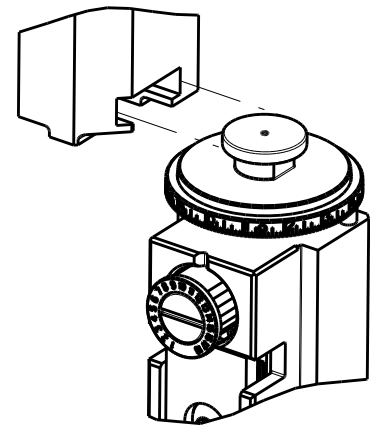
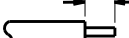




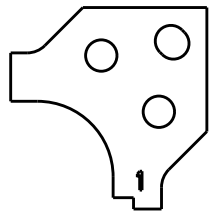
LOC	DIST	REVISIONS						
A	66	P	LTR	DESCRIPTION	DATE	OWN	APPRO	
			P1	ECR-19-007996	20MAY2019	F J	MP	
			R	ECR-19-009410	15JUN2019	TB	TE	
			S	ECR-19-010679	08JUL2019	TB	GB	
			SI	ECR-19-015840	11OCT2019	F Z	RR	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	2.03 mm [.080]	O
APPLICATOR INSTRUCTIONS 408-35042		

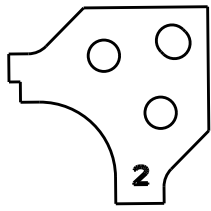
TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO QUADLOK		SYSTEM SOCKET CONTACT	
WIRE STRIP LENGTH 3.35-3.65 mm [.132-.144 IN]		INSULATION DIAMETER RANGE Ø 1.30-1.90mm [.051-.075 IN]	
TERMINAL APPLICATION SPECIFICATION 	(A) 114-18021	-	-
TERMINALS APPLIED 			
GROUP 1 		GROUP 2 	
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
963715-1	963716-1	1452013-1	968221-1
963715-5	963716-2	1-1452013-1	968221-5
963715-6	1-963716-2	5-1452013-1	968221-6
1-963715-5	5-963716-1	6-1452013-1	5-968221-1
5-963715-1	5-963716-2		5-968221-5
5-963715-5	5-963716-3		5-968221-6
5-963715-6	6-963716-1		1241920-1
6-963715-5	6-963716-2		5-1241920-1

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
0.75mm2		1.07+/-0.03 [0.042+/-0.001]		6.3
0.50mm2		0.93+/-0.03 [0.037+/-0.001]		7.7
0.22+0.22 mm2		0.88+/-0.05 [0.035+/-0.002]		8.2

- 
- 1 RECOMMENDED SPARE PARTS
 - 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION & STORAGE OF APPLICATOR.
 - 3 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
 - 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
 - 5 CUT TO LENGTH AT ASSEMBLY.
 - 6 POSITION THE HOLD DOWN, I ITEM 18, IN ORIENTATION 1 FOR GROUP 1 TERMINALS. REFER TO SHEET2.



- 7 POSITION THE HOLD DOWN, ITEM 18, IN ORIENTATION 2 FOR GROUP 2 TERMINALS. REFER TO SHEET 2.

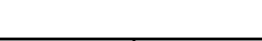


8. TERMINAL LUBRICANT IS RECOMMENDED.
9. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO QUADLOK SYSTEM SOCKET CONTACT			
WIRE STRIP LENGTH 3.35-3.65 mm [0.132-0.144 IN]		INSULATION DIAMETER RANGE Ø1.40-1.90 mm [0.055-0.075 IN]	
TERMINAL APPLICATION SPECIFICATION (A) 114-18021			
TERMINALS APPLIED 8			
GROUP 1 6		GROUP 2 1	
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1801529-1	1801529-2	1703282-1	5-1703282-1
		1703282-2	5-1703282-2

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO QUADLOK SYSTEM SOCKET CONTACT			
WIRE STRIP LENGTH 3.35-3.65 mm [.132-.144 IN]		INSULATION DIAMETER RANGE Ø1.70-1.90mm [.067-.075 IN]	
TERMINAL APPLICATION SPECIFICATION 		(A) 114-18021 - -	
(B) 114-61024		- -	
TERMINALS APPLIED 			
GROUP 1 		GROUP 2 	
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 1379418-1	(A) 1379418-2	(A) 1703298-1	(A) 1703298-5
(A) 1379418-1	(A) 1379418-2	(A) 2141399-6	(B) 2005120-1

-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	1	1	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	18
-	-	-	1	1	-	-	1-1752354-6	STANDOFF, HOLD-DOWN	180
-	-	-	1	1	-	-	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	1	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	1	1	1	1	1	1	455888-6	SPACER, CRIMPER	82
-	1	1	1	1	1	1	240641-9	SPACER	81
-	1	1	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	2	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2	2	2	2	2-2844962-4	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	1	1803155-2	HOLD DOWN, TERMINAL	18
-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1	1803095-3	FLOATING SHEAR, FRONT	9
1	2	2	1	1	1	1	1-1338690-1	ANVIL, COMBINATION .055	8
-	1	1	1	1	1	1	1-240641-1	SPACER	7
-	1	1	1	1	1	1	2119757-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	2	2	1	1	1	1	2-1633966-9	CRIMPER, INSULATION O	3
1	2	2	1	1	1	1	1-1633773-6	CRIMPER, WIRE, STEP	1

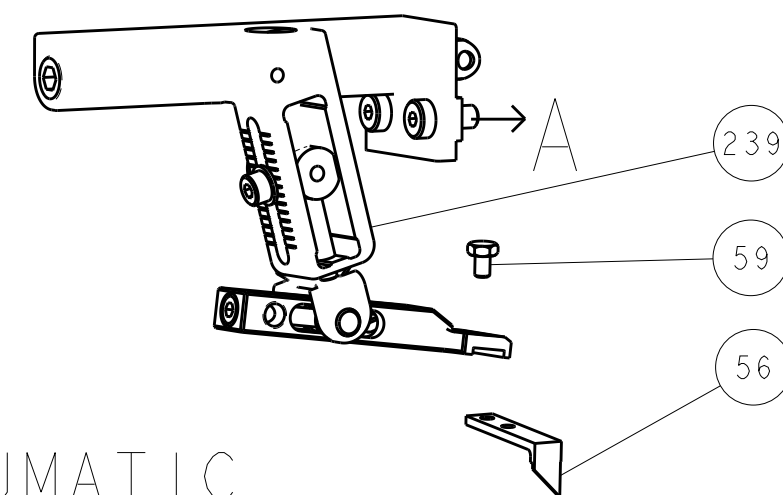
101. DRAWING IS THE COMPLETE DOCUMENT AND ALL INFORMATION AND INFORMATION SHOULD BE CONTAINED FOR THE LATEST VERSION.		OWN 31AUG2011 DES. WEAVER CHK 31AUG2011 G. HOFFNER APP'D ELBIN 31AUG2011		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME Ocean Side Feed Applicator	
mm		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±°		PRODUCT SPEC APPLICATION SPEC	
		FINISH		SIZE CAGE CODE DRAWING NO A 00779 C=2151491	
MATERIAL		WEIGHT		RESTRICTED TO	
-		-		-	
Customer Accessible Product Drawing					
				SCALE 1:2 SHEET 1 OF 4 REV S	

