

DO NOT SCALE FROM THIS PRINT

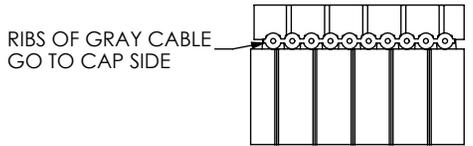
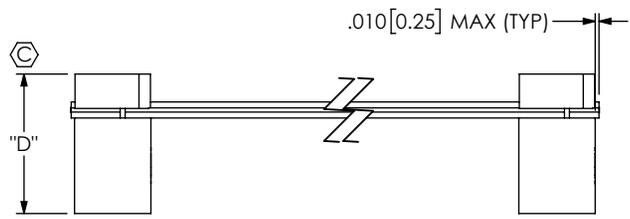
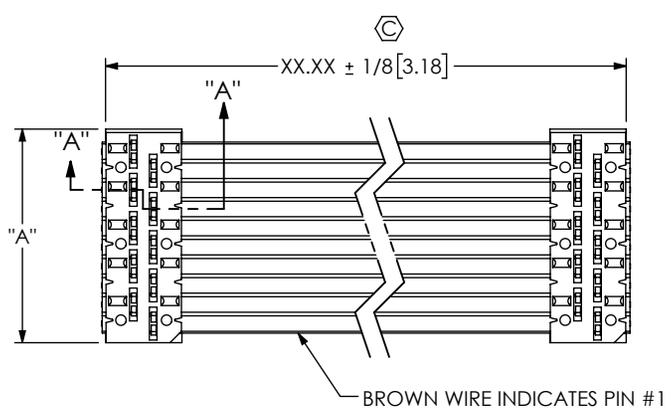
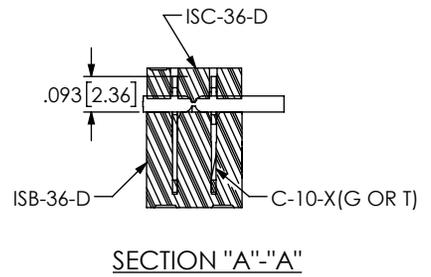


FIG 1
IDSD-05-D-XX.XX-XXX-XXX SHOWN
(SEE NOTE 9)



IDSX-XX-X-XX.XX-XXX-XXX

ROW SPECIFICATION

- S: SINGLE ROW
- D: DOUBLE ROW

NO. OF CONDUCTORS

(-02 THRU -36 PER ROW)
 USE CABLE: CB-XX-28-7/36-050-C (IDSD)
 USE CABLE: CB-XX-28-7/36-100-C (IDSS)
 IDSD FULL STRIP: "A" = $3.650 \pm .005 [92.71 \pm 0.13]$ REF
 CUT STRIP: "A" = $3.610 \pm .005 [91.69 \pm 0.13]$ REF
 IDSS FULL STRIP: "A" = $3.610 \pm .005 [91.69 \pm 0.13]$ REF
 CUT STRIP: "A" = $3.610 \pm .005 [91.69 \pm 0.13]$ REF
 *NOTE: STANDARD COLOR-CODED CABLE N/A FOR DOUBLE ROW 31 THRU 36 POSITION - SEE -G OPTION.

END ASSEMBLY SPECIFICATION

- S: (SINGLE) ONE IDC ASSEMBLY
- D: (DOUBLE) TWO IDC ASSEMBLYS

LENGTH OF CABLE

MEASURED IN INCHES

OPTION SPECIFICATION

- DXX: DAISY CHAIN -DOUBLE (SEE FIG 2, STH 2) (NOT AVAILABLE WITH -IDSS)
- PXX: POLARIZED MATING (SEE FIG 3, STH 2)
- ST'X": STRIPPED & TINNED (SEE FIG 4, STH 2)
- R: REVERSED CONECTOR (SEE FIG 5, STH 2) (NOT AVAILABLE WITH -M & -O)
- M: MIDDLE REVERSED (SEE FIG 7, STH 3) (NOT AVAILABLE WITH -R & -O) (REQUIRES -SXX, -WXX OR -DXX)
- O: OUTSIDE REVERSED (SEE FIG 8, STH 3) (NOT AVAILABLE WITH -R & -M) (REQUIRES -SXX, -WXX OR -DXX)
- RW: REVERSED WIRING (SEE FIG 9, STH 3)
- BXX: BREAKOUT (SEE FIG 6, STH 2)
- SXX: DAISY CHAIN -SINGLE (SEE FIG 10, STH 3)
- WXX: WIRING REVERSED (SEE FIG 11, STH 3)

