



Ordering number CP12857_EVA-O

Family	Eva	FWHM	20.5+37 degrees
Type	Assembly	Efficiency	83 %
LED	CP12818_EVA-D	cd/Im	2.700
Color		Gerber File	Available
Diameter			
Height			
Style			
Optic Material			
Holder Material			
Fastening			
Status			



Ordering number CA12858_EVA-O

Family	Eva	FWHM	20.5+37 degrees
Type	Assembly	Efficiency	83 %
LED	LUXEON M	cd/Im	2.700
Color	Black	Gerber File	Available
Diameter	37.7 mm		
Height	17.2 mm		
Style	Round		
Optic Material	PMMA		
Holder Material	PC		
Fastening	Screw, tape		
Status	Ready		



Ordering number CP12818_EVA-D

Family	Eva	FWHM	21 degrees
Type	Assembly	Efficiency	89 %
LED	LUXEON M	cd/Im	4.200
Color	Black	Gerber File	Available
Diameter	37.7 mm		
Height	17 mm		
Style	Round		
Optic Material	PMMA		
Holder Material	PC		
Fastening	Screw, glue		
Status	Ready		



Ordering number CA12802_EVA-D

Family	Eva	FWHM	21 degrees
Type	Assembly	Efficiency	89 %
LED	LUXEON M	cd/Im	4.200
Color	Black	Gerber File	Available
Diameter	37.7 mm		
Height	17.2 mm		
Style	Round		
Optic Material	PMMA		
Holder Material	PC		
Fastening	Screw, tape		
Status	Ready		



Ordering number CP12819_EVA-M

Family	Eva	FWHM	26 degrees
Type	Assembly	Efficiency	87 %
LED	LUXEON M	cd/Im	2.800
Color	Black	Gerber File	Available
Diameter	37.7 mm		
Height	17 mm		
Style	Round		
Optic Material	PMMA		
Holder Material	PC		
Fastening	Screw, glue		
Status	Ready		



Ordering number CA12803_EVA-M

Family	Eva	FWHM	26 degrees
Type	Assembly	Efficiency	87 %
LED	LUXEON M	cd/Im	2.800
Color	Black	Gerber File	Available
Diameter	37.7 mm		
Height	17 mm		
Style	Round		
Optic Material	PMMA		
Holder Material	PC		
Fastening	Screw, tape		
Status	Ready		



Ordering number CP12820_EVA-W

Family	Eva	FWHM	45 degrees
Type	Assembly	Efficiency	80 %
LED	LUXEON M	cd/Im	1.300
Color	Black	Gerber File	Available
Diameter	37.7 mm		
Height	17 mm		
Style	Round		
Optic Material	PMMA		
Holder Material	PC		
Fastening	Screw, glue		
Status	Ready		



Ordering number CA12804_EVA-W

Family	Eva	FWHM	45 degrees
Type	Assembly	Efficiency	80 %
LED	LUXEON M	cd/Im	1.300
Color	Black	Gerber File	Available
Diameter	37.7 mm		
Height	17 mm		
Style	Round		
Optic Material	PMMA		
Holder Material	PC		
Fastening	Screw, tape		
Status	Ready		



Ordering number CP12821_EVA-WW

Family	Eva	FWHM	65 degrees
Type	Assembly	Efficiency	78 %
LED	LUXEON M	cd/Im	0.700
Color	Black	Gerber File	Available
Diameter	37.7 mm		
Height	17 mm		
Style	Round		
Optic Material	PMMA		
Holder Material	PC		
Fastening	Screw, glue		
Status	Ready		



Ordering number CA12805_EVA-WW

Family	Eva	FWHM	65 degrees
Type	Assembly	Efficiency	78 %
LED	LUXEON M	cd/Im	0.700
Color	Black	Gerber File	Available
Diameter	37.7 mm		
Height	17 mm		
Style	Round		
Optic Material	PMMA		
Holder Material	PC		
Fastening	Screw, tape		
Status	Ready		

NOTE: The typical divergence will be changed by different color, chip size and chip position tolerance. The typical total divergence is the full angle measured where the luminous intensity is half of the peak value.

GENERAL INFORMATION

- Product series especially designed & optimized for LUXEON M series of LEDs.
- Special care taken to make light distribution as uniform as possible.
- Lens material optical grade PMMA with high UV and temperature resistance (105 degrees of Celcius / 220 degrees of Fahrenheit). Allows use of high current and temperature conditions.

Please find more information about used material from below:

http://ledil.fi/sites/default/files/Documents/Technical/Material/PMMA%20N%20UL94_Yellow%20Card.pdf

<http://ledil.fi/sites/default/files/Documents/Technical/Material/PMMA%20N%20PLEXIGLAS-Datasheet.pdf>

- Optic holder molded by high quality PC material (120 dergees of Celcius / 248 degrees of Fahrenheit).

- Fastening to heat sink with a PU foam adhesive tape of automotive grade. Please find fastening details by clicking link: http://www.ledil.com/datasheets/DataSheet_TAPE.pdf

- Fastening to PCB with appropriate adhesive. By clicking link below you can find Ledil recommended glue options.

http://www.ledil.com/datasheets/DataSheet_GLUES.pdf

NOTE 1: We advise customer to ensure the suitability and sufficiency of the bond in the end product. For example, mechanical stress, vibration and holes on the surface of the circuit board weaken the strength of the tape.

NOTE 2: Assembly to the surface must be made straight, so the tape bonds constant and balanced with fastening surface. Slanted assembly might cause unbalanced bond to the surface. All surfaces where tape is applied must be clean, dry and free from grease and dirt.

If cleaning of PCB surfaces is needed, please follow strictly the cleaning instructions of your LED manufacturer - this is important as cleaning shall under no circumstances damage LEDs or other electronics components on the PCB.

