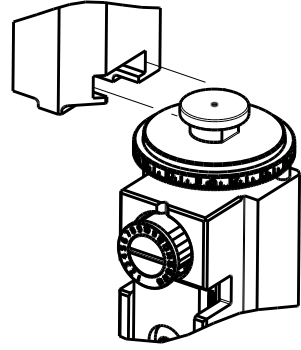
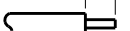


8		7	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION	
20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2150223-2	E	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2150223-2	E	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2150223-7	B	CRIMP TOOLING KIT	-

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	4.57 mm [.180]	F
INSUL	6.35 mm [.250]	F
APPL INSTRUCTIONS 408-35043		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: RING TONGUE			
WIRE STRIP LENGTH 5.70-6.50 mm [.224-.256 IN]		 INSULATION DIAMETER RANGE Ø4.00-5.30 mm [.157-.209 IN]	
TERMINAL APPLICATION SPECIFICATION	114-18022	-	-
		-	-
TERMINALS APPLIED 			
TE TERMINAL 928911-1	TE TERMINAL 928911-2	TE TERMINAL	TE TERMINAL

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
6.00mm2		3.48+/-0.05 [.137+/- .002]		4.7
4.00mm2		3.16+/-0.05 [.124+/- .002]		8.3



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

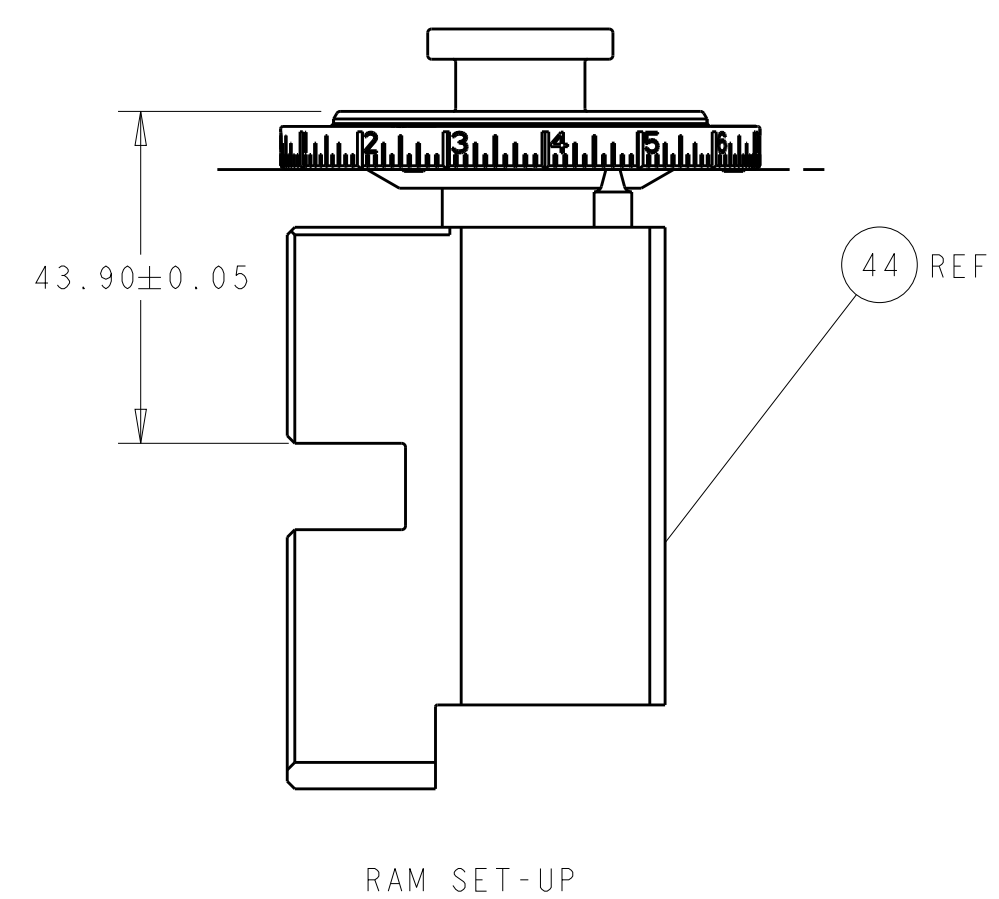
*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