OPTION SPECIFICATION

- T: TIN BOTH ENDS (USE C-10-T)
- G: GRAY CABLE (SEE FIG 1) SUBSTITUTE GRAY CABLE FOR STANDARD COLOR CODED CABLE. USE:
 IDSD: CB-XX-28-7/36-050-G
 IDSS: CB-XX-28-7/36-100-G
 (NOTE: USE GRAY CABLE FOR DOUBLE ROW -31 THRU -36 POSITION)

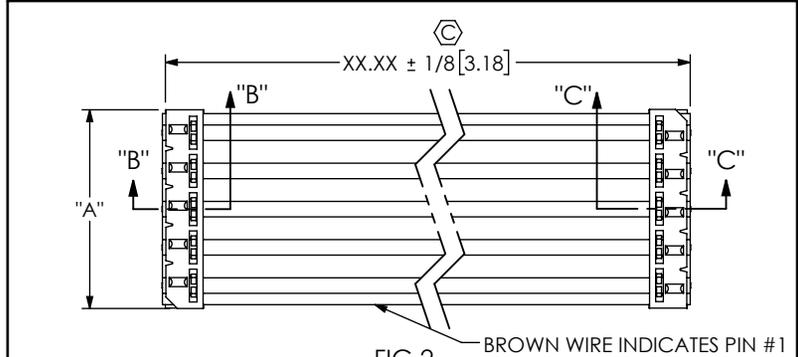
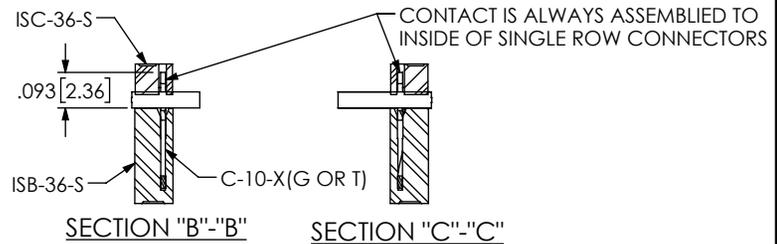


FIG 2
IDSS-05-S-XX.XX-XXX-XXX SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



POSITION	"D"
2, 3, 4	.360+.005/-0.000 [9.14+0.13/-0.00]
5 THRU 36	.365+.010/-0.005 [9.27+0.25/-0.13]

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. OPTION -SXX WHEN MATING DOUBLE ROW CONNECTOR WITH 2 SINGLE ROW CONNECTORS, THE OUTER MOST SINGLE WILL BE CONNECTED TO CONDUCTOR #1 AND THE INSIDE SINGLE TO CONDUCTOR #2.
3. USING A #32 MICRO FINISHED .025 ± .0005 [.64 ± .013] SQ POST, INSERTION / WITHDRAWAL FORCES TO BE:
 INSERTION: 4.0 OZ [114 GRAMS] AVG / 6.0 OZ [170 GRAMS] MAX
 WITHDRAWAL: 2.75 OZ [78.0 GRAMS] AVG / 2.0 OZ [57 GRAMS] MIN.
4. MAX ALLOWABLE BOW AFTER ASSEMBLY TO BE .006 INCH/INCH [MM/MM].
5. A CHAMFER ON THE END OF THE CAP IS GUARANTEED ON FINAL ASSEMBLIES THAT ARE AT LEAST 18 POSITIONS FOR MALE AND FEMALE TERMINATION.
6. ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS.
7. ALL ASSEMBLIES TO BE 100% HI-POT TESTED AT 1000V.
8. WIRE: 28 AWG, 7/36, TINNED, STRANDED WITH PVC INSULATOR
9. FOR IDSX WITH R OR RW OPTION, CABLE RIB ORIENTATION CAN BE EITHER TOWARDS OR AWAY FROM THE CAP.
10. WHEN CUTTING CABLE TO LENGTH, CONDUCTORS SHOULD NOT EXTEND PAST THE CABLE INSULATION, EXTENDING LESS THAN 25% OF CABLE THICKNESS ON CONSECUTIVE AND LESS THAN 50% OF CABLE THICKNESS ON NON-CONSECUTIVE STRANDS IS CONSIDERED A PROCESS INDICATOR.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
 TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: ±.01 [0.3] 2°
 .XXX: ±.005 [0.13]
 .XXXX: ±.0020 [0.051]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
 INSULATOR: PBT UL94V-0, COLOR: BLACK
 CONTACT: BeCu
 WIRE: 28 AWG, 7/28, TINNED, STRANDED WITH COLOR-CODED OR GRAY PVC INSULATOR

