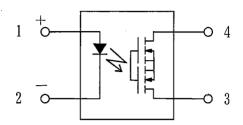
TITLE	SPECIFICATIONS FOR PHOTOMOS RELAY		PAGE 1/7
NAME	PhotoMOS Relay	·	AQY28 · S

1. TYPE ; AQY282S, AQY280S, AQY284S GU SOP la type (4pin)

2. DRAWING NO.; AQY280S

3. CHARACTERISTICS

3- 1 Equivalent circuit



3- 2 Absolute maximum ratings (Ta=25℃)

	Item			AQY282S	AQY282S AQY280S AQY284S		
LED forw		ard current	IF	50			mA
Input	LED reve	rse voltage	V_{R}		5		V
InI	Peak for	ward current *1	I_{FP}		1		A
	Power dissipation		Pin	75			mW
Output	Load voltage (Peak AC)		V_L	60	350	400	V
	Continuous load current *2		I_L	0. 5	0. 12	0. 1	A
Ou t	Peak loa	d current *3	I _{peak}	1. 5	0. 3	0. 24	A
	Power di	ssipation	Pout	300			mW
Total power dissipation		P_{T}	350			mW	
I/O isolation voltage		Viso	1500 (AC)		V		
Temperature Operating *4		Operating *4	Topr		40 to 8	5	${\mathbb C}$
Limits		Storage	Tstg	-2	40 to 10	0	${\mathbb C}$

- *1 f=100Hz, Duty factor=0.1%
- *2 Peak AC/DC
- *3 100ms (1 shot), $V_L=DC$
- *4 Non-condensing at low temperatures

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DESIGNED CHECKED

DATE: DEC. 12. '02

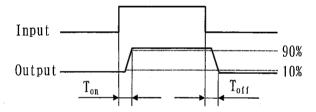
ENACTED

TITLE	SPECIFICATIONS FOR PHOTOMOS RELAY	PAGE 2/7
NAME	PhotoMOS Relay	AQY28 · S

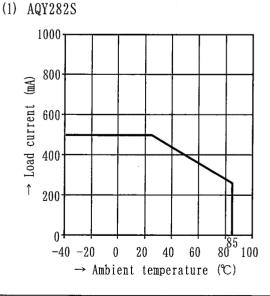
3- 3 Electrical characteristics (Ta=25℃)

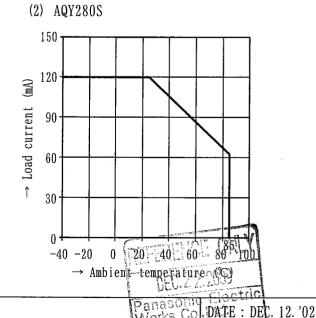
J	o Electrical characteristics (1a-25C)												
	Item			Item Symbol Test co		Test conditions	Min.	Тур.	Max.	Unit			
		LED operate current I_{Fon} $I_L=Max$.		—	1. 8	3	mA						
	Input	LED	turn off cu	rrent	IFoff	$I_L=Max$.	0. 2	1. 6		mA			
'	7	LED (dropout vol	tage *1	V _F	I _F =5mA		1. 14	1. 5	V			
				AQY282S				0.85	2. 5				
	 		esistance	AQY280S	R _{on}	$I_F = 5 \text{mA}, I_L = \text{Max}.$		20	25	Ω			
			AQY284S				28	35					
L	Off state leakage current		ILeak	$I_F = 0 \text{mA}, V_L = Max.$			1	μ A					
		ng	Turn on	AQY282S				0. 9					
	ics	Switching speed	time *2	AQY280S	Ton	$I_F = 5 \text{mA}$, $I_L = \text{Max}$.		0. 3	3	ms			
	ist i vito		isti	ist	ist	ist	vit see	Time *2 AQY284S			0. 3		
er	ter	Sw Sp	Turn off t	time *2	Toff	$I_F = 5$ mA, $I_L = Max$.		0. 5	0. 2	ms			
Transfer	Turn off time *2 AQY284S AQY284S Turn off time *2 I/O capacitance Initial I/O isolation		Ciso	$f=1MHz$, $V_B=0V$		0.8	1. 5	pF					
Tra	Initial I/O isolation resistance		Riso	DC500V	1000			M Ω					
			N180	D00001	1000			141 00					

- *1 Typ. 1.25V at I_F =50mA
- *2 Turn on/Turn off time



- 3- 4 The terminal leads receive solder plating or solder dip plating.
- 4. LOAD CURRENT VS. AMBIENT TEMPERATURE CHARACTERISTICS