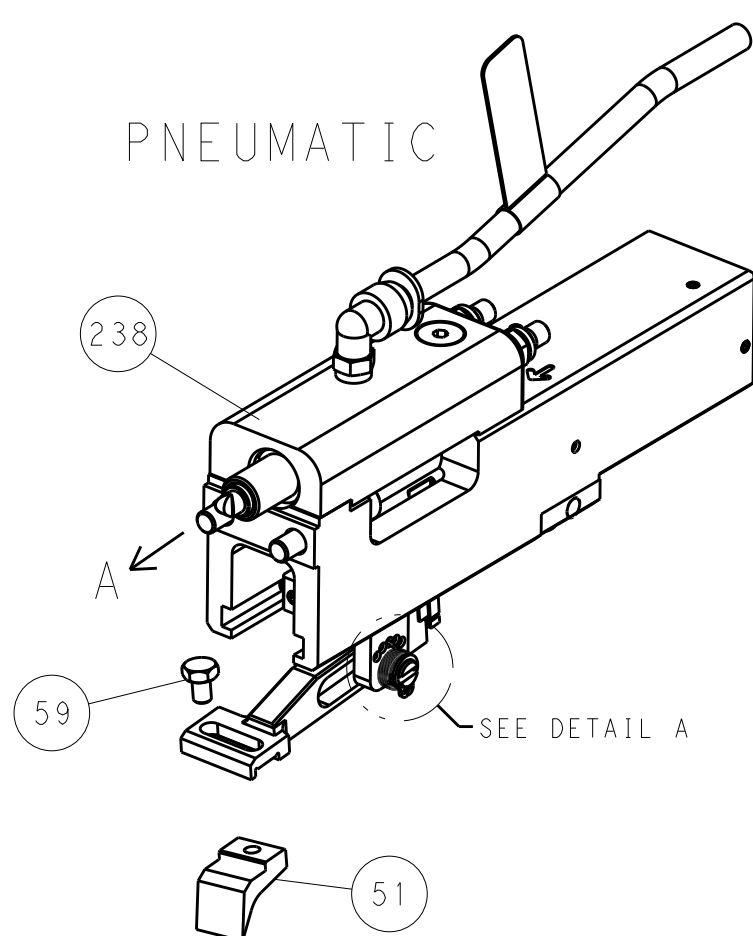
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LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			D	ECR-18-019111	07DEC2018	KH	LZ
			E	ECR-19-008970	12JUN2019	LG	TE
			E1	ECR-19-012199	02AUG2019	FJ	TE
			E2	ECR-19-013984	06SEP2019	FJ	TE

3	-	1	1	455888-2	SPACER, CRIMPER	263
	-	1	1	2119641-1	FEED CAM, AIR FEED	248
	-	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	2844940-4	AIR FEED MODULE	238
	-	1	1	1-18028-0	WASHER, FLAT, REG M8	192
	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	1	1	455888-4	SPACER, CRIMPER	82
	-	1	1	2119791-9	DEPRESSOR, WIRE	73
-	1	1	1803607-4	DOCUMENTATION PACKAGE	71	
-	2	2	2-18032-2	SCR, SET, FLT PNT, M3 X 10.0	70	
-	1	1	2119943-1	WASHER, SPACER	69	
-	1	1	2119740-1	TAG,IDENTIFICATION	67	
-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 x 8.0	60	
-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
-	4	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57	
-	2	2	2-2168083-6	SCR, SKT HD CAP, RoHS, M4 X 18	56	
-	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54	
-	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53	
-	1	1	2063961-1	FEED FINGER	51	
-	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
-	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46	
-	1	1	1803517-1	RAM ASSEMBLY, EF ATLANTIC	44	
-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	
-	8	8	1-18028-2	WASHER, FLAT, REG M4	33	
-	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31	
-	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29	
-	1	1	690455-1	STRIPPER, FRONT CASTING	27	
-	2	2	1-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 30	25	
-	1	1	1752371-1	PLATE, STRIP GUIDE	24	
-	2	2	9-22281-7	SPRING, COMPRESSION	22	
-	1	1	1803292-1	DRAG	20	
-	1	1	6-1901696-7	STRIP GUIDE, REAR	19	
-	1	1	4-1901695-9	STRIP GUIDE, FRONT	18	
-	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17	
-	1	1	8-240641-6	SPACER	16	
-	1	1	3-240641-5	SPACER	15	
1	-	1	1	240644-1	PLATE, REAR SHEAR	11
-	-	-	-	-	-	10
1	-	1	1	690482-3	PLATE, FRONT SHEAR	9
1	1	2	1	3-1333223-2	ANVIL, COMBINATION	8
1	-	1	1	690474-9	BLADE, SLUG	7
-	1	1	1	1-240641-2	SPACER	5
-	1	1	1	1-238011-2	BLOCK, CRIMPER SPACER	4
1	1	2	1	3-2119582-1	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1-455888-1	SPACER, CRIMPER	2
1	1	2	1	2-456412-6	CRIMPER, WIRE .180 F PREMIUM	1
-	77-72	-	2	PART NO	DESCRIPTION	ITEM NO

