Panasonic ideas for life



FP-e Series

Programmable Controllers



The universal compact PLC

Do this, do that, do everything. A in One



3-color Display

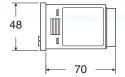
Simple characters and numerical values can be displayed. Simple messages as well as timer/counter settings and elapsed values can also be displayed.

Built-in operation switch

Setting values can be changed. The operation switch can also be used for input.

Compact and Space-saving

Panel mountable, little space is taken up on the control panel. The size is only $48 \times 48 \times 70$ mm (behind faceplate).



Matches FP0 intelligence (equivalent to FP0-C14)

Panel mounted type (in accordance with IP66, IEC standard)

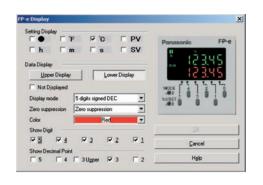
To match panel design, the color can be changed to black.



Same programming tools used as with the FP Series

One programming software for all PLC types

Programming software and cables are common for all FP Series PLCs, so that any program created for the FP Series can be used by the FP-e as well. FPWIN Pro Ver.5 and FPWIN GR from Ver.2.3 offer a dialog to configure the screen display of the FP-e easily. You can check the result of the configuration directly with the display in the dialog.



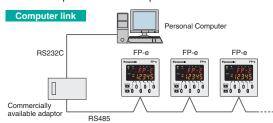


Optimised for a wide range of applications

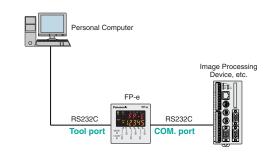
Equipped with RS485 and RS232C interfaces

Up to 99 computer link stations are possible with RS485. (RS485 type)

Up to 32 computer link stations are possible using a C-NET adaptor and up to 99 are possible using a commercially available adaptor. This makes it possible to monitor operation status or perform control.



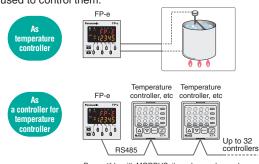
With RS232C, communication with up to two ports is possible. (RS232C type)



Can even handle temperature control

Two-point K-type thermocouple (-30 to 300°C) connection is possible. (equipped with thermocouple input)

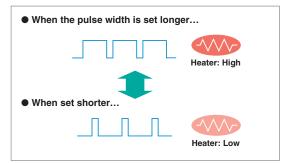
Can be used in place of a temperature controller or used to control them.



*Compatible with MODBUS, it can be used as a slave (Support of this feature scheduled for 2004.)

PWM output function

Equipped with two PWM (pulse-width modulation) outputs, which allow the FP-e to perform simple temperature control.

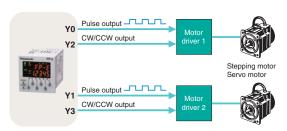


Equipped with high-speed counter for support of 2-axis independent positioning

Pulse output function

The unit comes equipped with 2 channels for pulse output of up to 10 kHz pulses.

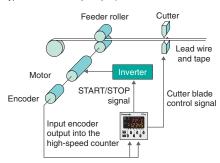
Since these two channels can be separately controlled, the FP-e is also suitable for 2-axis independent positioning.



High-speed counter function

In single phase, the 4-channel total is 10 kHz, and in 2-phase the 2-channel total is 2 kHz total speed, making the suitable for inverter control, and so forth.

(One half for the type with thermocouple input.)





FP-e Control Units

Decisive advantages in its class

FP-e Control Unit

New Born! Advanced Controller!

Timer, Counter, Hour meter, Temperature Controller and PLC in a Unit



■ Type

| Name | Туре | Calendar timer | Thermocouple input | COM. port | Product No. |
|-------------------------|----------------------------------|-------------------|--------------------|--------------|-------------|
| | Standard type (RS232C) | Not available | Not available | RS232C | AFPE224300 |
| FP-e control unit | Calendar timer type (RS232C) | Available | Not available | RS232C | AFPE224305 |
| | Thermocouple input type (RS232C) | Available | Available | RS232C | AFPE214325 |
| | Standard type (RS485) | Not available | Not available | RS485 | AFPE224302 |
| | Thermocouple input type (RS485) | Not available | Available | RS485 | AFPE214322 |

■ Features

1. 5-character, 2-line, 3-color Display

Simple characters and numerical values can be displayed. Simple error messages as well as operation instructions and timer/counter set values can be displayed.

