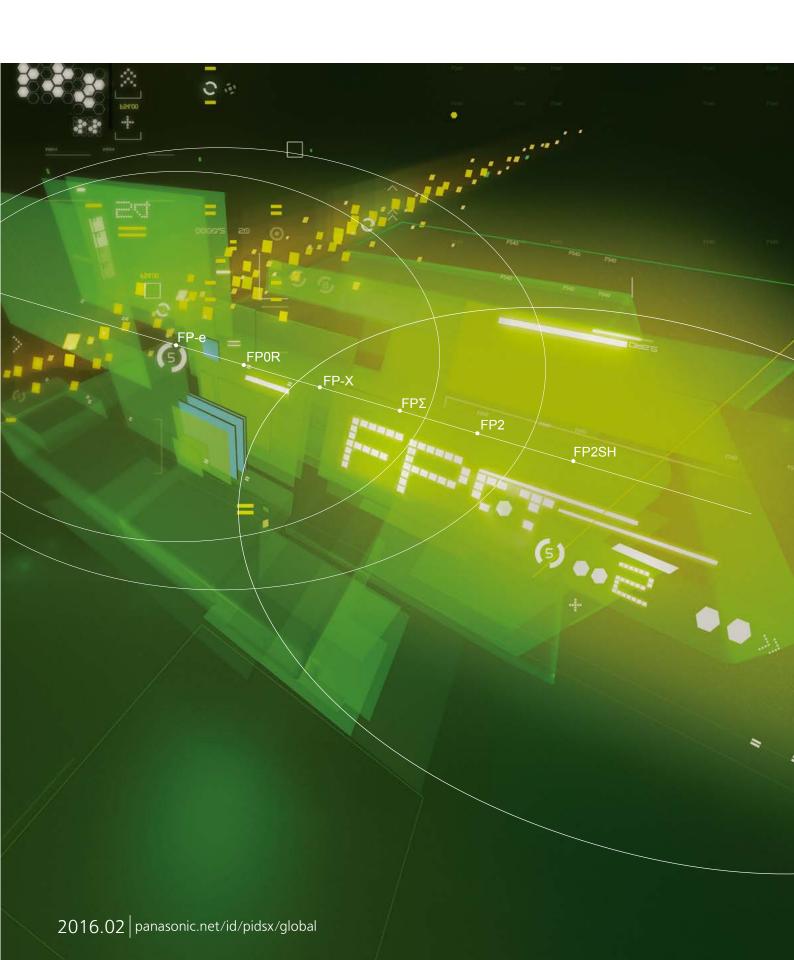
Panasonic

Programmable Controller

FPSERIES DIGEST



Selection of Products

Model Features PLC + Display + Switch Controller superior to basic High performance ultra-compact All-in-one controller with ultra-compact models controller six functions Ideal for use in extremely Reliably supports the control of higher-speed equipment with narrow spaces more functions featured *The FP-e will be discontinued at the end of September, 2019. With thermocouple C10, C14 and C16 C32 F32 C24 Basic type T32 C28 C32 CPU (control unit) type input type Maximum controllable I/O points 14 points 12 points 106 to 112 points | 128 points 128 points | 128 points 376 points 380 points 384 points Connectable expansion units 3 units 7 units (Right: 3, Left: 4) Program capacity 2.7 k steps 16 k steps 32 k steps 32 k steps Comment memory Available (Built-in memory) Available (Built-in memory) $0.08~\mu s$ (Up to 3 k steps), $0.58~\mu s$ (3 k and later steps) 0.32 µs/step (basic instructions) Operation speed (basic instructions) 0.9 µs/step (basic instructions) Data register 1,660 words 12,315 words 32,756 words 32,765 words Internal relay 1,008 points (63 words) 4,096 points (256 words) 4,096 points (256 words) Available (with FP Web Server 2 and KS1 Signal converter) Network Ethernet compatibility FL-NET Available (RS485 type) Available (RS485) Available (RS485 communication cassette) Available (Slave, CC-Link unit) Available (Slave, CC-Link unit) Available (Tool port, COM port) Available (Tool port, COM port) Available (Tool port, communication cassette) General-purpose serial (nonprocedural) Available (COM port) Available (COM port) Available (Tool port, communication cassette) Available (RS232C, 1-to-1) (RS485, Up to 16 units) Available (RS485 communication cassette) Available (64-point slave stations, I/O link unit) Available (64-point slave stations, I/O link unit) (MEWNET-F) Available (FP0-SL1 control unit) Available (S-LINK unit) 2 axes/100 kHz (Transistor output type) 2 axes/5 kHz Motor Built-in pulse output 2 axes/10 kHz 4 axes/50 kHz (C16, C32 or T32) control Positioning unit 2-axis/4-axis type, up to 16 axes 4 points/4.8 kHz/1,000 resolution (C16, C32, T32 or F32) 2 points/12 kHz/1,000 resolution (Transistor output type) PWM output 2 points/1 kHz/1,000 resolution High-speed counter 4 channels/10 kHz 4 channels/5 kHz 6 channels/50 kHz 4 channels/50 kHz 4 channels/unit, 8 channels/unit | 2 channels input and 1 channel 4 channels/unit, 8 channels/unit 2 channels input and 1 channel Analog output/4 channels input and output/4 channels input and Voltage/current output 4 channels/unit 2 channels output mixed unit 4 channels/unit 2 channels output mixed unit Temperature input 2 channels (thermocouple) 8 channels thermocouple unit 8 channels thermocouple unit Calendar timer (clock function) Available (With calendar timer type) Available (T32 only) Available Front panel switch input: 8 points MiniUSB port provided Potentiometer input: 2 points Others

FP-X

High performance compact terminal block type controller Wide selection of add-on cassettes allows space-saving use of the controller for a variety of purposes



FP2SH

Scan time: 1 ms/20 k steps Advanced version of FP2 capable of ultra-high speed processing



C14	C30	C60	C2L	C2	C2P (with IC memory card interface)	C3P (with IC memory card interface)
328 points	352 points	382 points	2,048 points (8,192 points with the remote I/O system)			
8	units + Add-on cassettes (up to	3)		32 units (When the H type backplane is used)		
16 k steps	32 k	steps	32 k steps	60 k	steps	120 k steps
	Available (Built-in memory)			Available (Bı	uilt-in memory)	
1	0.32 μs/step (basic instructions	s)		0.03 μs/step (ba	asic instructions)	
	32,765 words		10,24	0 words (Exc. file regis	ter. See the end of this t	able.)
	4,096 points (256 words)			14,19	2 points	
Availal	ble (Ethernet communication ca	assette)		Available (ET-LAN unit)	
	-			Available (VE link unit)	
Availa	able (RS485 communication ca	ssette)			-	
Ava	ailable (Slave and FP0 CC-Link	unit)			-	
Available	(Tool port and communication	cassette)	Available (COM port, CCU and MCU)			
Available	(Tool port and communication	ı cassette)	Available (COM port, SDU and MCU)			
	-		Available (MW link unit)			
Availa	able (RS485 communication ca	ssette)		Available(MCU)		
	-			Available (MW link unit)	
	-			Available (VE link unit)	
Available (6	4-point slave stations and FP0	I/O link unit)		•	ter: MW link unit) RMS unit)	
	-		Available (S-LINK unit)			
	-			Available (S	S-LINK V unit)	
2 axes/100 k	Hz + 2 axes/20 kHz (Transistor	output type)			-	
1 axis	/100 kHz (pulse I/O add-on cass	sette)		RTEX, Multifunction ty	pe and Interpolation type	•
4 points/12 kl	Hz/1,000 resolution (Transistor	output type)		4 points/30 kHz/100 re	solution (Pulse I/O unit)	
	8 channels/50 kHz			4 points/200 kHz (FP:	2-HSCT and FP2-PXYT)	
2 channels/casset	te 2 channe	ls input and 1 channel	8 channels (FP2-AD8VI and FP2-AD8X)			
2 channels/casset	te outp	ut mixed cassette	4 channels (FP2-DA4)			
2 channels thermoc	ouple input and 2 channels R.T	.D. input cassettes	8 channels thermocouple/R.T.D. (FP2-AD8X and FP2-RTD)			-RTD)
	Available (MRTC cassette)			Available (Built-in type)	
1	With a USB port (C30 and C60)		File reg	ister (60 k steps / 120 k (32 k steps: 32,76	steps: 32,765 words x 3 5 words)	banks)

Positioning

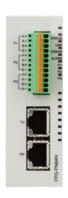
Positioning

Compact type PLC achieves high-speed and high-accuracy positionig.

FPΣ The palm-size ultra-compact PLC allows for the establishment of a network servo system with up to 16 axes.

Positioning unit RTEX is compatible with Panasonic MINAS A4N/A5N "Realtime Express," enabling the construction of a high-speed, high-accuracy, wire-saving servo system. The cumbersome wiring work will be significantly reduced, contributing to the quick startup of equipment with a multi-axis control function. (A5N is supported from Ver. 1.30.)

*Mixed use of MINAS A4N and A5N is not possible.



100 Mbps

High-accuracy multi-axis positioning control

2-axis/ axis/8-axis

Position data of ■up to 600 points can be registered.

Two axes

Two axes circular interpolation

Three axes interpolatior

- · Compatible with commercially-available LAN cables, significantly reducing wiring costs
- Equipped with a manual pulser input, allowing for fine teaching



Dedicated tool software

Configurator PM

Reliable and user-friendly software tool for the process from setting through startup and operation monitoring for the functions, including specification of axes to be used, parameter setting, data table creation, JOG operation, home return, and data monitoring.







AC servomotors in the best match to FPΣ

MINAS A5 Series

Panasonic Corporation, Motor business unit

- Features an upgraded real-time auto tuning function
- •The improved vibration damping property made the motor usable in a wide variety of mechanisms. The operability for both low and high rigidity mechanisms has been improved.
- •Usable for a wide range from position to speed and torque instructions



Controls up to 256 axes, adequantely supporting large-scale equipment control



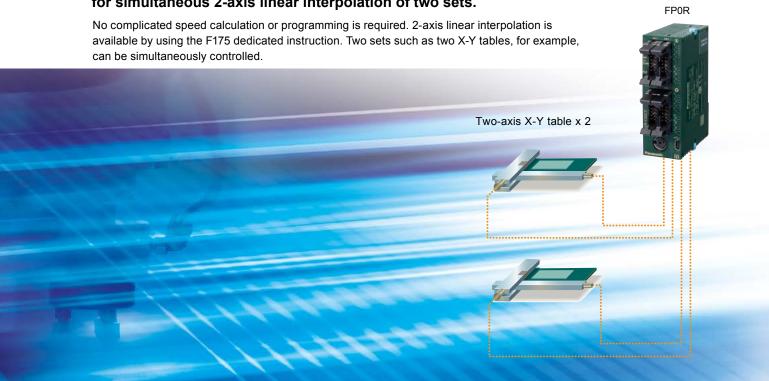
- •Up to 8-axis type RTEX 32 units can be connected, and up to 256 axes can be controlled. (when using H type backplane).
- \bullet Use in combination with the ultra-high speed and large capacity CPU unit [20 k $\,$ step/1 ms (measured by our company), program capacity of 120 k steps) adequately supports the control of large-scale equipment.



Positioning control available with the more compact body with built-in 4-axis pulse outputs

FP0R

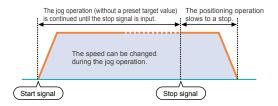
The four built-in channels of a maximum of 50 kHz pulse output allow for simultaneous 2-axis linear interpolation of two sets.



Variety of positioning instructions available

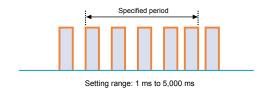
■Jog positioning control (F171 instruction)

The motion can be started without a preset target value. When a stop signal is input, the target value is set, and the motion is slowed to a stop.



■ Measuring the pulse frequency (F178 instruction)

Pulses input in a specified period by a single instruction are counted, and the frequency is calculated.



Built-in 100 kHz pulse outputs for two axes and 20 kHz for two axes

FP-X

For relay output type even 2-axis linear interpolation

With two add-on pulse I/O cassettes (AFPX-PLS), linear interpolation can be performed at a maximum of 80 kHz synthetic speed by using F175 (SPSH) instruction, which is the same instruction for the transistor output type.