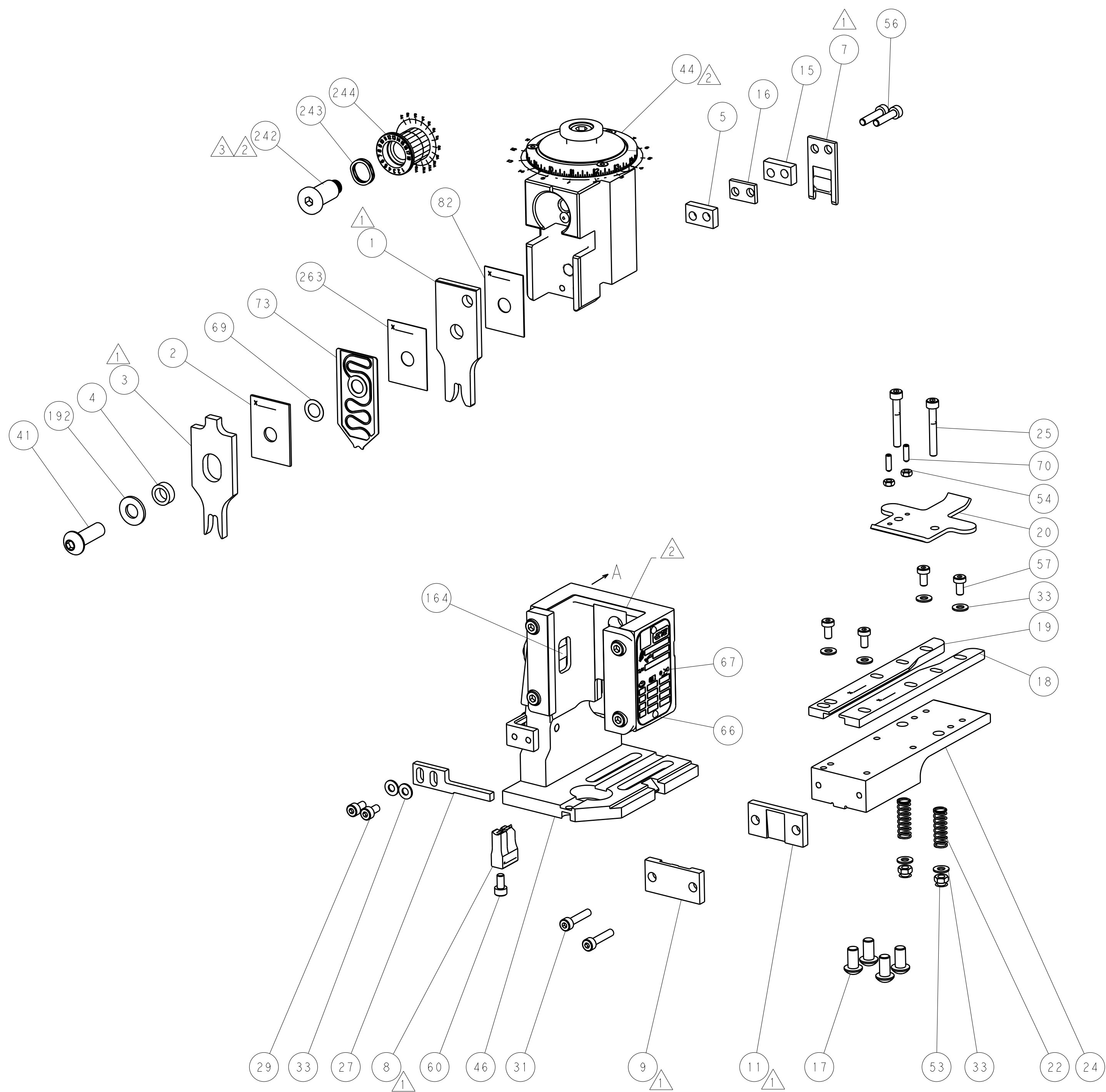
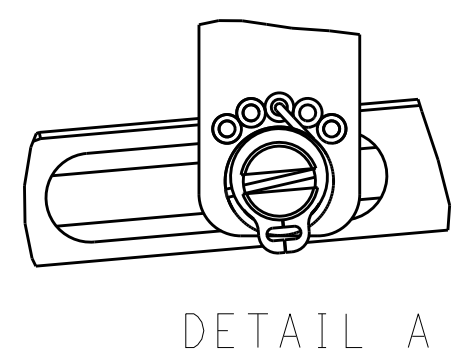
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN	HOFFNER	01DEC2011	 TE Connectivity Harrisburg, PA 17105-3608				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK	T.ELBIN	02DEC2011					
DIMENSIONS:		APVD	T.ELBIN	02DEC2011	NAME Ocean End Feed Applicator -				
mm		PRODUCT SPEC							
		APPLICATION SPEC							
MATERIAL		FINISH		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO	
-		-		A1		00779	C=2150223		
RESTRICTED CUSTOMER				SCALE		1:1	SHEET	1 of 4	REV
									E2