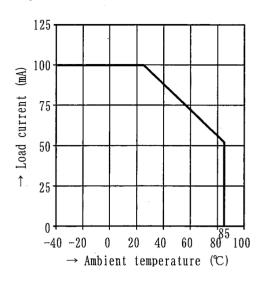


Factory

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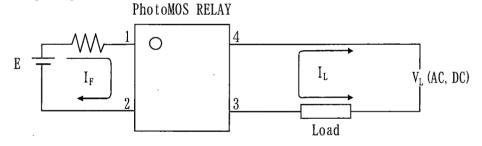
TITLE	SPECIFICATIONS FOR PHOTOMOS RELAY	PAGE 3/7
NAME	PhotoMOS Relay	AQY28 · S

(3) AQY284S



5. USING METHODS

5- 1 Wiring diagram

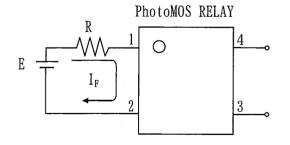


E : Power source at input side

 I_{F} : LED forward current

 $\begin{array}{l} V_L \ : Load \ voltage \\ I_L \ : Load \ current \end{array}$

5- 2 Examples of each input power supply and current limit resistors (I_F =5mA)



Е	R
5V	Approx. 700Ω
15V	Approx. 2. 7kΩ
24V	Approx. 4. 5kΩ

PERENCIACE ONLY

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Works Co. | DATE : DEC. 12. '02

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NAME	PhotoMOS Relay	AQY28 · S

6. NOTE

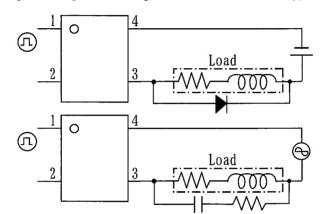
6- 1 Regarding cautions for use and explanation of technical terms, please refer to our general catalog.

6- 2 Short across terminals

Do not short circuit between terminals when relay is energized, since there is possibility of breaking of the internal IC.

6- 3 Output spike voltages

(1) If an inductive load generates spike voltages which exceed the absolute maximum rating, the spike voltage must be limited. Typical circuits are shown below.



Add a clamp diode to the load

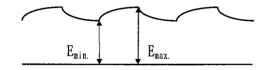
Add a CR Snubber circuit to the load

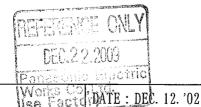
(2) Even if spike voltages generated at the load are limited with a clamp diode if the circuit wires are long, spike voltages will occur by inductance. Keep wires as short as possible to minimize inductance.

6- 4 Ripple in the input power supply

If ripple is present in the input power supply, observe the following:

- (1) For LED forward current at E_{min} , maintain min. 5mA
- (2) Keep the LED forward current at 50mA or less at E_{max} .



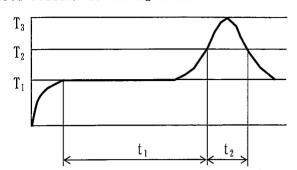


- 580 Lag 1000-100

TITLE	SPECIFICATIONS FOR PHOTOMOS RELAY	PAGE 5/7
NAME	PhotoMOS Relay	AQY28 · S

6- 5 Soldering condition

(1) IR (Infrared reflow) soldering method



T₁=150 to 180°C T₂=230℃ $T_3=250^{\circ}$ C or less $t_1=60$ to 120s or less. t₂=30s or less

(2) Soldering iron method

Tip temperature ; 350 to 400℃ 30 to 60W Wattage Soldering time ; Within 3s

(3) Others

Check mounting conditions before using other soldering methods (DWS, VPS, hot-air, hot plate, pulse heater, etc.)

6- 6 Notes for mounting

- (1) If many different packages are combined on a single substrate, then lead temperature rise is highly dependent on package size. For this reason, please make sure that the temperatures of the terminal solder area of the PhotoMOS relay falls within the temperature conditions of item "6-5 Soldering condition" before mounting.
- (2) If the mounting conditions exceed the recommended solder conditions in item "6-5" Soldering condition", resin strength will fall and the nonconformity of the heat expansion coefficient of each constituent material will increase markedly, possibly causing cracks in the package, severed bonding wires, and the like. For this reason, please inquire with us about whether this use is possible.

6- 7 Cleaning solvents compatibility

The PhotoMOS relay forms an optical path by coupling a light-emitting diode (LED) and photodiode via transparent resin. For this reason, unlike other directory element molded resin products (e.g., MOS transistors and bipolar transistors), avoid ultrasonic cleansing if at all possible. We recommend cleaning with an organic solvent. If you cannot avoid using ultrasonic cleansing, please ensure that the following conditions are met, and check beforehand for defects.