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

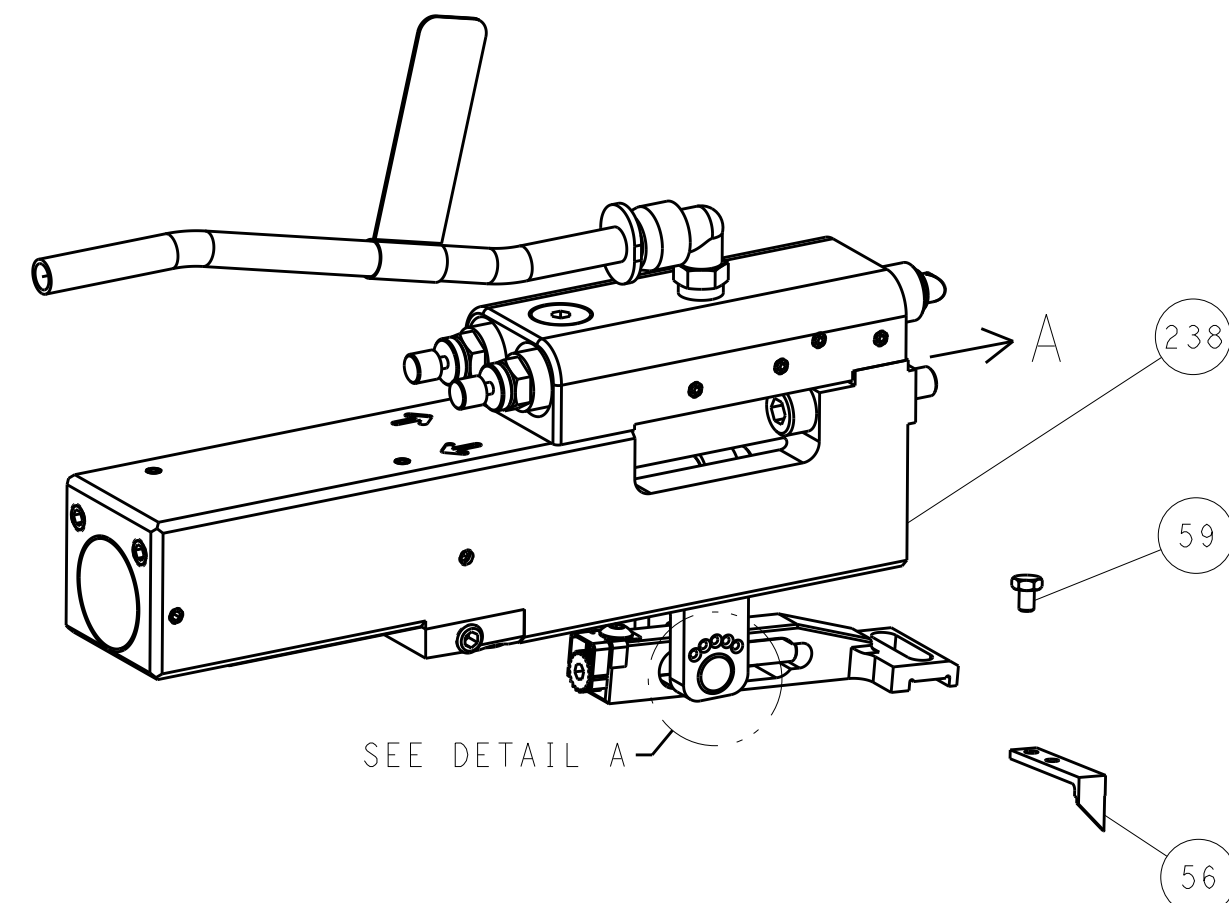
*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING
FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER
THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING,
REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	OWN	APVD
		-		SEE SHEET 1	-	-	-

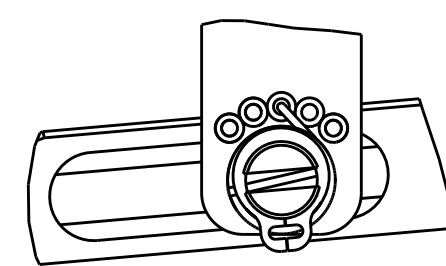
FEED TYPE MECHANICAL



PNEUMATIC



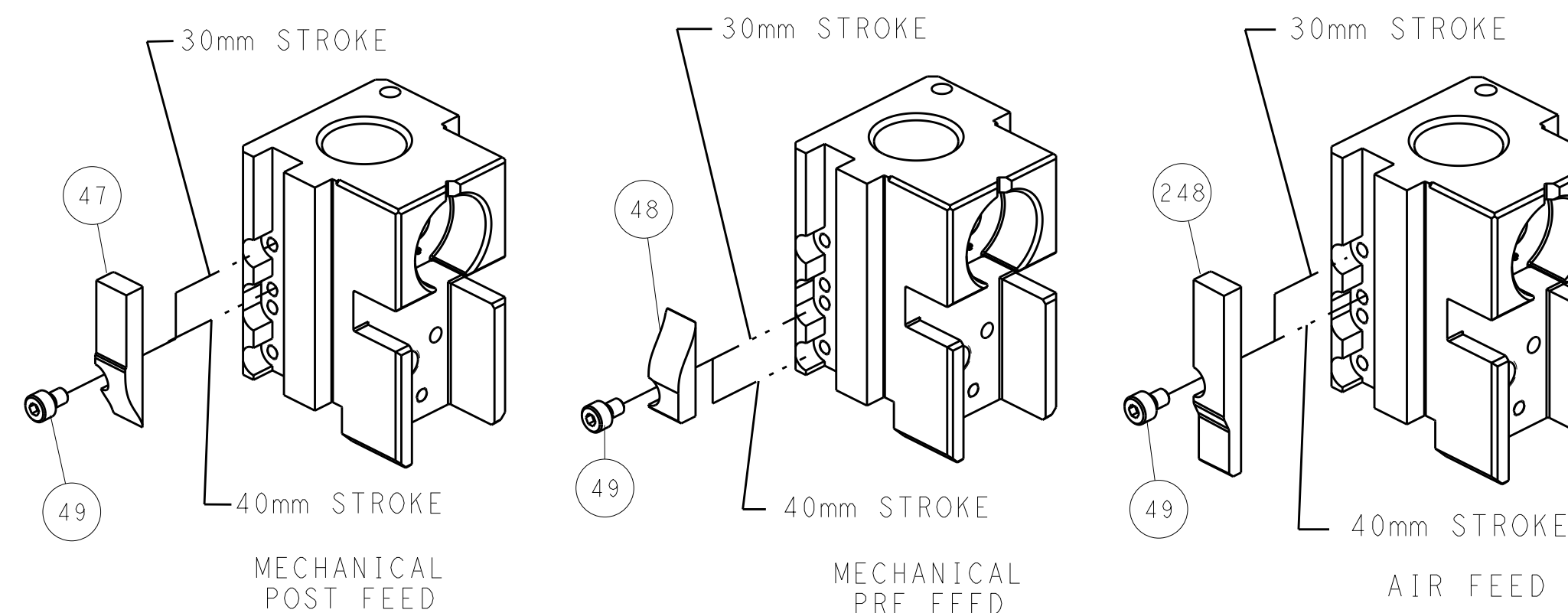
FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)