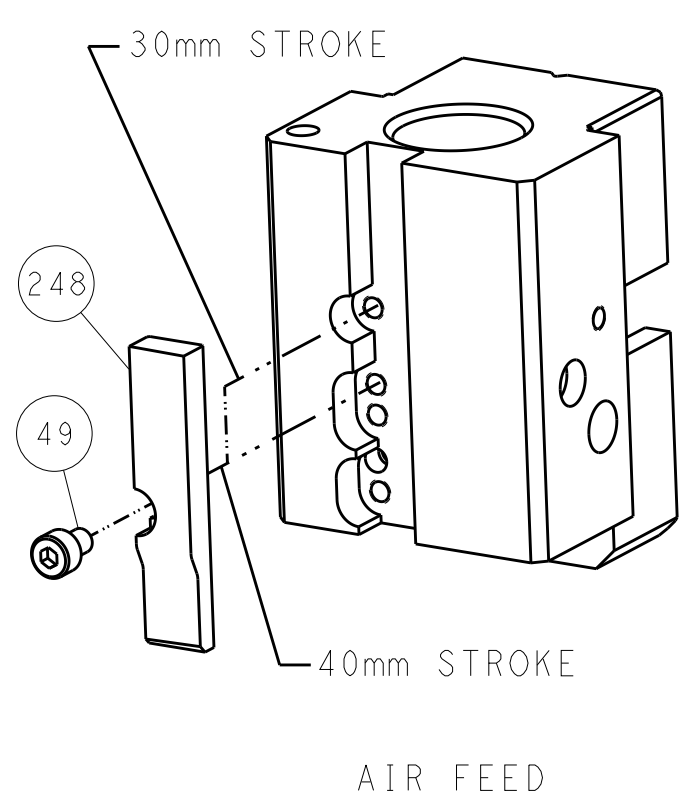
FEED TYPE



FEED SPRING
SETTING POSITION



CAM POSITION



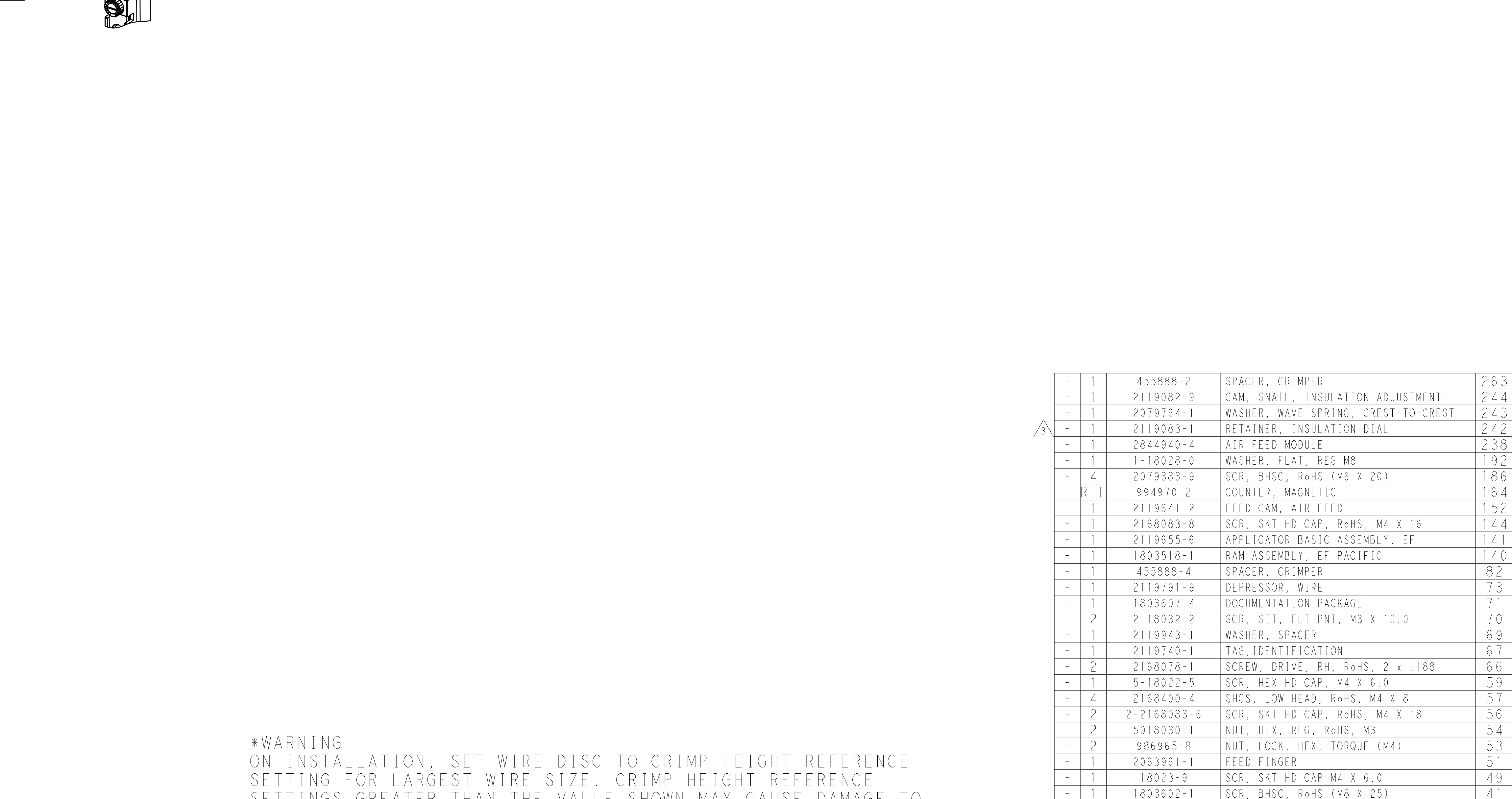
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

[illegible]

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER			LOC A	DIST 66	REVISIONS				
				REV	LTR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-



3	-	1	455888-2	SPACER, CRIMPER	263
	-	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	2844940-4	AIR FEED MODULE	238
	-	1	1-18028-0	WASHER, FLAT, REG M8	192
	-	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186
	-	REF	994970-2	COUNTER, MAGNETIC	164
	-	1	2119641-2	FEED CAM, AIR FEED	152
	-	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
	-	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141
	-	1	1803518-1	RAM ASSEMBLY, EF PACIFIC	140
	-	1	455888-4	SPACER, CRIMPER	82
	-	1	2119791-9	DEPRESSOR, WIRE	73
	-	1	1803607-4	DOCUMENTATION PACKAGE	71
	-	2	2-18032-2	SCR, SET, FLT PNT, M3 X 10.0	70
	-	1	2119943-1	WASHER, SPACER	69
	-	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66