DESCRIPTION:
 ASSEMBLY INSULATION DISPLACEMENT SOCKET CONNECTOR
 DWG. NO.
IDSX-XX-X-XX.XX-XXX-XXX

REVISION Z

IDSD: DOUBLE

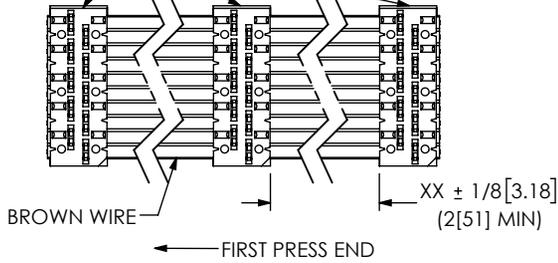


FIG 2
-DXX SHOWN
(NOT AVAILABLE WITH -DSS)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

- NOTES:
1. 2" MINIMUM LENGTH
2. 1" INCREMENTS ONLY

IDSD
BROWN WIRE

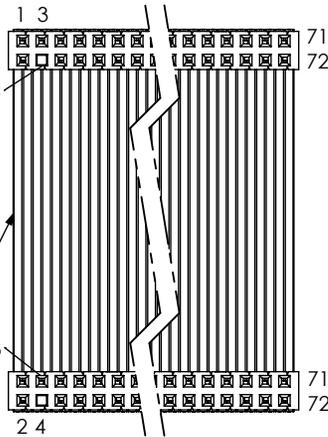


FIG 3
-PXX: POLARIZED MATING SHOWN
(XX = POSITION NO.)
(INSERT POLARIZING KEY PART NO. PK-06 INTO SPECIFIED POSITION -XX)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

- NOTE:
1. POLARIZED POSITION WILL HAVE SAME ELECTRICAL POSITION FROM BROWN WIRE.

IDSS

BROWN WIRE

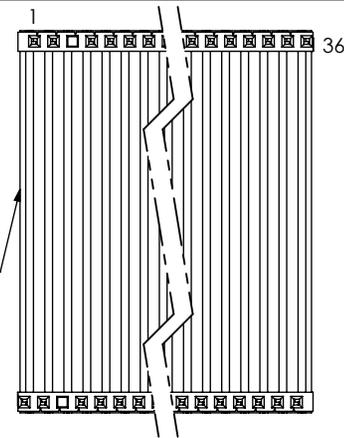


TABLE 2	
"L"	
ST8	1/8 [3.18]
ST4	1/4 [6.35]
ST3	3/8 [9.53]
ST2	1/2 [12.70]

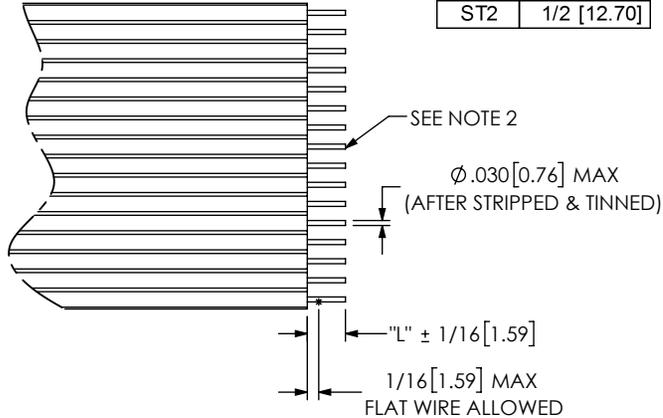
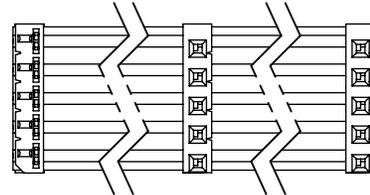


