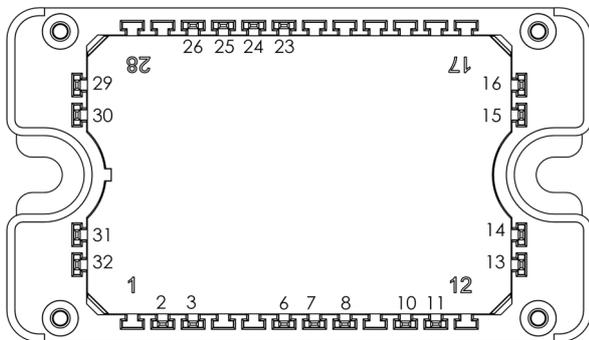
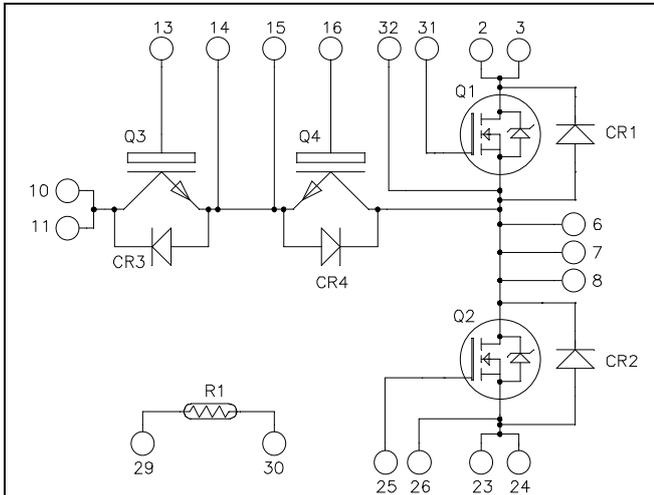


**Phase Leg & Dual Common Emitter
Power Module**



All multiple inputs and outputs must be shorted together
10/11 ; 23/24 ; 2/3 ; ...

SiC MOSFET (Q1, Q2):

$V_{CES} = 1200V$; $R_{DS(on)} = 34m\Omega$ max @ $T_j = 25^\circ C$

Trench & Field Stop IGBT3 (Q3, Q4):

$V_{CES} = 600V$; $I_C = 50A$ @ $T_c = 100^\circ C$

Application

- Solar converter
- Uninterruptible Power Supplies

Features

- **Q1, Q2 SiC Power MOSFET**
 - Low $R_{DS(on)}$
 - High temperature performance
- **Q3, Q4 Trench + field Stop IGBT3**
 - Low voltage drop
 - Low tail current
 - Switching frequency up to 20 kHz
- **SiC Schottky Diode (CR1 to CR4)**
 - Zero reverse recovery
 - Zero forward recovery
 - Temperature Independent switching behavior
 - Positive temperature coefficient on VF
- Kelvin emitter for easy drive
- Very low stray inductance
- AlN substrate for improved thermal performance
- Internal thermistor for temperature monitoring

Benefits

- Stable temperature behavior
- Very rugged
- Solderable terminals for easy PCB mounting
- Direct mounting to heatsink (isolated package)
- Low junction to case thermal resistance
- Easy paralleling due to positive T_C of V_{CESat}
- Low profile

All ratings @ $T_j = 25^\circ C$ unless otherwise specified

CAUTION: These Devices are sensitive to Electrostatic Discharge. Proper Handling Procedures Should Be Followed.
See application note APT0502 on www.microsemi.com

1. SiC MOSFET characteristics (Per MOSFET)
Absolute maximum ratings

<i>Symbol</i>	<i>Parameter</i>	<i>Max ratings</i>	<i>Unit</i>
V _{DSS}	Drain - Source Voltage	1200	V
I _D	Continuous Drain Current	T _c = 25°C	73
		T _c = 80°C	55
I _{DM}	Pulsed Drain Current	140	A
V _{GS}	Gate - Source Voltage	-10/+25	V
R _{DS(on)}	Drain - Source ON Resistance	34	mΩ
P _D	Power Dissipation	T _c = 25°C	375