DETAIL A

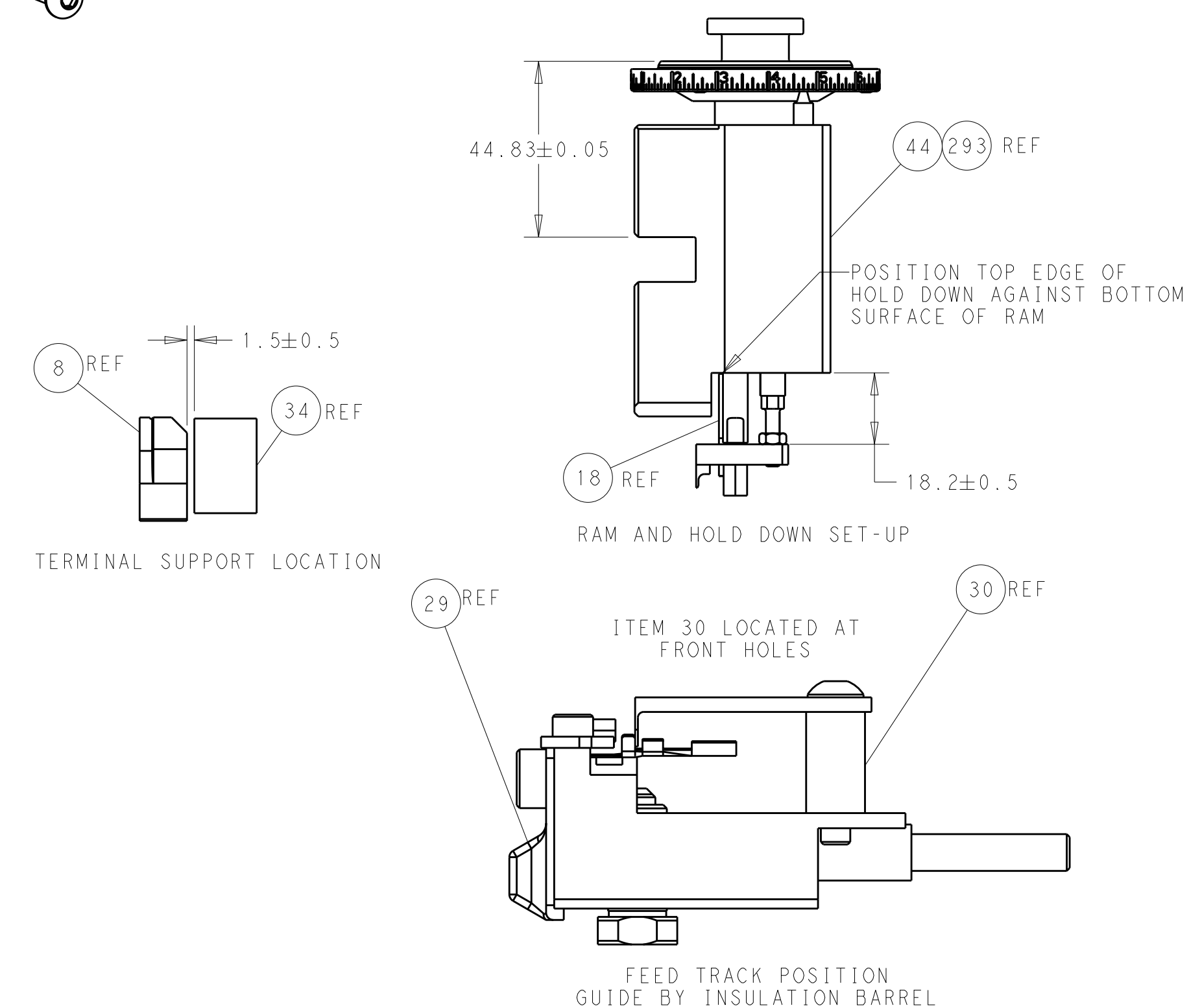
SEE TERMINAL HOLD DOWN AND SPACER
SETUP CHART ON THIS SHEET
AND NOTES

CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

TERMINAL HOLD DOWN & SPACER SETUP CHART			
HOLD DOWN & SPACER TOOLING SETUP FOR TERMINALS:		POSITION 1	
963715-1	963716-1		
963715-5	963716-2		
963715-6	1-963716-2		
1-963715-5	5-963716-1		
5-963715-1	5-963716-2		
5-963715-5	5-963716-3		
5-963715-6	6-963716-1		
6-963715-5	6-963716-2		
1801529-1	2005120-1		
1801529-2			
2141399-6			
HOLD DOWN & SPACER TOOLING SETUP FOR TERMINALS:		POSITION 1	
1452013-1			
1-1452013-1			
5-1452013-1			
6-1452013-1			
HOLD DOWN & SPACER TOOLING SETUP FOR TERMINALS:		POSITION 2	
968221-1	1703282-1		
968221-5	1703282-2		
968221-6	5-1703282-1		
5-968221-1	5-1703282-2		
5-968221-5	1379418-1		
5-968221-6	1379418-2		
HOLD DOWN & SPACER TOOLING SETUP FOR TERMINALS:		POSITION 2	
1241920-1			
5-1241920-1			