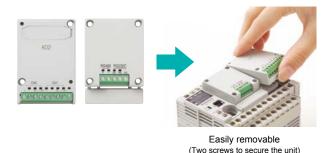
Analog

Smallest class compact PLC analog unit

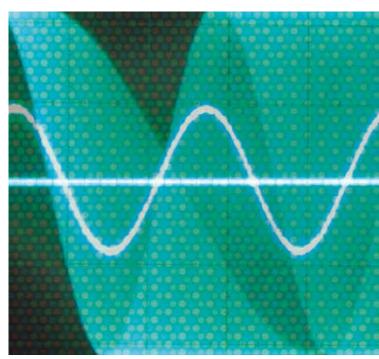
Ultra-compact add-on cassettes for analog control

"Require slightly more functions", "Want to add functions to the existing equipment" The rich variety of add-on cassettes helps solve these requirements. The Add-on cassette easily adds small quantities of functions and I/O points





AFPX-AD2	Analog input cassette (0 to 10 V/0 to 20 mA, 12-bit, non-insulated two points)
AFPX-A21	Analog I/O cassette Input: 2 channels (0 to 5 V/0 to 10 V or 0 to 20 mA, 12-bit, insulated) Output: 1 channel (0 to 10 V or 0 to 20 mA, 12-bit, insulated)
AFPX-DA2	Analog output cassette 2 channels (0 to 10 V or 0 to 20 mA, 12-bit, insulated 2 channels)
AFPX-TC2	Thermocouple input cassette (K/J type, Resolution: 0.2 °C 32.36 °F, insulated 2 channels)
AFPX-RTD2	R.T.D. input (insulated) 2 channels (Channels insulated)

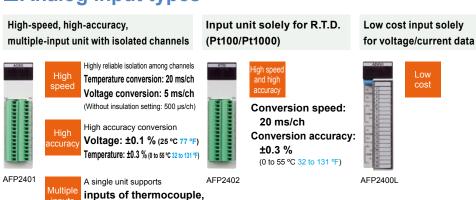


FP2SH

Multi-range control of a variety of equipment is possible. The unit can be directly connected with thermocouples and resistance temperature detectors.

Achieved by a variety of units, including three "analog input type" units and multiple channel "analog output type" units (four channels per unit)

■Analog input types



Analog output type

Supports multiple channels. (Four channels per unit)



Conversion speed: 500 µs/ch Over accuracy: ±1.0 %F.S. or less (0 to 55 °C 32 to 131 °F)

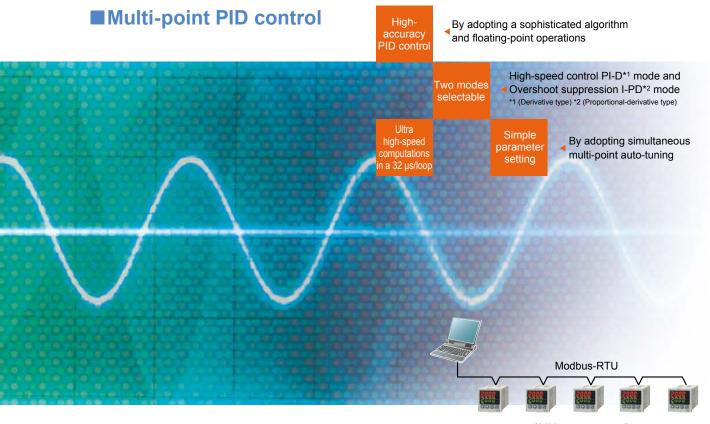
R.T.D., and voltage *1

^{*1} Current inputs can be converted into voltage inputs by attaching the supplied external resistor to the inupt terminal section

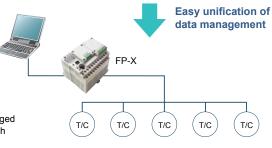
Simple temperature control

FP-X

The advanced PID control facilitates high-speed, high-accuracy multi-point temperature control.



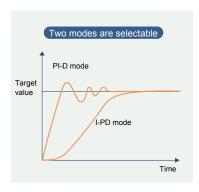
Multiple temperature controllers

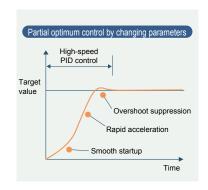


 By combining with a sequence control, the parameters (Kp, Ti, Td, etc.) can be changed during a PID control execution, thereby enabling optimum temperature control in each stage including start up, midrange, and convergence.

The ability to change the target value easily enables multi-step temperature control, which was difficult only with temperature controllers. In addition, the multi-point temperature control enables the centralized control of multiple temperature controllers with a single FP-X for unified data management.

The number can even be increased up to 28 channels by using the thermocouple input cassette and FP0 thermocouple unit.







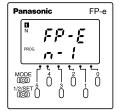
c(UL) us ((RoHS compliance

Panel-mount type all-in-one controller - Combination PLC and display



DISPLAY MODES AND FUNCTIONS

N mode (Normal mode)



Displays any characters and numerical values, and numerical data can be changed.

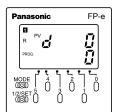
S mode (Switch mode)



Can also display characters and numerical values. Operation switches can be used for external input.

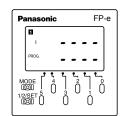
R mode

(Register mode)



controller can be monitored and its data can be changed.

I mode (I/O monitor mode)



I/O status (X and Y) in the controller can be monitored.

SPECIFICATIONS

■ Performance specifications

		Model	AFPE224300	AFPE224302	AFPE224305	AFPE214325	AFPE214322
	Item		Basic type (RS232C)	Basic type (RS485)	Calendar timer type (RS232C)	Thermocouple input type (RS232C)	Thermocouple input type (RS485)
Nur	nber of controllable	Control unit	14 points [Input: 8	3, Output: 6 (Transistor NP	N: 5 / Relay: 1)]	12 points [Input: 6, Output: 6	(Transistor NPN: 5 / Relay: 1)]
I/O	points	Front switch input			8 points		
Pro	gram memory	Built-in memory			Built-in EEP-ROM		
Pro	gram capacity				2,720 steps		
Оре	eration speed			0.9	μs/step (for basic instructio	n)	
Clo	ck / calendar function		Not ava	ilable	Year, month, day, hour, minute, se (However, this can only be used v	econd and day of week when a battery has been installed.)	Not available
Battery life			Not ava	Not available 220 days or more (actual usage value: 870 days approx. (25 °C 77 °F), Periodic replacement interval: 1 year (Value applies when no power is supplied at all.) Not a			Not available
Pulse catch input		6 points in total					
Inte	rrupt input		(X0 and X1: 50 μs, X2 to X5: 100 μs)				
COI	M. port		RS232C	RS485	RS232C	RS232C	RS485
Per	odical interrupt				0.5 ms to 30 sec.		
Con	stant scan				Available		
Pas	sword		Available				
	High-speed counter f	unction	Counter mode: Addition / subtraction (1-phase) Input points: 4 channels max.				
LS L			Maximum counting speed: 10 kHz (total of 4 channels) Maximum counting speed: 5				ting speed: 5 kHz
읈	and 2-phase × 1 channel is also possible		Counter mode: 2-phase / individual / direction decision (2-phase) Input points: 2 channels max.				
Ĕ	* The combination of 1-phase × 2 channels and 2-phase × 1 channel is also possible for the high-speed counter. Pulse output function Output points Output frequency Output points		Maximum counting speed: 2 kHz (total of 2 channels) Maximum counting sp			ting speed: 1 kHz	
a T	Pulse output function	Output points	2 independent points (Y0 and Y1) (No interpolation function)				
e <u>C</u>	Pulse output function	Output frequency	40 Hz to 10 kHz (Y0 or Y	/1: 1 point), 40 Hz to 5 kH	z (Y0 and Y1: 2 points)	40 Hz to 5 kHz (1 point),	40 Hz to 2.5 kHz (2 points)
Sp	DWM output function	Output points			2 points (Y0 and Y1)		
	PWM output function	Output frequency		% to 99.9 %			

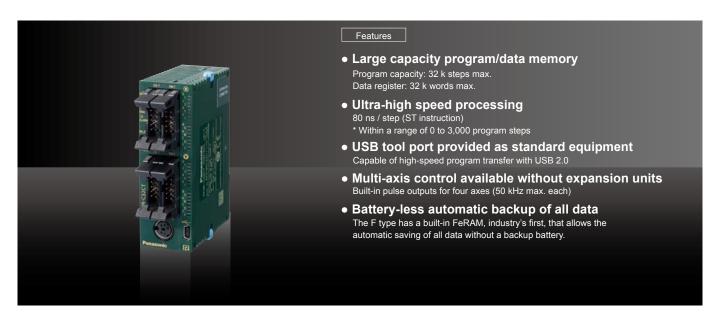
Maximum I/O points: 128 points Program capacity: 32 k steps

Tool port: miniUSB

c Sus c UL us C € RoHS compliance

Battery-less: F type

Pocket-size ultra-compact controller for use in extremely narrow spaces



SPECIFICATIONS

■ Performance specifications

Item				C10 (Relay output type only)	C14 (Relay output type only)	C16 (Transistor output type only)	C32 (Transistor output type only)	T32 (Transistor output type only)	F32 (Transistor output type only)	
Programming method / Control method		() 4 5 7 /	()		Cyclic operation	1	10			
	Cont	Control unit only (No expansion)		10 points (Input: 6, Output: 4)	14 points (Input: 8, Output: 6)	16 point (Input: 8, Output: 8)	32 points (Input: 16, Output: 16)		32 points (Input: 16, Output: 16)	
Number of controllable I/O points	W/ex	pansion 1	* Same type of control and expansion units	Max. 58 points	Max. 62 points	Max. 112 points	Max. 128 points	Max. 12	28 points	
I/O points	W/ex	cpansion 2	* Mix type of relay and transistor units	Max. 106 points	Max. 110 points	Max. 112 points	Max. 128 points	Max. 12	28 points	
Program	mem	ory			Bu	ilt-in flash EEPROM (n	o backup battery require	ed)		
Program	capa	city			16,000 steps			32,000 steps		
Number		Basic instr	ructions			110 type	s approx.			
instructio	ons	High-level	instructions				s approx.			
Operatio	n	Up to 3,00					min., High-level instruc			
speed			nd later steps	Basic instruc	tions: 0.58 µs min., Tim	ner instructions: 3.66 µs	s min., High-level instru	ctions: 1.62 µs min. (M	V instruction)	
	Relay	Internal rel					points			
Operation			unter (T / C)			1,024	points			
, ,	,	Data regist			12,315 words			32,765 words		
area Index register (IX, IY)		14 words (I0 to ID)								
Master control relay (MCR)		256 points								
Number of labels (JMP and LOOP)		d LOOP)	256 points							
Different				Equivalent to the program capacity						
Number				1,000 stages						
Number of subroutines			500 subroutines							
_		peed counte	er		Single-phase 6 channels (Max. 50 kHz each) or 2-phase 3 channels (Max. 15 kHz each) (Note)					
_		output		Not available 4 channels (Max. 50 kHz each) Two channels can be controlled individually. (Note)						
2		output		Not available 4 channels (6 Hz to 4.8 kHz)						
.≅ ⊢			/ interrupt input	Total 8 channels (with high speed counter)						
		pt program		Input: 8 programs (6 programs for C10 only) / Periodic: 1 program / Pulse match: 4 programs						
= 1		ical interrup	t	In units of 0.5 ms: 0.5 ms to 1.5 sec. / In units of 10 ms: 10 ms to 30 sec						
. <u>i</u>	Consta	ant scan					0.5 ms to 600 ms			
Sy I	RS232	C port					6CT, C16CP, C32CT, C32CP, on distance: 15 m 49.2 f			
F	RS485	port		One RS485 port is mounted on each of C10MRS, C14MRS, C16MT, C16MP, C32MT, C32MP, T32MT, T32MP, F32MT and F32MP type (3P terminal block Transmission speed (Baud rate): 115.2 kbps (It is possible to change to 19.2 kbps by the setting.), Transmission distance: 1,200 m 3937.0 ft, Communication method: half duple:						
	<u> </u>	ogram and	system register		Stor	ed program and syster	n register in flash EEPF	ROM		
Maintenance	Memory backup	peration me	emory		Counter: Internal rela	in flash EEPROM 16 points y: 128 points r: 315 words		Backup of the entire area by a built-in secondary battery	Backup of the entire area by FeRAM (without the need for a battery)	
a Z	Solf di	agnostic fun	ection		Moto	hdog timor (600 ms ss	arov) program cumtou	hook		
		me clock fur				ndog timer (690 ms apj railable	orox.), program syntax	Available	Not available	
_			TICUOTI	Brogram adition duri			ents), 8-character pass			
	Julefi	unctions		Frogram edition dun	ng ron, download in F	TON MODE (INC. COMM	ema, o-character passi	word setting and progra	am upioau protection	

Note: For the limitations while operating units, see the manual.



Program capacity: 32 k steps

Max. 16 axes

CULUS (RoHS compliance

Positioning: se output 4 Mpps

High-performance ultra-compact PLC



Features

Abundant program capacity: 32 k steps

The 32 k steps program capacity can accommodate an increase in the number of programs accompanying functionality enhancements, expansions, or changes of equipment

Equipped with an independent comment memory

All of 100,000 I/O comments, 5,000 lines of block comments, and 5,000 lines of remark comments are saved in $\ensuremath{\mathsf{FP}\Sigma}$ together with programs

Equipped with a high-speed RISC processor

Equipped with a RISC processor, achieving high-speed processing with a scan time of less than 2 ms approx. for 5,000 steps

High-speed positioning unit

The 4 Mpps maximum frequency and start up speed of 0.005 ms allow use for linear servo control.

• Simple temperature control

A temperature control program can be written in only one line by using the $\ensuremath{\mathsf{PID}}$ instruction F356 (EZPID), facilitating temperature control by a PLC, which had previously been considered difficult.

