# 8 Series

# **Toggle Switches**

#### Introduction -

The **8** Series Toggles is Copal Electronics' high-reliability miniature switch product offering. This product line meets and exceeds all basic international switch standards.

With 8 toggle options, PC and solder lug terminals, power and logic level current ratings, 1-4 pole and many circuit offerings these switches can be used in many industries and various applications within these industries.

Four of the **8** Series lines are washable. Specifically designed for PC applications with automated solder and cleaning methods.

The 8 Series is available with **UL** Recognition and **CSA** Certification upon request from the customer.

#### Applications -

- Communication equipment
- Computer peripheral equipment
- Measuring instruments
- Medical equipment
- Automotive diagnosis

The switches can be used in a wide range of fields from industrial to consumer equipment.

#### Features of 8 Series Toggles

1. Terminal style:

Solder, Straight, Right angle and vertical mount PC terminals.

2. Contacts:

Silver or gold.

3. Epoxy resin case:

UL94V-0 self-extinguishing epoxy.

4. Actuator styles:

Over 30 actuator variations.

5. Insulation between terminal and ground:

4 mm minimum.

6. Prevention of flux entry

The epoxy resin seal on bottom of the switch helps prevent the entry of solder and flux.

7. Insulation barrier:

Insulation barrier design between poles helps prevent short-circuiting between poles ensuring high reliability.

8. UL Recognized product File No.E43275

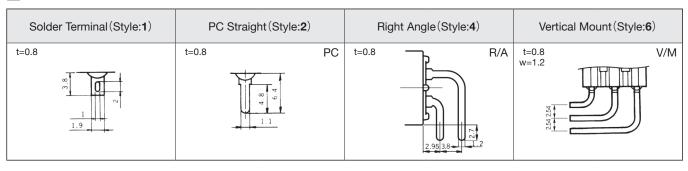
9. CSA Certified product File No.LR38341

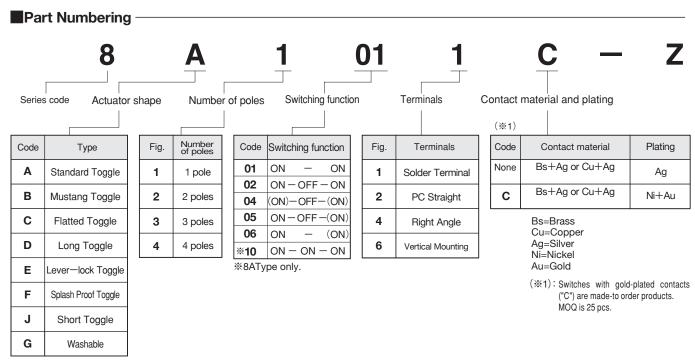
10. For the UL Recognized and CSA Certified products please see page 409.

#### 8 Series Toggles Selection Table Part No. Name Actuator shape Number of poles Switching function **Terminals** Page 386 **8A** Standard toggle 1.2.3.4 388 Straight PC Solder Lug 389 8B Mustang Toggle 1.2.3.4 ON ON 390 ON - OFF - ON Solder Lug Straight PC (ON) - OFF - (ON)391 ON - OFF - (ON)8C Flatted Toggle 1.2.3.4 ON (ON) 392 Straight PC Solder Lug **%**1/2 Poles 393 8D Long Toggle 1.2.3.4 ON ON 394 ON - OFF - ON Straight PC Solder Lug 3/4 Poles 395 8E 1.2.3.4 Lever Lock Toggle 396 Solder Lug Straight PC ON - ON - ONON - ON - (ON)397 8F Splash Proof Toggle 1.2.3.4 (ON) - ON - (ON)398 **%8A Type 2&4 Poles** Straight PC Solder Lug 399 8J Short Toggle 1.2.3.4 400 Straight PC Solder Lug 403 Short Toggle 8G 1.2 ON ON Washable Washable ON - OFF - ON 404 (ON) - OFF - (ON)ON - OFF - (ON)Standard Toggle 8GA 1.2 ON (ON) 405 Washable Straight PC Right Angle

() indicates momentary actuation

#### **Terminals**





Note: Some combinations may not be available. Please check the "Table of Part Numbers" for each series.

