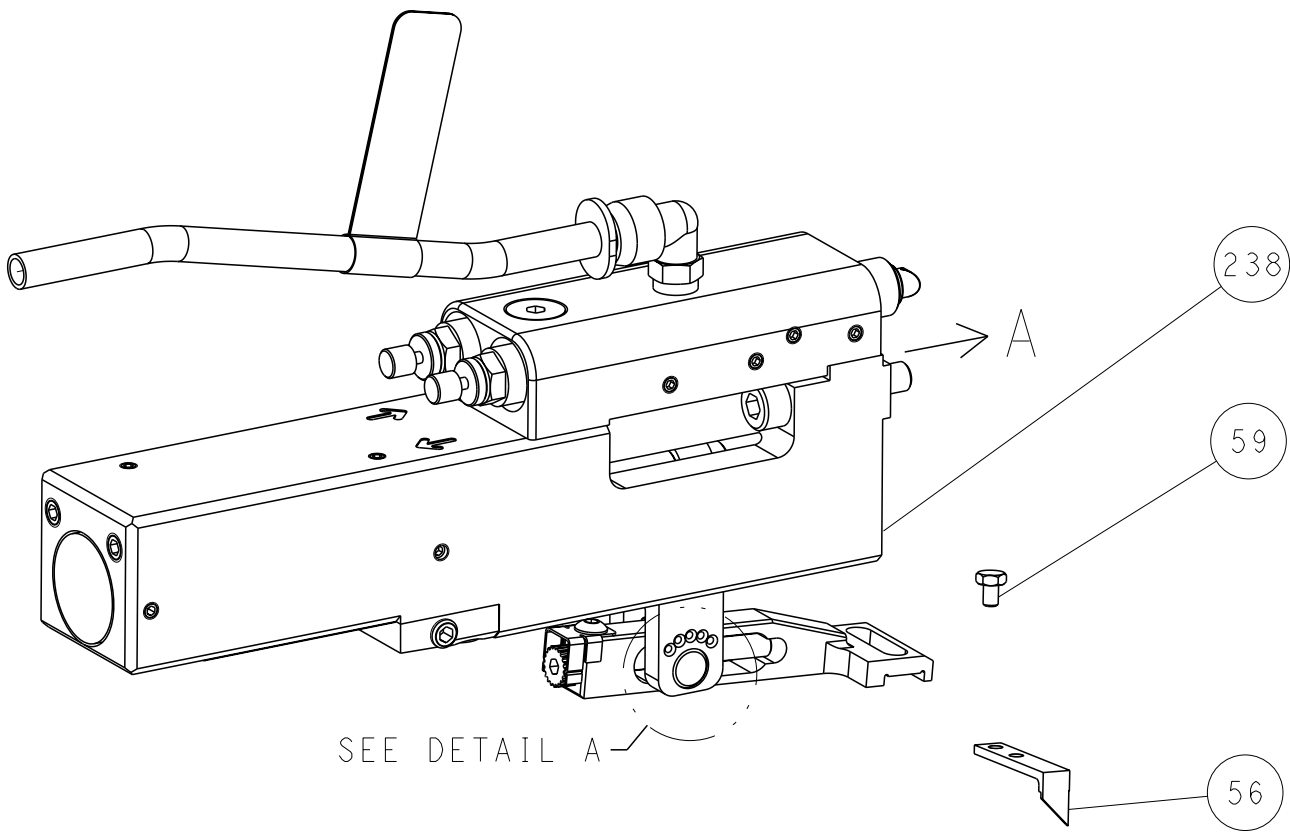
2		1					
LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