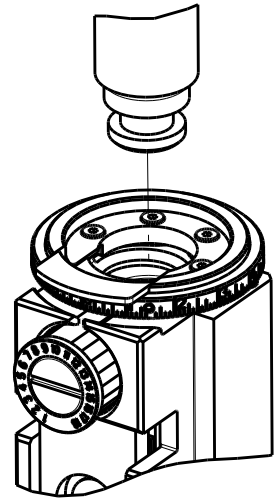


THIS DRAWING IS A CONTROLLED DOCUMENT FOR TFCO. ANY CHANGES TO THIS DOCUMENT IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES WILL BE NOTIFIED BY A REVISION. SHOULD BE CONTACTED FOR THE LATEST REVISION				OWN B. WEAVER 31AUG2011	 TE Connectivity Harrisburg, PA 17105-3608		
				CHK G. HOFFNER 31AUG2011			
				APVD T. ELBIN 31AUG2011	NAME Ocean Side Feed Applicator -		
DIMENSIONS:				PRODUCT SPEC			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				APPLICATION SPEC			
mm				WEIGHT			
				SIZE			
				CAGE CODE			
				DRAWING NO			
				RESTRICTED TO			
				Customer Accessible Production Drawing			
MATERIAL				SCALE			
FINISH				1:2			
				SHEET			
				2 of 4			
				REV			
				S1			

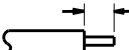
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

8		7	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION	
2011		2011	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2151491-1	S	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2151491-2	S	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151491-7	P	CRIMP TOOLING KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER

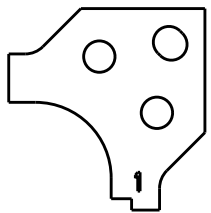


APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	2.03 mm [.080]	O
APPLICATOR INSTRUCTIONS 408-35042		

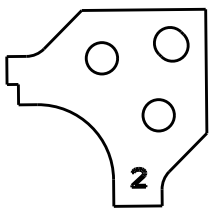
TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO QUADLOK SYSTEM SOCKET CONTACT			
WIRE STRIP LENGTH 3.35-3.65 mm [.132-.144 IN]			INSULATION DIAMETER RANGE Ø1.30-1.90mm [.051-.075 IN]
TERMINAL APPLICATION SPECIFICATION  (A) 114-18021		-	-
TERMINALS APPLIED		-	-
TERMINALS APPLIED 			
GROUP 1 			GROUP 2 
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
963715-1	963716-1	1452013-1	968221-1
963715-5	963716-2	1-1452013-1	968221-5
963715-6	1-963716-2	5-1452013-1	968221-6
1-963715-5	5-963716-1	6-1452013-1	5-968221-1
5-963715-1	5-963716-2		5-968221-5
5-963715-5	5-963716-3		5-968221-6
5-963715-6	6-963716-1		1241920-1
6-963715-5	6-963716-2		5-1241920-1

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.75mm2	1.07+/-0.03 [.042+/- .001]	6.3
0.50mm2	0.93+/-0.03 [.037+/- .001]	7.7
0.22+0.22 mm2	0.88+/-0.05 [.035+/- .002]	8.2

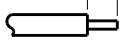
- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION & STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- CUT TO LENGTH AT ASSEMBLY.
- POSITION THE HOLD DOWN, ITEM 18, IN ORIENTATION 1 FOR GROUP 1 TERMINALS. REFER TO SHEET2.

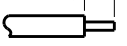


- POSITION THE HOLD DOWN, ITEM 18, IN ORIENTATION 2 FOR GROUP 2 TERMINALS. REFER TO SHEET2.



- TERMINAL LUBRICANT IS RECOMMENDED.
- UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO QUADLOK SYSTEM SOCKET CONTACT			
WIRE STRIP LENGTH 3.35-3.65 mm [.132-.144 IN]			INSULATION DIAMETER RANGE Ø1.40-1.90 mm [.055-.075 IN]
TERMINAL APPLICATION SPECIFICATION	(A) 114-18021	-	-
		-	-
TERMINALS APPLIED 			
GROUP 1 		GROUP 2 	
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1801529-1	1801529-2	1703282-1	5-1703282-1
		1703282-2	5-1703282-2

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO QUADLOK SYSTEM SOCKET CONTACT			
WIRE STRIP LENGTH 3.35-3.65 mm [.132-.144 IN]			INSULATION DIAMETER RANGE Ø1.70-1.90mm [.067-.075 IN]
TERMINAL APPLICATION SPECIFICATION	(A) 114-18021	-	-
	(B) 114-61024	-	-
TERMINALS APPLIED 			
GROUP 1 		GROUP 2 	
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 1379418-1		(A) 1703298-1	(B) 2005120-1
(A) 1379418-2		(A) 1703298-5	(A) 2141399-6

-	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	2844940-1	AIR FEED MODULE	238
-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
-	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	2844907-1	POST, LOCKING	98
-	1	1	455888-6	SPACER, CRIMPER	82
-	1	1	240641-9	SPACER	81
-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	2119791-9	DEPRESSOR, WIRE	70
-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1338685-1	PAWL, FEED	56
-	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2-2844962-4	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1320928-2	STRIP GUIDE	24
-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1803155-2	HOLD DOWN, TERMINAL	18
-	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1803095-3	FLOATING SHEAR, FRONT	9
1	1	1	1-1338690-1	ANVIL, COMBINATION .055	8
-	1	1	1-240641-1	SPACER	7
-	1	1	2119757-4	DEPRESSOR, SHEAR	5
-	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	2-1633966-9	CRIMPER, INSULATION O	3
1	1	1	1-1633773-6	CRIMPER, WIRE, STEP	1
-77	-22	-21	PART NO	DESCRIPTION	ITEM NO

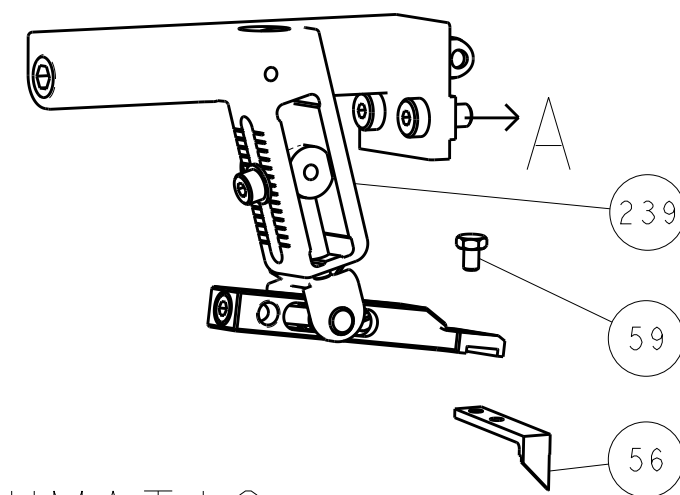
*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