■8 Series Toggles Common Specifications

Contact specs.		Silver	Gold			
Rating	Max.	AC125V 6A AC250V 3A DC30V 4A	AC125V 6A AC250V 3A DC20V 25mA			
Initial contact r	esistance	10mΩ Max. (DC2~4V 1A)	20mΩ Max. (AC200μV 1.5mA)			
Initial dielectric	strength	AC1500V 1 minute				
Initial insulation	resistance	1000N	MΩMin. (DC500V			
Flooring His	Alternate type	50,000	) cycles			
Electrical life	Momentary type	25,000	) cycles			
Operating temp	erature range	−30~+85°C				
Storage temper	ature range	-40~+85°C				

# 8E

# **Locking Lever Toggle Switch**



**RoHS Compliant** 

#### Features -

The **8E** Locking Lever Toggle Switch features a locking device to prevent accidental switch operation. Caps are available in 3 colors.

Please refer to "Operation Method" on the next page on instructions on how to operate.

#### ■ Table of Part Numbers

Terminal Style	Switching	Function	Number of poles	1 pole	2 poles	3 poles	4 poles
	ON	_	ON	8E1011-Z ★ 8E1011C-Z	8E2011−Z ☆ 8E2011C−Z	★ 8E3011-Z	★ 8E4011-Z
Solder Terminal	ON	– OFF –	- ON	☆ 8E1021-Z ★ 8E1021C-Z	★ 8E2021-Z		
	ON	_	(ON)		★ 8E2061-Z		
PC Straight	ON	_	ON	★ 8E1012-Z	★ 8E2012C-Z		

■PC Hole Layouts Page 411.
■Panel Cut-Out Dimensions Page 411.
■Terminal Style Page 384.

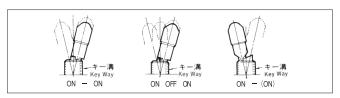
#### ■ Standard Accessories

《Supplied with switch》

Part Name	Hex Nut	Lockwasher	Locking Ring	С	olor Cap	Сар		
Part No.	140008010241	140008030051	140008020062	Dimensions	Color	Part. No.		
Dimensions	1/4"—40 THD	6.6 t=0.5	6.4	Aluimite finish	Silver	140000470058		
Dimensions	8 1.5	10.2	12 2.1	00	Black	140000470059		
Finish	Nickel plated	Zinc plated	Zinc plated		Red	140000470060		

A Silver cap is attached to the switch. If a different color (Black or Red) is required, please order separately.

## ■Lock Types By Function



# **■**Operation Method

Part No.

8E101 -

Pull up the lever to unlock and move the actuator to the desired position.

Switching function

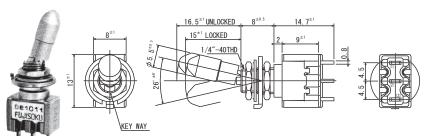


Key way

Key way

ON

#### **SPDT**



8E102 - Z	ON	OFF	ON
Connecting terminals	2-3	_	2-1

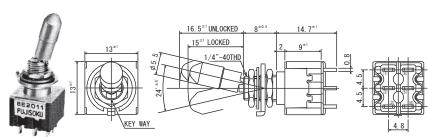
Key way

ON

Terminal numbers are not shown on the switch.

: Please refer to "Table of Part Numbers" on P.395 for a list of full part numbers.

#### **DPDT**

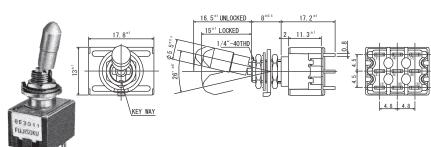


	Switching function	Key way	Key way	Key way		
	Part No.	1	1			
	8E201 <b>■</b> -Z	ON	_	ON		
	8E202 <b>■</b> -Z	ON	OFF	ON		
-	8E206 <b>■</b> −Z	ON	-	(ON)		
	Connecting terminals	2-3 5-6	_	2-1 5-4		

Please refer to "Table of Part Numbers" on P.395 for a list of full part numbers.

