

Contact insert - HC-Q12-I-CT-F - 1418625

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Contact insert, number of positions: 12+PE, size: D7, number of connections per position: 1, Socket, Crimp connection, 400 V, 12 A, 0.14 mm² ... 2.5 mm²

Your advantages

- ✓ Can be keyed in seconds thanks to plastic profiles
- ✓ 16 coding options without loss of contact space.
- ✓ For all D7 housing designs
- ✓ Cost-effective and saves space thanks to high number of contacts within a small surface area
- ✓ Contact insert including IP65 sealing screw



Key Commercial Data

Packing unit	1 pc
GTIN	 4 055626 249384
GTIN	4055626249384

Technical data

General

Note	For HC-D7 housing, crimp contacts CK1,6-ED (crimp contacts not included in scope of supply)
	Connectors may be operated only when there is no load/voltage.
Connection method	Crimp connection
	PE connection
Number of connections per position	1
Degree of pollution	3
Overvoltage category	III
Number of positions	12+PE
Insertion/withdrawal cycles	≥ 500
Size	D7
Contact numbering	1 - 12

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Technical data

General

Conductor cross section	0.14 mm ² ... 2.5 mm ²
Connection cross section AWG	26 ... 14
Stripping length of the individual wire	8 mm
	6 mm (2.5 mm ²)
Assembly instructions	To ensure correct use, installation in housing with IP54 protection or better is required
Connection	Contact insert including IP67 sealing screw.

Ambient conditions

Ambient temperature (operation)	-40 °C ... 125 °C (including heating up of contacts)
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Material data

Contact material	Copper alloy
Contact surface material	Ag (alternatively Au)
Contact carrier material	PC

Electrical characteristics

Rated voltage (III/3)	400 V
Rated surge voltage	6 kV
Rated current	12 A

Standards and Regulations

Flammability rating according to UL 94	V0
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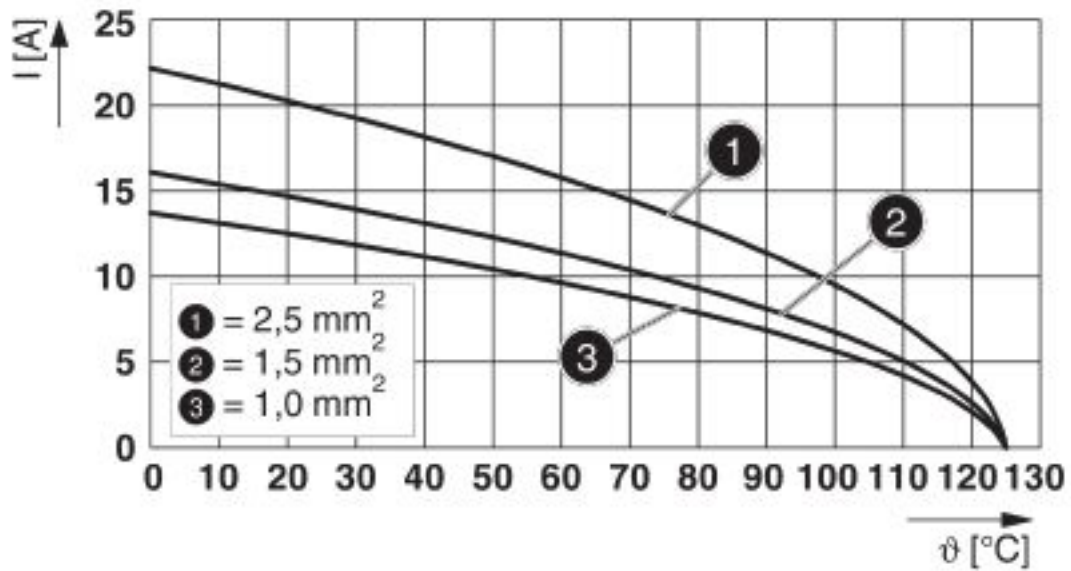
Environmental Product Compliance

REACH SVHC	Lead 7439-92-1
China RoHS	Environmentally Friendly Use Period = 50 years
	For details about hazardous substances go to tab "Downloads", Category "Manufacturer's declaration"