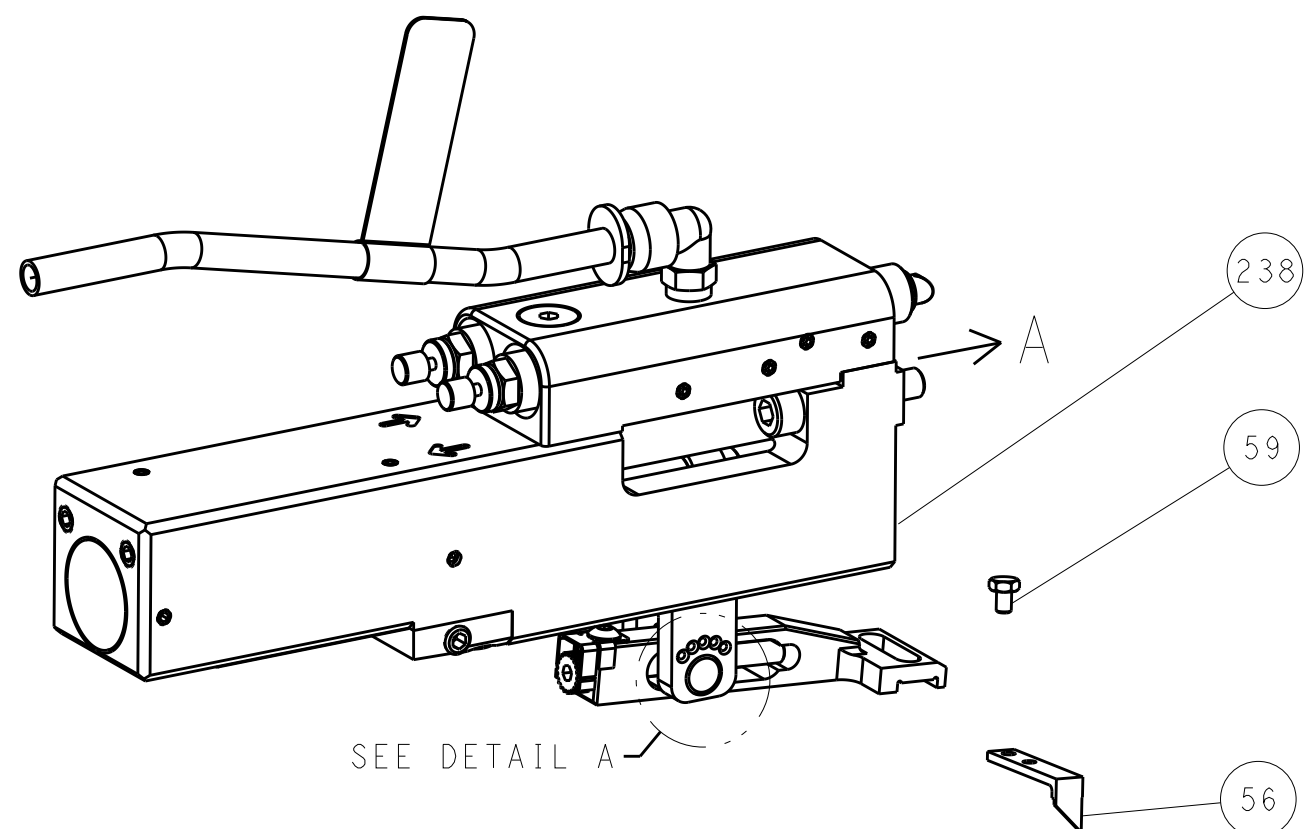
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE CONTACTED FOR THE LATEST REVISION.		DWN B. WEAVER CHK G. HOFENER APVD T. ELBIN	31AUG2011 31AUG2011 31AUG2011	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME Ocean Side Feed Applicator	
MATERIAL -		FINISH -		SIZE A1	
				CAGE CODE 00779	
				DRAWING NO C=2151491	
				RESTRICTED TO -	
				Customer Accessible Production Drawing	
				SCALE 1:2	
				SHEET 3	
				OF 4	
				REV S1	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

