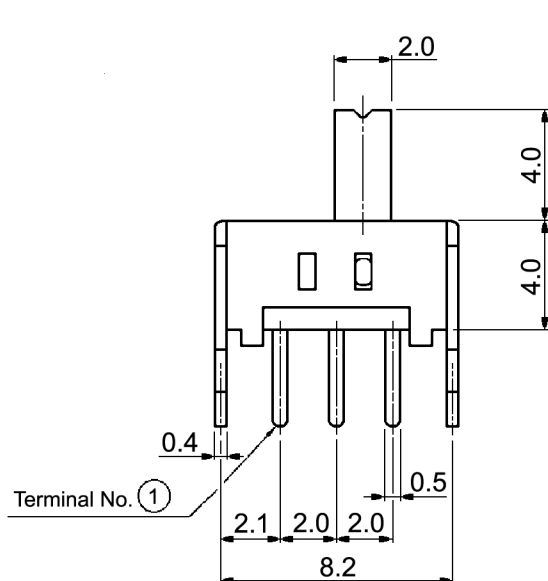
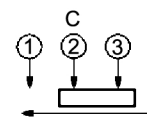


CIRCUIT DIAGRAM

C: COMMON PIN
BOTTOM VIEW

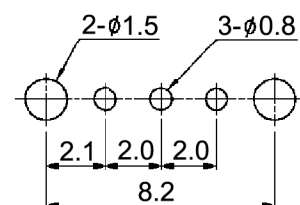


non-shorting

Specifications:

Contact rating:	0.1A, 12V DC
Contact resistance:	20mOhm max.
Insulation resistance:	100MOhm min. at 500V DC for 1 minute
Dielectric strength:	500V AC (50/60Hz, 2mA) for 1 minute
Operating temperature:	-10°C to +60°C
Mechanical life:	10 000 cycles
Operating force:	200gf +/-100gf
Material:	Spring plate: PBS, washing
	Contact clip: PBS, silver plated
	Slider: PA46, black
	Terminal: brass, silver plated
	Base: phenolic resin, natural
	Frame: SPCC, Sn

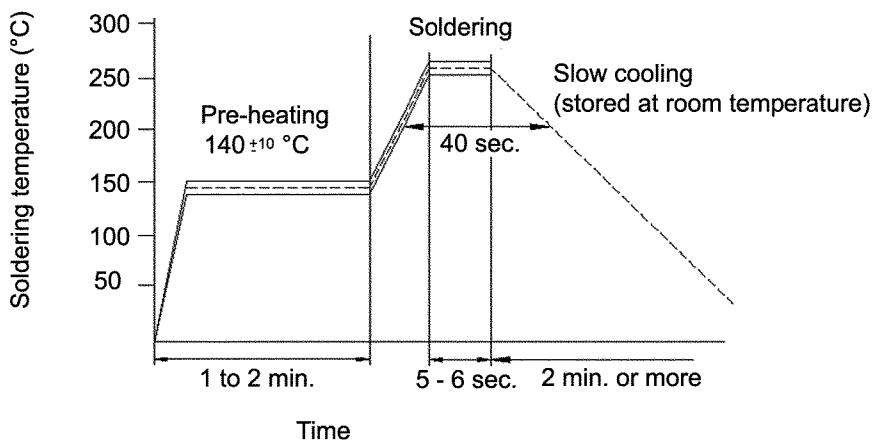
HOLE LAYOUT ± 0.05



Tolerances: up to 10: ± 0.2 mm above 10-50: ± 0.3 mm			Date	Name	MFP 113 D	
			08/06	dr		
					30 09 57	
					knitter-switch	
Tolerances	05/10	dr				Page
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Soldering conditions:

Temperature profile of reflow soldering



Peak: 260 +/-3°C; 5 - 6sec. / 220 +/-5°C; 40sec.



Tolerances: up to 10: ±0.2mm above 10-50: ±0.3mm			Date	Name	MFP 113 D	
			08/06	dr		
					30 09 57	
Modifications			Date	Name		Page
						2/2