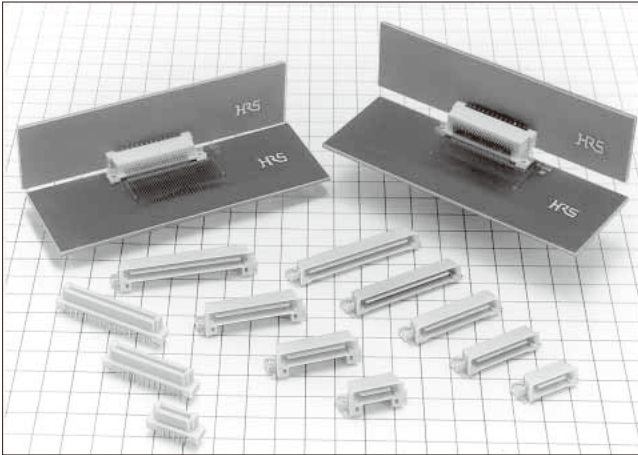


1mm Pitch Connectors for Vertical Connection

FX5 Series



Connecting Height: Low profile

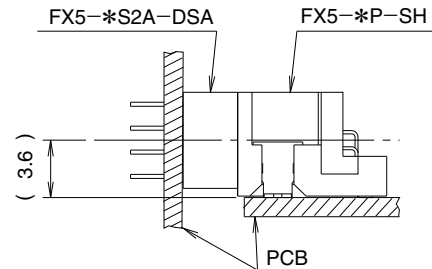


Fig.1

■ Features

1. Header Side : 2 Types Available

Two header types are available, low and high profiles. Combined with various contact positions, the FX5 is versatile to work in many application. (See Fig.1 and 2)

2. Two-step, Sequential Mating

The mating sequence features a 2-step, "first mate-last break" condition that helps to protect the circuit.

3. Mating Guide

A guide rib is provided along with a self-alignment range of ± 1 mm to allow for easy mating operations.

4. SMT Coplanarity

The coplanarity of SMT soldered area has a high accuracy of 0.1mm.

5. Miniaturization

The FX5 uses about 30% less mounting area on the board compared with a 1.27mm pitch connector.

Connecting Height: High profile

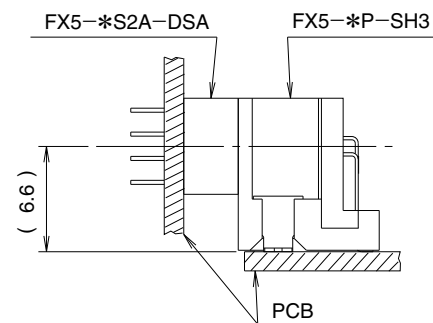


Fig.2

Product Specifications

Ratings	Current rating 0.5A	Operating Temperature Range -55°C to +85°C (Note 1)	Storage Temperature Range -10°C to +60°C (Note 2)
	Voltage rating 100V AC	Operating Humidity Range 40% to 80%	Storage Humidity Range 40% to 70%

Items	Specifications	Conditions
1. Insulation Resistance	100M ohms min.	250V DC
2. Withstanding voltage	No flashover or insulation breakdown.	300V AC/1 minute
3. Contact Resistance	50m ohms max.	100mA
4. Vibration Resistance	No electrical discontinuity of 1μs or more	Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, 2 hours in each of the 3 directions.
5. Moisture Resistance	Contact resistance: 60m ohms max. Insulation resistance: 100M ohms min.	96 hours at temperature of 40°C and humidity of 90% to 95%
6. Temperature Cycle	Contact resistance: 60m ohms max. Insulation resistance: 100M ohms min.	(-55°C: 30 minutes, 15 to 35°C: 2 to 3 minutes 85°C: 30 minutes, 15 to 35°C: 2 to 3 minutes) 5 cycles
7. Mating Cycles	Contact resistance: 60m ohms max.	500 cycles
8. Resistance to Soldering heat	No deformation of components affecting performance.	SMT Reflow: At the recommended temperature profile Manual soldering: 360°C for 5 seconds
		DIP Solder Bath: 260°C for 10 seconds Manual soldering: 360°C for 5 seconds

Note 1: Includes temperature rise caused by current flow.