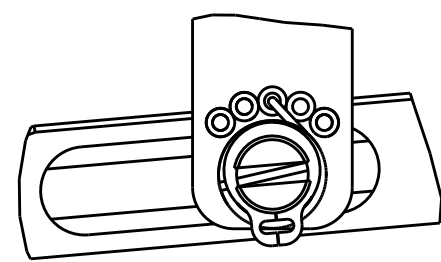
FEED TYPE MECHANICAL



PNEUMATIC

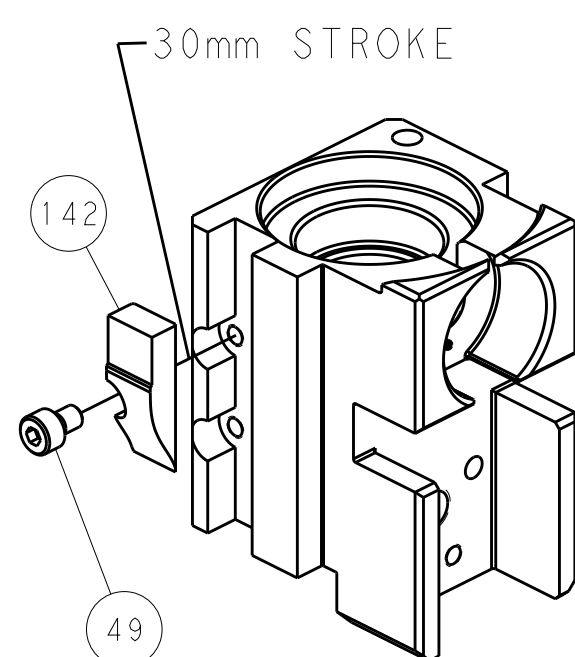


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

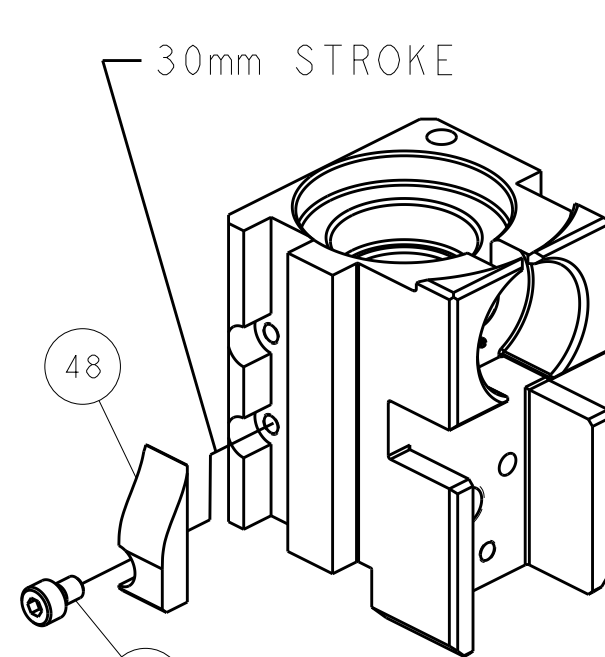


DETAIL A