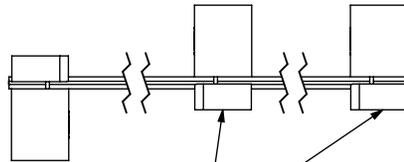
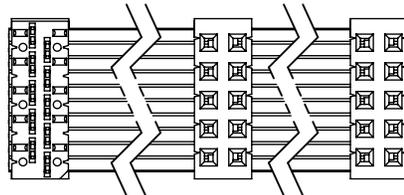
FIG 4
-ST"X" SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

- NOTES:
1. CONDUCTORS SHALL BE CONSISTENT IN APPEARANCE. SOLDER MUST MAINTAIN CABLE STRAINS WITHIN THE MAX DIA. TOLERANCE.
2. USE LEAD FREE SOLDER ONLY.
3. NOT AVAILABLE IN 28 POSITION AND UP IN DOUBLE ROW ONLY.

IDSS



IDSD



BOTH SOCKETS REV. WHEN DAISY CHAINED

FIG 5
-R: REVERSED CONNECTOR SHOWN
(NOT AVAILABLE WITH -M & -O)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

IDSS: SINGLE
IDSD: DOUBLE

BROWN WIRE

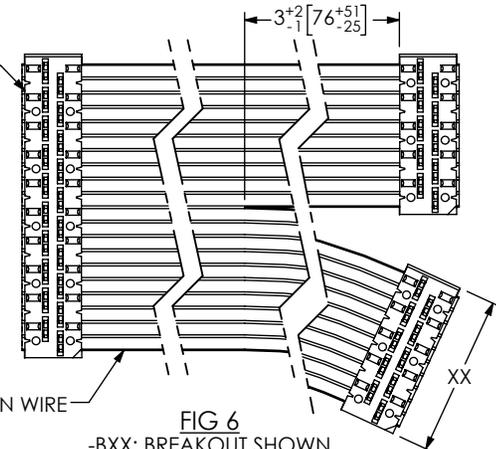


FIG 6
-BXX: BREAKOUT SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
IDSD-XX-D-XX-BXX
XX INDICATES NO. OF CONDUCTORS
IDSD-XX-S-XX-BXX
XX INDICATES NO. OF CONDUCTORS
IDSS-XX-D-XX-BXX:
XX INDICATES NO. OF POSITIONS
IDSS-XX-S-XX-BXX:
XX INDICATES NO. OF POSITIONS

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DO NOT SCALE DRAWING

SHEET SCALE: 2:1

DESCRIPTION:
ASSEMBLY INSULATION DISPLACEMENT SOCKET CONNECTOR

DWG. NO.
IDSX-XX-X-XX.XX-XXX-XXX

BY: DEAN P 11/02/1988 SHEET 2 OF 3

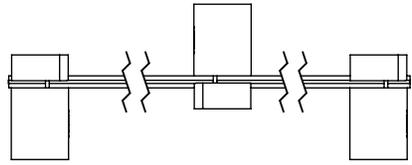


FIG 7
 -M: MIDDLE REVERSED SHOWN
 (NOT AVAILABLE WITH -R & -O)
 (REQUIRES -SXX, -WXX OR -DXX)
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

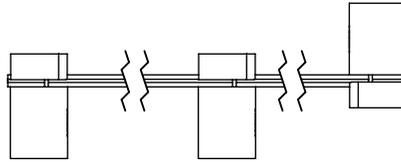
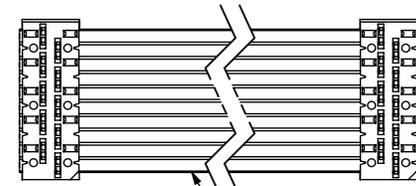
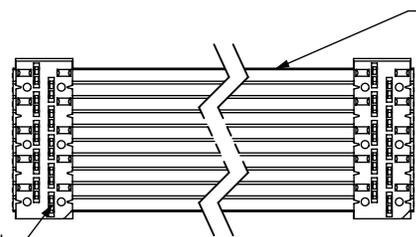