-	1	2119082-6	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	1	2844940-1	AIR FEED MODULE	238
-	REF	994970-2	COUNTER, MAGNETIC	164
-	1	2119641-2	FEED CAM, AIR FEED	151
-	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
-	1	2844908-1	SCREW, LOCKING	99
-	1	2844907-1	POST, LOCKING	98
-	1	455888-5	SPACER, CRIMPER	82
-	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	1	1338685-1	PAWL, FEED	56
-	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1803382-6	HOLD DOWN, SPRING LOADED	50
-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1752356-1	SUPPORT, TERMINAL	34
-	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	3-2844962-0	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	1	455888-3	SPACER, CRIMPER	28
-	1	1320928-6	STRIP GUIDE	24
-	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	2119806-1	INSERT, SHEAR	13
-	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1-356885-4	STOP, SHEAR	11
-	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	5-1633620-9	ANVIL, COMBINATION	8
-	1	3-240641-3	SPACER	7
-	-	-	-	6
-	1	2119781-1	DEPRESSOR, SHEAR	5
-	1	5-238011-7	BLOCK, CRIMPER SPACER	4
1	1	4-1633966-9	CRIMPER, INSULATION O	3
-	1	455888-5	SPACER, CRIMPER	2
1	1	4-1490019-1	CRIMPER, WIRE PREMIUM	1
-77	-22	PART NO	DESCRIPTION	ITEM NO

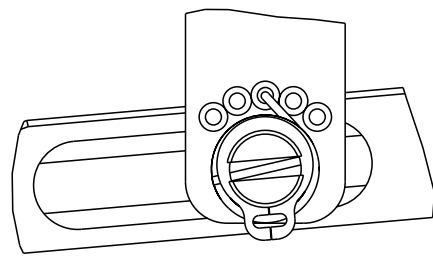
THIS DRAWING IS CONTROLLED DOCUMENT FOR YOUR IDENTIFICATION PURPOSES ONLY. IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE ENGINEERING ORGANIZATION. SHOULD BE CONTACTED FOR THE LATEST REVISION.		OWN C. MOYER CHK T. ELBIN APVD T. ELBIN 10JAN2012	10JAN2012	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME Ocean Side Feed Applicator	
MATERIAL -		FINISH -		SIZE A1	
Customer Accessible Production Drawing		SCALE 1:2		SHEET 3	
REV F		OF 4		REV F	

LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-

PNEUMATIC

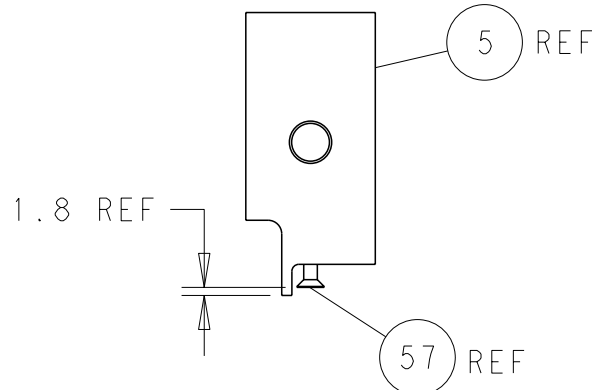
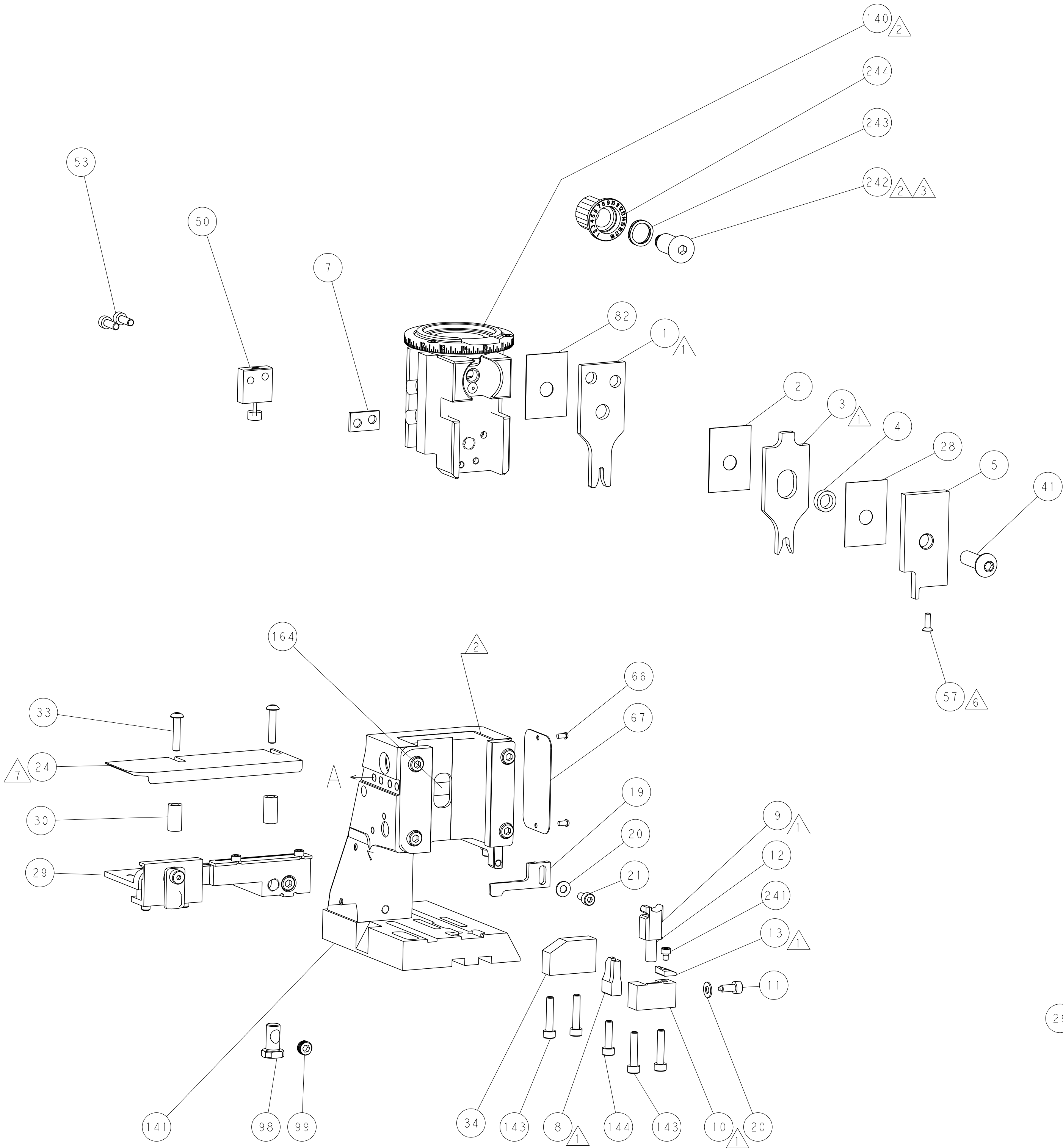
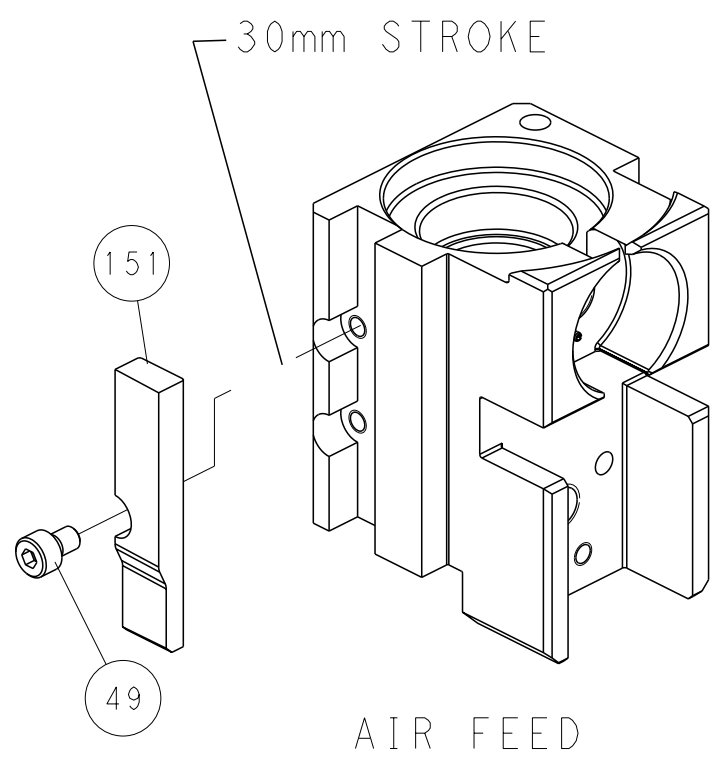