2. Front Operation Switch

Timer/Counter set values can be changed using front operation switches. The switches can also be used as input switches (X30 to X3F), which save the need for installing external switches.

3. Equivalent to FP0-C14 Intelligence of Small PLCs

Addition to the functions of programmable controller FP0, pulse output and high-speed counter functions can be used. Other than a tool port, a unit is equipped with COM. port (RS232C/RS485) for communication.

4. Easy Programming Using Wizard

Screen display instructions can be easily created using a programming tool FPWIN GR Wizard.

5. Smooth Debug

Monitoring the memory area data and I/O status facilitates debug using the R (register) and I (I/O monitor) display modes.

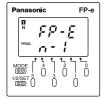
6. Panel Mounted Type

The front of a Unit is water-proof (in accordance with IP66, IEC standard).

■ Display modes and functions



N mode (Normal mode)

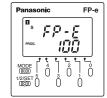


Displays any characters and numerical values, and numerical data can be changed.



S mode

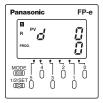
(Switch mode)



Can also display characters and numerical values. Operation switches can be used for input.

3

R mode (Register mode)

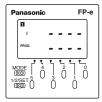


Operation memory in the controller can be monitored and its data can be changed.



I mode

(I/O monitor mode)



I/O status (X, Y) in the controller can be monitored.