Note 2: The term "storage" refers to products stored for a long time prior to use. Operating temperature and humidity range includes a non-conducting state of installed connectors in storage, shipment, or during transportation.

Material

Part	Material	Finish	Remarks
Insulator	Polyamide	Beige	UL94V-0
Header Contact	Brass	Contact area : Gold plated	———
Receptacle Contact	Phosphor bronze	Lead area : Tin plated	———

Note : The black dots on the insulator will not affect performance

Product Number Structure

Header

FX5 - ***** **P** - **SH** **3**

① ② ③ ④ ⑤

① Series Name : FX5	⑤ Connector Height
② Number of Contacts : 20, 40, 52, 56, 68, 80	Blank : 6.5mm
③ Connector Type P: Header	3 : 9.5mm
④ Contact type SH : Right angle SMT type	

Note: The 56 contact header is for SH 3 type only.

Receptacle

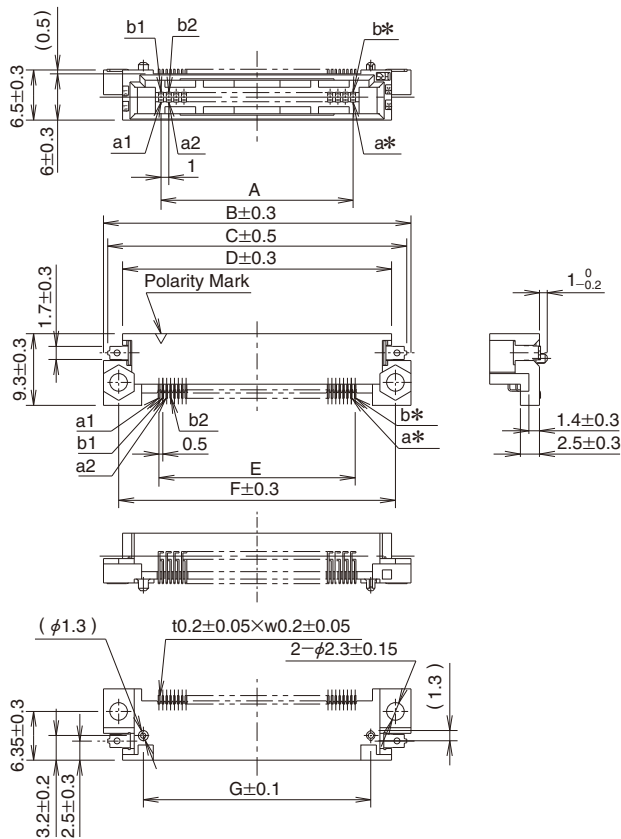
FX5 - ***** **S** **2** **A** - **DSA** **L**

① ② ③ ④ ⑤ ⑥ ⑦

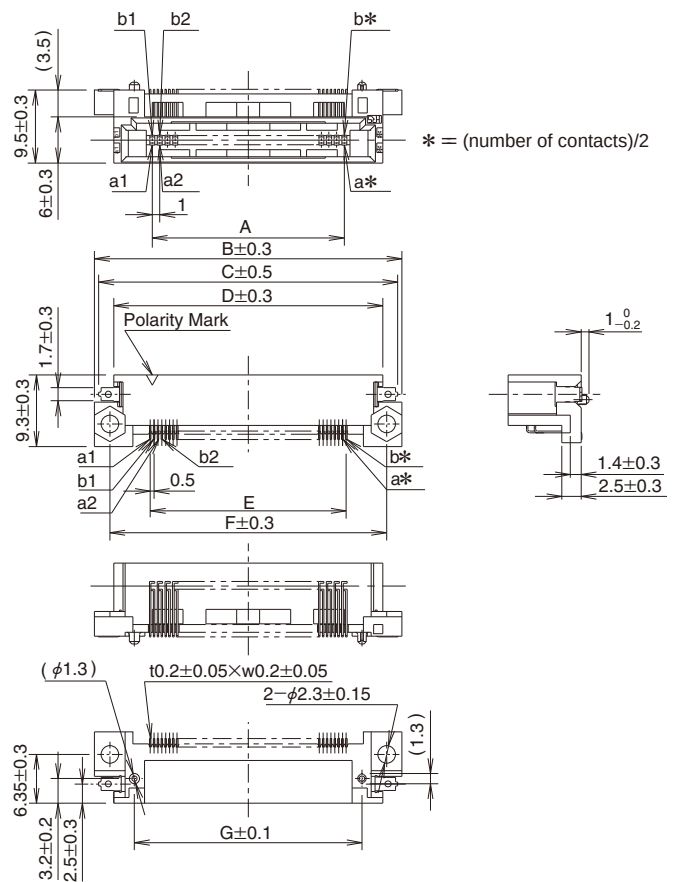
① Series Name : FX5	⑥ Contact type
② Number of Contacts : 20, 40, 52, 56, 68, 80	DSA : Straight through hole type
③ Connector Type S: Receptacle	⑦ Board prefixed pin
④ Contact Sequence 2 : 2 Stages Sequence	Blank : Without board prefixed pin L : With board Prefixed pin
⑤ Serial No. : A	