Further note that optical components shall not be cleaned with any chemicals - only micro fiber cloth may be used to remove fingerprints or other traces from handling.

NOTE 1: We advise customer to ensure the suitability and sufficiency of the bond in the end product. For example, mechanical stress, vibration and holes on the surface of the circuit board weaken the strength of the glue.

NOTE 2: All surfaces where glue is applied must be clean, dry and free from grease and dirt. If cleaning of PCB surfaces is needed, please follow strictly the cleaning instructions of your LED manufacturer -this is important as cleaning shall under no circumstances damage LEDs or other electronics components on the PCB.

Further note that optical components shall not be cleaned with any chemicals - only micro fiber cloth may be used to remove fingerprints or other traces from handling.

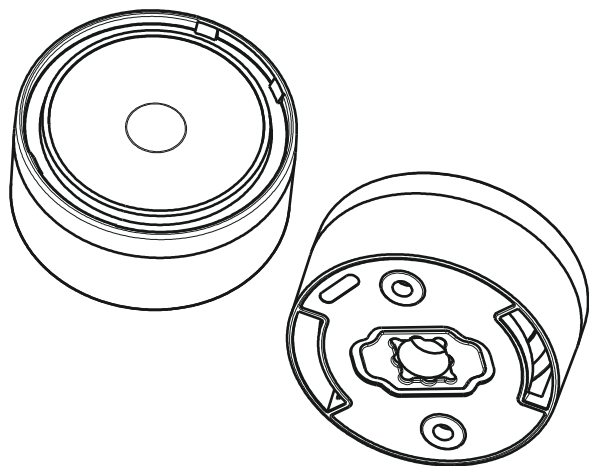
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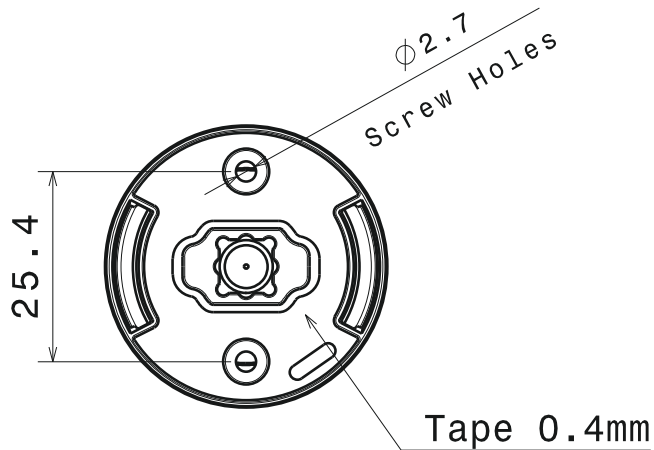
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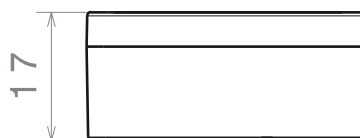
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Isometric view



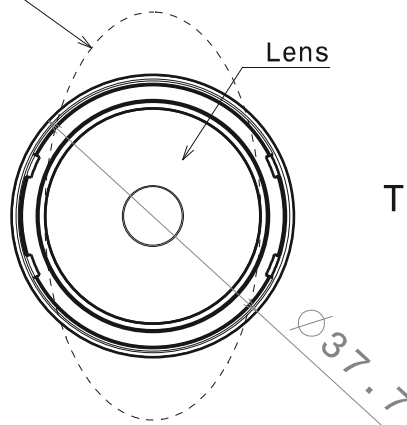
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Front view

2

Oval beam direction



Top view

Materials:
Lens PMMA
Holder PC, BLACK

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LEDIL

Ledil Oy
Tehdaskatu 13
FIN-24100 SALO
Finland

DRAWING TITLE

Datasheet EVA-LUXEON-M Assembly

DRAWN BY

mav

DATE

12.4.2012

CHECKED BY

sn

DATE

12.4.2012

SIZE

A4

DRAWING NUMBER

REV

1

DESIGNED BY

pl

DATE

17.02.2011

SCALE

2:1

WEIGHT (g)