Specification table

■ Performance specifications

| 14- | | Model | AFPE224300 Standard type | AFPE224302 Standard type | AFPE224305 Calendar timer type | AFPE214325 Thermocouple input | AFPE214322 Thermocouple input |
|--|---|----------------------|--|---|---|--|-------------------------------|
| _ | Item | | (RS232C) | (RS485) | (RS232C) | type (RS232C) | type (RS485) |
| | Programming method/Control method | | Relay symbol/Cyclic o | | | T | |
| Number of Control unit | | | tput: 6 (Tr. NPN: 5/Ry: | 1)] | 12 points [Input: 6, Out | put: 6 (Tr. NPN: 5/Ry: 1) | |
| controllable I/O points Front switch input | | | 8 points | | | | |
| _ | ogram memory | Built-in memory | Built-in EEP-ROM | | | | |
| Pro | ogram capacity | | 2,720 steps | | | | |
| Nu | mber of instruction | Basic | 83 | | | | |
| 140 | | High-level | 117 | | | | |
| Op | eration speed | | 0.9 μs/step (Basic inst | ruction) | | | |
| I/C | update and Base tin | ne | 2 ms | | | Typical 2 to 3 ms Max | . 15 ms Note 1) |
| 2 | Internal rela | y (R) | 1,008 points (R0 to R6 | 62F) | | | |
| Operation memory | Special internal relay (R) Timer/Counter (T/C) | | 64 points (R9000 to R903F) | | | | |
| a. | S Timor/Count | tor (T/C) | 144 points (Initial setti | ng: 100 timer points, To | to T99/44 counter poi | nts, C100 to C143 Note 2) | |
| <u>ر</u> | | ler (1/C) | Timer range (1 ms, 10 | ms, 100ms, 1 s): selec | ted by instruction | | |
| atic | Data registe Special data Index registe | r (DT) | 1,660 words (DT0 to D | T1659) | | | |
| Ser | Special data | register (DT) | 112 words (DT9000 to | DT9111) | | | |
| ō | ∑ d Index registe | ers (IX. IY) | 2 points | | | | |
| Dif | ferential points | | Unlimited number of p | oints | | | |
| _ | aster control relay poi | nts (MCR) | 32 points | | | | |
| _ | mber of labels (JP ar | | 64 labels | | | | |
| _ | mber of step ladders | | 128 stages | | | | |
| _ | mber of subroutines | | 16 subroutines | | | | |
| _ | mber of interrupt pro | grams | 7 programs (external: | 6 internal 1) | | | |
| _ | If-diagnostic function | <u> </u> | Watchdog timer, progr | | | | |
| 00 | il-diagnostic function | | vvatoridog timor, progr | am symax check, etc. | Available (year, month | h day hour minuto | |
| Clo | Clock/calendar function Note 3) | | Not available | | second and day of week) However, this can only be used when a battery has been installed. | | Not available |
| Ва | Battery life | | Not available | | 220 days or more (actual usage value: approx. 870 days (25°C) (Periodic replacement interval: 1 year) (Value applies when no power is supplied at all.) | | Not available |
| | lse catch input errupt input | | 6 points in total (X0 and X1: 50 μs, X2 to X5: 100 μs) | | | | |
| | OM. port Note 4) | | RS232C | RS485 | RS232C | RS232C | RS485 |
| _ | riodical interrupt | | 0.5 ms to 30 s | | | | |
| _ | nstant scan | | Available | | | | |
| _ | ssword | | Available | | | | |
| 1 | ooword | | Counter mode: Addition/subtraction (1-phase) Note 5) - Input points: 4 ch. (Max.) | | | | |
| | High-speed counter | function | - Max. speed: 10 kHz (total of 4 ch.) : 5 kHz (total of 4ch.) - Input contact: X0: count input (ch. 0), X1: count input (ch. 1), X2: reset input Note 6) X3: count input (ch. 2), X4: count input (ch. 3), X5: reset input Note 6) | | | | |
| SU | * The combinations | | - Min. input pulse width: X0 and X1: 50 μs (10 kHz) X3 and X1: 100 μs (5 kHz) | | | | |
| Special functions | and 2-phase \times 1 ch. | are also possible | Counter mode: 2-phase/individual/direction decision (2-phase) - Input points: 2 ch (Max.) | | | | |
| ŭ | for the high-speed c | ounter. | - Max. speed: 2 kHz (total of 2 ch.) : 1 kHz (total of 2ch.) | | | | |
| a | 교 - | | - Input contact: X0: count input (ch. 0), X1: count input (ch. 0), X2: reset input | | | | |
| 90. | | | X3: count input (ch. 2), X4: count input (ch. 2), X5: reset input | | | | |
| S | | | - Min. input pulse width: X0 and X1: 50 µs (10 kHz) X0 and X1: 100 µs (5 kHz) | | | | |
| | Output a si | | X3 and X4: 100 µs (5 | | lation function | | |
| | Pulse | Output points | | Y0 and Y1) (No interpo | nation function) | 40 Uz to E kUz /1 :: | -4\ |
| | output function | Output frequency | 40 Hz to 10 kHz (Y0/Y 40 Hz to 5 kHz (Y0/Y1 | | | 40 Hz to 5 kHz (1-poir 40 Hz to 2.5 kHz (2-po | |
| PWM output Output points | | 2 points (Y0 and Y1) | | | | | |
| function Output frequency | | | Frequency: 0. 15 Hz to 1 kHz Duty: 0.1 % to 99.9 % | | | | |
| 1 - 1 - 1 | | | Non-hold type: (all points) | | | | |
| Note | Counter | Non-hold type | From set value to C13 | | | | |
| 음 | Counter | Hold type | 4 points (elapsed value | es) C140 to C143 | | | |
| aç | Non-hold type | | 976 points (R0 to R60F) 61 words (WR0 to WR60) | | | | |
| Memory backup Note 8) | Internal relay | Hold type | 32 points (R610 to R6 | , | | | |
| lo II | | Non-hold type | 1,652 words (DT0 to D | | - / | | |
| Me | Data register | Hold type | 8 words (DT1652 to DT1659) | | | | |
| 2 | | i ioiu type | ם אטועא (טו וטטע נט D | 11009) | | | |

Note 1) The proportion of timer points to counter points can be changed using a system register.

