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FEATURES

* 0.56-INCH (14.22-mm) DIGIT HEIGHT.
* WIDE SUPPLY VOLTAGE OPERATION.
* SERIAL DATA INPUT.
* CONSTANT CURRENT DRIVERS.
* CONTINUOUS BRIGHTNESS CONTROL.
* SOLID STATE RELIABILITY-LONG OPERATION LIFE.
* WIDE VIEWING ANGLE.
* TTL COMPATIBLE.

DESCRIPTION

The LTM-8522P is a 0.56-inch (14.22-mm) numeric display modules, and a built-in M5450 MOS integrated circuits. The integrated circuit contains serial data input, 35 bits shift register. 34 LED driver output and a brightness control. This device utilizes bright red LED chips, which are made from GaP on a transparent GaP substrate, and has a black face and red segments. The MOS integrated circuits are produced with N-channel silicon gate technology.

DEVICE

PART NO.	DESCRIPTION			
Bright Red	3 Digit			
LTM-8522P	Rt. Hand Decimal			

PART NO.: LTM-8522P

PAGE: 1 of 8

BNS-OD-C131/A4

Property of Lite-On Only

PACKAGE DIMENSIONS



NOTES: All dimensions are in millimeters. Tolerances are ± 0.25 -mm (0.01") unless otherwise noted.

PART NO.: LTM-8522P

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PIN CONNECTION

No.	CONNECTION				
1	Vss				
2	VLED				
3	Vled				
4	BIT 25 OUTPUT				
5	BIT 26 OUTPUT				
6	BIT 27 OUTPUT				
7	BIT 28 OUTPUT				
8	BIT 29 OUTPUT				
9	BIT 30 OUTPUT				
10	BIT 31 OUTPUT				
11	BIT 32 OUTPUT				
12	BIT 33 OUTPUT				
13	BIT 34 OUTPUT				
14	DATA ENABLE				
15	DATA INPUT				
16	CLOCK INPUT				
17	Vdd				
18	BRT. CONTROL				

PART NO.: LTM-8522P

Property of Lite-On Only

ABSOLUTE MAXIMUM RATING AT $T_A=25^{\circ}C$

PARAMETER	Symbol	Min.	Max.	UNIT	
Supply Voltage *1	VDD	-0.3	12	V	
Input Voltage	VI	-0.3	12	V	
Off State Output Voltage	VO(off)		12	V	
LED Supply Voltage	VLED	2.8	3.5	V	
Power Dissipation of IC *2	PD(IC)		335	mW	
Supply Current	IDD		8.5	mA	
Operating Temperature Range	Тор	-20	+60	⁰ C	
Storage Temperature Range	Tstg	-20	+60	⁰ C	
Solder Temperature 1/16 inch Below Seating Plane for 3 Seconds at 260 ⁰ C					

RECOMMENDED OPERATING CONDITION AT $T_A=25^{\circ}C$

Parameter	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Supply Voltage	VDD	4.75		11	V	
Input Voltage						
Logical "0" Level		-0.3		0.8	V	$\pm 10 \mu A$ Input Bias
Logical "1" Level	VI	2.2		VDD	V	4.75V < VDD < 5.25V
Logical "1" Level		VDD -2		VDD	V	VDD > 5.25V
Brightness Input Current	IB	0		0.75	mA	
Brightness Input Voltage	VB	3		4.3	V	Input Current=750 μ A
Off State Voltage	VO(off)			11	V	
Output Sink Current						
Segment Off				10	μA	IB=0 μA
Segment On			3		mA	IB=100 μA
			6		mA	IB=200 μA
Input Clock Frequency	FCLOCK	0		0.5	MHZ	
Output Matching	Ιο			± 20	%	

Note: Luminous intensity is measured with a light sensor and filter combination that approximates the CIE (Commision Internationale De L'Eclairage) eye-response curve.

PART NO.: LTM-8522P PAGE: 4 of 8

Property of Lite-On Only

ELECTRICAL/OPTICAL CHARACTERISTICS AT Ta=25°C

PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNIT	TEST CONDITION
Average Luminous Intensity	Iv	320	950		μcd	IB=0.4mA
Peak Emission Wavelength	λp		697		nm	IB=0.4mA
Spectral Line Half-Width	Δλ		90		nm	IB=0.4mA
Dominant Wavelength	λd		657		nm	IF=20mA
Luminous Intensity Matching Ratio	Iv-m			2:1		IB=0.4mA

FUNCTIONAL DESCRIPTION

Serial data transfer from the data source to the display driver is accomplished with 2 signals serial data and clock. Using a format of a leading "1" followed by the 35 data bits allow data transfer without an additional load signal. The 35 data bits are latched after the 36th bit is completed, thus providing non multiplexed, direct drive to the display. Outputs change only if the serial data bits differ from the previous time.

Brightness of display is determined by control the output current of LED display. A 1nF capacitor should be connected to brightness control, Pin 7 to prevent possible oscillations. The output current is typically 25 times greater than the current into Pin 7 which is set by an external variable resistor. There is an internal limiting resistor of 400 Ω nominal value.

Figure 1 shows the input data format. A start bit of logical "1" proceed the 35 bits of data. At the 36th clock, a LOAD signal is generated synchronously with the high state of the clock, which loads the 35 bits of the shift registers into the latches. At the low state of the clock a RESET signal is generated which clears all the shift registers for the next set of data. The shift registers are static master-slave configuration. There is no clear for master portion of the first register, thus allowing continuous operation.

There must be a complete set of 36 clocks or the shift registers won't clear. When power is first applied to the chip, an internal power ON, a reset signal is generated which reset all registers and all latches. The START bit and first clock return the chip on its normal operation. Bit 1 is the first following the start bit and it will appear on the segment A of the digit 1. A logical "1" at the input will turn on the appropriate LED. Figure 2 shows the timing relationship between data, clock, and DATA ENABLE. A max. clock frequency of 0.5 MHz is assumed.

PART NO.: LTM-8522P

Property of Lite-On Only





BNS-OD-C131/A4

Property of Lite-On Only

TABLE 1 SERIAL DATA INPUT SEQUENCE

	LTM-8522				
BIT	DIGIT	SEGMENT			
1	1	А			
	1	В			
2 3	1	С			
4	1	D			
5	1	Е			
6	1	F			
7	1	G			
8	1	D.P.			
9	2	А			
10	2	В			
11	2	С			
12		D			
13	2 2	Е			
14	2	F			
15	2	G			
16	2	D.P.			
17	3	A			
18	3	В			
19	3 3 3	С			
20		D			
21	3	Е			
22	3	F			
23	3	G			
24	3	D.P.			
25		PIN 4			
26		PIN 5			
27		PIN 6			
28		PIN 7			
29		PIN 8			
30		PIN 9			
31		PIN 10			
32		PIN 11			
33		PIN 12			
34		PIN 13			

PART NO.: LTM-8522P

PAGE: 7 of 8

Property of Lite-On Only