-
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ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE
SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE
SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO
THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR
PROPER SETUP AND ADJUSTMENTS.
- | | | | | | |
|---|---|-----|-------------|-------------------------------------|-----|
| 3 | - | 1 | 455888-2 | SPACER, CRIMPER | 263 |
| | - | 1 | 2119082-9 | CAM, SNAIL, INSULATION ADJUSTMENT | 244 |
| | - | 1 | 2079764-1 | WASHER, WAVE SPRING, CREST-TO-CREST | 243 |
| 3 | - | 1 | 2119083-1 | RETAINER, INSULATION DIAL | 242 |
| | - | 1 | 2844940-4 | AIR FEED MODULE | 238 |
| | - | 1 | 1-18028-0 | WASHER, FLAT, REG M8 | 192 |
| 3 | - | 4 | 2079383-9 | SCR, BHSC, RoHS (M6 X 20) | 186 |
| | - | REF | 994970-2 | COUNTER, MAGNETIC | 164 |
| | - | 1 | 2119641-2 | FEED CAM, AIR FEED | 152 |
| 3 | - | 1 | 2168083-8 | SCR, SKT HD CAP, RoHS, M4 X 16 | 144 |
| | - | 1 | 2119655-6 | APPLICATOR BASIC ASSEMBLY, EF | 141 |
| | - | 1 | 1803518-1 | RAM ASSEMBLY, EF PACIFIC | 140 |
| 3 | - | 1 | 455888-4 | SPACER, CRIMPER | 82 |
| | - | 1 | 2119791-9 | DEPRESSOR, WIRE | 73 |
| | - | 1 | 1803607-4 | DOCUMENTATION PACKAGE | 71 |
| 3 | - | 2 | 2-18032-2 | SCR, SET, FLT PNT, M3 X 10.0 | 70 |
| | - | 1 | 2119943-1 | WASHER, SPACER | 69 |
| | - | 1 | 2119740-1 | TAG, IDENTIFICATION | 67 |
| 3 | - | 2 | 2168078-1 | SCREW, DRIVE, RH, RoHS, 2 x .188 | 66 |
| | - | 1 | 5-18022-5 | SCR, HEX HD CAP, M4 X 6.0 | 59 |
| | - | 4 | 2168400-4 | SHCS, LOW HEAD, RoHS, M4 X 8 | 57 |
| 3 | - | 2 | 2-2168083-6 | SCR, SKT HD CAP, RoHS, M4 X 18 | 56 |
| | - | 2 | 5018030-1 | NUT, HEX, REG, RoHS, M3 | 54 |
| | - | 2 | 986965-8 | NUT, LOCK, HEX, TORQUE (M4) | 53 |
| 3 | - | 1 | 2063961-1 | FEED FINGER | 51 |
| | - | 1 | 18023-9 | SCR, SKT HD CAP M4 X 6.0 | 49 |
| | - | 1 | 1803602-1 | SCR, BHSC, RoHS (M8 X 25) | 41 |
| 3 | - | 8 | 1-18028-2 | WASHER, FLAT, REG M4 | 33 |
| | - | 2 | 2168083-9 | SCR, SKT HD CAP, RoHS, M4 X 20 | 31 |
| | - | 2 | 2168083-2 | SCR, SKT HD CAP, RoHS, M4 X 8.0 | 29 |
| 3 | - | 1 | 690455-1 | STRIPPER, FRONT CASTING | 27 |
| | - | 2 | 1-2168083-5 | SCR, SKT HD CAP, RoHS, M4 X 30 | 25 |
| | - | 1 | 1752371-1 | PLATE, STRIP GUIDE | 24 |
| 3 | - | 2 | 9-22281-7 | SPRING, COMPRESSION | 22 |
| | - | 1 | 1803292-1 | DRAG | 20 |
| | - | 1 | 6-1901696-7 | STRIP GUIDE, REAR | 19 |
| 3 | - | 1 | 4-1901695-9 | STRIP GUIDE, FRONT | 18 |
| | - | 1 | 8-240641-6 | SPACER | 16 |
| | - | 1 | 3-240641-5 | SPACER | 15 |

***WARNING**

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

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	-	1	2844940-4	AIR FEED MODULE	238
	-	1	1-18028-0	WASHER, FLAT, REG M8	192
	-	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186
	-	REF	994970-2	COUNTER, MAGNETIC	164
	-	1	2119641-2	FEED CAM, AIR FEED	152
	-	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
	-	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141
	-	1	1803518-1	RAM ASSEMBLY, EF PACIFIC	140
	-	1	455888-4	SPACER, CRIMPER	82
	-	1	2119791-9	DEPRESSOR, WIRE	73
	-	1	1803607-4	DOCUMENTATION PACKAGE	71
	-	2	2-18032-2	SCR, SET, FLT PNT, M3 X 10.0	70
	-	1	2119943-1	WASHER, SPACER	69
	-	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
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	-	8	1-18028-2	WASHER, FLAT, REG M4	33
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	-	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29
	-	1	690455-1	STRIPPER, FRONT CASTING	27
	-	2	1-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 30	25
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	-	1	6-1901696-7	STRIP GUIDE, REAR	19
	-	1	4-1901695-9	STRIP GUIDE, FRONT	18
	-	1	8-240641-6	SPACER	16
	-	1	3-240641-5	SPACER	15
1	-	1	240644-1	PLATE, REAR SHEAR	11
	-	-	-	-	10
1	-	1	690482-3	PLATE, FRONT SHEAR	9
1	1	1	3-1333223-2	ANVIL, COMBINATION	8
1	-	1	690474-9	BLADE, SLUG	7
	-	1	1-240641-2	SPACER	5
	-	1	1-238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	3-2119582-1	CRIMPER, INSULATION F PREMIUM	3
	-	1	1-455888-1	SPACER, CRIMPER	2
1	1	1	2-456412-6	CRIMPER, WIRE .180 F PREMIUM	1
-77-22			PART NO	DESCRIPTION	ITEM NO