Electrical Characteristics

<i>Symbol</i>	<i>Characteristic</i>	<i>Test Conditions</i>	<i>Min</i>	<i>Typ</i>	<i>Max</i>	<i>Unit</i>
I _{DSS}	Zero Gate Voltage Drain Current	V _{GS} = 0V, V _{DS} = 1200V			100	μA
R _{DS(on)}	Drain – Source on Resistance	V _{GS} = 20V I _D = 50A	T _j = 25°C	25	34	mΩ
			T _j = 150°C	43		
V _{GS(th)}	Gate Threshold Voltage	V _{GS} = V _{DS} ; I _D = 12.5mA	2.4	3		V
I _{GSS}	Gate – Source Leakage Current	V _{GS} = 20 V, V _{DS} = 0V			600	nA

Dynamic Characteristics

<i>Symbol</i>	<i>Characteristic</i>	<i>Test Conditions</i>	<i>Min</i>	<i>Typ</i>	<i>Max</i>	<i>Unit</i>
C _{iss}	Input Capacitance	V _{GS} = 0V V _{DS} = 1000V f = 1MHz		2788		pF
C _{oss}	Output Capacitance			220		
C _{rss}	Reverse Transfer Capacitance			15		
Q _g	Total gate Charge	V _{GS} = -5/20V V _{Bus} = 800V I _D = 50A		161		nC
Q _{gs}	Gate – Source Charge			46		
Q _{gd}	Gate – Drain Charge			50		
T _{d(on)}	Turn-on Delay Time	V _{GS} = -2/+20V V _{Bus} = 800V I _D = 50A R _L = 16Ω ; R _G = 20Ω		21		ns
T _r	Rise Time			19		
T _{d(off)}	Turn-off Delay Time			50		
T _f	Fall Time			30		
E _{on}	Turn on Energy	Inductive Switching V _{GS} = -5/+20V V _{Bus} = 600V I _D = 50A R _G = 20Ω	T _j = 150°C	1.1		mJ
E _{off}	Turn off Energy			T _j = 150°C	0.6	
R _{thJC}	Junction to Case Thermal Resistance				0.4	°C/W

SiC diode ratings and characteristics (CR1 & CR2) (per diode)

<i>Symbol</i>	<i>Characteristic</i>	<i>Test Conditions</i>	<i>Min</i>	<i>Typ</i>	<i>Max</i>	<i>Unit</i>
V _{RRM}	Peak Repetitive Reverse Voltage				1200	V
I _{RM}	Reverse Leakage Current	V _R = 1200V	T _j = 25°C	10	200	μA
			T _j = 175°C	500		
I _F	DC Forward Current		T _c = 100°C	10		A
V _F	Diode Forward Voltage	I _F = 10A	T _j = 25°C	1.5	1.8	V
			T _j = 175°C	2.3		
Q _C	Total Capacitive Charge	I _F = 10A, V _R = 600V di/dt = 500A/μs		120		nC
C	Total Capacitance	f = 1MHz, V _R = 200V		115		pF
		f = 1MHz, V _R = 400V		85		
R _{thJC}	Junction to Case Thermal Resistance				1.1	°C/W

2. Trench & Field Stop IGBT3 (per IGBT)
Absolute maximum ratings

<i>Symbol</i>	<i>Parameter</i>	<i>Max ratings</i>	<i>Unit</i>
V _{CES}	Collector - Emitter Voltage	600	V
I _C	Continuous Collector Current	T _C = 25°C	105
		T _C = 100°C	50
I _{CM}	Pulsed Collector Current	T _C = 25°C	100
V _{GE}	Gate - Emitter Voltage	±20	V
P _D	Power Dissipation	T _C = 25°C	176
RBSOA	Reverse Bias Safe Operating Area	T _J = 150°C	100A @ 550V

Electrical Characteristics

<i>Symbol</i>	<i>Characteristic</i>	<i>Test Conditions</i>	<i>Min</i>	<i>Typ</i>	<i>Max</i>	<i>Unit</i>
I _{CES}	Zero Gate Voltage Collector Current	V _{GE} = 0V, V _{CE} = 600V			25	μA
V _{CE(sat)}	Collector Emitter Saturation Voltage	V _{GE} = 15V I _C = 50A	T _j = 25°C	1.5	1.9	V
			T _j = 150°C	1.7		
V _{GE(th)}	Gate Threshold Voltage	V _{GE} = V _{CE} , I _C = 600μA	5.0	5.8	6.5	V
I _{GES}	Gate - Emitter Leakage Current	V _{GE} = 20V, V _{CE} = 0V			600	nA