SHEET

1/1

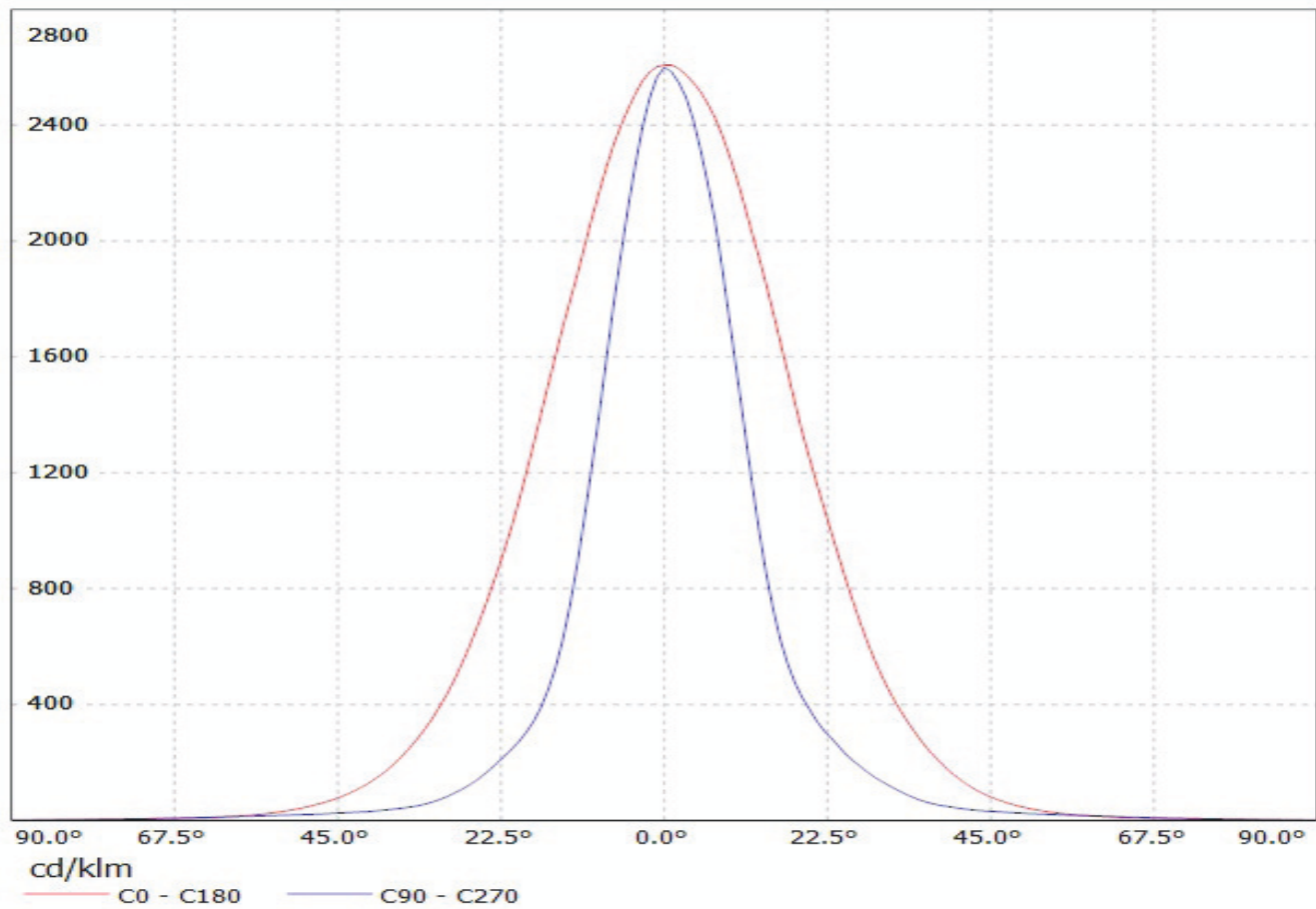
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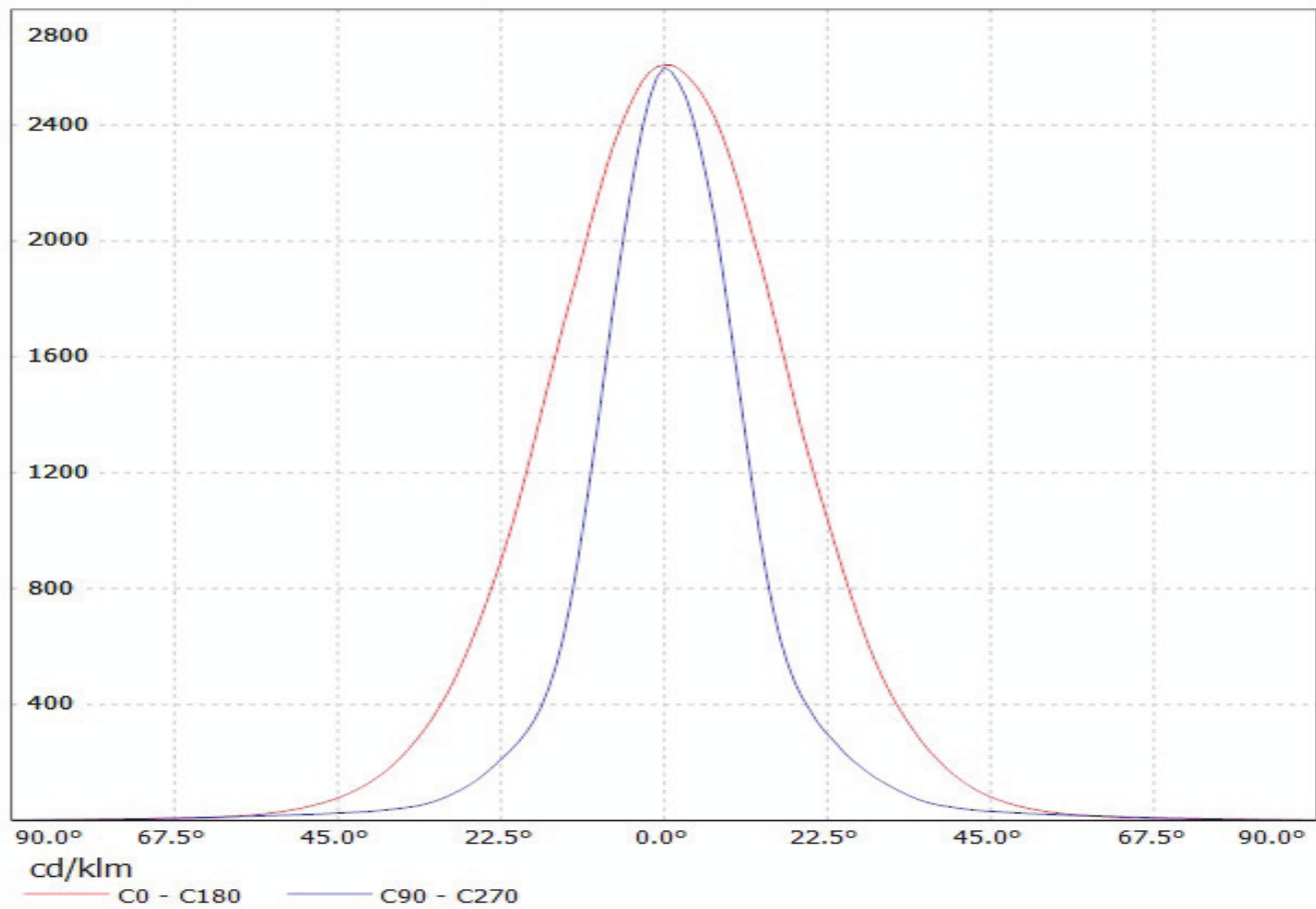
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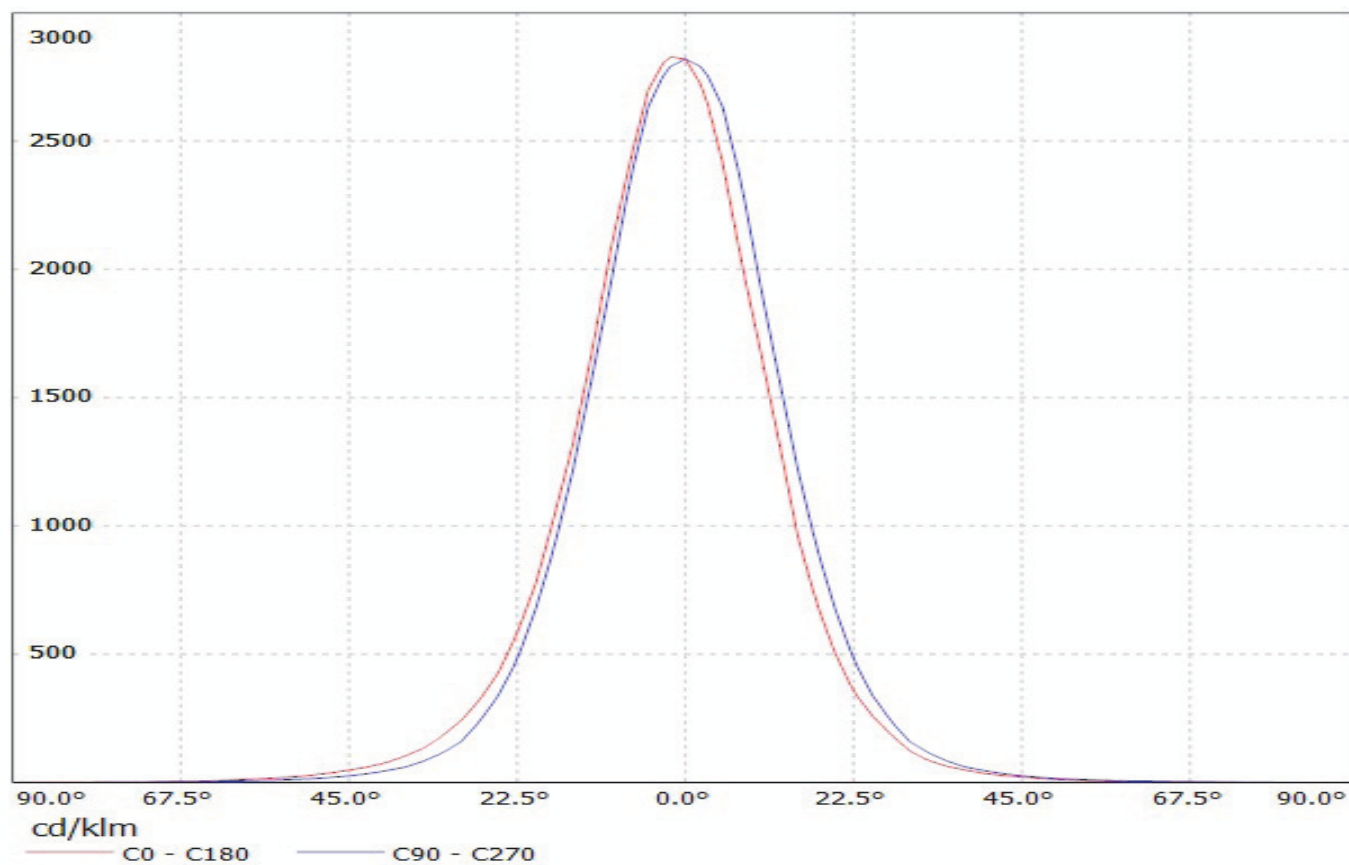
Luminaire: LEDIL OY CA12858_EVA-O / CP12857_EVA-O (Luxeon M) Efficiency=83%
Lamps: 1 x Luxeon M (362lm @ 250mA)