Header

Low profile



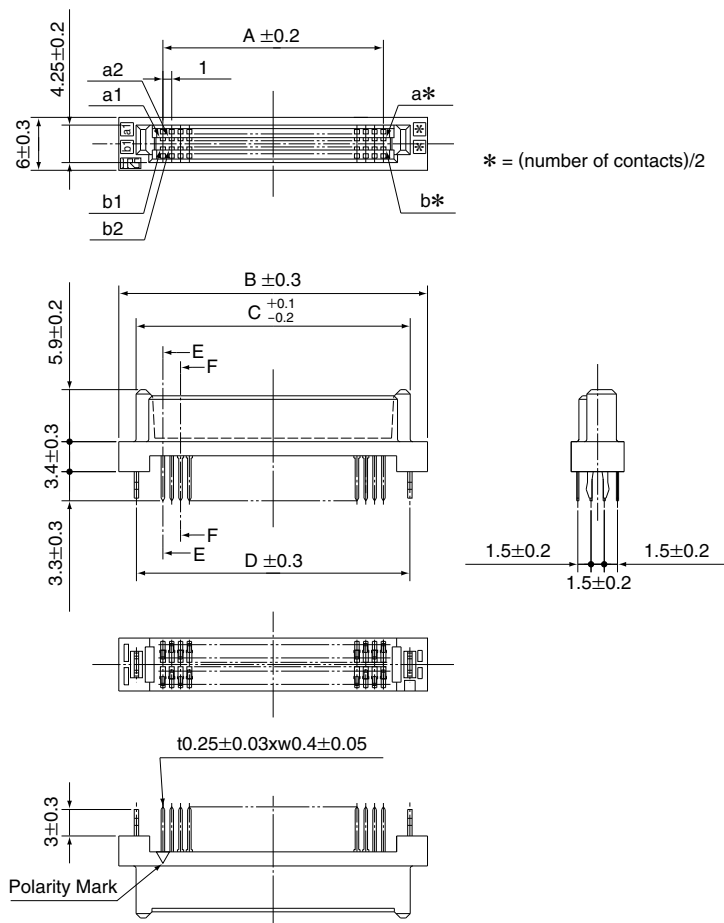
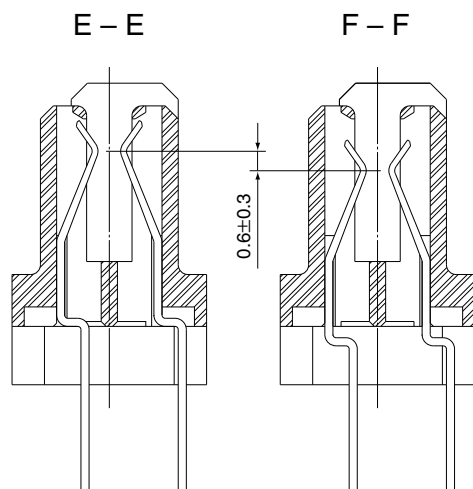
High profile