Dynamic Characteristics

<i>Symbol</i>	<i>Characteristic</i>	<i>Test Conditions</i>	<i>Min</i>	<i>Typ</i>	<i>Max</i>	<i>Unit</i>
C _{ies}	Input Capacitance	V _{GE} = 0V V _{CE} = 25V f = 1MHz		3150		pF
C _{oes}	Output Capacitance			200		
C _{res}	Reverse Transfer Capacitance			95		
Q _G	Gate charge	V _{GE} = ±15V, I _C = 50A V _{CE} = 300V		500		nC
T _{d(on)}	Turn-on Delay Time	Inductive Switching (25°C) V _{GE} = ±15V V _{Bus} = 300V I _C = 50A R _G = 8.2Ω		110		ns
T _r	Rise Time			45		
T _{d(off)}	Turn-off Delay Time			200		
T _f	Fall Time			40		
T _{d(on)}	Turn-on Delay Time	Inductive Switching (150°C) V _{GE} = ±15V V _{Bus} = 300V I _C = 50A R _G = 8.2Ω		120		ns
T _r	Rise Time			50		
T _{d(off)}	Turn-off Delay Time			250		
T _f	Fall Time			60		
E _{on}	Turn-on Switching Energy	V _{GE} = ±15V V _{Bus} = 300V I _C = 50A R _G = 8.2Ω	T _j = 25°C	0.2		mJ
			T _j = 150°C	0.26		
E _{off}	Turn-off Switching Energy	I _C = 50A R _G = 8.2Ω	T _j = 25°C	1.35		mJ
			T _j = 150°C	1.75		
I _{sc}	Short Circuit data	V _{GE} ≤ 15V ; V _{Bus} = 360V t _p ≤ 10μs ; T _j = 150°C		250		A
R _{thJC}	Junction to Case Thermal Resistance				0.68	°C/W

3. SiC diode ratings and characteristics (CR3 & CR4) (per diode)

<i>Symbol</i>	<i>Characteristic</i>	<i>Test Conditions</i>	<i>Min</i>	<i>Typ</i>	<i>Max</i>	<i>Unit</i>
V _{RRM}	Peak Repetitive Reverse Voltage				600	V
I _{RM}	Reverse Leakage Current	V _R = 600V	T _j = 25°C	20	120	μA
			T _j = 175°C	40	600	
I _F	DC Forward Current		T _c = 100°C	20		A
V _F	Diode Forward Voltage	I _F = 20A	T _j = 25°C	1.6	1.8	V
			T _j = 175°C	2	2.4	
Q _C	Total Capacitive Charge	I _F = 20A, V _R = 600V di/dt = 800A/μs		56		nC
C	Total Capacitance	f = 1MHz, V _R = 200V		130		pF
		f = 1MHz, V _R = 400V		100		
R _{thJC}	Junction to Case Thermal Resistance				1.1	°C/W

4. Temperature sensor NTC

Symbol	Characteristic	Min	Typ	Max	Unit
R ₂₅	Resistance @ 25°C		22		kΩ
ΔR ₂₅ /R ₂₅	Resistance tolerance			5	%
ΔB/B	Beta tolerance			3	
B _{25/100}	T ₂₅ = 298.16 K		3980		K