Frequency

: 27 to 29kHz

• Ultrasonic output: No greater than 0.25W/cm²

· Cleaning time

: No longer than 30s

· Cleanser used

: Asahiklin AK-225

• Others

: Submerge in solvent in order to prevent the PCB and elements from being contacted directly by the ultrasonic vibrations.

Note; Applies to unit area ultrasonic output for ultrasonic baths.

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TITLE	SPECIFICATIONS FOR PHOTOMOS RELAY	PAGE 6/7
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- 6- 8 Transportation and storage
 - (1) Extreme vibration during transport will warp the lead or damage the relay. Handle the outer and inner boxes with care.
 - (2) Storage under extreme conditions will cause soldering degradation, external appearance defects, and deterioration of the characteristics. The following storage conditions are recommended:
 - · Temperature : 0 to 45℃
 - · Humidity : Less than 70%R. H.
 - · Atmosphere : No harmful gasses such as sulfurous acid gas, minimal dust.
 - (3) This relay implemented in SO package is sensitive to moisture and come in sealed moisture-proof package. Observe the following cautions on storage.
 - After the moisture-proof package is unsealed, take the devices out of storage as soon as possible (within 1 month at the most).
 - If the devices are to be left in storage for a considerable period after the moisture-proof package has been unsealed, it is recommended to keep them in another moisture-proof bag containing silica gel (within 3 months at the most).
 - * In case the heat stress of soldering is applied to the relay which absorbs moisture inside of its package, the evaporation of the moisture gains the pressure inside the package and it may result in package swelling or cracking.

Please refer recommended soldering condition. (6-5 and 6-6)



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TITLE	SPECIFICATIONS FOR PHOTOMOS RELAY	PAGE 7.	/7
NAME	PhotoMOS Relay	AQY2	28 · S

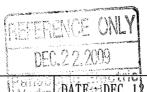
7. WARRANTY

Panasonic Electric Works Co., Ltd. will do our utmost to keep our product to be free from defects. However:

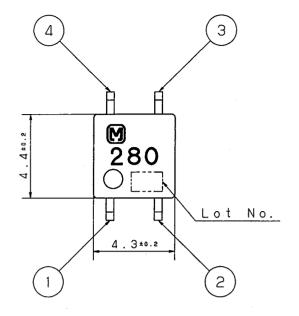
- (1) To avoid uses of the product not in accordance with its specifications, Panasonic Electric Works asks the purchaser to present the purchaser's specification, the final destination, application of the final product and the method of installation of the product.
- (2) If the purchaser believes that the possibility exists that the installation or anticipated use of the product may cause personal injury, death or property damage, Panasonic Electric Works advises the purchaser to be broad-minded about conditions and performance requirements listed on this specification and to take precautions such as applying a double-circuit.
- (3) The warranty period of this product is one year from the date of arrival of the product at the location of the purchaser, and is limited to the listed items on this specification. If upon arrival any defect due to Panasonic Electric Works's failure to perform becomes apparent, Panasonic Electric Works will replace, exchange or repair the defective product on the site where it was received.

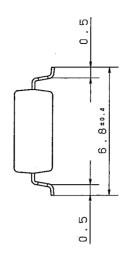
The following are excluded from the warranty conditions:

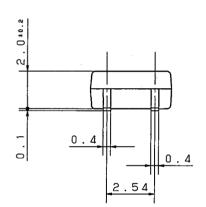
- ① Any consequential damages or loss of profits are resulting from malfunctions or defects of the product.
- ② The product is affected by the use, the storage and the transport after the delivery.
- ③ An unforeseen situation arises which was unable to be predicted by the technology level at the time of shipment.
- ④ A natural or man-made disaster which is outside of Panasonic Electric Works's control occurs such as earthquake, flood, fire or social strife.



DATE DEC. 1







- (1) INPUT:DC+
- (2) INPUT:DC-
- 3 OUTPUT:AC/DC
- (4) OUTPUT: AC/DC

t = 0.15

General tolerance: ±0.1

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sym Item	or Code No.	Material &	Size	qt.	Process	Remark
Catalog No.			Drav	ving Na	ame DIMENSIO) N S
Name Photo GU SO	MOS RELAY P la type (4p.	I note in All	Drav	ving No	. AQY280S	
Remark			Sca	le 5:	1 Unit: mm	Date DEC.12.'02
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	- TWOKS CO.	1 6 640 C A I	abla	Swit	ching Device	Division