Note 2) Precision of calendar timer:

- At 0°C/32°F, less than 200 seconds of error per month
- At 25°C/17°F, less than 20 seconds of error per month
- At 55°C/13°F, less than 240 seconds of error per month

Note 3) When using the COM. port for communication, retransmission is recommended.
The RS232C driver IC for the COM. port conforms completely to EIA/TIA-232E and CCITT V. 28 standards

Note 4) The max. counting speed (10 kHz) is the counting speed with a rated input voltage of 24 V DC and an ambient temperature of 25°C. The counting speed (frequency) will decrease depending on the voltage and temperature.

Note 5) If the unit is equipped with both reset inputs X0 and X1, X2 serves as the reset input for X1. If X3 and X4 are used, X5 serves as the reset input for X4.

Note 6) When the positioning control instruction "F168" is performed, the maximum output frequency is 9.5 kHz.

Note 7) The program, system registers and the hold type area (internal relay, data register, and timer/counterly are backed up by the built-in EEP-ROM.

When a battery is replaced with a new one in the FP-e unit with a calendar timer function, settings can be changed without installing a battery. The data cannot be stored even when the settings are changed using the system register.

Note 8) F180 (SCR) and F181 (DSP) instructions are supported from Control FPWIN GR Ver. 2.2. and FPWIN Pro V 4.1.



Technical data

■ General specifications

| Item | Description | | | |
|----------------------------------|---|---|--|--|
| Rated voltage | 24 V DC | | | |
| Operating voltage range | 21.6 to 26.4 V DC | | | |
| Allowed momentary power off time | 10 ms | | | |
| Ambient temperature | 0 to +55°C | | | |
| Storage temperature | −20 to +70°C | | | |
| Ambient humidity | 30 to 85%RH (non-condensing) | | | |
| Storage humidity | 30 to 85%RH (non-condensing) | | | |
| | Input terminals (COM, X0 to Xn) Output terminals (Y0 to Y4) Power supply terminal, Function earth Input terminal (A0, A1) COM. (RS232C) terminal | 500 V AC for 1 minute | | |
| Breakdown voltage | Output terminal (Y5) Power supply terminal, Function earth Input terminal (COM, X0 to Xn, A0, A1) COM. (RS232C) terminal | 1500 V AC for 1 minute | | |
| | Input terminals (COM, X0 to Xn) <> Output terminals (Y0 to Y4) | 500 V AC for 1 minute | | |
| Insulation resistance | Input terminals (COM, X0 to Xn) Output terminals (Y0 to Y5) Power supply terminal, Function earth Input terminal (A0, A1) COM. (RS232C) terminal | Min. 100 M? (measured with 500 V DC) | | |
| | Input terminals (COM, X0 to Xn) Output terminals (Y0 to Y5) | | | |
| Vibration resistance | Vibration resistance 10 to 55 Hz, 1 cycle/min. Double amplitude: 0.75 mm, 10 min. on X, Y, and Z axes | | | |
| Shock resistance | 98 m/s ² or more, 4 times on X, Y, and Z axes | | | |
| Noise resistance | 1000V (p-p) with pulse widths 50 ns and 1 µs (based on in-house measurements) | | | |
| Operating condition | Free from corrosive gases and excessive dust | | | |
| Current consumption | 200 mA or less (24 V DC) | | | |
| Protection | IP66-compliant front section (Only when a rubber packing is used) | | | |
| Mass | Approx. 130 g | | | |