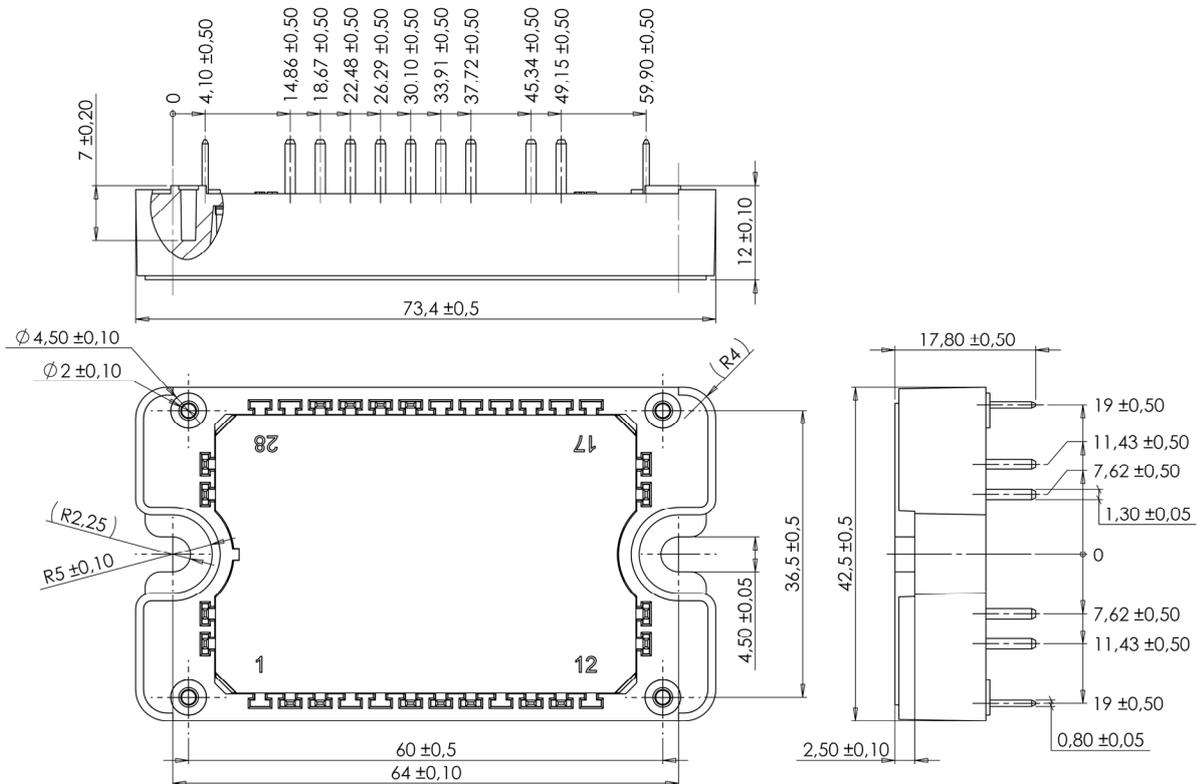
$$R_T = \frac{R_{25}}{\exp\left[B_{25/100}\left(\frac{1}{T_{25}} - \frac{1}{T}\right)\right]}$$

T: Thermistor temperature
 R_T: Thermistor value at T

5. Thermal and package characteristics

Symbol	Characteristic	Min	Max	Unit		
V _{ISOL}	RMS Isolation Voltage, any terminal to case t=1 min, 50/60Hz	4000		V		
T _J	Operating junction temperature range	SiC MOSFET	-40	150	°C	
		SiC diode + IGBT	-40	175		
T _{JOP}	Recommended junction temperature under switching conditions	-40	T _{Jmax} -25			
T _{STG}	Storage Temperature Range	-40	125			
T _C	Operating Case Temperature	-40	125			
Torque	Mounting torque	To heatsink	M4	2	3	N.m
Wt	Package Weight				110	g