SPECIFICATIONS

■ Performance specifications

ltom		H		Specifi	cations				
			Item	AFPG2543H / AFPG2543HTM	AFPG2643H / AFPG2643HTM	AFPG2423H / AFPG2423HTM	AFPG2653H / AFPG2653HTM		
			Control unit	32 points (DC input: 16, NPN output: 16)	32 points (DC input: 16, NPN output: 16)	24 points (DC input: 16, relay output: 8)	28 points (DC input: 16, PNP output: 12)		
Nun	Number of	r of	With FP0R expansion units	Max. 128 points (up to 3 units) * When using transistor output type expansion units	Max. 128 points (up to 3 units) * When using transistor output type expansion units	Max. 120 points (up to 3 units) *When using transistor output type expansion units	Max. 124 points (up to 3 units) * When using transistor output type expansion units		
cont I/O		able nts	With FPΣ expansion units	Not possible	Max. 288 points (up to 4 units) * When using transistor output type expansion units	Max. 280 points (up to 4 units) *When using transistor output type expansion units	Max. 284 points (up to 4 units) * When using NPN output type expansion units		
			With FP0R and FPΣ expansion units	Max. 128 points * When using transistor output type expansion units	Max. 384 points * When using transistor output type expansion units	Max. 376 points * When using transistor output type expansion units	Max. 380 points * When using NPN output type expansion units		
Prog	grar	mming m	ethod / Control method		Relay symbol /	Cyclic operation			
Prog	grar	m memor	у		Built-in flash ROM (no b	packup battery required)			
Prog	grar	n capacit	у		32 k	steps			
Nun			Basic instructions		93 ty				
instr			High-level instructions	216 types	218 types	216 types	218 types		
Ope	_	on speed				0.32 µs min. / step			
	ļ	Internal	relay (R)		4,096 points: R0	, ,			
Operation memory	Relay	Timer / 0	Counter (T / C)	1,024 points (Note 1, 2) [for initial setting, timer: 1,008 points (T0 to T1007), Counter: 16 points (C1008 to C1023)] Timer: Counts each unit up to 32,767 times (units: 1 ms, 10 ms, 100 ms, or 1 sec.). Counter: Counts 1 to 32,767					
<u>.</u>		Link rela	y (L)	2,048 points (Note 1)					
erat	area	Data reg	ister (DT)		32,765 words (DT0	to DT32764) (Note 1)			
å	Memory area	Link data	a register (LD)	256 words (Note 1)					
	₩	Index re	gister (I)	14 words (I0 to ID)					
Diffe	erer	ntial point	s		Unlii	mited			
Mas	ter	control re	elay points (MCR)	256 points					
			s (JP and LOOP)	256 points					
		r of step l		1,000 stages					
Nun	nbe	r of subro	outines	100 subroutines					
		atch inpu		8 points (X0 to X7)					
			upt program	9 programs [8 external input points (X0 to X7), 1 periodical interrupt point (0.5 ms to 30 sec.)]					
	Self-diagnosis function			E. g. watchdog timer, program syntax check					
	Clock / calendar function			Year (last two digits), month, day, hour (24-hour display), minute, second and day of week (However, this function can only be used when a battery has been installed.) (Note 3)					
			rolume) input			10 bits (K0 to K1000)			
Batt	_						applies when no power is supplied at all.)		
		ent storag	e	All kinds of comments, including I/O comments, remarks, and block comments, can be stored (no backup battery required). Computer link (1:1, 1:N) (Note 4), General-purpose communication (1:1, 1:N) (Note 4, 5), PLC link (Note 6)					
	_	nction							
	_	unctions	to to one of a floor for an analytic of a second		uring RUN, constant scan, forced				
Line	ar /	Circular	interpolation for positioning	Not available	Available	Not available	Available		

Notes: 1) If no battery is used, only the fixed area is backed up (Counters 16 points; C1008 to C1023, Internal relays 128 points: R2480 to R255F, data registers 55 words: DT32710 to DT32764). When the optional battery is used, data can be backed up. Areas to be held and not held can be specified using the system registers. (Exclusive instructions allow writing and reading data in flash ROM.)

- 2) The number of points can be increased by using an auxiliary timer.

 3) Precision of calendar timer: At 0 °C 32 °F, less than 119 seconds error per month, At 25 °C 77 °F, less than 51 seconds error per month, At 55 °C 131 °F, less than 148 seconds error per month 4 An optional communication cassette (RS325C type) is required in order to use 1 : 1 communication.

 5) An optional communication cassette (RS485 type) is required in order to use 1 : N communication.

- 6) An optional communication cassette (RS485 type) is required.
 When the communication cassette is attached and it communicates, re-send processing is

Programmable Controller





Program capacity: 32 k steps

Tool port: USB

Add-on cassette x 3

CUL US (RoHS compliance



Equipped with a USB port for easy connection to a PC. Also compatible with Ethernet.



Features

Abundant program capacity: 32 k steps

The 32 k steps program capacity can accommodate an increase in the number of programs accompanying functionality enhancements, expansions, or changes of equipment.

Equipped with an independent comment memory

All of 100,000 I/O comments, 5,000 lines of block comments, and 5,000 lines of remark comments are saved in FP-X together with programs

Equipped with a high-speed RISC processor

Equipped with a RISC processor, achieving high-speed processing with a scan time of less than 2 ms approx. for 5,000 steps

 Add-on cassettes can expand the functionality, maintaining the space-saving size. Up to three add-on cassettes can be attached to the control unit. Functionality can be enhanced without increasing the required footprint. The 17 types of add-on cassettes, including the communication and analog types, cover a wide variety of applications.

Multi-axis control by the built-in pulse output

The transistor output type controller has a built-in pulse output that allows multi-axis control of the servo and stepping motors. C14: 3 axes, C30/C60: 4 axes

SPECIFICATIONS

■ Performance specifications

Number of controllable I/O points Transistor output type DC input: 8 points, transistor output: 6 points DC input: 16 points, transistor output: 14 points DC input: 32 points DC input: 16 points, transistor output: 14 points DC input: 32 points DC i	pints, transistor output : 28 points ax. 382 points when using				
Transistor output type DC input: 8 points, transistor output: 6 points DC input: 16 points, transistor output: 14 points DC input: 12 points DC input: 16 points, transistor output: 14 points DC input: 32 pc output: 16 points DC input: 16 points, transistor output: 14 points DC input: 32 pc output: 16 points DC input: 16 points, transistor output: 14 points DC input: 32 pc output: 16 points, transistor output: 18 points, transistor output: 19 points DC input: 18 points, transistor output: 19 points DC input: 19 points DC	ax. 382 points when using				
I/O points Maximum I/O points when expanded 254 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 270 points (Max. 352 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when using add-on cassettes and FP0R expansion units) 300 points (Max. 366 points when u					
Programming method / Control method Relay symbol / Cyclic operation					
Program memory Built-in flash ROM (no backup battery required)					
Program capacity 16 k steps 32 k steps 3	32 k steps				
Number of Basic instructions 89 types					
instructions High-level instructions 226 types					
Operation speed Basic instruction: 0.32 µs min. / step					
I/O refresh + base time 0.2 ms [When using FP0R expansion units: 1 ms + (1.5 × Number of expansion	n units) ms]				
External inputs (X) 1,760 points (The actual usable number of points is restricted by the hard	dware.)				
External outputs (Y) 1,760 points (The actual usable number of points is restricted by the hard	1,760 points (The actual usable number of points is restricted by the hardware.)				
Internal relay (R) Special internal relay (R) 4,096 points (R0 to R255F) 192 points	4,096 points (R0 to R255F)				
Special internal relay (R) 192 points	192 points				
Timer / Counter (T / C) 1,024 points: timer capable of counting (units: 1 ms, 10 ms, 100 ms or 1 sec) × 32,767, Counter cap	1,024 points: timer capable of counting (units: 1 ms, 10 ms, 100 ms or 1 sec) × 32,767, Counter capable of counting 1 to 32,767				
Link relay (L) 2048 points	2048 points				
Special internal relay (R) 192 points (No to R235r)	12,285 words (DT0 to DT12284) 32,765 words (DT0 to DT32764)				
Data register (DT) 12,285 words (DT0 to DT12284) 32,765 words (DT0 to DT32764 Special data register (DT) 374 words Link data register (LD) 256 words Index register (I) 14 words	374 words				
E Link data register (LD) 256 words	256 words				
Description D	14 words				
Built-in (transistor output): Single-phase 8 channels (50 kHz × 4 channels + 10 kHigh-speed counter (Note 1) Built-in (relay output): Single-phase 8 channels (10 kHz x 8 channels) Pulse I/O cassette: Single-phase 2 channels (80 kHz × 2 channels)	dz × 4 channels)				
Pulse output (Note 2) / PWM output Built-in (transistor output): 100 kHz × 2 channels + 20 kHz × 2 channels Pulse I/O cassette: One unit (one axis) 100 kHz, or two units (two axes) 80 kHz	, , ,				
Time measurement 10 µs, ring counter					
Potentiometer (volume) input 2 points (K0 to K1000) 2 points (K0 to K1000) 4 po	oints (K0 to K1000)				
Constant scan Possible					
Real-time clock When AFPX-MRTC is attached: Year (last two digits), month, day, hours (24-hour display), minutes, seconds, day of week (However, open continuous).	erates only when a battery is installed.)				
Flash ROM Backup by instruction P13 Data register (32,765 words)					
backup Auto-backup at power failure Counter 16 points (1,008 to 1,023), Internal relay 128 points (R2480 to R255F), Data register 55 words (C30/C60: 32,710) to 32,764, C14: 12,230 to 12,284)				
Battery backup The memory allocated in the storage area by the system register (However, only when a	The memory allocated in the storage area by the system register (However, only when a battery is installed)				

Notes: 1) Specification at the rated input voltage of 24 V DC, 25 °C 77 °F. Frequency may be lower due to the voltage and temperature.

2) Maximum frequency may vary by the method of operation. Please refer to the manual for details.

CUL US (RoHS compliance

Scanning time of 1 ms for 20 k steps. A high-performance model for high-speed operation.



SPECIFICATIONS

■ Power supply and I/O specifications

Item	Specifications
Power supply	100 to 120 V AC, 200 to 240 V AC, 100 to 240 V AC, 24 V DC (varies with different units)
Input	12 to 24 V DC, 24 V DC ± common
Output	Relay output: 2 to 5 A, Transistor output: 0.1 to 0.5 A (varies with different units)

■ Performance specifications

Item		Specifications			
conf	Number of controllable I/O points		Up to 768 points		
Ev.	Expansion		Up to one backplane, Max. 25 units I/O points: Max. 1,600 points Remote I/O points: Max. 8,192 points		
Ехр			Up to three backplanes, Max. 32 units I/O points: Max. 2,048 points Remote I/O points: Max. 8,192 points		
Oper	Operation speed		0.03 µs / step (for basic instuction)		
Built	Built-in memory		RAM (ROM / small PC card is optional)		
Mem	Memory capacity		k steps approx. / 60 k steps approx. / 0 k steps approx. ries with different units)		
>	Internal relay		14,192 points		
memor	Timer / Counter		3,072 points in total		
Operation memory	Data register	10,240 words			
0	File register	32,765 words (32 k steps) 32,765 words × 3 (60 k / 120 k steps)			

■ Supported functions

Item		Specifications
Analog I/O		Available by adding analog input and analog output units.
High	n-speed nter	Available by adding high-speed counter unit. (Max. 200 kHz)
Positioning		Available by adding positioning unit. (Max. 4 Mpps) *The RTEX-compatible positioning unit is also available
Serial communication	RS232C port	Standard equipped with CPU unit. Expandable by adding C.C.U., serial data unit and M.C.U.
RS422 or RS485		Expandable by adding M.C.U.
Interrupt input		Available by adding high-speed counter unit or pulse I/O unit.

■ Supported networks

Item	Specifications
Remote I/O	S-LINK, S-LINK V or MEWNET-F
PLC link	MEWNET-W2 (Wire), MEWNET-WO, MEWNET-VE or FL-NET
Computer link	Linkable by using tool port or COM. port on CPU unit. Also available by adding M.C.U. and C.C.U.
Modem connection	Available

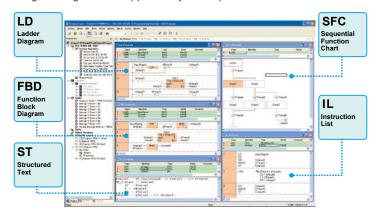
■ Other built-in functions

Item	Specifications
Program edition during RUN	Available
Constant scan	Available
Clock / Calendar	Built-in type

Programming Software

Control FPWIN Pro7 (IEC61131-3 compliant Windows version software)

Compliant with international standard IEC61131-3 Programming software approved by PLC Open

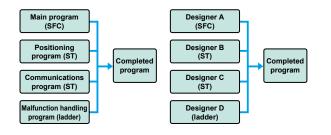


Programming in the language most suited to the process

Easy-to-understand, efficient programs can be created, for example, by using a ladder program for machine control or ST for communications control.