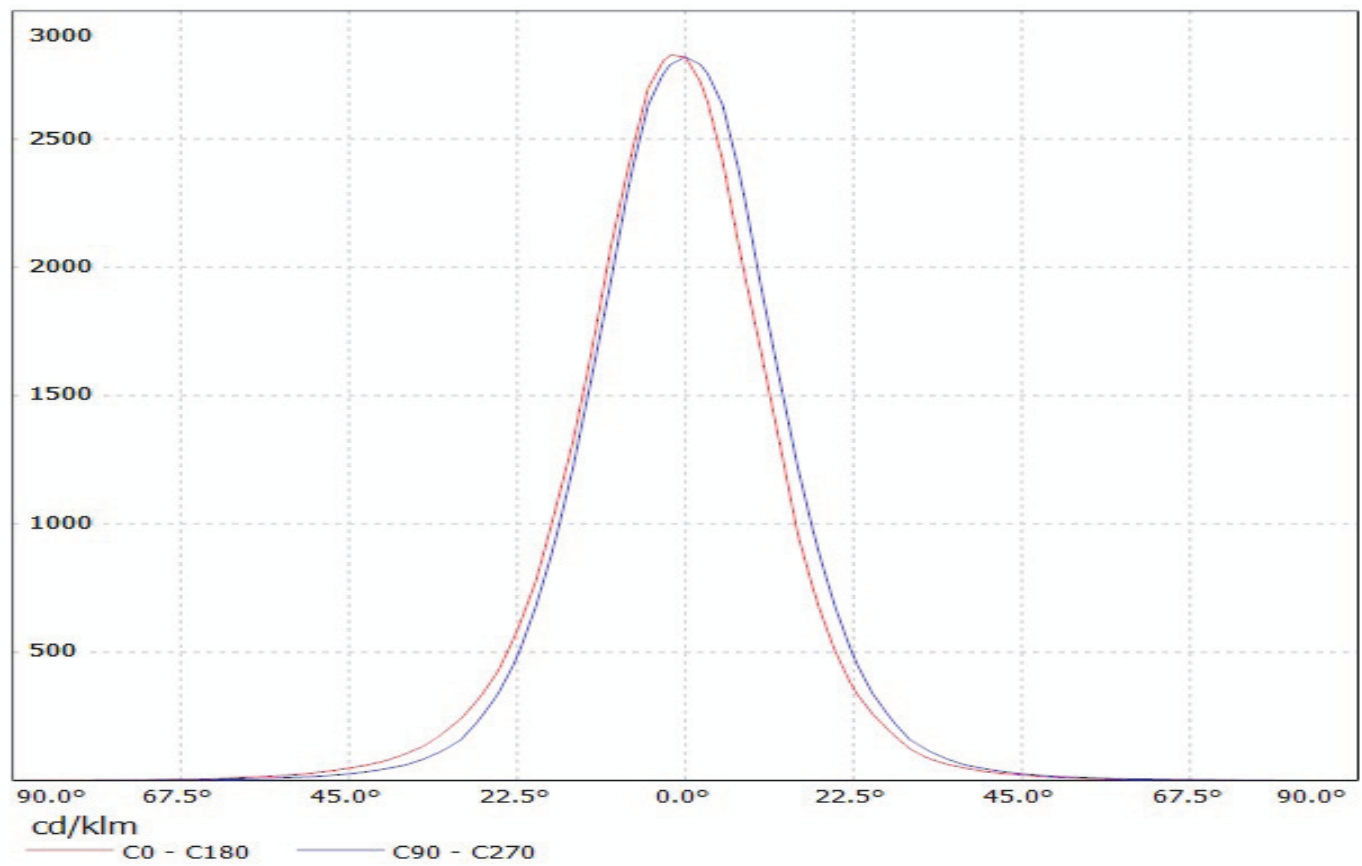
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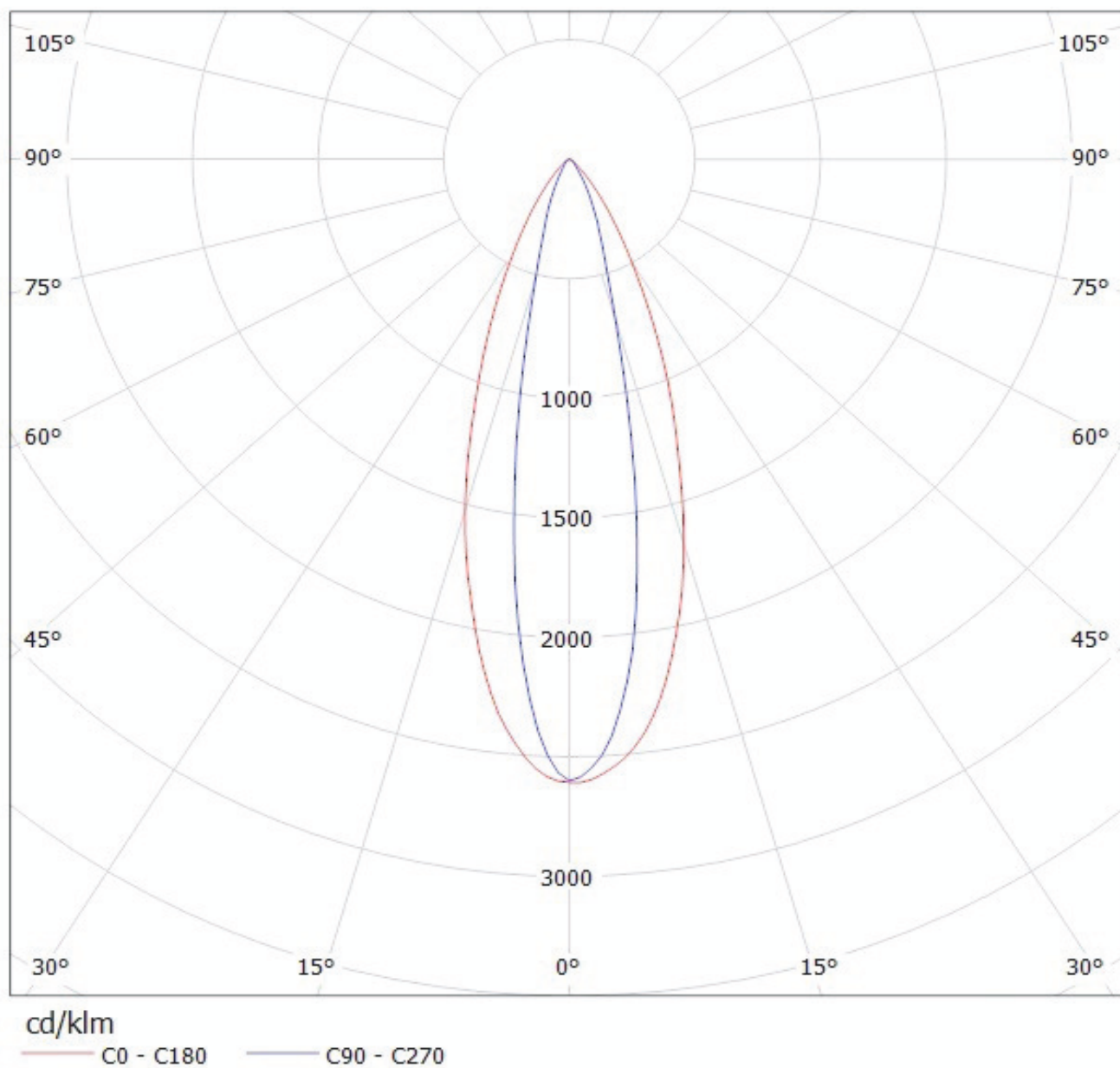
Luminaire: Ledil Oy CA12803_EVA-M & CP12819_EVA-M (Luxeon M) Efficiency=87%
Lamps: 1 x Luxeon M 362lm @ 250mA