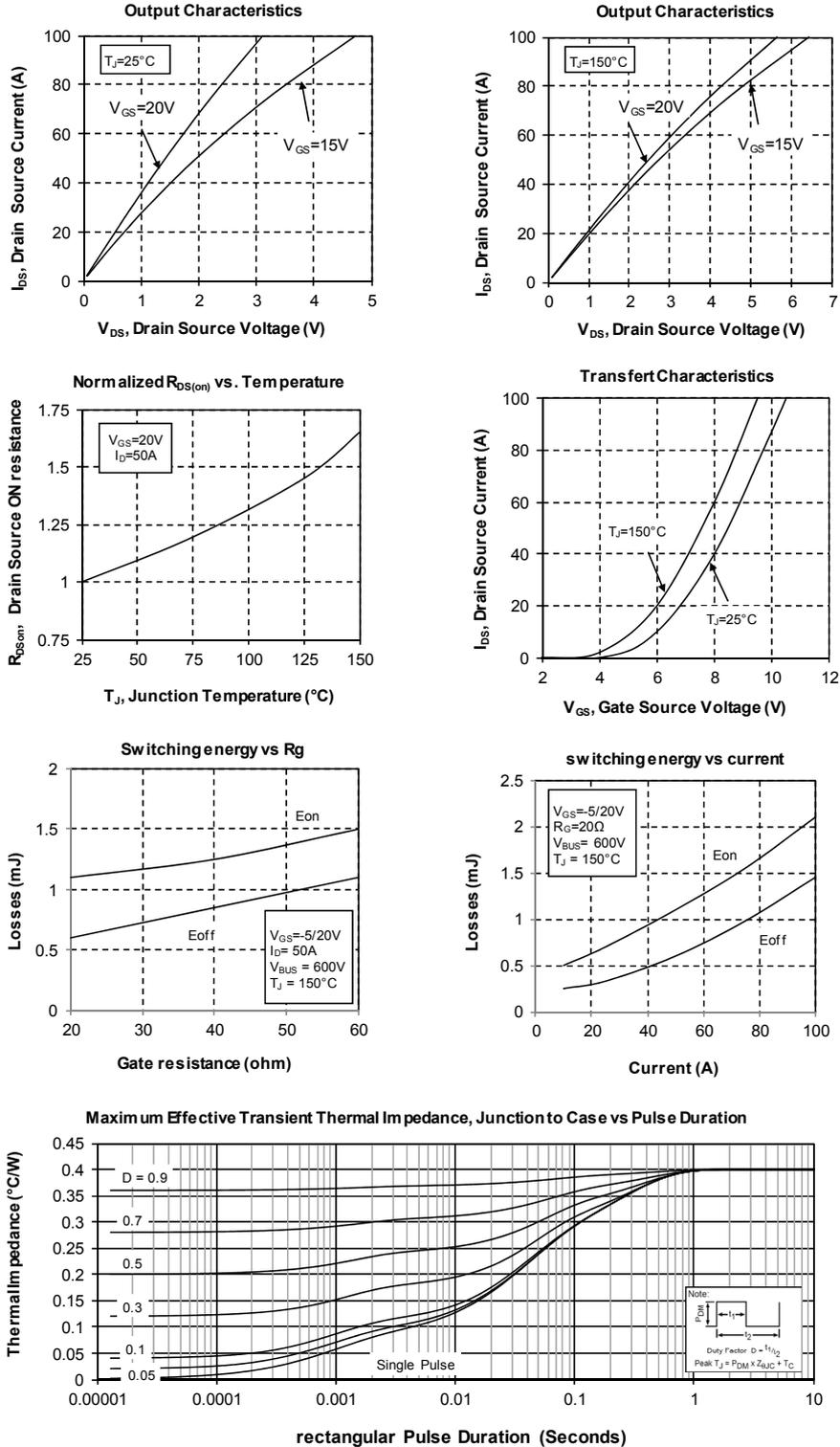
Package outline (dimensions in mm)

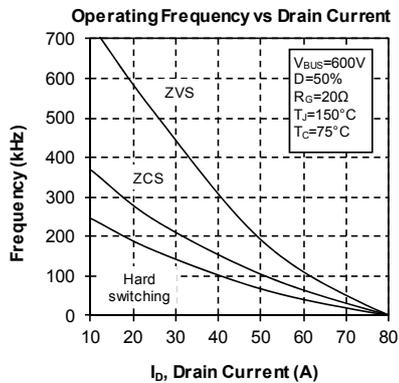
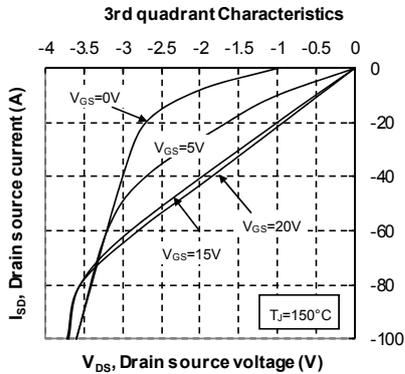
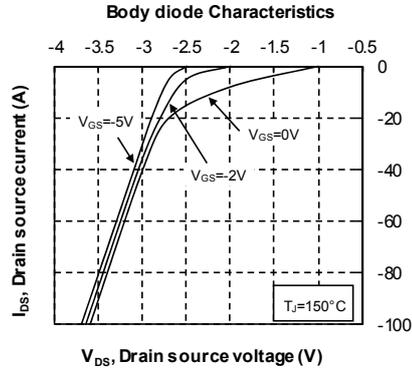
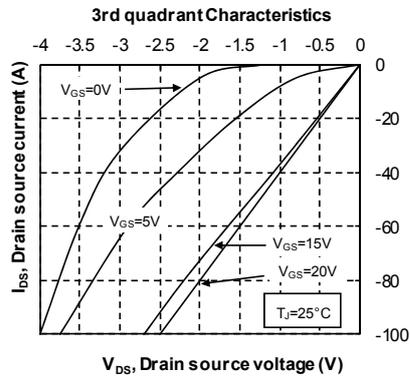
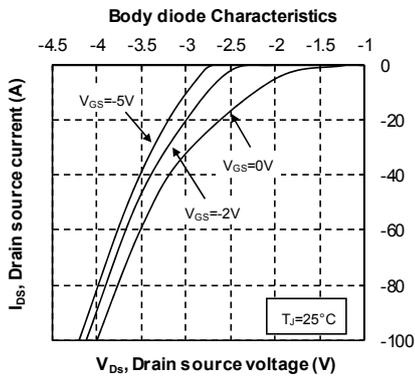
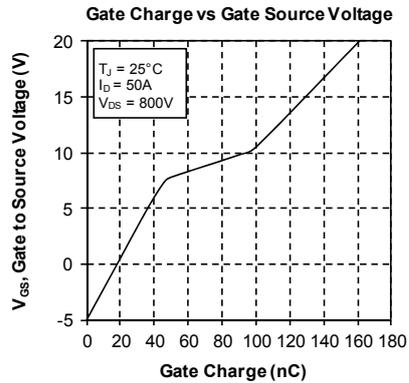
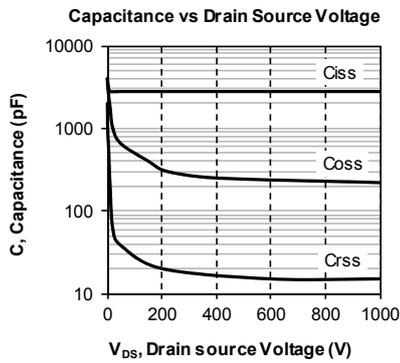