Drawings

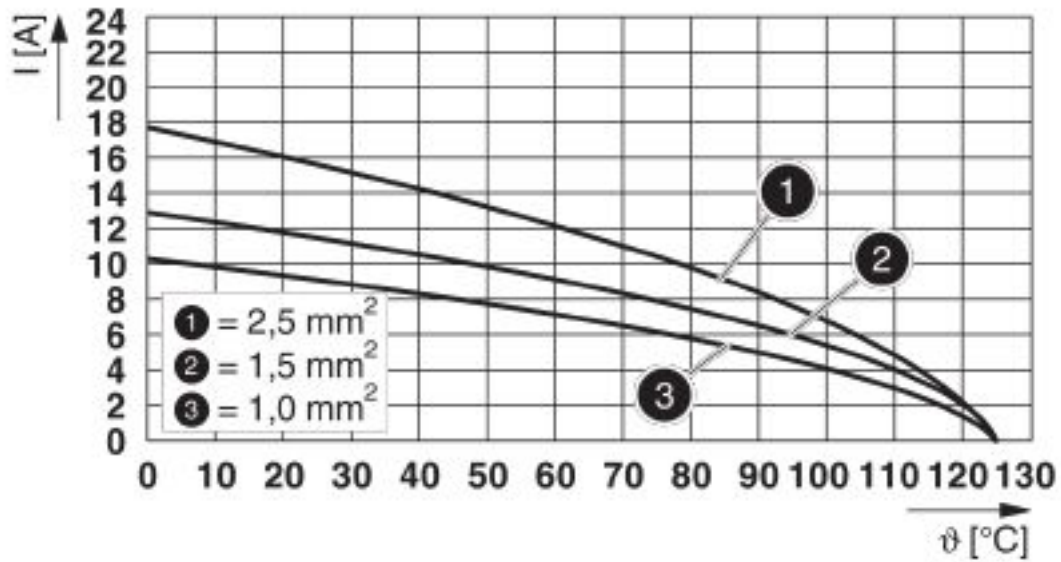
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Diagram



Derating diagram turned contacts

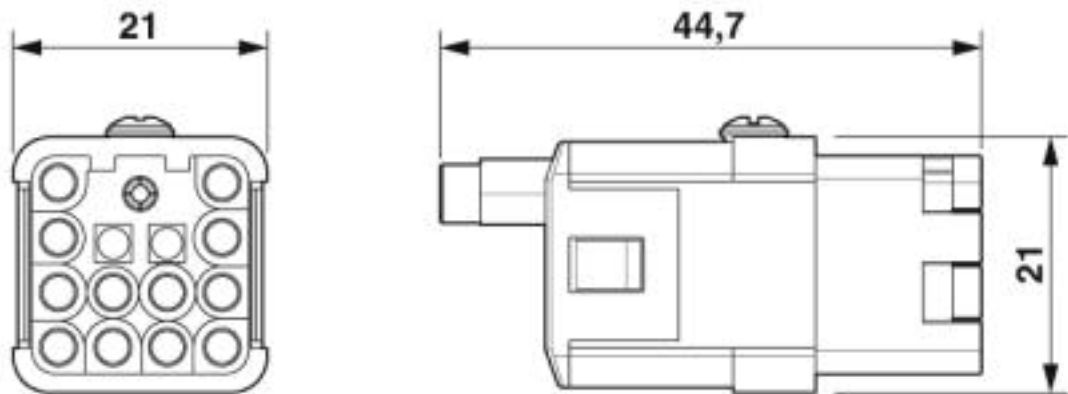
Diagram



Derating diagram rolled contacts

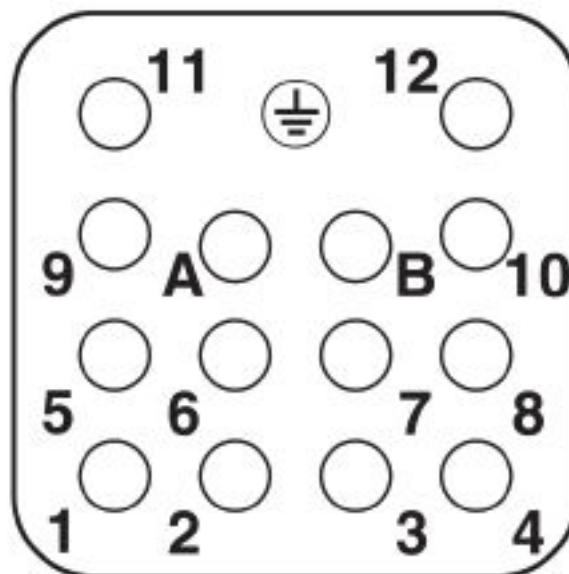
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Dimensional drawing