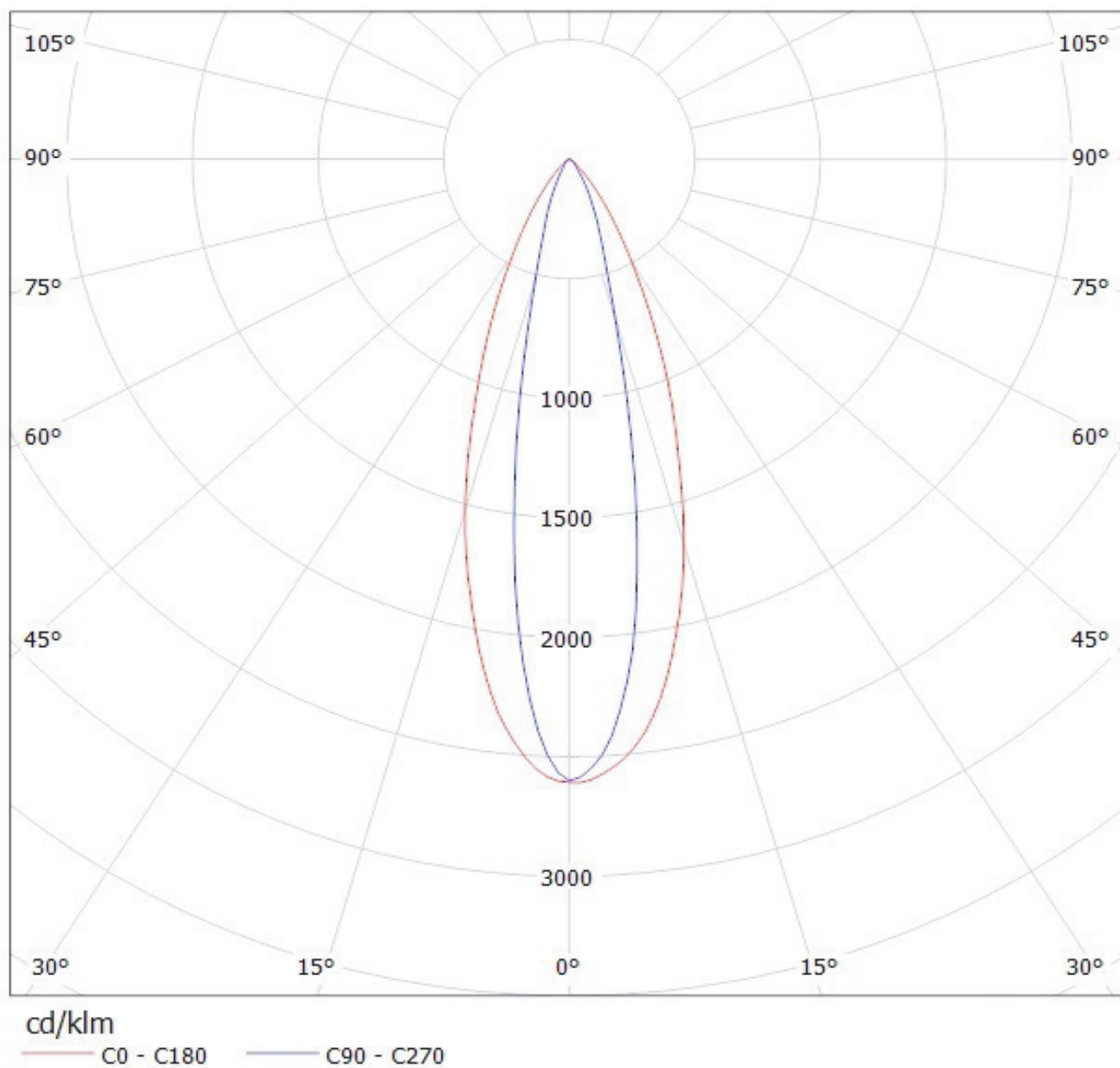
Luminaire: Ledil Oy CA12803_EVA-M & CP12819_EVA-M (Luxeon M) Efficiency=87%
Lamps: 1 x Luxeon M 362lm @ 250mA