• Programming in the language you are good at

Programming time can be greatly reduced by the easy ability to split and then integrate programming for each function and process.



Features

1. Five programming languages can be used.

Programming can be done using the language most familiar to the developer or using the language most suited to the process to be performed. High-level (structured text) languages that allow structuring, such as C, are supported.

2. Easy to reuse well-proven programs

Efficiency when writing programs has been greatly increased by being able to split programming up for each function and process using structured programming.

3. Keep know-how from getting out

By "black boxing" a part of a program, you can prevent know-how from leaking out and improve the program's maintainability.

- 4. Uploading of source programs from PLC possible. Maintainability increased by being able to load programs and comments from the PLC.
- 5. Programming for all models in the FP series possible.

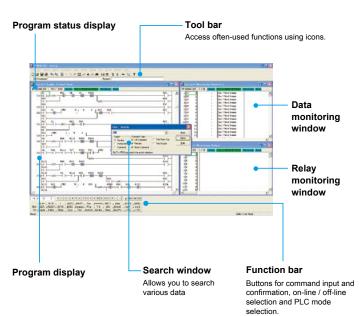
Operational Environment

OS	Windows® XP SP3 / Vista SP2 / 7 SP1 or later *1 / 8 *1 / 8.1 *1
Hard disk capacity	At least 200 MB
CPU	Pentium III processor 700 MHz or higher
Onboard memory	At least 256 MB (depends on OS)
Screen resolution	At least 1,024 × 768
Display colors	High Color (16-bit) or higher
Applicable PLC	All FP series

- *1: 32 bit edition / 64 bit edition
- *2: Windows, Windows XP, Vista, 7 and 8 are trademarks or registered trademarks of Microsoft Corporation in the United States and other countries.

■Control FPWIN GR (Windows version software)

The ladder programming software for FP series -- highly operational software tool for maximizing convenience in the field



Features

- Easy field operations not requiring the use of a mouse for data entry, search, writing, monitoring and timer changes, all carried out only from the keyboard.
- Easy programming with wizard functions.
- Communication with GTWIN, PCWAY simultaneously through the same port.

■Operational environment

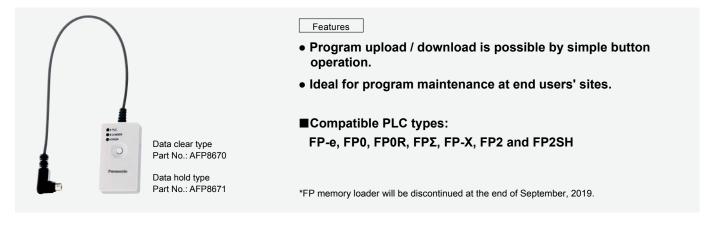
os	Windows® XP / Vista / 7 *1 / 8 *2 / 8.1 *2
Hard disk capacity	At least 40 MB
CPU	Pentium 100 MHz or higher
Onboard memory	At least 64 MB (depends on OS)
Screen resolution	At least 1,024 × 768
Display colors	High Color (16-bit) or higher
Applicable PLC	FP0R / FPΣ / FP-X / FP-e / FP2SH

- *1: Windows® 7 is supported from Ver. 2.90.
- *2: Windows® 8 and 8.1 is supported from Ver. 2.92.
- *3: Windows, Windows XP, Vista, 7 and 8 are trademarks or registered trademarks of Microsoft Corporation in the United States and other countries.

FP Memory Loader



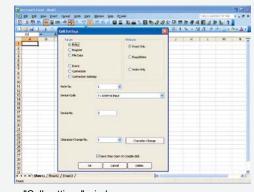
Upload / download programs of the FP series PLC without using a PC



Data monitor software

PCWAY (Operation Data Managing Software)

Add-in software for acquiring PLC data and combining it with Microsoft Excel, spreadsheet software.



• "Cell settings" window

Features

- Effective link between a cell of Excel and PLC relay / register
- Notification with an alarm and inquiry on operation status can be conducted using e-mail.
- Up to 254 PLC units can be connected.
- Display change in accordance with the values of the relay and register without using the macro program
- Automatic data storage in a text format
 Data acquisition timing can be set flexibly. (Examples: when an event and relay turn to ON, and when periodical processing is performed using a weekly timer)
- Audio warning is available in the event of an error.
- With the user-registered macro program started automatically, a report can also be printed out automatically.
- PLC data in remote locations can be acquired via a network and modem.

List of Related Products (Programmable display GT series)





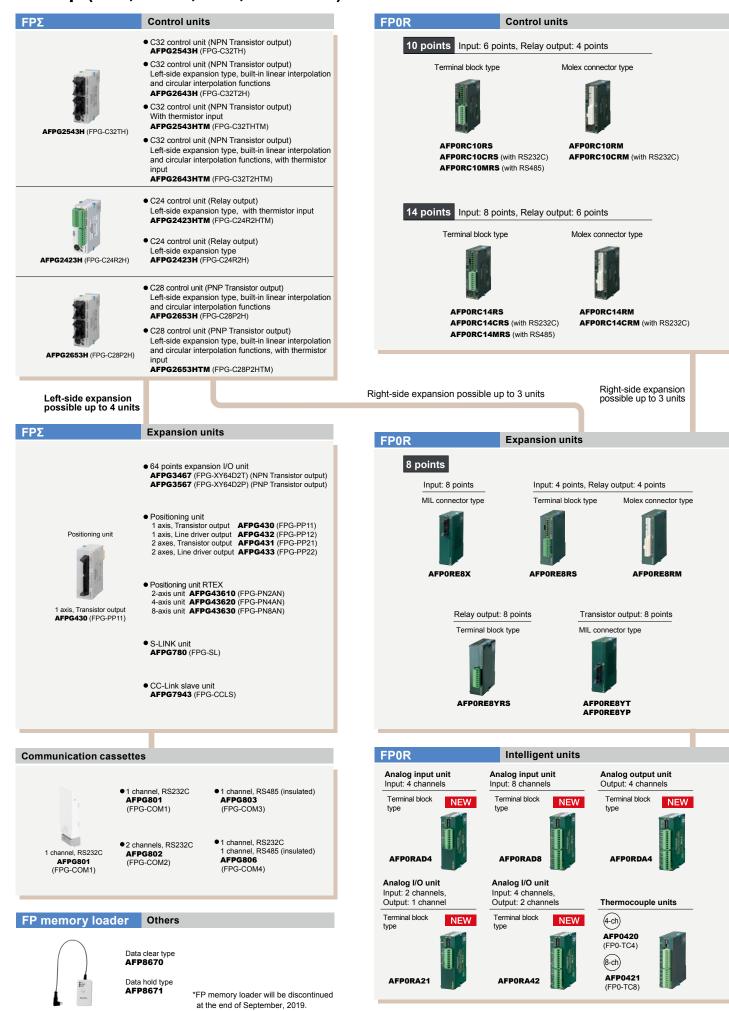


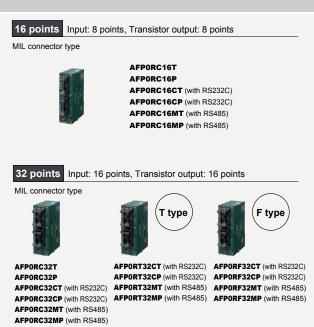


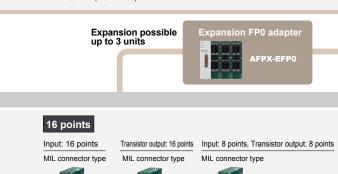
				Description			F 111			
Product name	LCD	Screen size		· · · · · · · · · · · · · · · · · · ·	Color of front panel	SD memory card slot	Part No.			
Tough GT03M-E	TFT monochrome LCD	3 E inak		RS232C RS422 / RS485	Silver	Not available	AIG03MQ03DE AIG03MQ05DE			
Tough GT03T-E	TFT color LCD	3.5 inch		RS232C RS422 / RS485	Silver	Available	AIG03TQ13DE AIG03TQ15DE			
Tough GT32M-E	TFT monochrome LCD		24 V DC	RS232C RS422 / RS485	Silver	Available	AIG32MQ03DE AIG32MQ05DE			
Tough GT32T-E	TFT color LCD	5.7 inch		RS232C	Silver	Available	AIG32TQ03DE			
GT02L	STN monochrome LCD	3.7 inch	5 V DC	RS422 / RS485 RS232C	- Black	Not available	AIG32TQ05DE AIG02LQ02D			
01022	(white backlight)	5.7 IIICII	3 7 50	RS422 / RS485	Pure black	Not available	AIG02LQ04D AIG02MQ02D			
			5 V DC	RS232C	Hairline silver		AIG02MQ03D			
				RS422 / RS485	Pure black Hairline silver	Not available	AIG02MQ04D AIG02MQ05D			
	STN monochrome LCD			RS232C	Pure black Hairline silver	Not available	AIG02MQ12D AIG02MQ13D			
GT02M	(white/pink/red backlight)	3.8 inch		RS422 / RS485	Pure black		AIG02MQ14D			
			24 V DC	RS232C	Hairline silver Pure black		AIG02MQ15D AIG02MQ22D			
				K5232C	Hairline silver Pure black	Available	AIG02MQ23D AIG02MQ24D			
				RS422 / RS485	Hairline silver		AIG02MQ25D			
				RS232C	Pure black Hairline silver		AIG02GQ02D AIG02GQ03D			
			5 V DC	RS422 / RS485	Pure black		AIG02GQ04D			
				RS232C	Hairline silver Pure black	Not available	AIG02GQ05D AIG02GQ12D			
GT02G	STN monochrome LCD (green/orange/red backlight)	3.8 inch	24 V DC		Hairline silver Pure black		AIG02GQ13E AIG02GQ14E			
	(3gg			RS422 / RS485	Hairline silver		AIG02GQ15D			
				RS232C	Pure black Hairline silver	Aveilable	AIG02GQ22E AIG02GQ23E			
				RS422 / RS485	Pure black Hairline silver	Available	AIG02GQ24E			
				RS232C	Pure black	Available	AIG05MQ02D			
GT05M	STN monochrome LCD (white/pink/red backlight)	3.5 inch	24 V DC		Hairline silver Pure black		AIG05MQ03D AIG05MQ04D			
	, , , , , ,			RS422 / RS485	Hairline silver	Available	AIG05MQ05D			
GT05G	STN monochrome LCD (green/orange/red backlight) 3.	2 E inch	3.5 inch	3.5 inch	Sinch 24 V DC	Sinch 24 V DC	RS232C	Pure black Hairline silver	Available	AIG05GQ02D AIG05GQ03D
61036		3.3 111011	5 inch 24 V DC		RS422 / RS485	Pure black Hairline silver	Available	AIG05GQ04D AIG05GQ05D		
				RS232C	Pure black	Available	AIG05SQ02D			
GT05S	TFT color LCD	3.5 inch	24 V DC	DC422 / DC405	Hairline silver Pure black	Available	AIG05SQ03D AIG05SQ04D			
				RS422 / RS485	Hairline silver Pure black	Available	AIG05SQ05E AIG12MQ02E			
				RS232C	Hairline silver	Not available	AIG12MQ03E			
074014	STN monochrome LCD	40:	041// DO	RS422 / RS485	Pure black Hairline silver	Not available	AIG12MQ04E AIG12MQ05E			
GT12M	(white/pink/red backlight)	4.6 Inch	24 V DC	RS232C	Pure black Hairline silver	Available	AIG12MQ12E AIG12MQ13E			
				RS422 / RS485	Pure black	Available	AIG12MQ14D			
					Hairline silver Pure black		AIG12MQ15E AIG12GQ02E			
				RS232C	Hairline silver Pure black	Not available	AIG12GQ03D			
GT12G	STN monochrome LCD	4.6 inch	24 V DC	RS422 / RS485	Hairline silver	Not available	AIG12GQ04D AIG12GQ05D			
31120	(green/orange/red backlight)	7.0 11011	2, 100	RS232C	Pure black Hairline silver	Available	AIG12GQ12D AIG12GQ13D			
				RS422 / RS485	Pure black	Available	AIG12GQ14D			
				Deason	Hairline silver Pure black	Available	AIG12GQ15D AIG32MQ02DI			
GT32M-R	TFT monochrome LCD	5.7 inch	24 V DC	RS232C	Hairline silver Pure black	Available	AIG32MQ03DI AIG32MQ04DI			
				RS422 / RS485	Hairline silver	Available	AIG32MQ05DF			
OTOOT 5	TET 1 100		041/256	RS232C	Pure black Hairline silver	Available	AIG32TQ02DF AIG32TQ03DF			
GT32T-R	TFT color LCD	5.7 inch	24 V DC	RS422 / RS485	Pure black	Available	AIG32TQ04DF			
NEW GT707	TFT color LCD	7 inch	24 V DC	RS232C	Hairline silver Black	Available	AIG32TQ05DF AIG707WCL1G			
EW Terminal GTWIN Ver.3 *1, *2	English, Simplified Chinese and Japanese			Terminal GT	WIN CD-ROM		AIGSGT7EN			
Terminal GTWIN Ver.2	Japanese version				WIN CD-ROM		AIGT8000V2			
*1	English version			ierminal GT	WIN CD-ROM		AIGT8001V2			

^{*1} It can not be used with discontinued models of **GT** series.
*2 Some combinations can not perform simultaneous communication of **GTWIN** and **FPWIN** when using the pass through function. Please refer to our website for details.

