

### Product Number: 9407-0-15-15-11-27-10-0



9407-0-15-XX-11-XX-10-0

Solder mount in .040 min. mounting hole

Mill-Max Part Number	Shell Plating	Contact Plating	RoHS Compliant

1000

FORCE (grams)

100

10 µ" Gold over Nickel

9407-0-15-15-11-27-10-0

## CONTACT:

Contact Used: #11, Standard 3 Finger Contact

Current Rating = 3 Amps

BERYLLIUM COPPER ALLOY 172 (UNS C17200) per ASTM B 194

#### **Properties of BERYLLIUM COPPER:**

- Chemical composition: Cu 98.1%, Be 1.9%
- Temper as stamped: TD01

Properties after heat treatment (TH01):

- Hardness: 36-43 Rockwell C
- Mechanical Life: 100 Cycles Min.
- Density: .298 lbs/in3
- Electrical Conductivity: 22% IACS\*
- Resistance: 10 miliohms Max
- Operating Temperature: -55°C/+125°C
- Melting point: 980°C/865°C (liquidus/solidus)
- Stress Relaxation<sup>†</sup>: 96% of stress remains after 1,000 hours @ 100 °C ; 70% of stress remains after 1,000 hours @ 200 °C

10

0.01

0.012

\*International Annealed Copper Standard, i.e. as a % of pure copper.

<sup>†</sup>Since BeCu loses its spring properties over time at high temperatures; it is rated for continuous use up to 150°C. For applications up to 300°C, Mill-Max offers many contacts in Beryllium Nickel. Contact Tech Support for more info.



#### Description:

**9407** - Receptacle With A Standard Tail Accepts .015-.022 diameter leads.

Packaging:

30 µ" Gold over Nickel

#11 CONTACT

0.015

MATING PIN DIAMETER (inches)

0.0

0.016

INITIAL INSERTION FORCE

EXTRACTION FORCE

0.013

INSERTION FORCE 2nd CYCLE

Packaged in Bulk

d

0.019

0.020

OPERATING RANGE

0.017

0.018

# SHELL MATERIAL: BRASS ALLOY (UNS C36000) per ASTM B 16

## **Properties of BRASS ALLOY:**

- Chemical composition: Cu 61.5%, Zn 35.4%, Pb 3.1%<sup>+</sup>
- Hardness as machined: 80-90 Rockwell B
- Density: .307 lbs/in3
- Electrical conductivity: 26% IACS\*
- Melting point: 900°C/885°C (liquidus/solidus)

+(3 to 4% lead is used to permit "free machining" and is permitted by EC Directive 2002/95Annex 6; so all pin materials are RoHS compliant)

\*International Annealed Copper Standard, i.e. as a % of pure copper.