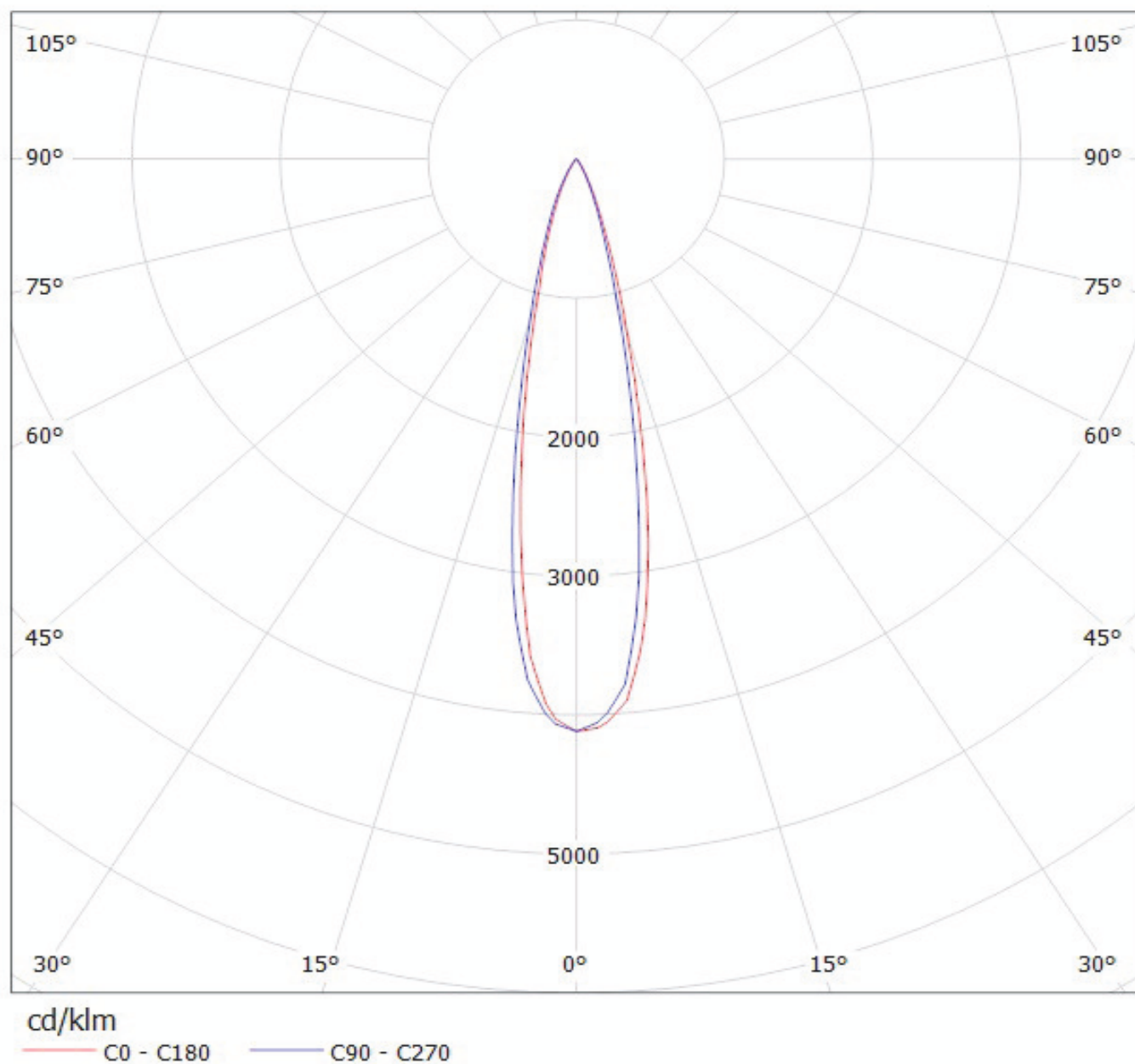
Luminaire: LEDIL OY CA12858_EVA-O / CP12857_EVA-O (Luxeon M) Efficiency=83%
Lamps: 1 x Luxeon M (362lm @ 250mA)