Lineup (FP0, FP0R, FPΣ, and FP-X)









AFPORE16RM

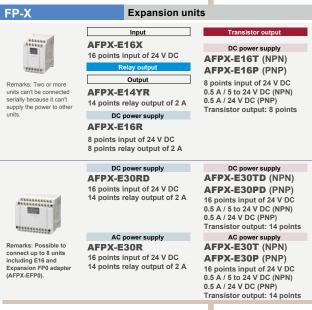
Terminal block type Molex connector type

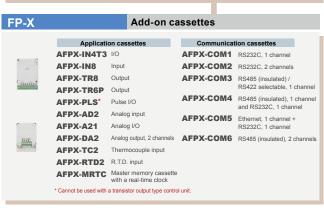
AFPORE16RS



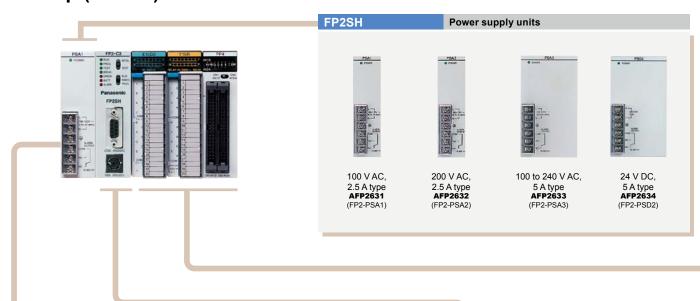
Link and communication units FP WEBSERVER 2 unit I/O link unit CC-Link slave unit AFP0732 AFP07943 AFP0611 (FP0-IOL) (FP0-CCLS) (FP-WEB2) *AFP0732 will be discontinued KS1 Signal converter at the end of September, 2019. C-NET adapter S2 type Adapter to link with a host computer With a 30 cm 1.18 in dedicated cable. No power supply required. ΔFP15402 AKS1202

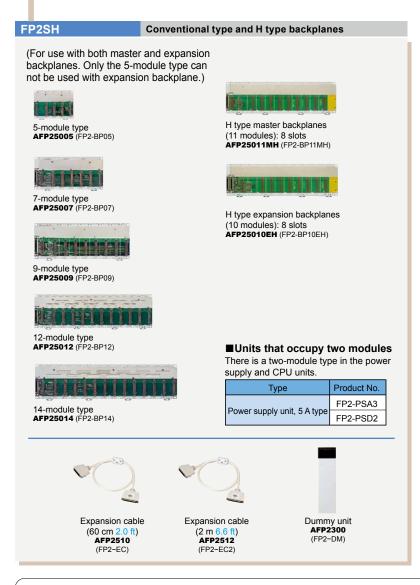






Lineup (FP2SH)







Unit combinations

- Each unit is counted in the number of modules occupied. Most of the units occupy one module each. Some units occupy two modules each.
 Each unit is mounted on a backplane chosen depending on the total number of modules occupied by the all units used. The power supply
- Each unit is mounted on a backplane chosen depending on the total number of modules occupied by the all units used. The power supply unit and CPU unit must be mounted on the CPU backplane.
 Only one backplane other than the 5-module type can be added by using an expansion cable. Also, the 5-module type can not be used with
- expansion backplane. A power supply unit must be mounted on the expansion backplane.
- If the backplane is of the H type, up to three backplanes can be added.
- Most of the units can be used in any combination; however, some combinations are subject to constraints due to the unit type, current
 consumption, and other factors besides the above requirements.
 Please contact us for details.

FP2SH

I/O units



16 points DC input AFP23023 (FP2-X16D2)

16 points NPN transistor output **AFP23403** (FP2-Y16T)

16 points PNP transistor output AFP23503 (FP2-Y16P)

6 points Relay output **AFP23101** (FP2-Y6R)

16 points Relay output AFP23103 (FP2-Y16R)



32 points DC input **AFP23064** (FP2-X32D2)

32 points NPN transistor output **AFP23404** (FP2-Y32T)

32 points PNP transistor output AFP23504 (FP2-Y32P)



64 points DC input AFP23067 (FP2-X64D2)

64 points NPN transistor output **AFP23407** (FP2-Y64T)

64 points PNP transistor output **AFP23507** (FP2-Y64P)

32 points input / 32 points NPN output mixed **AFP23467** (FP2-XY64D2T) **AFP23477** (FP2-XY64D7T)

32 points input / 32 points PNP output mixed ${\bf AFP23567}~({\rm FP2\text{-}XY64D2P})$ AFP23577 (FP2-XY64D7P)

Analog I/O units



Voltage / Current input Multiple analog input AFP2400L AFP2401 (FP2-AD8VI)



(FP2-AD8X)



R.T.D. input AFP2402 (FP2-RTD)



Analog output AFP2410 (FP2-DA4)

Positioning units RTEX



(2 axes) AFP243610 (FP2-PN2AN)



(4 axes) AFP243620 (FP2-PN4AN)

(8 axes) AFP243630 (FP2-PN8AN)

Positioning units



AFP2432 AFP2434 (FP2-PP21) (FP2-PP22)



AFP2433 AFP2435 (FP2-PP41) (FP2-PP42)

FP2SH

Optional memories



Expansion memory unit AFP2208



IC memory card (2 MB)







Data clear type AFP8670 Data hold type AFP8671

*FP memory loader will be discontinued at the end of September, 2019.

Positioning units interpolation type



(2 axes) **AFP243710** (FP2-PP2T)

AFP243711 (FP2-PP2L)

(4 axes) **AFP243720** (FP2-PP4T)

AFP243721

Pulse I/O units



High-speed counter **AFP2441 AFP2451** (FP2-HSCP)



Pulse I/O **AFP2442 AFP2452** (FP2-PXYT) (FP2-PXYP)

Multi-communication unit



Multi-communication * The communication blocks are available separately.

Link-related units



Multi-wire link AFP2720 (FP2-MW)



Remote I/O slave unit **AFP2745** (FP2-RMS)

Link-related units



VE2-LINK AFP279601 (FP2-VE2)



ET-LAN2 AFP27901 (FP2-ET2)



S-LINK AFP2780 (FP2-SL2)



SL-VFP2

FP2SH

AC servomotor **MINAS Series**



FP2SH

Motor driver I/F terminal II



AFP8503



AFP8504

2-axis type

19

Part Number List

FP-e *The FP-e will be discontinued at the end of September, 2019. **■**Control units Specifications Product name Calendar timer | Thermocouple input | Communication port | Product No. Part No. Not available Not available RS232C AFPE224300 AFPE224300 RS232C Basic type RS232C Calendar timer type Available Not available RS232C AFPE224305 AFPE224305 FP-e Control Unit RS232C AFPE214325 AFPE214325 RS232C Thermocouple input type Available Available RS485 Basic type RS485 AFPE224302 AFPE224302 Not available Not available RS485 Thermocouple input type RS485 AFPE214322 AFPE214322 Not available Available

■Options

Product name	Part No.
Backup battery	AFPG804
Rubber gasket	ATC18002
Mounting frame	ATA4811
Panel cover (Black) 20 pcs	AFPE803

Product name	Part No.
Protective cover	AQM4803
Terminal screwdriver	AFP0806
Terminal socket set (4 terminal blocks)	AFPE804

FP0R

■Control units

Product name	Built-in memory				pecification	IS		Part No.
Product name	(Program capacity)	Number	of I/O points	Power supply voltage	Input	Output	Connection type	
FP0R-C10 Control Unit	Flash EEPROM	10	Input: 6	24 V DC	24 V DC Sink/Source	Relay: 2 A	Terminal block	AFP0RC10RS
- TO OCCUPANT OF THE	(16 k steps)	10	Output: 4	24 7 50	(± common)	riciay. 27	Molex connector	AFP0RC10RM
FP0R-C10 Control Unit with RS232C port	Flash EEPROM	10	Input: 6	24 V DC	24 V DC Sink/Source	Delevi 2 A	Terminal block	AFP0RC10CRS
FPOR-C TO Control Onlt With RS232C port	(16 k steps)	10	Output: 4	24 V DC	(± common)	Relay: 2 A	Molex connector	AFP0RC10CRM
FP0R-C10 Control Unit with RS485 port	Flash EEPROM (16 k steps)	10	Input: 6 Output: 4	24 V DC	24 V DC Sink/Source (± common)	Relay: 2 A		AFP0RC10MRS
FD0D 0440 4 444 11	Flash EEPROM	١	Input: 8	04.1/.00	24 V DC	D.I	Terminal block	AFP0RC14RS
FP0R-C14 Control Unit	(16 k steps)	14	Output: 6	24 V DC	(± common)	Relay: 2 A	Molex connector	AFP0RC14RM
FP0R-C14 Control Unit with RS232C port	Flash EEPROM (16 k steps)	14	Input: 8 Output: 6	24 V DC	24 V DC Sink/Source (± common)	Relay: 2 A	Terminal block Molex	AFP0RC14CRS
FP0R-C14 Control Unit with RS485 port	Flash EEPROM (16 k steps)	14	Input: 8 Output: 6	24 V DC	24 V DC	Relay: 2 A	connector Terminal block	AFP0RC14MRS
	Flash EEPROM		Input: 8		24 V DC	Transistor NPN: 0.2 A	MIL	AFP0RC16T
FP0R-C16 Control Unit	(16 k steps)	16	Output: 8	24 V DC	Sink/Source (± common)	Transistor PNP: 0.2 A	connector	AFP0RC16P
	Flash EEPROM		Input: 8		24 V DC	Transistor NPN: 0.2 A	MIL	AFP0RC16CT
FP0R-C16 Control Unit with RS232C port	(16 k steps)	16	Output: 8	24 V DC	Sink/Source (± common)	Transistor PNP: 0.2 A	connector	AFP0RC16CP
EDOD O44 Oxydydddiddiddidd D0405 yyd	Flash EEPROM	40	Input: 8	043450	24 V DC Sink/Source	Transistor NPN: 0.2 A	MIL	AFP0RC16MT
FP0R-C16 Control Unit with RS485 port	(16 k steps)	16	Output: 8	24 V DC	(± common)	Transistor PNP: 0.2 A	connector	AFP0RC16MP
EDOD COO Control Holl	Flash EEPROM	00	Input: 16	04.1/.00	24 V DC Sink/Source	Transistor NPN: 0.2 A	MIL	AFP0RC32T
FP0R-C32 Control Unit	(32 k steps)	32	Output: 16	24 V DC	(± common)	Transistor PNP: 0.2 A	connector	AFP0RC32P
EDOD COO Control Hait with DCCCC and	Flash EEPROM	32	Input: 16	24 V DC	24 V DC Sink/Source	Transistor NPN: 0.2 A	MIL	AFP0RC32CT
FP0R-C32 Control Unit with RS232C port	(32 k steps)	32	Output: 16	24 V DC		Transistor PNP: 0.2 A	connector	AFP0RC32CP
FP0R-C32 Control Unit with RS485 port	Flash EEPROM	32	Input: 16	24 V DC	24 V DC Sink/Source	Transistor NPN: 0.2 A	IVIIL	AFP0RC32MT
1 FOR-C32 Control Offit with R3463 port	(32 k steps)	32	Output: 16	24 V DC	(± common)	Transistor PNP: 0.2 A	connector	AFP0RC32MP
FP0R-T32 Control Unit with RS232C port and	Flash EEPROM	22	Input: 16	24 V DC	24 V DC Sink/Source	Transistor NPN: 0.2 A	MIL	AFP0RT32CT
Real-time clock function		(± common)	Transistor PNP: 0.2 A	connector	AFP0RT32CP			
FP0R-T32 Control Unit with RS485 port and	Flash EEPROM	32	Input: 16	24 V DC	24 V DC Sink/Source	Transistor NPN: 0.2 A]	AFP0RT32MT
Real-time clock function	(32 k steps)	32	Output: 16	24 V DC	(± common)	Transistor PNP: 0.2 A	connector	AFP0RT32MP
FP0R-F32 Control Unit with RS232C port and	Flash EEPROM	32	Input: 16	24 V DC	24 V DC Sink/Source	Transistor NPN: 0.2 A	MIL	AFP0RF32CT
Battery-less automatic all data backup function	(32 k steps)	32	Output: 16	24 V DC	(± common)	Transistor PNP: 0.2 A	connector	AFP0RF32CP
FP0R-F32 Control Unit with RS485 port and	Flash EEPROM	32	Input: 16	24 V DC	24 V DC Sink/Source	Transistor NPN: 0.2 A	IVIIL	AFP0RF32MT
Battery-less automatic all data backup function	(32 k steps)	32	Output: 16	• 50		Transistor PNP: 0.2 A	connector	AFP0RF32MP

Note: A power cable (Part number: AFPG805) is supplied with the control units.