■ DC input specifications (X0 to X7)

| Item | | Description | | |
|--------------------------|--------------|--|--|--|
| Number of input | | 8 points (6 points for thermocouple input type) | | |
| Insulation method | | Optical coupler | | |
| Rated input | voltage | 24 V DC | | |
| Operating vo | oltage range | 21.6 to 26.4 V DC | | |
| Rated input | current | Approx. 4.3 mA | | |
| Input points per common | | 8 points/common (6 points/common for thermocouple input type) Either the positive or negative of the input power supply can be connected to common terminal | | |
| ON voltage/ | ON current | 19.2 V or less/4 mA or less | | |
| OFF voltage | OFF current | 2.4 V or more/1 mA or more | | |
| Input impeda | ance | Approx. 5.1 k? (X0, X1) Approx. 5.6 k? (X2 to X7) | | |
| | OFF to ON | 50 μs or less (X0, X1) Note 1) | | |
| | | 100 µs or less (X2 to X5) Note 1) | | |
| Response time | | 2 ms or less (X6, X7) | | |
| | ON to OFF | 50 μs or less (X0, X1) Note 1) | | |
| | | 100 μs or less (X2 to X5) Note 1) | | |
| | | 2 ms or less (X6, X7) | | |
| Operating mode indicator | | LCD display (I/O monitor mode) | | |

X0 through X5 are inputs for the high-speed counter and have a fast response time. If used as normal inputs, you should insert a timer in the program as chattering and noise may be interpreted as an input signal.

Also, the above specifications apply when the rated input voltage is 24V DC Note 1) and the temperature is 25°C.

■ Thermocouple input specifications

| Item | Description | |
|--|--|--|
| Number of input | 2 points (CH0: WX1, CH1: WX2) | |
| Temperature sensor type | Thermocouple type K | |
| Input range | −30 to 300°C *1) (−22 to 572°F) | |
| Accuracy | ±0.5%FS±1.5°C (FS = -30 to 300°C) | |
| Resolution | 0.1°C | |
| Conversion time | 250 ms/2CH *2) | |
| Insulation method | Between internal circuit and thermocouple inpucircuit: noninsulated *3) Between CH0 and CH1 of thermocouple input: PhotoMOS insulation | |
| Detection function of wire disconnection | Available | |

- *1) Temperature can be measured up to 330°C (626°F). When the measured temperature exceeds 330°C (626°F) or the thermocouple wiring is disconnected, "K20000" is written to the register.
- to the register.

 *2) Temperature conversion for thermocouple input is performed every 250 ms. The conversion data is updated on the internal data register after the scan is completed.

 *3) The internal circuit and thermocouple input circuit are not insulated. Therefore, use the nongrounding type thermocouples and sheath tubes.



Technical data

■ Transistor NPN output specifications (For Y0 to Y4)

| (101101011) | | | | |
|---------------------------------------|-----------|--|--|--|
| Item | | Description | | |
| Insulation method | | Optical coupler | | |
| Output type | | Open collector | | |
| Rated load voltage | | 5 to 24 V DC | | |
| Operating load volta | age range | 4.75 to 26.4 V DC | | |
| Max. load current | | 0.5 A | | |
| Max. surge current | | 1 A | | |
| Output points per co | ommon | 5 points/common | | |
| OFF state leakage | current | 100 μA or less | | |
| ON state voltage dr | ор | 1.5 V or less | | |
| Response | OFF → ON | 50 μs or less (For Y0 and Y1), 1 ms or less (For Y2, Y3 and Y4) | | |
| time | ON → OFF | 50 μs or less (For Y0 and Y1), 1 ms or less (For Y2, Y3 and Y4) | | |
| External power | Voltage | 21.6 to 26.4 V DC | | |
| supply (For driving internal circuit) | Current | 6 mA/point (For Y0 and Y1) 3 mA/point (For Y2, Y3, and Y4) | | |
| Surge absorber | | Zener diode | | |
| Operating indicator | | LCD display (I/O monitor mode) | | |

■ Relay output specifications **(Y5)**

| Item | | Description | |
|--------------------------|------------|--|--|
| Output type | | Normally open (1 Form A) | |
| Rated control capacity | | 2 A 250 V AC, 2 A 30 V DC | |
| Output points per common | | 1 point/common | |
| Response time | OFF → ON | Approx. 10 ms | |
| nesponse time | ON → OFF | Approx. 8 ms | |
| Life time | Mechanical | Min. 2 × 10 ⁷ operations | |
| Life time | Electrical | Min. 10 ⁵ operations (resistive load) | |
| Surge absorber | | None | |
| Operating indicator | | LCD display (I/O monitor mode) | |