Terminal numbers are not shown on the switch.

#### **3PDT**

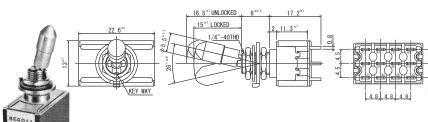


Switching function	Key way	Key way	Key way
Part No.	1	1	
8E301■-Z	ON	_	ON
Connecting terminals	2-35-6 8-9	_	2-1 5-4 8-7

Please refer to "Table of Part Numbers" on P.395 for a list of full part numbers.

Terminal numbers are not shown on the switch.

#### **4PDT**



Switching function		Key way	Key way
Part No.	1	1	
8E401 <b>■</b> -Z	ON	_	ON
Connecting terminals	2-3 5-6	_	2-1 5-4
Connecting terminals	2-3 5-6 8-9 11-12		8-7 11-10

Please refer to "Table of Part Numbers" on P.395 for a list of full part numbers.

Terminal numbers are not shown on the switch.

# **UL and CSA Listed**

(Toggle Switches)

# Table of 8 Series Toggles UL and CSA Listed

## 8 Series Toggles

Poles	c	Puitobing Eupotion				<del>W</del>			(※1.)				<b>(1)</b>			(※2.)
Poles		Switching Function	8A	8B	8C	8D	8E	8F	8J	8A	8B	8C	8D	8E	8F	8J
	101	ON – ON	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	102	ON - OFF - ON	0		0		0		0	0		0		0		0
1 pole	104	(ON) - OFF - (ON)	0	0	0			0		0	0	0			0	
	105□	ON - OFF - (ON)	0						0	0						0
	106□	ON – (ON)	0					0		0					0	
	201	ON – ON	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	202	ON - OFF - ON	0	0	0		0		0	0	0	0		0		0
2 poles	204	(ON) - OFF - (ON)	0		0			0		0		0			0	
	205	ON - OFF - (ON)	0							0						
	206	ON – (ON)	0				0			0				0		
0 = alaa	301	ON – ON	0	0	0		0		0	0	0	0		0		0
3 poles	302	ON - OFF - ON	0						0	0						0
	401	ON – ON	0	0			0	0	0	0	0			0	0	0
4 poles	402	ON — OFF — ON	0							0						
	410	ON — ON — ON	0							0						

- (1) Terminal types: 1 Solder terminal; 2 Straight terminal
- (3) **CSA**-certified switches: Solder terminals and straight terminals available for Single Pole. Straight terminals available for Double/Three/Four Pole.
- (5) (%1.) UL File No.E43275 (%2.) CSA File No.JR38341

- (2) **UL**-recognized switches: Solder terminals and straight terminals available for Single/Double/Three/Four Pole
- (4) UL, CSA marked switches available with additional charge.
- (6) As shown in the above chart, not all products are ULrecognized or CSA-certified. Please check with your local sales representative if you have any questions.

#### ■8 Series Toggles

Poles	Switching fu	Я	(※1.)	<b>(</b> *2.)		
Foles	Toles Switching function			8GA	8G	8GA
	<b>101</b> □ ON	- ON	0	0	0	0
1 nolo	<b>102</b> □ ON -	OFF - ON	0		$\circ$	
1 pole	104 (ON) -	OFF — (ON)	0		$\circ$	
	<b>106</b> □ ON	- (ON)	0		0	
2 poles	<b>201</b> ON	- ON	0	0	0	0

**UL, CSA** marked switches are available upon request.

- (%1.) UL File No.E43275 FUJISOKU
- (%2.) CSA File No.LR38341 FUJISOKU

## ■ Precautions (8A · 8B · 8C · 8D · 8E · 8F · 8J · 8SS)

#### 1. Soldering Specifications

(1)Manual soldering

Device : Solder iron (1)420°C Max. 3 sec. Max.

(2)Auto soldering

2275°C Max. 6 sec. Max.

The above-stated soldering conditions shall apply only to switches with straight terminals. Auto soldering is not possible with right-angle terminals. Switches with right-angle terminals should be soldered manually according to the conditions specified in (1) above.