Dimensional drawing: HC-Q 12-I-CT-F

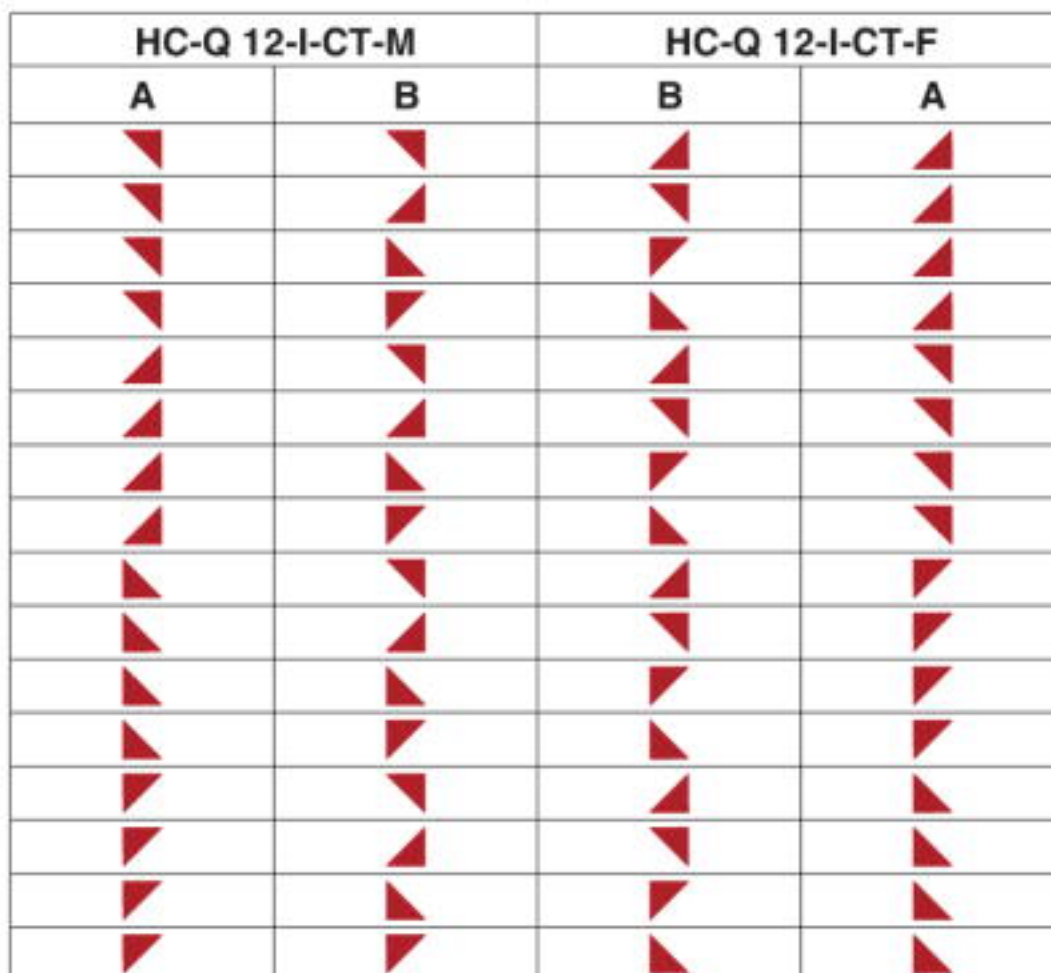
Schematic diagram



Pin assignment connection side. Position A and B for coding profiles

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Schematic diagram



Coding scheme

Classifications

eCl@ss

eCl@ss 10.0.1	27440205
eCl@ss 5.1	27261200
eCl@ss 6.0	27261200
eCl@ss 7.0	27440205
eCl@ss 8.0	27440205
eCl@ss 9.0	27440205