See application note 1906 - Mounting Instructions for SP3F Power Modules on www.microsemi.com

6. Typical performance curve

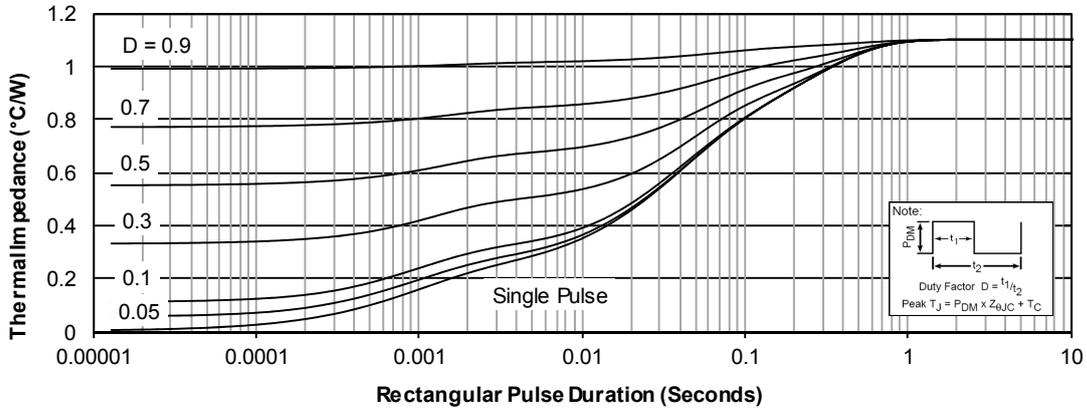
Q1, Q2 SiC MOSFET



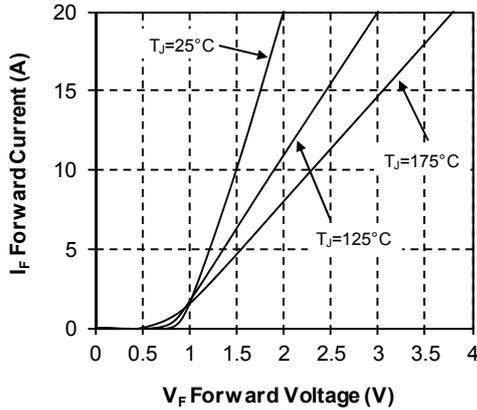


CR1 & CR2 SiC diode characteristics

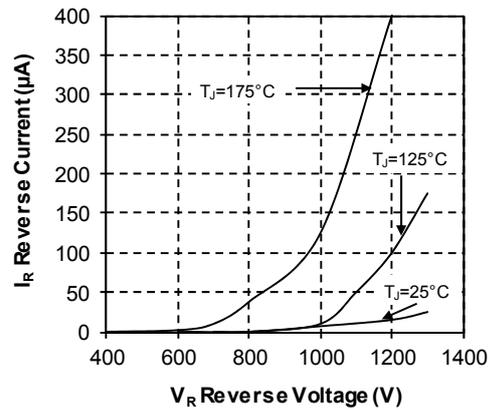
Maximum Effective Transient Thermal Impedance, Junction to Case vs Pulse Duration