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ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE
SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE
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Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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-	1	1-240641-2	SPACER	5	
-	1	1-238011-2	BLOCK, CRIMPER SPACER	4	
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-	1	1-455888-1	SPACER, CRIMPER	2	
1	1	1	2-456412-6	CRIMPER, WIRE .180 F PREMIUM	1
-	77-22	PART NO	DESCRIPTION	ITEM NO	

THIS DRAWING IS A CONTROLLED DOCUMENT FOR YOUR ELEMENTS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ORIGINATING ORGANIZATION SHOULD BE CONSULTED FOR THE LATEST REVISION		OWN HOFFNER CHK T. ELBIN T. ELBIN APVD T. ELBIN PRODUCT SPEC APPLICATION SPEC WEIGHT RESTRICTED CUSTOMER	01DEC2011 02DEC2011 02DEC2011 02DEC2011	TE Connectivity Harrisburg, PA 17105-3608		NAME Ocean End Feed Applicator		SIZE A	CAGE CODE 00779	DRAWING NO C=2150223	RESTRICTED TO	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		FINISH		SCALE 1:1		SHEET 3		OF 4		REV E2

***WARNING**

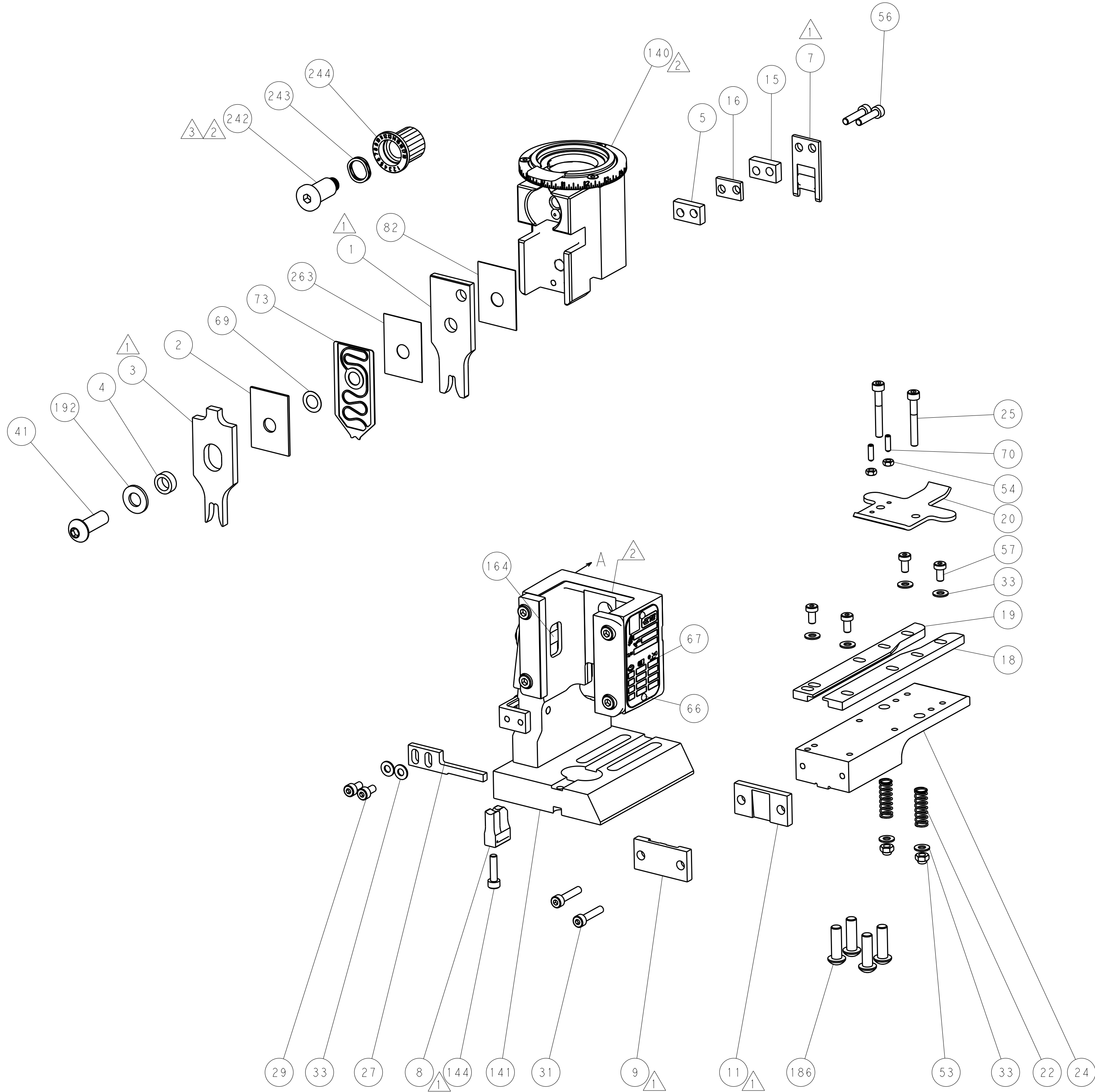
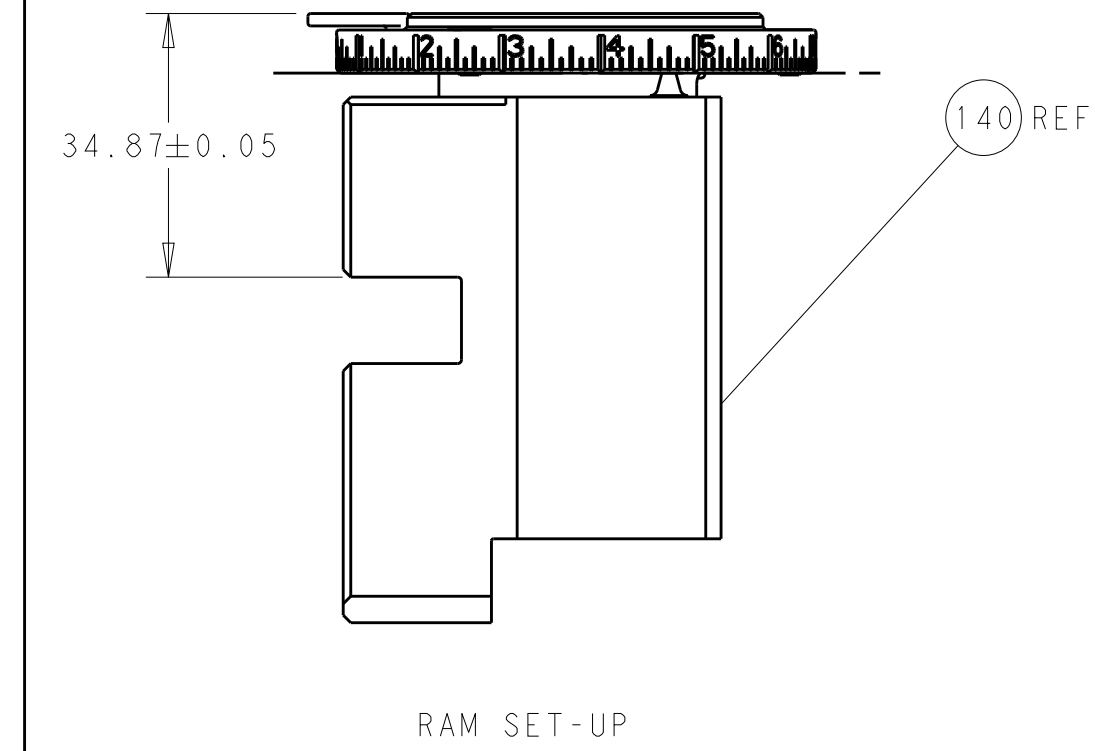
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
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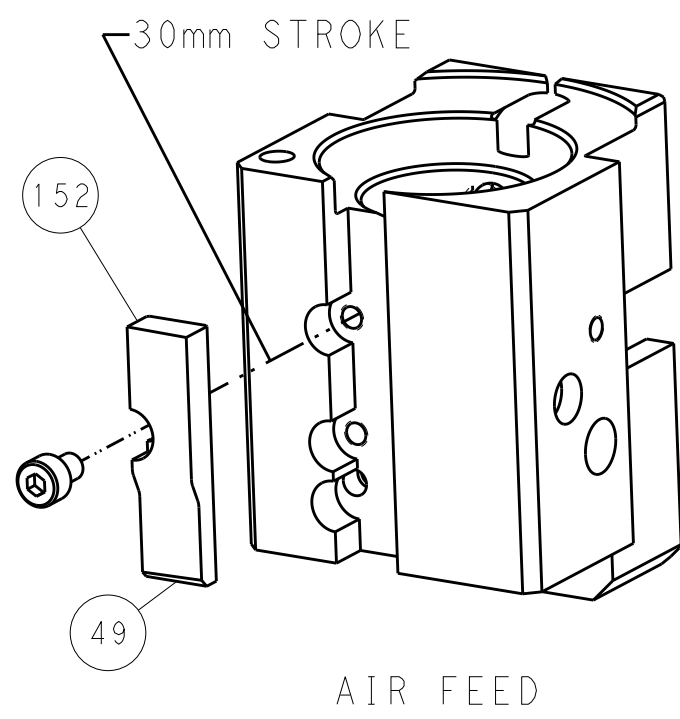
-	1	455888-2	SPACER, CRIMPER	263	
-	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244	
-	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
3	-	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	2844940-4	AIR FEED MODULE	238	
-	1	1-18028-0	WASHER, FLAT, REG M8	192	
-	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186	