ETIM

ETIM 5.0	EC000438
ETIM 6.0	EC000438
ETIM 7.0	EC000438

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Classifications

UNSPSC

UNSPSC 13.2	39121522
UNSPSC 18.0	39121522
UNSPSC 19.0	39121522
UNSPSC 20.0	39121522
UNSPSC 21.0	39121522

Approvals

Approvals

Approvals

CSA / UL Recognized / EAC / DNV GL / EAC

Ex Approvals

Approval details

CSA		http://www.csagroup.org/services-industries/product-listing/	13631
Nominal voltage UN	600 V		
Nominal current IN	12 A		
mm²/AWG/kcmil	14		

UL Recognized		http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm	E118976
Nominal voltage UN	600 V		
Nominal current IN	15 A		
mm²/AWG/kcmil	14		

EAC		RU C- DE.AI30.B.01102	
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DNV GL		https://approvalfinder.dnvgl.com/	TAE000037S
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Approvals

EAC



RU C-
DE.BL08.B.00511

Accessories

Accessories

Assembly tool

Contact removal tool - VC-EW 1,6 - 1884869



Contact removal tool, for turned and rolled CK- 1.6-... contacts

Coding element

Coding element - HC-Q 12-COD - 1409435



Coding profile for Q12 series

Crimp contact

Crimp contact - CK1,6-ED-0,37BU AG - 1663394



Turned 1.6 crimp contact, individual female contact, core diameter 0.14 to 0.37 mm², silver-plated

Crimp contact - CK1,6-ED-0,50BU AG - 1663404



Turned 1.6 crimp contact, individual female contact, core diameter 0.5 mm², silver-plated

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Accessories

Crimp contact - CK1,6-ED-0,75BU AG - 1663417



Turned 1.6 crimp contact, individual female contact, core diameter 0.75 mm², silver-plated

Crimp contact - CK1,6-ED-1,00BU AG - 1663420



Turned 1.6 crimp contact, individual female contact, core diameter 0.75 to 1.00 mm², silver-plated

Crimp contact - CK1,6-ED-1,50BU AG - 1663433



Turned 1.6 crimp contact, individual female contact, core diameter 1.5 mm², silver-plated

Crimp contact - CK1,6-ED-2,50BU AG - 1663446



Turned 1.6 crimp contact, individual female contact, core diameter 2.5 mm², silver-plated

Crimp contact - CK1,6-ED-0,37BU AU - 1674969



Turned 1.6 crimp contact, individual female contact, core diameter 0.14 to 0.37 mm², gold-plated

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Accessories

Crimp contact - CK1,6-ED-0,50BU AU - 1674480



Turned 1.6 crimp contact, individual female contact, core diameter 0.5 mm², gold-plated

Crimp contact - CK1,6-ED-0,75BU AU - 1672440



Turned 1.6 crimp contact, individual female contact, core diameter 0.75 mm², gold-plated

Crimp contact - CK1,6-ED-1,00BU AU - 1674943



Turned 1.6 crimp contact, individual female contact, core diameter 0.75 to 1.00 mm², gold-plated

Crimp contact - CK1,6-ED-1,50BU AU - 1674930



Turned 1.6 crimp contact, individual female contact, core diameter 1.5 mm², gold-plated

Crimp contact - CK1,6-ED-2,50BU AU - 1674985



Turned 1.6 crimp contact, individual female contact, core diameter 2.5 mm², gold-plated

Crimping tool

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Accessories

Crimping pliers - CRIMPFOX-TC 4 - 1212113



Crimping pliers, for CK 1,6-ED..., CK 2,5-ED..., CK 4,0-ED... turned contacts, 4 marked die stations, unlockable pressure lock, lateral entry, incl. positioning tool

Fiber optics contact

Female contact - CK1,6-ED-BU-POF - 1885004



POF fiber optic socket contact, turned, for contact carriers (HC-DD...I-CT.../ HC-M-12-CT-F.../ HC-M-17-CT-F...) of CK1,6-ED... contacts

Mounting material

Sealing screw - HC-D 7-DS-IP65 - 1686229



Sealing screw, size: Countersunk head, IP67, replacement part for D7 size HEAVYCON housing

Additional products

Contact insert - HC-Q12-I-CT-M - 1418626



Contact insert, number of positions: 12+PE, size: D7, number of connections per position: 1, Pin, Crimp connection, 400 V, 12 A, 0.14 mm² ... 2.5 mm²

Spare parts

Sealing screw - HC-D 7-DS-IP65 - 1686229



Sealing screw, size: Countersunk head, IP67, replacement part for D7 size HEAVYCON housing

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