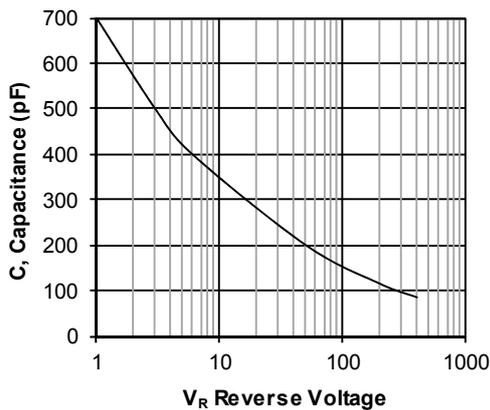
Forward Characteristics

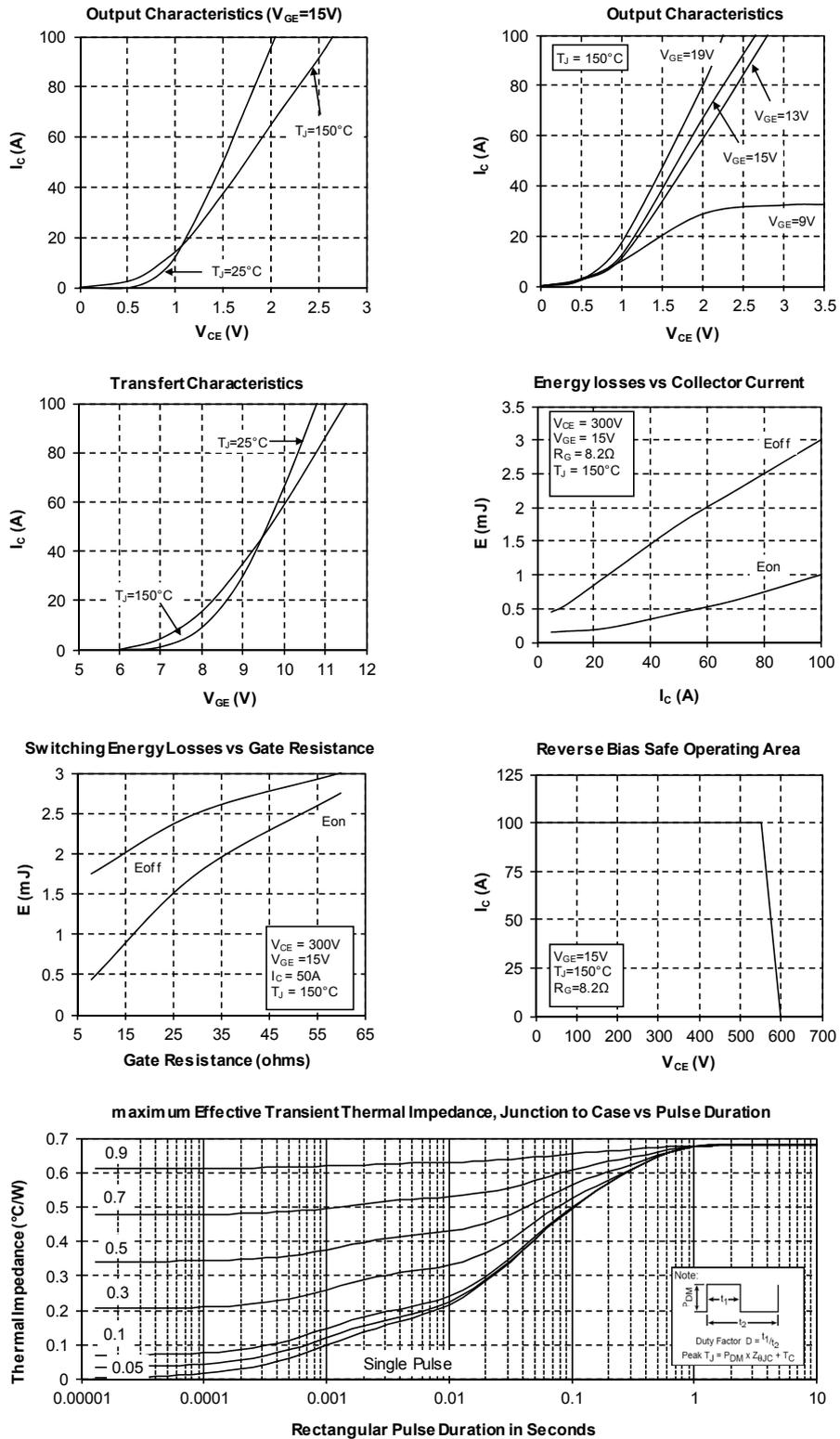


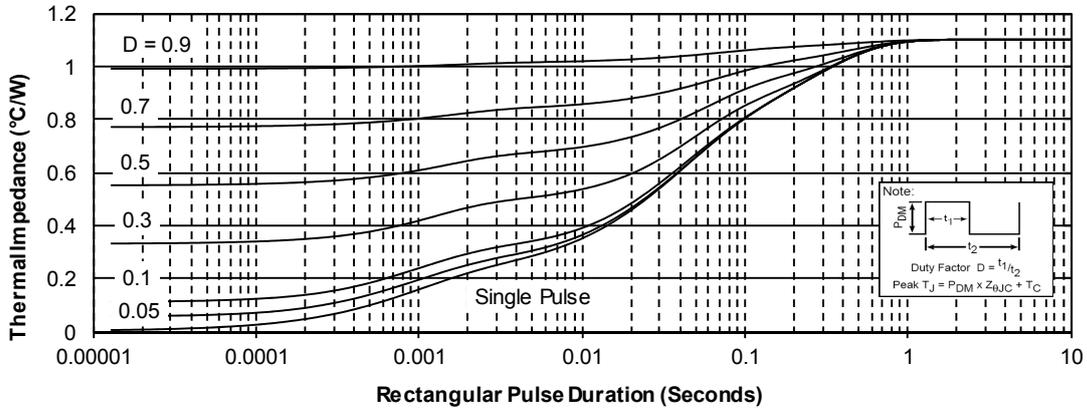
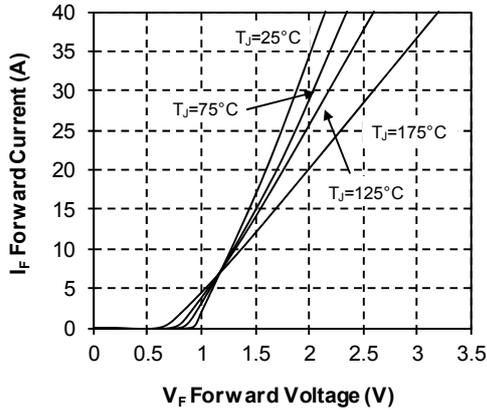
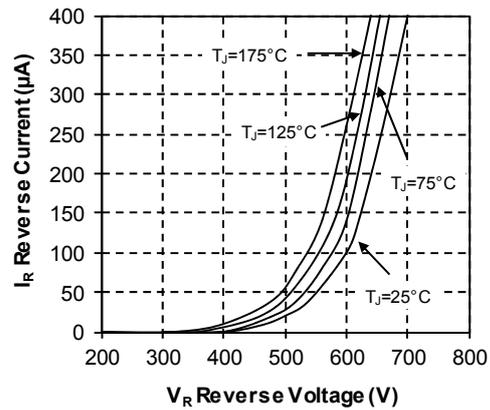
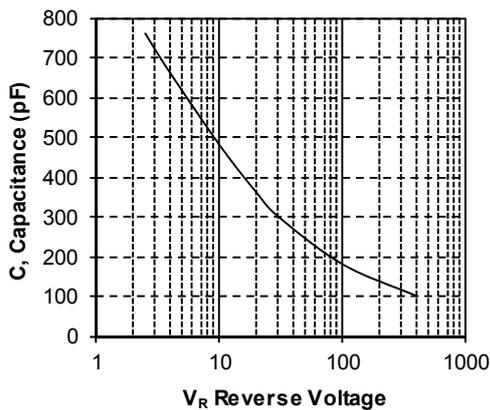
Reverse Characteristics



Capacitance vs. Reverse Voltage



Q3, Q4 Trench + field stop IGBT3


CR3 & CR4 SiC diode characteristics
Maximum Effective Transient Thermal Impedance, Junction to Case vs Pulse Duration

Forward Characteristics

Reverse Characteristics

Capacitance vs. Reverse Voltage


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