Amphenol

Backshells

Materials & Finishes, Assembly Torque Values,

Style-2 Configuration

389991

HD

Dualok

SJT

Aquacon
Herm/Seal

Fiber Optics

High Spe

EMI Filter Transient

.3 2648

200

501 5 Crimp Rear Release

229

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Options Others

MATERIALS & FINISHES

Amphenol offers adapters in the following standard finishes. The base material is aluminum alloy.

MATERIAL:

Aluminum parts: As per ASTM B 211, 221, 209, 85, 26

Steel parts: 300 series, as per AMS-QQ-S-763/ASTM A 582

Elastomers: Fluro Silcon, Silicon

Other parts: Suitable corrosion resistant material

MIL (QPL) QUALIFICATION

Many Amphenol Backshells are qualified to SAE-AS 85049 standard. (Old standard is MIL-C-85049).

TABLE-2 (PLATING FINISHES)

Amphenol Designation	MIL Designation	Finish	Guiding Specifications/Requirements				
Α	Α	Anodize, Black*	To meet AS85049 requirements				
В		Anodize, Hard*	AMS-A-8625, Type-III, Class-1				
L		Nickel, Bright	AMS-QQ-290, Class-1, Grade-F				
М		Electroless Nickel	AMS-C-26074, Class-4, Grade-B				
N	N	Electroless Nickel	To meet AS85049 requirements				
Т		Cadmium, Bright	AMS-QQ-P-416, Type-I, Class-2				
U		Cadmium, Olive drab	AMS-QQ-P-416, Type II, Class 3				
V		Cadmium, Olive drab over Electroless Nickel	AMS-QQ-P-416, Type-II, Class-3 (Cadmium); AMS-C-26074, Class-4, grade-B (Nickel)				
W	W	Cadmium, Olive drab over Electroless Nickel	To meet AS85049 requirements				
Υ		Zinc-Cobalt, Dark Olive drab	ASTM-B840				
Z		Zinc-Cobalt, Black	ASTM-B840				

For availability of other finishes, email your special requirements: email: sales@backshellworld.com

* Non conductive coatings.

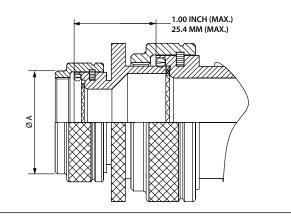
ASSEMBLY TORQUE VALUES

Amphenol recommends the following torque values for its adapters while assembling them to the connectors. These values are based on the coupling thread strength specified in SAE-AS85049 standard.

Connector Shell Size	Torque (Inch-Pounds)					
8, 9	40					
3, 10, 10SL, 11	40					
7, 12, 12S, 13	40					
14, 14S, 15	40					
16, 16S, 17	40					
18, 19, 27	40					
20, 21, 37	80					
22, 23	80					
24, 25, 61	80					
28	100					
32	100					
36	100					
40	120					
44	120					
48	120					

STYLE-2 CONFIGURATION

Some design consideration will require bigger diameter cable to be terminated in the smaller shell size connectors. Cable with heavy/thicker shielding, many wires for different branches/ routing are some of the examples. Such cable termination will require a bigger adapter body with cable entry dimensions more than the connector rear side dimensions Amphenol also supports this kind of application. The coupling end of the adapter will be modified to Style-2 design as shown in the figure below in such cases. The overall length of the Style-2 design adapters would be increased by approx. 1 inch (25.mm) as shown. This alternative design is applicable for all the Backshell Families listed in this catalog.



Amphenol

Grommet Nut Straight, Self-Lock/Non Self-Lock

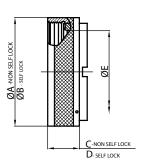
For Connector Family J

26482 Matrix Series 2

5015 Matrix (MS345X)

83723 Matrix & Pyle Series III

Connector Family "J", includes: MIL-DTL-26482 Series 2, MIL-DTL-5015 Matrix (MS345X) MIL-DTL-83723 Series III



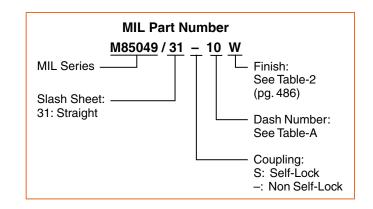


TABLE-A													
MIL PART NUMBER DESIGNATOR	CONNECTOR SHELL SIZE	A DIA. (MAX)		B DIA. (MAX)		C (MAX)		D (MAX)		E (MAX)			
DASH NO		INCH	ММ	INCH	MM	INCH	ММ	INCH	ММ	INCH	MM		
08	8	0.62	15.67	0.89	22.48	0.54	13.72	0.71	18.03	0.27	6.86		
10	10	0.73	18.64	1.01	25.65	0.54	13.72	0.71	18.03	0.38	9.53		
12	7/12	0.86	21.79	1.14	28.83	0.54	13.72	0.71	18.03	0.51	12.98		
14	12/14	0.98	24.99	1.26	32.00	0.54	13.72	0.71	18.03	0.59	14.86		
16	19/16	1.11	28.24	1.39	35.18	0.54	13.72	0.71	18.03	0.71	18.03		
18	27/18	1.22	30.94	1.51	38.35	0.54	13.72	0.71	18.03	0.79	20.04		
20	37/20	1.35	34.16	1.64	41.53	0.54	13.72	0.71	18.03	0.91	23.22		
22	22	1.47	37.29	1.76	44.70	0.54	13.72	0.71	18.03	1.04	26.39		
24	24	1.59	40.46	1.89	47.88	0.54	13.72	0.71	18.03	1.15	29.31		
28	28	1.97	50.01	2.14	54.23	0.70	17.83	0.89	22.61	1.39	35.28		
32	32	2.22	56.36	2.40	60.83	0.70	17.83	0.89	22.61	1.64	41.53		
36	36	2.47	62.71	2.64	66.93	0.70	17.83	0.89	22.61	1.85	46.99		
40	40	2.72	69.06	2.89	73.28	0.70	17.83	0.89	22.61	2.07	52.45		
44	44	2.97	75.41	3.14	79.63	0.70	17.83	0.89	22.61	2.32	58.93		
48	48	3.22	81.76	3.39	85.98	0.70	17.83	0.89	22.61	2.57	65.28		

Note: For more cable entry and length options, email: sales@backshellworld.com All dimensions for reference only.

38999III
HD
Dualok
II
I
SJT
Accessories
Aquacon

High Speed
Fiber
Contacts Optics

EMI Filter Transient

26482

26500 Pvle

501 5 Crimp Rear Release Matrix

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