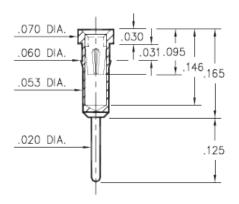
DATA SHEET

Product Number: 1001-0-15-15-30-27-04-0



Description:

1001 - Receptacle With A Standard Tail Accepts .015-.025 diameter leads.

Packaging:

Packaged in Bulk

1001-0-15-XX-3X-XX-04-0

Press-fit in .057 mounting hole

Mill-Max Part Number	Shell Plating	Contact Plating	RoHS Compliant
1001-0-15-15-30-27-04-0	10 μ" Gold over Nickel	30 μ" Gold over Nickel	RoHS 2002/95/EC

CONTACT:

Contact Used: #30, Standard 4 Finger Contact

Current Rating = 3 Amps

BERYLLIUM COPPER ALLOY 172 (UNS C17200) per ASTM B 194

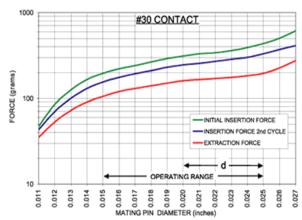
Properties of BERYLLIUM COPPER:

• Chemical composition: Cu 98.1%, Be 1.9%

• Temper as stamped: TD01

Properties after heat treatment (TH01):

- Hardness: 36-43 Rockwell C
- Mechanical Life: 100 Cycles Min.
- Density: .298 lbs/in3
- Electrical Conductivity: 22% IACS*
- Resistance: 10 miliohms Max
- Operating Temperature: -55°C/+125°C
- Melting point: 980°C/865°C (liquidus/solidus)
 Stress Relaxation†: 96% of stress remains after 1,000 hours @ 100 °C; 70% of stress remains after
 - 1,000 hours @ 200 °C



The insertion/extraction/normal force characteristics above were derived using a 30 microinch gold plated contact and polished steel gauge pins having a bullet-shaped tip.

The curves represent typical average values. The charts only guide you in selecting a clip that is close to your specification. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

†Since BeCu loses its spring properties over time at high temperatures; it is rated for continuous use up to 150°C. For applications up to 300°C, Mill-Max offers many contacts in Beryllium Nickel. Contact Tech Support for more info.

^{*}International Annealed Copper Standard, i.e. as a % of pure copper.

SHELL MATERIAL:

BRASS ALLOY (UNS C36000) per ASTM B 16

Properties of BRASS ALLOY:

• Chemical composition: Cu 61.5%, Zn 35.4%, Pb 3.1%†
• Hardness as machined: 80-90 Rockwell B

• Density: .307 lbs/in3

Electrical conductivity: 26% IACS*
Melting point: 900°C/885°C (liquidus/solidus)

†(3 to 4% lead is used to permit "free machining" and is permitted by EC Directive 2002/95Annex 6; so all pin materials are RoHS compliant)

*International Annealed Copper Standard, i.e. as a % of pure copper.