Unit: mm

Part No.	HRS No.	No. of contacts	A	B	C	D	E	F	G	RoHS
FX5-20P-SH(71)	575-0001-7 71	20	9	24	22.9	19	9.5	20	13.6	Yes
FX5-20P-SH3(71)	575-0041-1 71									
FX5-40P-SH(71)	575-0005-8 71	40	19	34	32.9	29	19.5	30	23.6	
FX5-40P-SH3(71)	575-0045-2 71									
FX5-52P-SH(71)	575-0006-0 71	52	25	40	38.9	35	25.5	36	29.6	
FX5-52P-SH3(71)	575-0046-5 71									
FX5-56P-SH3(71)	575-1001-2 71	56	27	42	40.9	37	27.5	38	31.6	
FX5-68P-SH(71)	575-0008-6 71	68	33	48	46.9	43	33.5	44	37.6	
FX5-68P-SH3(71)	575-0048-0 71									
FX5-80P-SH(71)	575-0009-9 71	80	39	54	52.9	49	39.5	50	43.6	
FX5-80P-SH3(71)	575-0049-3 71									

Receptacle



Unit: mm

Part No.	HRS No.	No. of contacts	A	B	C	D	Order of Contact Sequence(Contact No.)		RoHS
							1	2	
FX5-20S2A-DSA(71)	575-0101-1 71	20	9	19	15.08	—	a1,a2,a9,a10	a3 to a8	Yes
FX5-20S2A-DSAL(71)	575-0121-9 71					15	b1,b2,b9,b10	b3 to b8	
FX5-40S2A-DSA(71)	575-0105-2 71	40	19	29	25.08	—	a1,a2,a19,a20	a3 to a18	
FX5-40S2A-DSAL(71)	575-0125-0 71					25	b1,b2,b19,b20	b3 to b18	
FX5-52S2A-DSA(71)	575-0106-5 71	52	25	35	31.08	—	a1,a2,a25,a26	a3 to a24	
FX5-52S2A-DSAL(71)	575-0126-2 71					31	b1,b2,b25,b26	b3 to b24	
FX5-56S2A-DSA(71)	575-0107-8 71	56	27	37	33.08	—	a1,a2,a27,a28	a3 to a26	
FX5-56S2A-DSAL(71)	575-0127-5 71					33	b1,b2,b27,b28	b3 to b26	
FX5-68S2A-DSA(71)	575-0108-0 71	68	33	43	39.08	—	a1,a2,a33,a34	a3 to a32	
FX5-68S2A-DSAL(71)	575-0128-8 71					39	b1,b2,b33,b34	b3 to b32	
FX5-80S2A-DSA(71)	575-0109-3 71	80	39	49	45.08	—	a1,a2,a39,a40	a3 to a38	
FX5-80S2A-DSAL(71)	575-0129-0 71					45	b1,b2,b39,b40	b3 to b38	

●Header

[illegible]

$E \pm 0.1$

1 ± 0.05

a1
(Polarity mark position)

a2

a3

a4

b1

b2

b3

b4

$\phi 0.6^{+0.1}_0$

b*

a*

1.5 ± 0.05

1.5 ± 0.05

* = (number of contacts)/2

Figure 1: Dimensions of the connector. The diagram shows a side view of a connector with various dimensions. Key dimensions include: overall length $F \pm 0.1$, contact pitch 1 ± 0.05 , contact diameter $\phi 0.6 \begin{smallmatrix} +0.1 \\ 0 \end{smallmatrix}$, and contact spacing $2-\phi 2.3 \begin{smallmatrix} +0.1 \\ 0 \end{smallmatrix}$. Labels $a_1, a_2, a_3, a_4, a^*, b_1, b_2, b_3, b_4, b^*$ indicate specific contact positions. A note indicates (Polarity mark position) near a_1 . The diagram is labeled 'FX5-S2A-DSAL' at the top.