FP0

■Control units

Product name	Built-in memory (Program capacity)		nber of	Spec Power supply voltage	Input		Connection type	Product No.	Part No.
FP0-S-LINK Control Unit with RS232C port	EEPROM (5 k steps)	128 (S-LINK section)	Input: 64 Output: 64	24 V DC	-	-	Terminal block	FP0-SL1	AFP02700

■Control units

Product name	Built-in memory (Program capacity)	Specifications	Product No.	Part No.
FPΣ C32 Control Unit	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (NPN) 16 points I/O control points when expanded: 128 points max.	FPG- C32TH	AFPG2543H
FPΣ C32 Left-side Expansion Type Control Unit	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (NPN) 16 points I/O control points when expanded: 384 points max. Built-in linear interpolation and circular interpolation functions	FPG- C32T2H	AFPG2643H
FPΣ C24 Left-side Expansion Type Control Unit	Flash EEPROM (32 k steps)	Input 16 points DC, Relay output 8 points I/O control points when expanded: 376 points max. (transistor output)	FPG- C24R2H	AFPG2423H
FPΣ C28 Left-side Expansion Type Control Unit (PNP)	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (PNP) 12 points I/O control points when expanded: 380 points max. Built-in linear interpolation and circular interpolation functions	FPG- C28P2H	AFPG2653H
FPΣ C32 Control Unit with Thermistor input	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (NPN) 16 points I/O control points when expanded: 128 points max.	FPG- C32THTM	AFPG2543HTM
FPΣ C32 Left-side Expansion Type Control Unit with Thermistor input	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (NPN) 16 points I/O control points when expanded: 384 points max. Built-in linear interpolation and circular interpolation functions	FPG- C32T2HTM	AFPG2643HTM
FPΣ C24 Left-side Expansion Type Control Unit with Thermistor input	Flash EEPROM (32 k steps)	Input 16 points DC, Relay output 8 points I/O control points when expanded: 376 points max. (transistor output)	FPG- C24R2HTM	AFPG2423HTM
FPΣ C28 Left-side Expansion Type Control Unit (PNP) with Thermistor input	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (PNP) 12 points I/O control points when expanded: 380 points max. Built-in linear interpolation and circular interpolation functions	FPG- C28P2HTM	AFPG2653HTM

*Thermistors with a resistance from 200 O to 75 k O can be used.

Expansion I/O units for FPΣ and FP0R (right-side expansion types)

Product name	Specifications	Part No.
FP0R-E8 Expansion Unit	Input 8 points DC, MIL connector type	AFP0RE8X
	Input 4 points DC, Relay output 4 points, Terminal block type	AFP0RE8RS
	Input 4 points DC, Relay output 4 points, Connector type	AFP0RE8RM
	Relay output 8 points, Terminal block type	AFP0RE8YRS
	Transistor output (NPN) 8 points, MIL connector type	AFP0RE8YT
	Transistor output (PNP) 8 points, MIL connector type	AFP0RE8YP
FP0R-E16 Expansion Unit	Input 16 points DC, MIL connector type	AFP0RE16X
	Input 8 points DC, Relay output 8 points, Terminal block type	AFP0RE16RS
	Input 8 points DC, Relay output 8 points, Connector type	AFP0RE16RM
	Input 8 points DC, Transistor output (NPN) 8 points, MIL connector type	AFP0RE16T
	Input 8 points DC, Transistor output (PNP) 8 points, MIL connector type	AFP0RE16P
	Transistor output (NPN) 16 points, MIL connector type	AFP0RE16YT
	Transistor output (PNP) 16 points, MIL connector type	AFP0RE16YP
FP0R-E32 Expansion Unit	Input 16 points DC, Transistor output (NPN) 16 points, MIL connector type	AFP0RE32T
	Input 16 points DC, Transistor output (PNP) 16 points, MIL connector type	AFP0RE32P

■Intelligent units for FPΣ and FP0R (right-side expansion types)

Product name	Specifications		Product No.	Part No.
FP0R Analog Input Unit	<input specifications=""/> Number or channels: 4 channels Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V Current 0 to 20 mA (Resolution: 1/16,000)	(Resolution: 1/16,000)	-	NEW AFP0RAD4
FP0R Analog Input Unit	<input specifications=""/> Number or channels: 8 channels Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V Current 0 to 20 mA (Resolution: 1/16,000)	(Resolution: 1/16,000)	-	NEW AFP0RAD8
FP0R Analog I/O Unit	Current 0 to 20 mA (Resolution: 1/16,000) Output specifications> Number or channels: 1 channel 	Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V (Resolution: 1/16,000) Current 0 to 20 mA (Resolution: 1/16,000) ifications> Number or channels: 1 channel Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V (Resolution: 1/16,000)		
FP0R Analog I/O Unit	<input specifications=""/> Number or channels: 4 channels	Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V (Resolution: 1/16,000) Current 0 to 20 mA (Resolution: 1/16,000) specifications> Number or channels: 2 channels Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V (Resolution: 1/16,000)		
FP0R Analog Output Unit	<output specifications=""> Number or channels: 4 channels Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V Current 0 to 20 mA, 4 to 20 mA (Resolution: 1/16,000</output>	Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V (Resolution: 1/16,000)		
EDO Thermoneurle Unit	K, J, T, R thermocouple, Resolution: 0.1 °C 32.18 °F, 4-0	ch	FP0-TC4	AFP0420
FP0 Thermocouple Unit	K, J, T, R thermocouple, Resolution: 0.1 °C 32.18 °F, 8-	ch	FP0-TC8	AFP0421
FP WEB-SERVER2	Unit for connecting FP series RS232C interface and Ethern Web-server function and E-mail sending function, Compatible with 100BASE-TX (100 Mbps).	net	FP0-WEB2	AFP0611
Control FP WEB	Setting tool software for FP Web-server 2	Japanese version	AFPS30120	AFPS30120
Configurator Tool 2	Setting tool software for FP web-server 2	English version	AFPS30520	AFPS30520
FP0 I/O Link Unit	This is a link unit designed to connect FP0 as a station to MEWNET-F (our remote	his is a link unit designed to connect FP0 as a station to MEWNET-F (our remote I/O system).		AFP0732
FP0 CC-link Slave Unit (Note)	Unit to connect to FP0 CC-link			AFP07943
KS1 Signal Converter	RS232C/RS485 data can be easily monitored by LAN.			AKS1202
Note: It will be discontinued at the	end of September, 2019.			

■Expansion units for FPΣ (left-side expansion type)

Product name	Specifications	Product No.	Part No.
FPΣ 64 points Expansion I/O Unit	Input 32 points DC, Transistor output (NPN) 32 points, Maximum possible expansion is with a total of 4 units to the left side of the FPΣ control units		AFPG3467
	Input 32 points DC, Transistor output (PNP) 32 points, Maximum possible expansion is with a total of 4 units to the left side of the FPΣ control units	FPG- XY64D2P	AFPG3567

FPΣ

■Intelligent units for FPΣ (left-side expansion types)

Product name	Specific	cations	Product No.	Part No.
FPΣ Positioning Unit	Pulse output type	1 axis, Transistor output	FPG-PP11	AFPG430
FPΣ Positioning Unit	Pulse output type	1 axis, Line driver output	FPG-PP12	AFPG432
FPΣ Positioning Unit	Pulse output type	2 axes, Transistor output	FPG-PP21	AFPG431
FPΣ Positioning Unit	Pulse output type	2 axes, Line driver output	FPG-PP22	AFPG433
FPΣ Positioning Unit RTEX	Network type	2-axis type	FPG-PN2AN	AFPG43610
FPΣ Positioning Unit RTEX	Network type	4-axis type	FPG-PN4AN	AFPG43620
FPΣ Positioning Unit RTEX	Network type	8-axis type	FPG-PN8AN	AFPG43630
Control Conferentes DM	Dedicated tool software for positio	ning unit RTEX, Japanese version	-	AFPS66110
Control Configurator PM	Dedicated tool software for positioning unit RTEX, English version			AFPS66510
FPΣ CC-Link Slave Unit	Unit to connect to CC-Link			AFPG7943
FPΣ S-LINK Unit	Unit to connect to SUN	NX S-LINK I/O devices	FPG-SL	AFPG780

■Communication cassettes

Product name	Specifications	Product No.	Part No.
FPΣ Communication Cassette 1 channel, RS232C type	Cassette for control unit installation. Enables communications with devices with RS232C interface.	FPG-COM1	AFPG801
FPΣ Communication Cassette 2 channels, RS232C type	Cassette for control unit installation. Enables communications with devices with RS232C interface.	FPG-COM2	AFPG802
FPΣ Communication Cassette 1 channel, RS485 type	Cassette for control unit installation. PLC linking between FP Σ s or communication with devices with RS485 interface possible.	FPG-COM3	AFPG803
FPΣ Communication Cassette 1 channel, RS232C and 1 channel, RS485 type	Cassette for control unit installation. Enables communications with devices with RS232C interface and RS485 interface.	FPG-COM4	AFPG806

Options for FP0 and FPΣ

■C-NET

Product name		Specifications	Part No.
For connection with a PLC (with cable)	C-NET Adapter S2 type	Connects FP0 to C-NET. Connects the FP0 programmer with the supplied cable. Requires no power supply	AFP15402

■Options and maintenance parts

Product name	Specifications					
Backup battery for FPΣ	Battery for full-time back up of operation memory and clock/calendar function					
FPΣ High capacity battery holder	Battery does not come with battery holder. Purchase a commercially available CR123	BA battery.	AFPG807			
FP0 Slim 30 type mounting plate	Plastic plate to mount FP Σ units and FP Σ expansion units on a panel (including 10 pie	eces)	AFP0811			
FP0 Slim type mounting plate	Plastic plate to mount FP0 expansion units on a panel (including 10 pieces)		AFP0803			
Power cable for FP0	Included with FP0 unit. Maintenance part. 1 m 3.3 ft length (including 1 piece)		AFP0581			
Power cable for FPΣ	Included with control unit. Maintenance part. 1 m 3.3 ft length		AFPG805			
ED	Data clear type		AFP8670			
FP memory loader (Note)	Data hold type					
Terminal screwdriver	Relay output type Necessary when wiring terminals block (Phoenix).					
Multi-wire connector pressure contact tool	Necessary when wiring transistor output type connectors.		AXY52000FP			
I/O anhla fan ralau autaut malau tura	Loose-wiring cable (9 leads) AWG20, with Molex socket attached at one end,	Length: 1 m 3.3 ft	AFP0551			
I/O cable for relay output molex type	0.5 mm ² , 1 set: 2 cables (blue & white).	Length: 3 m 9.8 ft	AFP0553			
I/O and the feet and the section of	Wire-pressed terminal cable (10 leads) AWG22, 0.3 mm ² with connectors	Length: 1 m 3.3 ft	AFP0521			
I/O cable for transistor output type	attached at one end, 1 set: 2 cables (blue & white).	Length: 3 m 9.8 ft	AFP0523			
Connector set for flat cable (10 leads)	If you are using flat cable connector, request the part specified below for a connector with an asymmetrical design to prevent mis	taken polarity. (including 4 pieces)	AFP0808			
Terminal socket	Attaches to relay output and terminal block type. Maintenance part. (2 sokets per pad	ck)	AFP0802			
Molex socket	Attaches to relay output and Molex connector types. Maintenance part. (2 sokets per pack)					
Wire-press socket (10 leads)	Attaches to transistor output type. Maintenance part. (2 sokets per pack)					

■Motor driver I/F terminal II

Product name	Specifications	Part No.
Motor driver I/F terminal II 1-axis type	I/F terminal for connecting the MINAS series and FPΣ positioning unit /	AFP8503
Motor driver I/F terminal II 2-axis type	FP2 multi function type positioning unit.	AFP8504
Exclusive cable for MINAS A4 / A5 series, 1 m 3.281 ft	Cable for connecting the MINAS A4 / A5 series and motor driver I/F terminal II.	AFP85151
Exclusive cable for MINAS A4 / A5 series, 2 m 6.562 ft		AFP85152
Connection cable for posiotioning unit, 0.5 m 1.640 ft	Cable for connecting the FPΣ positioning unit / FP2 multi function type positioning unit and	AFP85100
Connection cable for posiotioning unit, 1 m 3.281 ft	motor driver I/F terminale II.	AFP85101