-	REF	994970-2	COUNTER, MAGNETIC	164	
-	1	2119641-2	FEED CAM, AIR FEED	152	
-	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144	
-	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141	
-	1	1803518-1	RAM ASSEMBLY, EF PACIFIC	140	
-	1	455888-4	SPACER, CRIMPER	82	
-	1	2119791-9	DEPRESSOR, WIRE	73	
-	1	1803607-4	DOCUMENTATION PACKAGE	71	
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-	1	2119740-1	TAG, IDENTIFICATION	67	
-	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
-	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57	
-	2	2-2168083-6	SCR, SKT HD CAP, RoHS, M4 X 18	56	
-	2	5018030-1	NUT, HEX, REG, RoHS, M3	54	
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-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
-	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	
-	8	1-18028-2	WASHER, FLAT, REG M4	33	
-	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31	
-	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29	
-	1	690455-1	STRIPPER, FRONT CASTING	27	
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-	1	1752371-1	PLATE, STRIP GUIDE	24	
-	2	9-22281-7	SPRING, COMPRESSION	22	
-	1	1803292-1	DRAG	20	
-	1	6-1901696-7	STRIP GUIDE, REAR	19	
-	1	4-1901695-9	STRIP GUIDE, FRONT	18	
-	1	8-240641-6	SPACER	16	
-	1	3-240641-5	SPACER	15	
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1	-	1	690482-3	PLATE, FRONT SHEAR	9
1	1	3-1333223-2	ANVIL, COMBINATION	8	
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-	1	1-240641-2	SPACER	5	
-	1	1-238011-2	BLOCK, CRIMPER SPACER	4	
1	1	3-2119582-1	CRIMPER, INSULATION F PREMIUM	3	
-	1	1-455888-1	SPACER, CRIMPER	2	
1	1	2-456412-6	CRIMPER, WIRE .180 F PREMIUM	1	
-	77-22	PART NO	DESCRIPTION	ITEM NO	