(3)When soldering two or more terminals to the common land, use the solder resist to isolate the terminals.

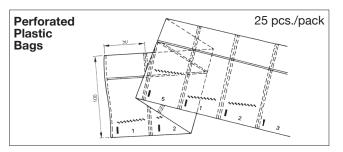
#### 2.Flux Cleaning

- (1)Solvent : Fluorine or Alcohol type.
- (2)8A/B/C/D/E/F/J series are not washable. To wash the PC board, clean the soldering surface of the PC board with a brush so that the switch is not exposed to the cleaning solution.
- (3)Cleaning after soldering should be done after the terminal temperature falls to 90°C or below, or after leaving the switch for five minutes or longer at room temperature.

## 3. Mounting

- Do not bend the terminals before mounting the switch on the PC board.
- ■After mounting the switch, do not place the device in such a way that the device weight will be applied on to the actuator of the switch.
- For switches with straight terminals, solder the switch on the PC board after fixing the switch on the panel with a nut.

## ■Packaging Specification -





# 8 Series Toggles



## ■Panel Cut-Out Dimensions -

Series	8A·8D·8J	8C	8E	8A·8D·8J	8C	8E	8F
Panel thickness	2.5 mm Max.	2.4 mm Max.	1.5 mm Max.	3.5 mm Max.	3.4 mm Max.	2.5 mm Max.	5 mm Max.
Dimensions	$\phi$ 6.5 $\phi$ 2.2 With Locking Ring			\$\delta 6.4	0.7 With	out <b>Locking Ring</b>	Ø86.5
Series	_			<u></u> В	VVIdio	out Looking Timig	
Panel thickness		5.9 mm Max.		6.9 mm Max.			
Dimensions	φ 12.5			φ 12.3	1.5	9 11. 6	
		<u>φ3</u> w	ith Locking Ring		Witho	out Locking Ring	

# ■PC Hole Layouts —

Series	8A · 8B · 8C · 8D · 8E · 8F · 8J				
Dimensions	4.8 4.8 4.8 4.9 4.1 5.1 5.2 5.2 5.2 5.2 5.2 5.2 5.2 5.2 5.2 5.2				

### **■**Standard Accessories –

 ${\rm \PQ'ty/switch}{\rm \@}$ 

	1							√Q ty/ SWITCH/
Part Name	Dress Nut	Hex Nut	Lockwasher	Locking Ring	O-Ring	Hex Nut	Lockwasher	Locking Ring
Part No.	140008010253	140008010241	140008030051	140008020062	140000610076	140008010243	140008030055	140008020065
Dimensions	14 <sup>-40</sup> THD 0.6	1.4 -40 THD	6.6 t=0.5	6.4	7.5	15/32"—32 THD	12.2 15.2	12.2
Finish	Nickel	plated	Zinc p	Zinc plated		Nickel plated	Zinc p	olated
8A		2	1	1				
8B						2	1	1
8C	1	1	1	1				
8D		2	1	1				
8E		2	1	1				
8F		1	1		1			
8J		2	1	1				

• Numbers in the above chart show the quantities of each accessories enclosed with the switch.

# **■**Optional Accessories

-(Sold separately)

Туре	8A • 8F • 8GA BT	8A • 8F • 8GA BT	8B	8E
Part Name	Color Cap			
Dimensions	Ø 5 Gloss finish  Ø 3.8 Vinyl chloride resin	Gloss finish  Gloss finish  Vinyl chloride resin	Gloss finish	Alumite finish
Silver	_	_	_	140000470058
White	140000470030	140000470038	140000470063	_
Red	140000470098	140000470100	140000470108	140000470060
Black	140000470031	140000470039	140000470064	140000470059
Gray	140000470037	140000470077	140000470102	_

Туре	8 <b>A</b>	8B	
Part Name	Boot	Plate	Plate
Part No.	140000470422	140008040021	140008040025
Dimensions	(1/4" -40THD)	Red Black 12 12 15 15 15 15 15 15 15 15 15 15 15 15 15	18 12 30 Red Black t=1