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

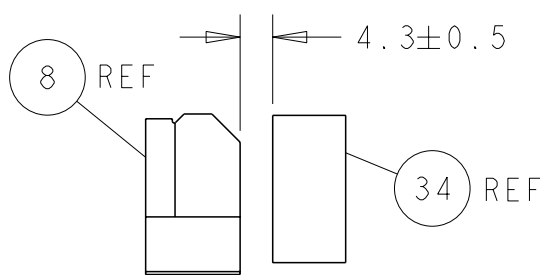


DETAIL A

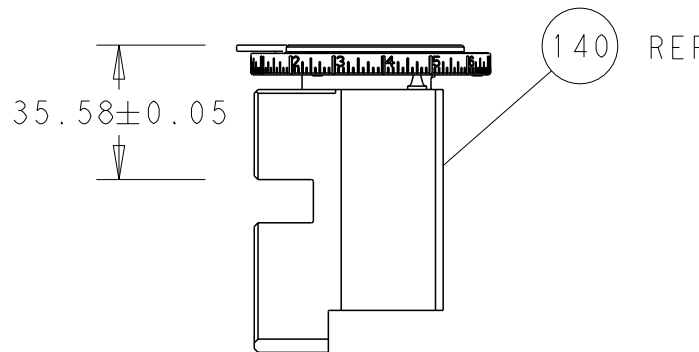
CAM POSITION



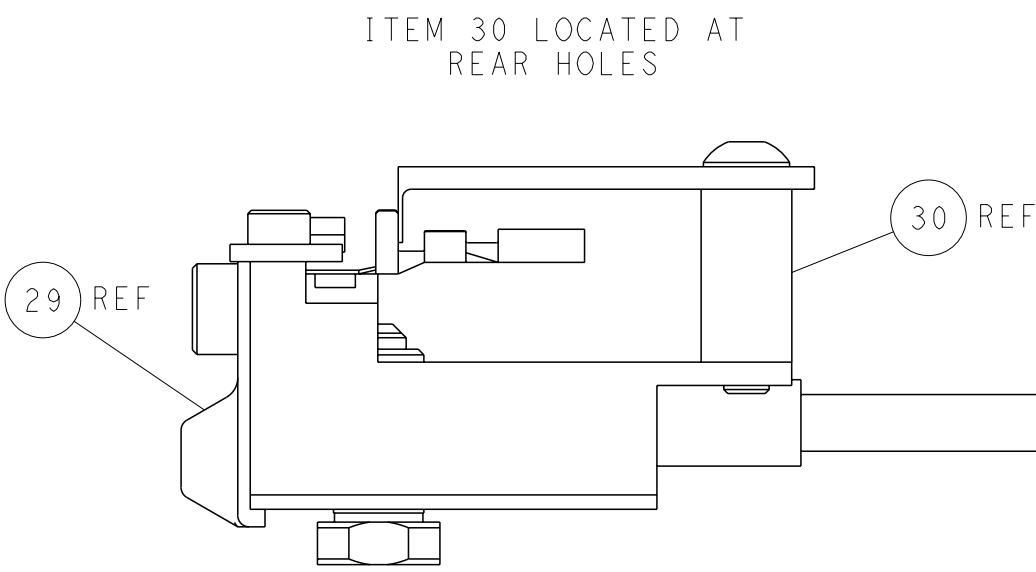
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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		CHK T. ELBIN 10JAN2012	NAME Ocean Side Feed Applicator	
		APVD T. ELBIN 10JAN2012	SIZE A1	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH -	PRODUCT SPEC APPLICATION SPEC WEIGHT Customer Accessible Production Drawing	
MATERIAL -		SCALE 1:2	SHEET 4	
		REV F	OF 4	