FP-X

■Control units

		1					
	Product name	Power supply	Specifications	Program capacity	Potentio- meter	USB port	Part No.
	FP-X C14R	100 to 240 V AC	8-point input of 24 V DC, 6-point relay output of 2 A	16 k steps	2-point	Not available	AFPX-C14R
	FP-X C14RD	24 V DC	8-point input of 24 V DC, 6-point relay output of 2 A	16 k steps	2-point	Not available	AFPX-C14RD
output	FP-X C30R	100 to 240 V AC	16-point input of 24 V DC, 14-point relay output of 2 A	32 k steps	2-point	Available	AFPX-C30R
Relay	FP-X C30RD	24 V DC	16-point input of 24 V DC, 14-point relay output of 2 A	32 k steps	2-point	Available	AFPX-C30RD
	FP-X C60R	100 to 240 V AC	32-point input of 24 V DC, 28-point relay output of 2 A	32 k steps	4-point	Available	AFPX-C60R
	FP-X C60RD	24 V DC	32-point input of 24 V DC, 28-point relay output of 2 A	32 k steps	4-point	Available	AFPX-C60RD
	FP-X C14T	100 to 240 V AC	8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 6-point output of transistor (NPN)	16 k steps	2-point	Not available	AFPX-C14T
	FP-X C14TD	24 V DC	8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 6-point output of transistor (NPN)	16 k steps	2-point	Not available	AFPX-C14TD
	FP-X C14P	100 to 240 V AC	8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (PNP)	16 k steps	2-point	Not available	AFPX-C14P
	FP-X C14PD	24 V DC	8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (PNP)	16 k steps	2-point	Not available	AFPX-C14PD
Ħ	FP-X C30T	100 to 240 V AC	16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN)	32 k steps	2-point	Available	AFPX-C30T
Transistor output	FP-X C30TD	24 V DC	16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN)	32 k steps	2-point	Available	AFPX-C30TD
ansisto	FP-X C30P	100 to 240 V AC	16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (PNP)	32 k steps	2-point	Available	AFPX-C30P
Ļ	FP-X C30PD	24 V DC	16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (PNP)	32 k steps	2-point	Available	AFPX-C30PD
	FP-X C60T	100 to 240 V AC	32-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 28-point output of transistor (NPN)	32 k steps	4-point	Available	AFPX-C60T
	FP-X C60TD	24 V DC	32-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 28-point output of transistor (NPN)	32 k steps	4-point	Available	AFPX-C60TD
	FP-X C60P	100 to 240 V AC	32-point input of 24 V DC, 0.5 A / 24 V DC, 28-point output of transistor (PNP)	32 k steps	4-point	Available	AFPX-C60P
	FP-X C60PD	24 V DC	32-point input of 24 V DC, 0.5 A / 24 V DC, 28-point output of transistor (PNP)	32 k steps	4-point	Available	AFPX-C60PD

Note: The 24 V DC inputs of all units are bi-directional (sink/source) inputs.

■Expansion units

Product name		oduct name	Power supply	Specifications	Part No.
- ti	5	FP-X E16X Expansion Input Unit	(Power is supplied from the left-side unit.)	16-point input of 24 V DC	AFPX-E16X
	Output	FP-X 14YR Expansion Output Unit	(Power is supplied from the left-side unit.)	14-point output of 24 V DC	AFPX-E14YR
Relay output		FP-X E16R Expansion I/O Unit	(Power is supplied from the left-side unit.)	8-point input of 24 V DC, 8-point relay output of 2 A Remarks; Two or more units can't be connected serially because it can't supply the power to other units. With an 8 cm 3.15 in extension cable	AFPX-E16R
Relay		FP-X E30R Expansion I/O Unit	100 to 240 V AC	16-point input of 24 V DC, 14-point relay output of 2 A Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30R
		FP-X E30RD Expansion I/O Unit	24 V DC	16-point input of 24 V DC, 14-point relay output of 2 A Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30RD
	d output	FP-X E16T Expansion I/O Unit	(Power is supplied from the left-side unit.)	8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 8-point output of transistor (NPN) Remarks; Two or more units can't be connected serially because it can't supply the power to other units. With an 8 cm 3.15 in extension cable	AFPX-E16T
	Input and	FP-X E16P Expansion I/O Unit	(Power is supplied from the left-side unit.)	8-point input of 24 V DC, 0.5 A / 24 V DC, 8-point output of transistor (PNP) Remarks; Two or more units can't be connected serially because it can't supply the power to other units. With an 8 cm 3.15 in extension cable	AFPX-E16P
Transistor output		FP-X E30TD Expansion I/O Unit	24 V DC	16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN) Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30TD
Transist		FP-X E30T Expansion I/O Unit	100 to 240 V AC	16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN) Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30T
		FP-X E30PD Expansion I/O Unit	24 V DC	16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (PNP) Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30PD
		FP-X E30P Expansion I/O Unit	100 to 240 V AC	16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (PNP) Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30P
	Expansion FP0 Adapter		24 V DC	Up to three FP0 expansion units can be connected via an adapter. With an 8 cm 3.15 in extension cable and power cable	AFPX-EFP0

Note: The 24 V DC inputs of all units are bi-directional (sink/source) inputs.

FP-X

■Add-on cassettes

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Product name	Specifications	Part No.
FP-X I/O cassette	4-point input of 24 V DC, bi-directional (sink/source), 3-point output of NPN transistor 0.3 A/24 V DC	AFPX-IN4T3
FP-X Input cassette	8-point input of 24 V DC, bi-directional (sink/source)	AFPX-IN8
ED V 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	8-point output of NPN transistor, 0.3 A / 24 V DC	AFPX-TR8
FP-X Output cassette	6-point output of PNP transistor, 0.5 A / 24 V DC	AFPX-TR6P
	High-speed counter input: single-phase 2 channels, each 80 k Hz or two-phase 1 channel, 30 k Hz	
FP-X Pulse I/O cassette	Pulse output: one axis 100 kHz / channel (Use restriction is applied for a two-unit installation)	AFPX-PLS
	Cannot be used with a transistor output type control unit.	
FP-X Analog input cassette	2-point analog input, 0 to 10 V / 0 to 20 mA, 12-bit, 2 ms / 2 channels (non-insulated)	AFPX-AD2
FP-X Analog output cassette	2-point analog output, 0 to 10 V / 0 to 20 mA, 12-bit, 2 ms / 2 channels (insulated)	AFPX-DA2
FP-X Analog I/O cassette	2-point analog input, 0 to 5 V / 0 to 10 V or 0 to 20 mA, 12-bit, 2 ms / 2 channels (insulated)	AFPX-A21
FF-A Analog I/O casselle	1 point analog output, 0 to 10 V / 0 to 20 mA, 12-bit, 1 ms / 1 channel (insulated)	AFPX-A21
FP-X Thermocouple input cassette	2-point thermocouple input, K / J type, Resolution: 0.2 °C 32.36 °F, 200 ms / 2 channels (between channels: insulated)	AFPX-TC2
FP-X R.T.D. input cassette	2-points R.T.D. input, Pt100, Resolution: 0.1 °C 32.18 °F, 200 ms (between channels: insulated)	AFPX-RTD2
FP-X Master memory cassette	Master memory: Capable of storing all program steps and comments simultaneously. Storage of FPWIN Pro source files	AFPX-MRTC
with a real-time clock	Real time clock: Year, month, day, hour, minute, second, day of week (optional battery required)	AFPX-WRIC
FP-X COM1 Communication cassette	RS232C 1 channel, RS and CS control signal equipped (non-insulated)	AFPX-COM1
FP-X COM2 Communication cassette	RS232C 2 channels (non-insulated)	AFPX-COM2
FP-X COM3 Communication cassette	RS485 / RS422 selectable 1 channel (insulated)	AFPX-COM3
FP-X COM4 Communication cassette	RS485 1 channel (insulated) and RS232C 1 channel (non-insulated)	AFPX-COM4
FP-X COM5 Communication cassette	Ethernet 1 channel (10BASE-T, 100BASE-TX) and RS232C 1 channel (non-insulated)	AFPX-COM5
FP-X COM6 Communication cassette	RS485 2 channels (insulated)	AFPX-COM6
Control Configurator WD	Tool software for setting the Ethernet port of the COM5 communication cassette (Can be downloaded free of charge from our website)	

■Options and maintenance parts

Product name	Specifications	Part No.
FP-X Backup battery	Battery for backing up the operation memory and real-time clock	AFPX-BATT
	Expansion unit connection cable, 8 cm 3.15 in	AFPX-EC08
FP-X Expansion cable	Expansion unit connection cable, 30 cm 11.81 in	AFPX-EC30
	Expansion unit connection cable, 80 cm 31.50 in	AFPX-EC80
FP-X Terminal block	Terminal block for C30, C60 and E30, 21 pins, cover with no marking, four units included	AFPX-TAN1

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■CPU units (Built-in RAM)

			Operation	peration Built-in		Optional memory		Other				
		Product name			Expansion RAM	ROM	IC memory card	Clock/ calendar	Comment memory	Product No.	Part No.	
	32 k Standard type		32 k steps	Not available	Available (separately sales)	Not available	Available (built-in)	Available (built-in)	FP2-C2L	AFP2221		
		60 k Standard type	From	From	60 k steps	Not available	Available (separately sales)	Not available	Available (built-in)	Available (built-in)	FP2-C2	AFP2231
FP2SH	FP2SH	60 k type with IC memory card interface		60 k steps	Not available	Available (built-in)	Available (separately sales)	Available (built-in)	Available (built-in)	FP2-C2P	AFP2235	
		120 k type with IC memory card interface		120 k steps	Not available	Available (built-in)	Available (separately sales)	Available (built-in)	Available (built-in)	FP2-C3P	AFP2255	

FP2SH									
■Optional memories		Product i	name			Specifications		Product No.	Part No.
for FP2SH	Expansion m			Memory	board in v	which the nonvolatile memory was mounted b	eforehand	AFP2208	AFP2208
	IC memory card (Small PC card) for FP2SH CPU unit with IC memory card interface Comparison of the c					AFP2209	AFP2209		
■Backplanes		Product i	name			Specifications		Product No.	Part No.
В Васкріанез				5-modul	le type (for	·		FP2-BP05	AFP25005
						master and expansion)		FP2-BP07	AFP25007
			Conventional type		•••	master and expansion)		FP2-BP09	AFP25009
	FP2 Backpla	ne				or master and expansion)		FP2-BP12	AFP25012
				14-mod	ule type (fo	or master and expansion)		FP2-BP14	AFP25014
				8 slots (for master)		FP2-BP11MH	AFP25011M
			H type	8 slots (for expans	sion)		FP2-BP10EH	AFP25010E
	FD2 F	C-bl-		0.6 m 2	.0 ft			FP2-EC	AFP2510
	FP2 Expansi	on Cable		2 m 6.6	ft			FP2-EC2	AFP2512
Power supply units		Product i	name			Specifications		Product No.	Part No.
and capping anno				Input: 10	00 to 120 \	VAC, Output: 2.5 A		FP2-PSA1	AFP2631
						V AC, Output: 2.5 A		FP2-PSA2	AFP2632
	FP2 Power S	upply Unit					_		
				Input: 100 to 240 V AC, Output: 5 A			FP2-PSA3	AFP2633	
				Input: 24	4 V DC, Oi	utput: 5 A		FP2-PSD2	AFP2634
I/O unito	5		_	Number of	Connection	0 15 11		l	l
■I/O units	Product	name	Type	point	method	Specifications		Product No.	Part No.
					Terminal block			FP2-X16D2	AFP23023
	FP2 Input Unit		DC input	32 points	Connector	24 V DC		FP2-X32D2	AFP23064
				64 points	Connector	24 V DC	FP2-X64D2	AFP23067	
			Relay output	6 points	Terminal block	5 A, 2 points per one common		FP2-Y6R	AFP23101
			relay output	16 points	6 points Terminal block 2 A, 8 points per one common			FP2-Y16R	AFP23103
				16 points	Terminal block	0.5 A (12 to 24 V DC), 0.1 A (5 V DC)		FP2-Y16T	AFP23403
			Transistor output NPN	32 points	Connector	0.1 A (12 to 24 V DC), 50 mA (5 V DC)		FP2-Y32T	AFP23404
	FP2 Output Unit			64 points	Connector	0.1 A (12 to 24 V DC), 50 mA (5 V DC)		FP2-Y64T	AFP23407
				16 points	Terminal block	0.5 A (12 to 24 V DC), 0.1 A (5 V DC) 0.1 A (12 to 24 V DC), 50 mA (5 V DC)		FP2-Y16P	AFP23503
			Transistor output PNP	32 points	Connector			FP2-Y32P	AFP23504
				64 points	Connector	0.1 A (12 to 24 V DC), 50 mA (5 V DC)		FP2-Y64P	AFP23507
				Input:		Input: 24 V DC Output: 0.1 A (12 to 24 V DC), 50 mA (5 V	50 mA (5 V DC)		AFP23467
			DC input, Transistor output NPN	32 points	Connector	Input: 24 V DC Output: 0.1 A (12 to 24 V DC), 50 mA (5 V DC) with ON pulse catch input		FP2-XY64D7T	AFP23477
	FP2 I/O Mixed Unit					Input: 24 V DC			
Pressure welding socket is supplied	FP2 I/O Mixe	d Unit		Input:		Output: 0.1 A (12 to 24 V DC), 50 mA (5 V	DC)	FP2-XY64D2P	AFP23567
Pressure welding socket is supplied. A special tool (Part No.: AXY52000FP) is needed for connection. Please purchase separately if you are using a terminal or flat cable socket.	FP2 I/O Mixe	d Unit	DC input, Transistor output PNP	Input: 32 points Output: 32 points	Connector	Output: 0.1 A (12 to 24 V DC), 50 mA (5 V		FP2-XY64D2P	AFP23567 AFP23577
A special tool (Part No.: AXY52000FP) is needed for connection. Please purchase separately if you are using a terminal or flat cable socket.			Transistor output	32 points Output:		Output: 0.1 A (12 to 24 V DC), 50 mA (5 V Input: 24 V DC Output: 0.1 A (12 to 24 V DC), 50 mA (5 V with ON pulse catch input	DC)	FP2-XY64D7P	AFP23577
A special tool (Part No.: AXY52000FP) is needed for connection. Please purchase separately if you are using a terminal or flat cable socket. Intelligent units		ct name	Transistor output PNP	32 points Output: 32 points	Spe	Output: 0.1 A (12 to 24 V DC), 50 mA (5 V Input: 24 V DC Output: 0.1 A (12 to 24 V DC), 50 mA (5 V with ON pulse catch input	OC) Number of I/O points	FP2-XY64D7P	AFP23577 Part No.
A special tool (Part No.: AXY52000FP) is needed for connection. Please purchase separately if you are using a terminal or flat cable socket.	Produc FP2 Analog	ct name FP2-AD8V	Transistor output PNP	32 points Output: 32 points s: not insula	Speated, Voltag	Output: 0.1 A (12 to 24 V DC), 50 mA (5 V Input: 24 V DC Output: 0.1 A (12 to 24 V DC), 50 mA (5 V with ON pulse catch input excifications e: 1 to 5 V, ±10 V Current: 4 to 20 m A, ±20 mA	Number of I/O points Analog input: 8 channels	Product No. FP2-AD8VI	AFP23577 Part No. AFP2400L
is needed for connection. Please purchase separately if you are using a terminal or flat cable socket. Intelligent units	Produc	ct name	Transistor output PNP	32 points Output: 32 points s: not insula	Speated, Voltag	Output: 0.1 A (12 to 24 V DC), 50 mA (5 V Input: 24 V DC Output: 0.1 A (12 to 24 V DC), 50 mA (5 V Iwith ON pulse catch input ecifications e: 1 to 5 V, ±10 V Current: 4 to 20 m A, ±20 mA Thermocouples, R.T.D. (Resistance Thermometer Devices)	OC) Number of I/O points	FP2-XY64D7P	AFP23577 Part No.