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1 ANGLES ±.1		NAME: Ocean End Feed Applicator	
		PRODUCT SPEC: - APPLICATION SPEC: -		SIZE: A1 CAGE CODE: 00779 DRAWING NO: C=2150223	
MATERIAL: - FINISH: -		WEIGHT: -		RESTRICTED TO: -	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-		SEE SHEET 1	-	-	-

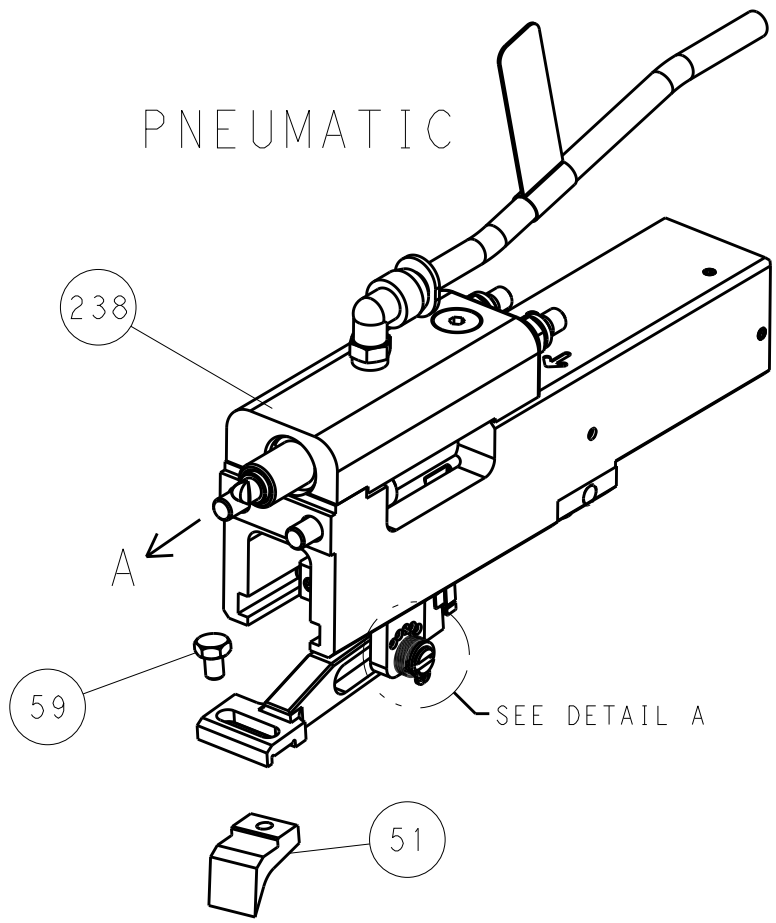


CAM POSITION

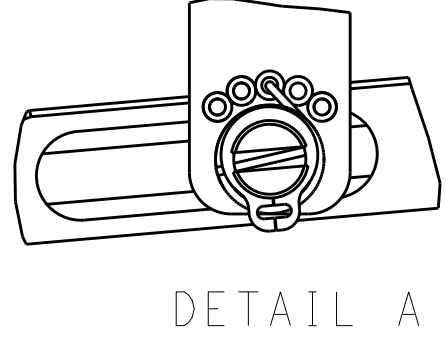


PACIFIC VERSION
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FEED TYPE



FEED SPRING
SETTING POSITION



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DIMENSIONS: mm				TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1 ANGLES ±.1 FINISH -				NAME: Ocean End Feed Applicator			
MATERIAL: -				PRODUCT SPEC: - APPLICATION SPEC: - WEIGHT: - RESTRICTED CUSTOMER				SIZE: A1 CAGE CODE: 00779 DRAWING NO: C=2150223			
				SCALE: 1:1				SHEET 4 OF 4			
				REV: E2							