$*$ = (number of contacts)/2

No. of contacts	A	B	C	D	E	F
20	16	13.6	9.5	20	9	15
40	26	23.6	19.5	30	19	25
52	32	29.6	25.5	36	25	31
56	34	31.6	27.5	38	27	33
68	40	37.6	33.5	44	33	39
80	46	43.6	39.5	50	39	45

The graph illustrates the temperature profile for a soldering process. The Y-axis represents Temperature in degrees Celsius (°C), ranging from 0 to 260. The X-axis represents Time in seconds (s). The temperature starts at 0°C, rises to 150°C, then to 200°C, peaks at 240°C (MAX240°C), and finally decreases. Key time intervals are marked: Pre-heating time (150 to 200°C) is 90 to 120s, and Soldering Time (220°C min.) is MAX 60s.

Temperature (°C)	Time (s)	Process Stage
0	0	Start
150	90 to 120	Pre-heating time (150 to 200°C)
200	120 to 220	Soldering Time (220°C min.)
240 (MAX240)	220	Peak Temperature
200	220 to 240	Soldering Time (220°C min.)
150	240 to 260	Pre-heating time (150 to 200°C)
0	260	End

HRS 5

Cleaning Conditions

1. Organic Solvent Cleaning

Solvent	Cold Cleaning	
IPA (Isopropyl alcohol)	Yes	Yes

*Methylene chloride is not suitable for this product.

2. Liquid Cleaning

2. When cleaning with liquid detergents (e.g. terpene, alkali saponifiers), consult the manufacturer's specifications and make sure that the cleaner is suitable for use with the metal and resin components of this connector. Also, do not leave the connector outside where it moisture could infiltrate the product.

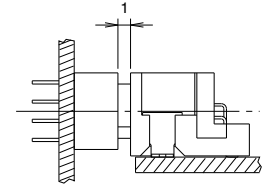
3. Cautions for Cleaning

3. If any organic solvent or other liquid cleaner or flux remains in the connector, it can cause electrical performance degradation. Please make sure that the connector is completely free of any cleaner or flux before use.

◆ Connector Precautions

1. Tolerance Clearance on Mating Side

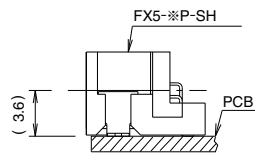
The effective clearance of this product is 1.6mm. Please make sure that your design accounts for 1mm mating clearance between the header and receptacle.



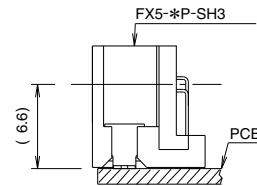
2. Header Connector Height

Because the SMT height specification for the header does not account for the thickness of the solder paste, please remember to account for the extra height in the total stacking height.

Mating Height: Low profile

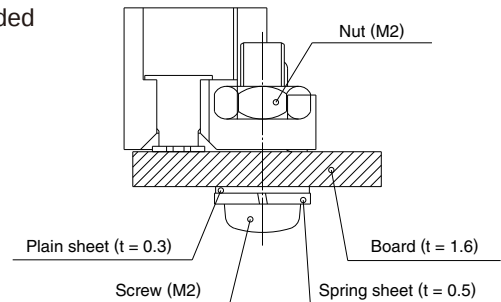


Mating Height: High profile



3. Screw Fastening Torque (SMT Type)

When the screw is fastened, please use the M2 screw. The recommended fastening torque is 0.15(N.m) max.

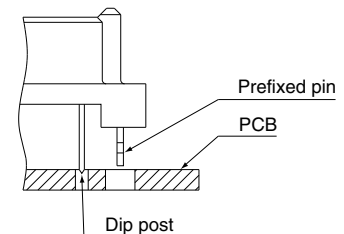


4. Prefixed Process to Board (Through hole Type)

If the prefixed process is required for board mounting, please use the prefixed pin type. (Applicable Thickness $t = 1.6 \pm 0.1$)

Note:

When the connector is mounted on the board, the dip post is guided into the through-hole first. To prevent dip post damage, make sure that the connector is parallel to the board during this process.



5. Plug and Play

Please consult your Hirose representative if you will be mating/unmating the connector while the circuit is energized.

6. Others

- Excessive force during mating/unmating will damage the connector.
- Avoid using the mated connectors as a means of holding the PCB together.
The PCBs need to be secured together with screws, spacers or other means which do not rely on the connectors as the primary support mechanism.
- The resin color of the product may vary slightly with different production lots.
This does not effect the performance.

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