FP2SH

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■Positioning units,	5		Specifications			5
High-speed	Product name	Output type	Number of axes controlled	Speed command	Product No.	Part No.
counter units and Pulse I/O units	FP2		2 axes type		FP2-PN2AN	AFP243610
Pulse I/O utilits	Positioning Unit	Network	4 axes type	1 pps to 32 Mpps	FP2-PN4AN	AFP243620
	RTEX		8 axes type	''	FP2-PN8AN	AFP243630
	October Control Control	Dedicated	tool software for positioning unit RTEX, Japanese version		AFPS66110	AFPS66110
	Control Configurator PM	Dedicated	tool software for positioning unit RTEX, English version		AFPS66510	AFPS66510
	FP2 Positioning Unit	Tanasiatan	2 axes, independent	1 pps to	FP2-PP21	AFP2432
		Transistor	4 axes, independent	500 kpps	FP2-PP41	AFP2433
		Line driver	2 axes, independent	1 pps to 4 Mpps 1 pps to	FP2-PP22	AFP2434
			4 axes, independent		FP2-PP42	AFP2435
Notes:			2 axes (Linear, circular interpolation and synchronization)		FP2-PP2T	AFP243710
 Pressure welding socket is supplied. A special tool (Part No. 			4 axes (2-axis linear, 2-axis circular, 3-axis linear, 3-axis helical interpolation and 2-axis synchronization)	500 kpps	FP2-PP4T	AFP243720
AXY52000FP) is needed for		Line	2 axes (Linear, circular interpolation and synchronization)	1 pps to	FP2-PP2L	AFP243711
connection. Please purchase separately if you are using a		driver	4 axes (2-axis linear, 2-axis circular, 3-axis linear, 3-axis helical interpolation and 2-axis synchronization)	4 Mpps	FP2-PP4L	AFP243721
terminal or flat cable socket. 2) Please refer to "FPΣ Part Number	FP2		inputs, 4-channel high-speed counter, 8 comparison outputs,	NPN output	FP2-HSCT	AFP2441
List" for Motor driver I/F terminal II. 3) Previous FP2 positioning units	High-speed Counter Unit	Input: 24 V	DC, Output: 5 to 24 V DC (0.1 A, 12 points / 0.8 A, 4 points)	PNP output	FP2-HSCP	AFP2451
AFP2430 (FP2-PP2) and AFP2431 (FP2-PP4) are not compatible with the multi function type FP2 positioning unit. Please contact us.	FP2		inputs, 4-channel high-speed counter, 8 comparison outputs, pulse output, 4-channel PWM output, Input: 24 V DC,	NPN output	FP2-PXYT	AFP2442
	Pulse I/O Unit	Output: 5 t	o 24 V DC (0.1 A, 12 points / 0.8 A, 4 points)	PNP output	FP2-PXYP	AFP2452

■Open network, serial communication and link-related intelligent units

2) Please refer to "FPΣ Part Number List" for Motor driver I/F Terminal II.
3) Previous FP2 positioning units AFP2430 (FP2-PP2) and AFP2431 (FP2-PP4) are not compatible with the multi function type FP2 positioning unit. Please contact us.

F	Product name	Specifications	Number of channel	Product No.	Part No.
FP2 VE2 Link Unit		10 Mbps, 8,192 points / 8,192 words, 99 units max. (VE mode), 254 units max. (FL-net), 2,500 m 8,202.1 ft	1 channel	FP2-VE2	AFP279601
FP2 ET-LA	AN2 Unit	Ethernet-compatible unit To be mounted on the CPU backplane	1 channel	FP2-ET2	AFP27901
01	I O C	ET-LAN unit setting software, Japanese version	-	AFPS32110	AFPS32110
Contr	ol Configurator ET	ET-LAN unit setting software, English version	-	AFPS32510	AFPS32510
FP2 Multi-	wire Link Unit	For PLC links Compatible with MEWNET-W / MEWNET-W2	1 channel	FP2-MW	AFP2720
FP2 N Comn	Multi- nunication Unit	Up to two blocks to be attached can be selected among RS232C, RS422, and RS485 blocks. General-purpose serial communications, computer links, PLC links (MEWNET-W0)	2 channels	FP2-MCU	AFP2465
	RS232C block	(For the multi-communication unit) 230 kbps, 15 m 49.0 ft max.	1 channel	FP2-CB232	AFP2803
	RS422 block	(For the multi-communication unit) 230 kbps, 1,200 m 3,937.0 ft max.	1 channel	FP2-CB422	AFP2804
	RS485 block	(For the multi-communication unit) For PLC links (MEWNET-W0): 115 kbps, 16 stations, 1,200 m 3,937.0 ft	1 channel	FP2-CB485	AFP2805

■Intelligent units for remote I/O control

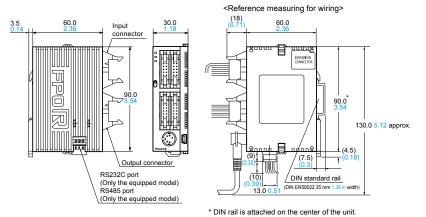
Product name	Specifications	Controllable I/O points	Product No.	Part No.
FP2 Multi-wire Link Unit	Can connect as the remote I/O system MEWNET-F master station. Perfect for remote I/O systems using many points	Max. 2,048 points per one unit	FP2-SMW	AFP2720
FP2 Remote I/O Slave Unit	Can connect as the remote I/O system MEWNET-F slave station. Digital I/O unit and positioning unit can be attached.	Max. 2,048 points per one unit	FP2-RMS	AFP2745
FP I/O Terminal Board [MIL connector type]	12 V DC input / 0.2 A Transistor output	Input: 16 points, Output: 16 points	AFP87445	AFP87445
	24 V DC input / 0.2 A Transistor output	Input: 16 points, Output: 16 points	AFP87446	AFP87446
FP I/O Terminal Board [Terminal type]	24 V DC input / 0.2 A Transistor output	Input: 16 points, Output: 16 points	AFP87444	AFP87444
	24 V DC input / 2 A Relay output	Input: 16 points, Output: 8 points	AFP87432	AFP87432

FP2SH								
■Intelligent units for	Dead. at accord	20	Specification	ne.	Controllable I	/O point-	Product No.	Part No.
remote I/O control	Product name		Specification		1.	nput 8 points		AFP87421
	FP I/O Terminal Unit				24 V DC input	put 16 point		AFP87422
				FP I/O Terminal Unit (basic)		utput 8 point		AFP87423
		Se	erves as a slave controller.		0.5 A Transistor	-		AFP87424
		Unit Ex	xpandable up to 32 points.		· ·	utput 16 poin		
		(C	Operating voltage: 24 V DC)		24 1/ DC :	nput 8 points		AFP87425
				FP I/O Terminal Expansion Unit (basic)	- 111	put 16 point		AFP87426
			0.5 A Transistor		utput 8 point		AFP87427	
					output Ou	utput 16 poin	AFP87428	AFP87428
	FP2 S-LINK Unit Direct connection to S-LINK reduced-wiring system 128 points			FP2-SL2	AFP2780			
■Options and	Produc	ct name		Specifications			Product No.	Part No.
maintenance parts	Spare battery		For FP2SH CPU unit, battery wit	h cable			AFP8801	AFP8801
	Dummy unit For		For blank slot				FP2-DM	AFP2300
	Battery for small	PC card	For AFP2209				_	AFP2806
	Terminal block fo		FP2 I/O unit (terminal block type)	supplied, (5 pieces)			_	AFP2800
			FP2 I/O unit and positioning unit				_	AFP2801
	Discrete-wire connector set (supplied) FP2 I/O unit and positioning unit supplied. (2 pieces) Flat cable connector set (40 leads) For FP2 I/O unit and positioning unit. For simple connection using a flat cable. (2 pieces)			-	AFP2802			
	Multi-wire connector pressure contact tool Necessary when wiring transistor output type connectors.				-	AXY52000FF		
FP Memory Loader				*FP mem	nory loader will be	discontinue	d at the end of Se	eptember, 2019
	Product name Specifications				Part No.			
	Data non-hold type				AFP8670			
	FP Memory Loader Data hold type				AFP8671			
Control FPWIN Pro7	(IEC61131-3 co	mpliant Windo	ws version software)					
	Product name Specifications					Part No.		
	Windows® version tool software Control FPWIN Pro7		Supports all FP series PLCs (FP7 series: Supports only CPU without encryption function) CD-ROM Supports English, Japanese, Chinese and Korean		OM for Windows®	AFPSPR7A		
* The production of FP1, FP-M, Security FP3 and FP10SH has been discontinued.		Supports all FP series PLCs (FP7 series: Supports both CPU with / without encryption function) Supports English, Japanese, Chinese and Korean CD-ROM for Wind			DM for Windows®	AFPSPR7A		
Control FPWIN GR						·		
				Turk			Dead at N	Destable
	Product	name		Туре			Product No.	Part No.
* The production of FP1, FP-M, FP3 and FP10SH has been discontinued. Note: FP-X compatible versions:	Windows® version tool software Control FPWIN GR	Japanese version tool kit with cal	o tool kit with cable CD-ROM for Windows®, with cable (AFC8503) for connection of FP to DOS/V PC		PWINGRF-JP2	AFPS10122		
Relay output type - Ver. 2.5 or later; Transistor output type - Ver. 2.7 or later	GUILLO TT WIN GIX		English version, Full type			PWINGRF-EN2	AFPS10520	
			Korean	CD-ROM for Windows® FP		PWINGRF-KR2	AFPS10920	
PCWAY	(Operation data managing software)							
	Product name					Part No.		
	PCWAY Japanese: USB port					AFW1003		
	PCWAY English:							AFW10031
■Key unit				Product name				Part No.
	PCWAY Key unit	t USB port						AFW1033
Economical type is available for secondary key.								

Dimensions (unit: mm in)

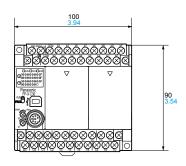
FP0R/FPΣ

Typical Part No.: AFP0RC32T

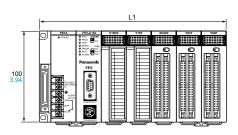


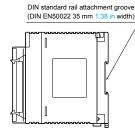
FP-X

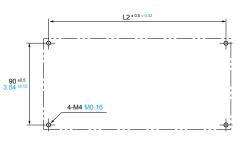
Typical Part No.: AFPX-C30**



FP2SH







Mounting dimension (Tolerance: $\pm 1.0 \pm 0.04$)



Note: The illustration shows a conventional 7-module type backplane.

Conventional backplanes

	5-module	7-module	9-module	12-module	14-module
L1 (mm in)	140 5.51	209 8.23	265 10.43	349 13.74	405 15.95
L2 (mm in)	130 5.12	199 7.84	255 10.04	339 13.35	395 15.55

Note: The 5-module type does not have an expansion connector.

•H type backplanes

	11-module (master backplane)	10-module (expansion backplane)
L1 (mm in)	349 13.74	349 13.74
L2 (mm in)	339 13.35	339 13.35

Please contact:

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