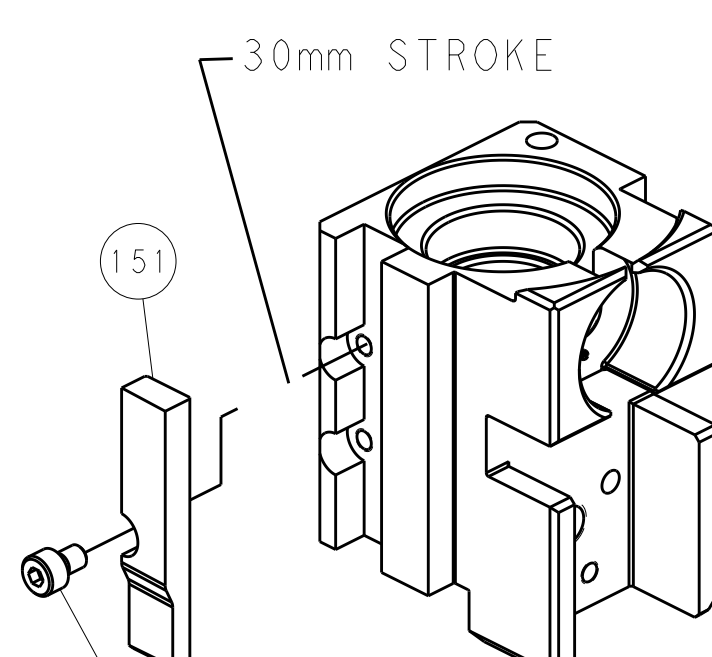
CAM POSITIONS



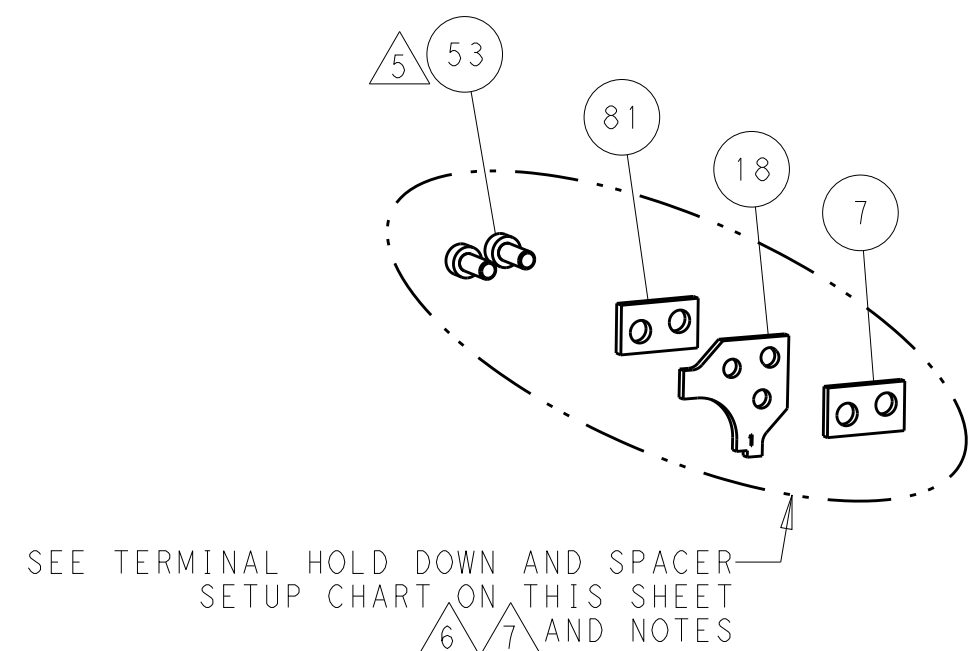
MECHANICAL
POST FEED



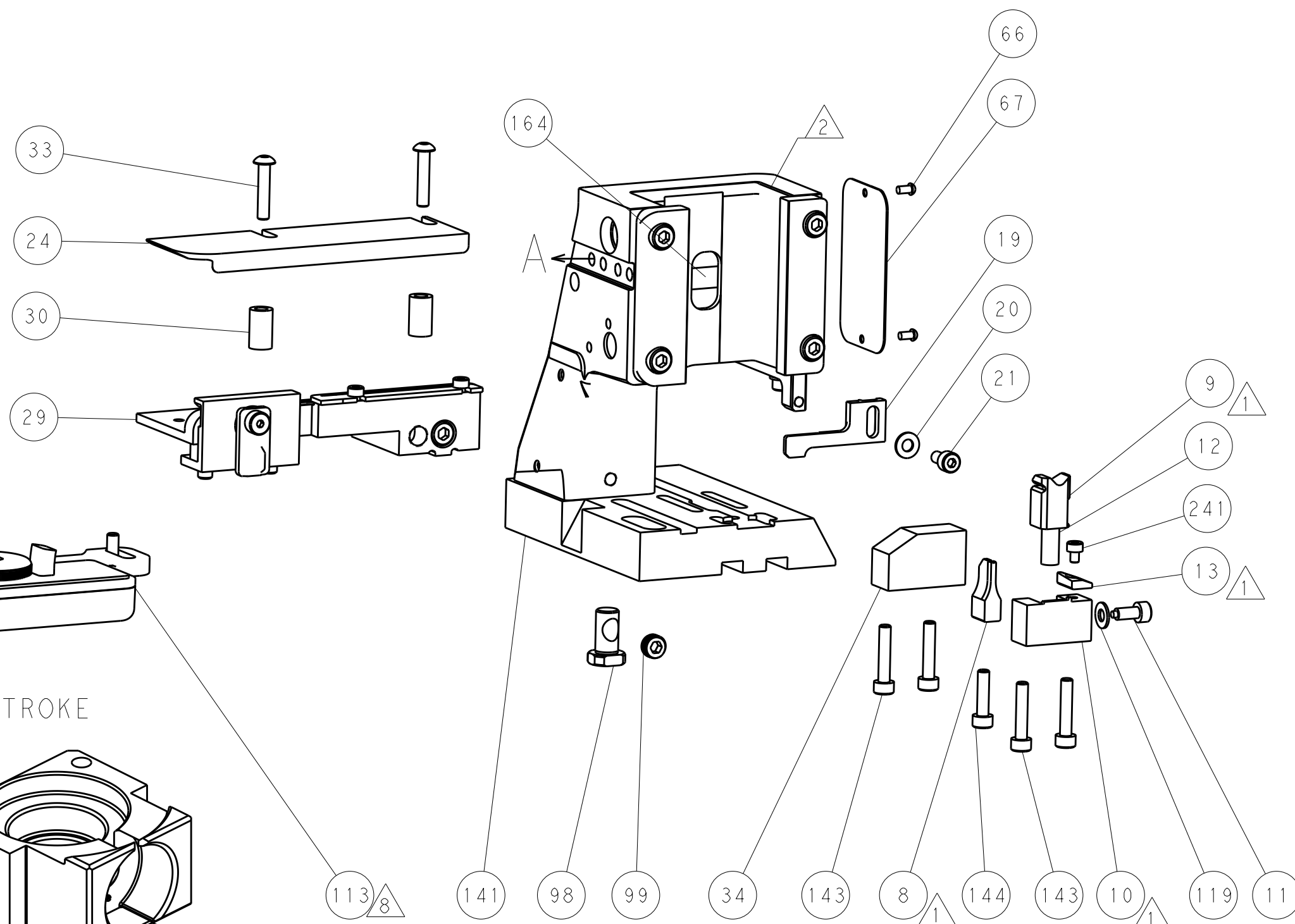
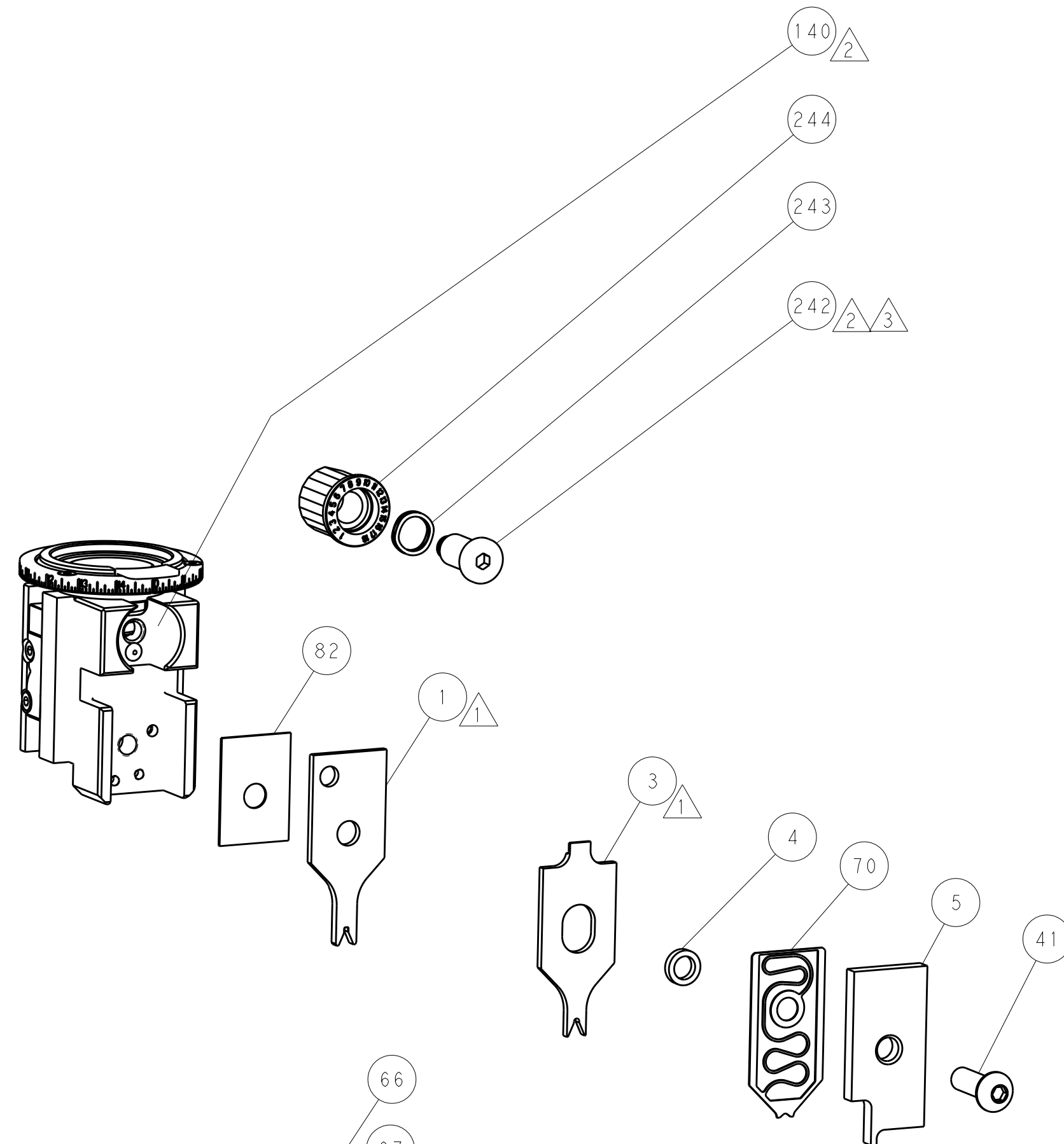
MECHANICAL
PRE FEED