FIG 8
 -O: OUTSIDE REVERSED SHOWN
 (NOT AVAILABLE WITH -R & -M)
 (REQUIRES -SXX, -WXX OR -DXX)
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



BROWN WIRE INDICATES PIN #1
STANDARD WIRING



BROWN WIRE (BROWN WIRE TO OPPOSITE SIDE OF FIRST POSITION)
 FIRST POSITION
REVERSED WIRING

FIG 9
 -RW: REVERSED WIRING SHOWN
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

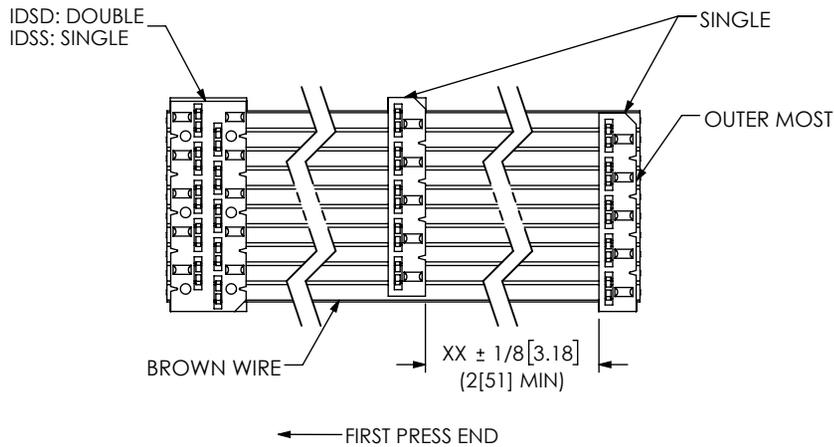


FIG 10
 SXX: DAISY CHAIN - SINGLE SHOWN
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

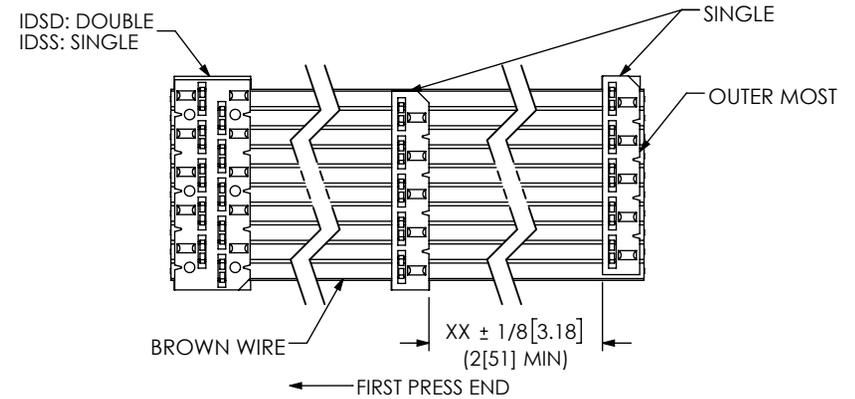


FIG 11
 -WXX: WIRING REVERSED SHOWN
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

NOTE:
 1. OPTION -SXX WHEN MATING DOUBLE ROW CONNECTOR WITH 2 SINGLE ROW CONNECTORS, THE OUTER MOST SINGLE WILL BE CONNECTED TO CONDUCTOR #1 AND THE INSIDE SINGLE TO CONDUCTOR #2.

NOTE:
 1. OPTION -SXX WHEN MATING DOUBLE ROW CONNECTOR WITH 2 SINGLE ROW CONNECTORS, THE OUTER MOST SINGLE WILL BE CONNECTED TO CONDUCTOR #1 AND THE INSIDE SINGLE TO CONDUCTOR #2.

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 ASSEMBLY INSULATION DISPLACEMENT SOCKET CONNECTOR

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