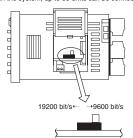
■ COM, port communication specifications *1)

| Com. port communication specifications | | | | |
|--|--|---|--|--|
| Item | Description | | | |
| COM. port type | RS232C *2) | RS485 | | |
| Isolation status with the internal circuit | Non-isolated | Isolated | | |
| Transmission distance | 15 m | 1200 m | | |
| Baud rate *3) | 300, 600, 1200, 2400, 4800, 9600, 19200 bit/s | 9600,19200 bit/s *4) | | |
| Communication method | Half-duplex | | | |
| Synchro system | Synchronous communication method | | | |
| | Stop bit: 1 bit/2 bit | | | |
| | Parity: Not available/Available (Odd number/Even number) | | | |
| Transmission format | Data length: 7 bit/8 bit | | | |
| | Beginning code: STX available/STX not available | | | |
| | Ending code: CR/CR+LF/not available/ETX | | | |
| Data output order | Starting from 0 bit per character | | | |
| No. of connected units | _ | 99 *5) *6) | | |
| Communication mode | General-purpose communication Computer link | General-purpose communication Computer link | | |

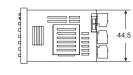
- *1) When communicating between FP-e and other device, it is recommneded to perform *1) When communicating between FF-e and other device, it is recommeded to perform resend processing.
 *2) For RS232C wiring, be sure to use shield wires for higher noise immunity.
 *3) Set the baud rate of RS485 to both FP-e system register and FP-e internal switch. Set the baud rate of RS232C to FP-e system register.
 *4) When sending a command from the FP-e is completed in RS485 communication, send a

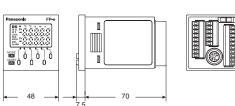
- *4) When sending a command from the FP-e is completed in HS4tb communication, send a response from the receive device to the FP-e after the following time has been elapsed: 9600 bit/s: 2 ms or longer 19200 bit/s: 1 ms or longer It takes at least 1 scan time (at least 2 ms) for the FP-e to send back a response after receiveing the command.
 *5) When our C-NET Adapter or other RS485 device than recommended is connected in the system, the maximum connection number is limited to 32 units.
 *6) For a RS485 converter on the computer side, SI-35 (from LINE EYE Co., Ltd.) is recommended.

- recommended.
 When SI-35 is used in the system, up to 99 units can be connected



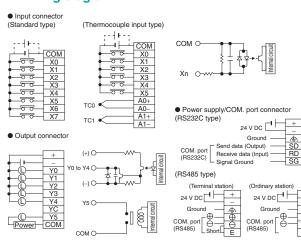
■ Dimensions





■ Wiring diagram

(mm)



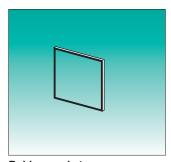
FP-e Options

Options



Backup battery Included with calendar timer type

Part No.: AFPG804



Rubber gasket

Included with unit

Part No.: **ATC18002**



Mounting frame

Included with unit

Part No.: AT8-DA4



Panel cover

Color: Black

Part No.: AFPE803

(20 sets)



Protective cover

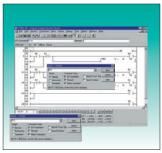
Part No.: AQM4803



Terminal socket set

4 type sockets, additional part

Part No.: AFPE804



Programming tool software

Programming tool software Control FPWIN Pro

Part No.: FPWINPROSENS (Small version, English manual) FPWINPROSFR5

(Small version, French manual)

FPWINPROSDE5

(Small version, German manual) FPWINPROFENS

(Full version, English manual)

FPWINPROFFR5

(Full version, French manual)

FPWINPROFDES

(Full version, German manual)

Control FPWIN GR

Part No.: FPWINGRF2 (Full version)

Programming cable Part No.: AFC8513

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