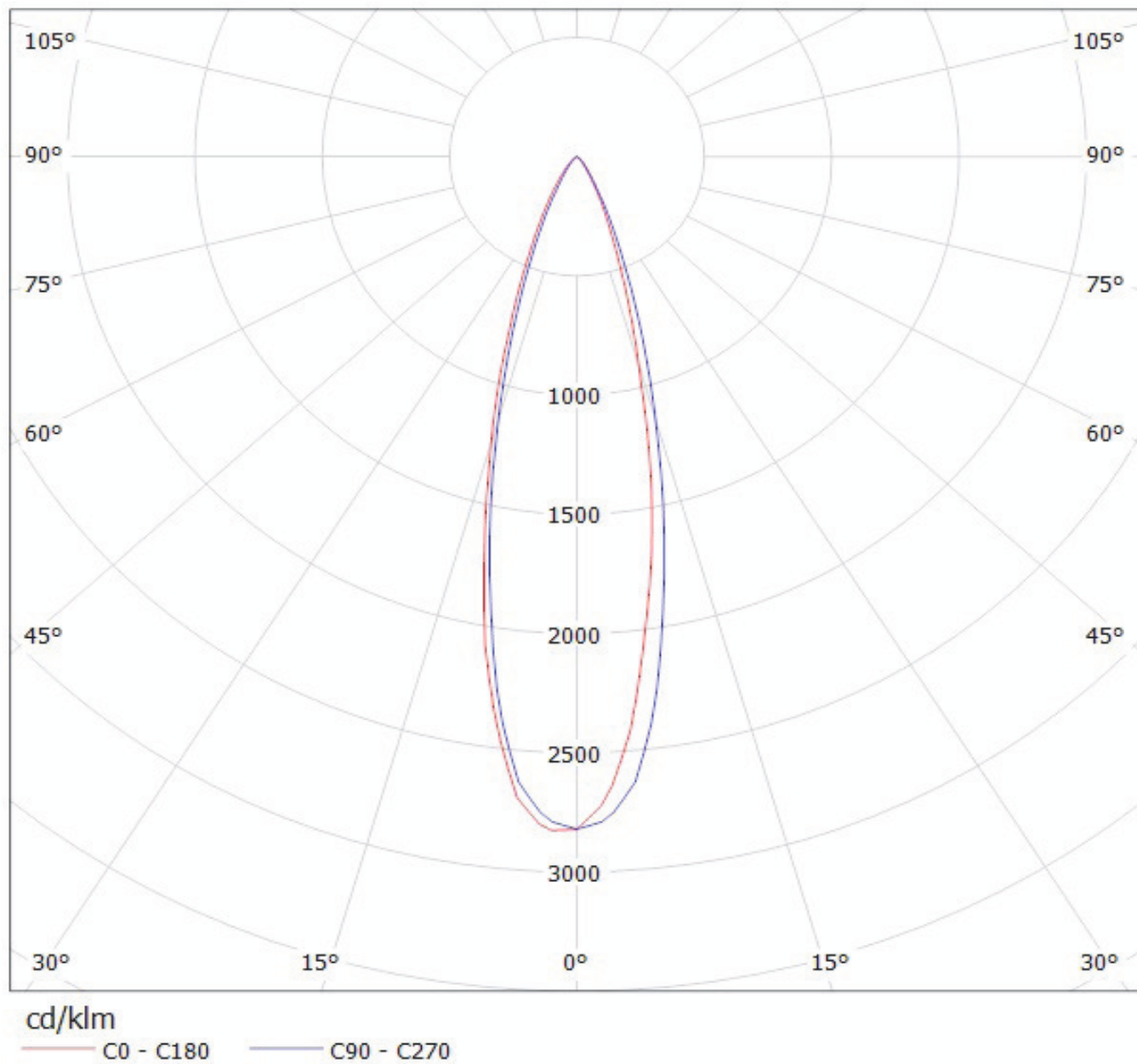
Luminaire: LEDIL OY CA12858_EVA-O / CP12857_EVA-O (Luxeon M) Efficiency=83%
Lamps: 1 x Luxeon M (362lm @ 250mA)