AIR FEED



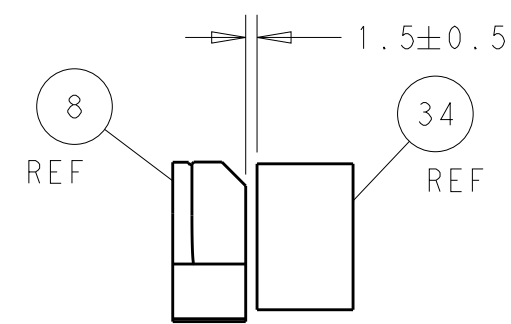
SEE TERMINAL HOLD DOWN AND SPACER
SETUP CHART ON THIS SHEET
AND NOTES



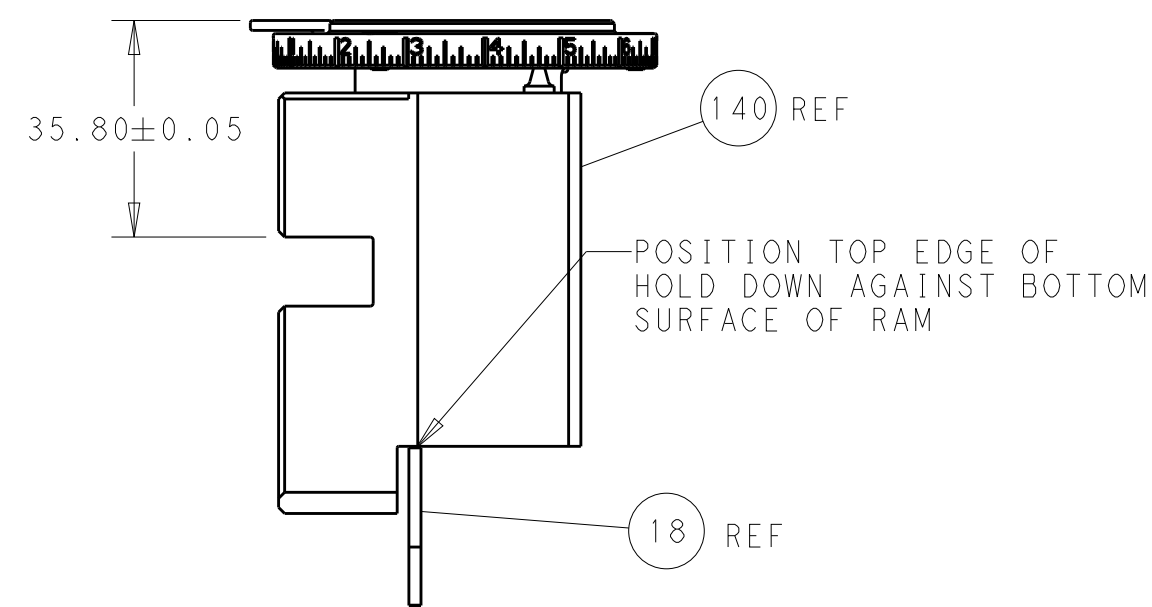
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	OWN	APVD
		-		SEE SHEET 1	-	-	-

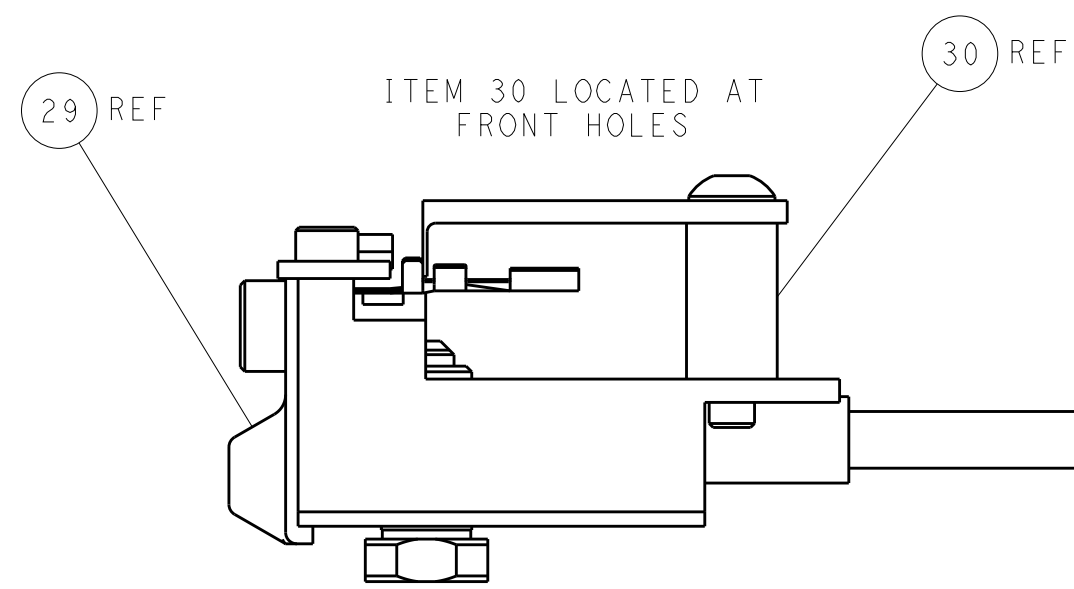
TERMINAL HOLD DOWN & SPACER SETUP CHART			
GROUP 1	HOLD DOWN & SPACER TOOLING SETUP FOR TERMINALS:		
	963715-1 963716-1 963715-5 963716-2 963715-6 1-963716-2 1-963715-5 5-963716-1 5-963715-1 5-963716-2 5-963715-5 5-963716-3 5-963715-6 6-963716-1 6-963715-5 6-963716-2 1801529-1 2005120-1 1801529-2 2141399-6	POSITION 1	
	HOLD DOWN & SPACER TOOLING SETUP FOR TERMINALS:		
	1452013-1 1-1452013-1 5-1452013-1 6-1452013-1	POSITION 1	
GROUP 2	HOLD DOWN & SPACER TOOLING SETUP FOR TERMINALS:		
	968221-1 1703282-1 968221-5 1703282-2 968221-6 5-1703282-1 5-968221-1 5-1703282-2 5-968221-5 1379418-1 5-968221-6 1379418-2 1703298-1 1703298-5	POSITION 2	
	HOLD DOWN & SPACER TOOLING SETUP FOR TERMINALS:		
	1241920-1 5-1241920-1	POSITION 2	



TERMINAL SUPPORT LOCATION



RAM AND HOLD DOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN B. WEAVER 31AUG2011		TE Connectivity	
mm		0 PLC ±		CHK G. HOFNER 31AUG2011		Harrisburg, PA 17105-3608	
		1 PLC ±		APVD T. ELBIN 31AUG2011		NAME Ocean Side Feed	
MATERIAL		2 PLC ±		PRODUCT SPEC		SIZE CAGE CODE DRAWING NO	
		3 PLC ±		APPLICATION SPEC		00779 C=2151491	
		4 PLC ±		WEIGHT		Customer Accessible Production Drawing	
		ANGLES FINISH		SCALE 1:2		SHEET 4 OF 4	
						REV S1	