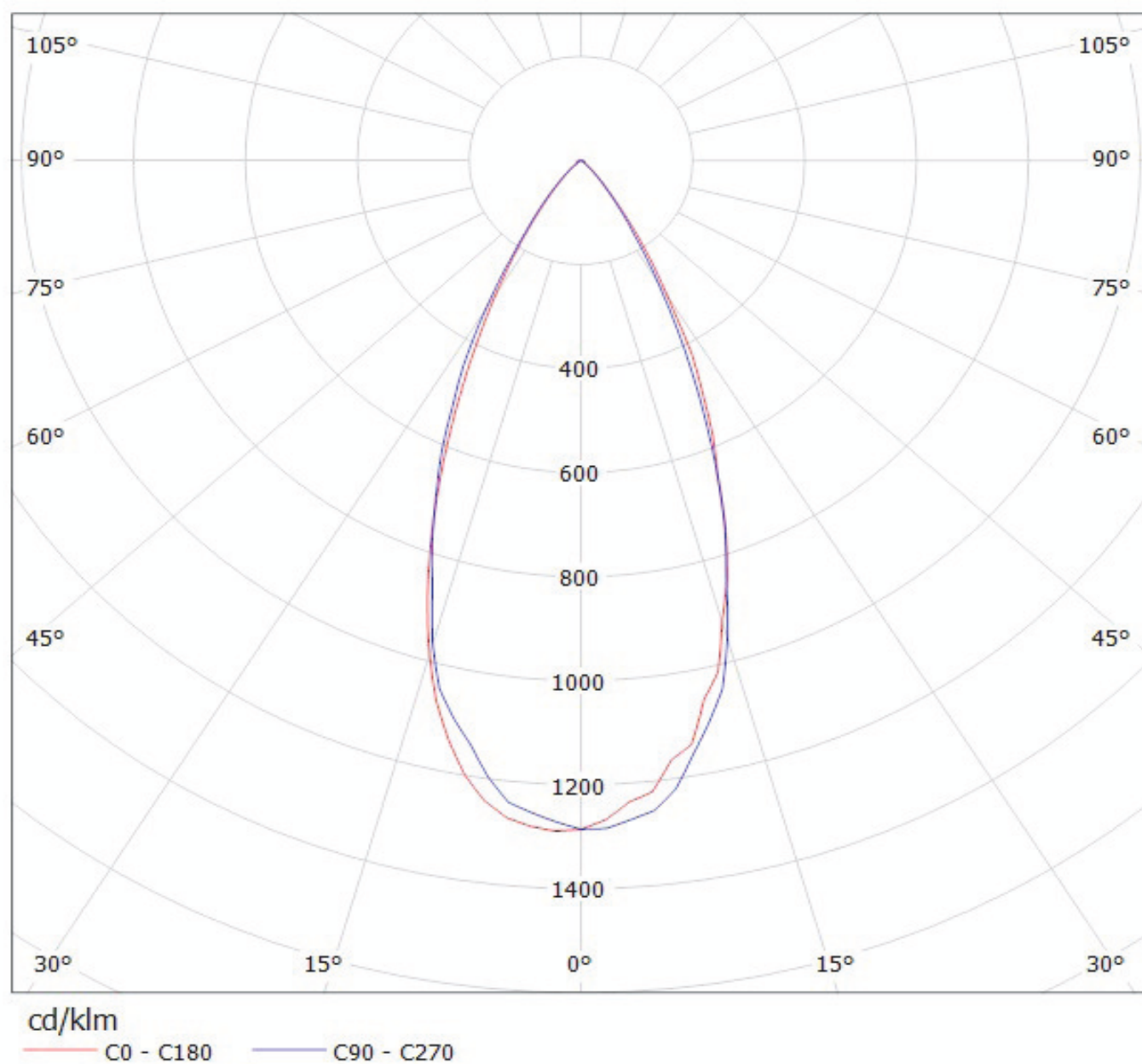
Luminaire: Ledil Oy CA12802_EVA-D & CP12818_EVA-D (Luxeon M) Efficiency=89%
Lamps: 1 x Luxeon M 362lm @ 250mA



Luminaire: Ledil Oy CA12803_EVA-M & CP12819_EVA-M (Luxeon M) Efficiency=87%
Lamps: 1 x Luxeon M 362lm @ 250mA



Luminaire: Ledil CA12804_EVA-W & CP12820_EVA-W (Luxeon M) Efficiency=80%
Lamps: 1 x Luxeon M (362lm @ 250mA)



Luminaire: Ledil Oy CA12805_EVA-WW & CP12821_EVA-WW (Luxeon M) Efficiency=78%
Lamps: 1 x Luxeon M (362lm @ 250mA)

