0.5mm pitch, Next Generation High Speed Wire-to-Board Connectors

FX16 Series



"V-by-One® HS" is a trade mark of Thine Electronics, Inc

Features

1.Supports next-generation high speed transmissions

FX16 Series supports next-generation high-speed signals including signal transmission of up to 6Gbps. The FX16 series delivers exceptional impedance-matching, even at sharp signal rise times of Tr=50ps (10 - 90%). (Fig.1)

2. V-by-One® HS compatible connector

The FX16 Series connector is recommended by Thine Electronics, Inc. for their V-By-One[®] HS nextgeneration panel interface, due to the connector's outstanding signal integrity performance at 3.75Gb/ s - the top data rate of the interface. As shown in Fig.2 on the right, the eye pattern remains wide open at 3.75Gbps. (Please refer to the transmission property data shown on Page 4.)

3. A patented flip-lock harness simplifies FFC applications.

We have incorporated our proprietary patented fliplock design that greatly simplifies FFC assembly by eliminating the need for costly cable soldering (Fig.3).

4. Vertical cable plug

The vertical plug mating style simplifies the assembly process. In addition, it offers a lower profile by limiting the mated height to only 8mm (Fig.4).

5. Multiple variations of plug style, cable type and number of positions available

The series features a common plug for shielded FFC and micro coaxial cable. Available plug variations include right-angle, vertical style for batch harness assembly and direct plugin styles. Multiple position sizes are available (please see page 5 for variations).

6. RoHS compliant

All materials and substances used to produce these parts fully comply with RoHS standards.









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In cases where the application will demand a high level of reliability, such as automotive, please contact a company representative for further information.

Product Specifications

	Current Rating 0.5A	Voltage Rating AC60V			
Ratings	Operating Temperature Range : -55 to 85°C (Note 1) (Note 2)	Operating Hu	midity Range : relative humidity of no more than 85% (Note 2) (Note 4)		
	Storage Temperature Range : -10 to 60°C (Note 3)	Operating Hu	midity Range : relative humidity of no more than 70% (Note 3) (Note 4)		
Items	Specifications		Conditions		
1.Contact resistance	80mΩ max (Note 5)		Measured at 1mA		
2.Insulation resistance	500MΩ minimum		Measured at DC 100V		
3.Withstand voltage	No flashover or breakdown		AC 200V is applied for 1 minute		
4.Overall push-pull force	Inserting force $(0.5 \times \text{number of pos.})$: no more t Extracting force $(0.05 \times \text{number of pos.})$: no less t		Measured by using applicable connectors		
5.Durability	Contact resistance : variation from the initial state more than $20m\Omega$		50 mating cycles		
6. Vibration	No electrical discontinuity of 1μ or greater		Frequency 10 - 55Hz, half amplitude 0.75mm, 2 hours for 3 axial directions		
7.Shock	No electrical discontinuity of 1μ or greater		Accelerated velocity : 490m/s ² , for 11ms, half-sine in 3 directions, 3 times for each of the three directions (axes)		
8. Humidity	Contact resistance : variation from the initial state : 20	mΩ max	96 hours at 40°C temperature and the		
resistance	Insulation resistance : minimum of $500M\Omega$		humidity range from 90 to 95%		
9. Temperature cycles	Contact resistance : variation from the initial state : 20 Insulation resistance : $500M\Omega$ min	mΩ max	Temperature : $-55 \rightarrow 5$ to $35 \rightarrow 85 \rightarrow 5$ to 35° 5 cycles of the testing time period of $30 \rightarrow 5 \rightarrow 30 \rightarrow 5$ minutes		

Note 1 : Includes temperature rise caused by current flow.

Note 2 : The operating temperature range when the operating humidity is above 80% shall be -55 to 40 °C.

Note 3 : The term "storage" refers to the long-term storage condition of unused products before PCB mounting.

Note 4 : No condensation allowed.

Note 5 : The conductor resistance of connected cables is not included.

Materials / Finish

Receptacle

Part	Materials	Finish	Remarks
Insulator	FX16 : LCP resin FX16M2 : Polyamide resin	Black color	UL94V-0
Contact	Copper alloy	Gold plating	
Shell	Copper alloy	Pure tin-plating	

Plug

Part	Materials	Finish	Remarks
	FX16-SD/SDL : Polyamide resin	FX16-SD/SDL : Beige color	
Insulator	FX16F-HC : PC resin	FX16F-HC : Black color	UL94V-0
	FX16M2-HC : PBT resin	FX16M2-HC : Black color	
Contact	Copper alloy	Contact interface area : gold plating	
(FX16-SD/SDL only)	Copper alloy	Termination area : pure tin-plating	
	FX16-SD/SDL : Stainless steel	FX16-SD/SDL : Nickel plating	
Shell	FX16F-HC : Stainless steel	FX16F-HC : Nickel plating	
	FX16M2-HC : Copper alloy	FX16M2-HC : Pure tin-plating	

Accessories

Part	Materials	Finish	Remarks
Cover shell	Stainless steel		

Product Number Structure

Refer to the chart below when determining the product specifications from the product number. Please select from the product numbers listed in this catalog when placing orders.

Receptacle



●Plug



Accessories (Cover shell)

$\frac{FX}{16} = \frac{31}{2} = \frac{P}{5} = \frac{GND}{5}$

Series Name	: FX	
2Series No.	: 16	
Shape designation	None/F	F/M2 : Hirose control identification code
4 Number of positions		
5Contact type	S P	: female contact : male contact
6Contact pitch	0.5 None	: 0.5mm pitch : No contact
Product type	SH	: right-angle type
(Receptacle)	SV	: vertical type
	SD	: Right-angle batch cable assembly type (Micro coaxial cable)
8Product type(Plug)	SDL	: Vertical batch cable assembly type (Micro coaxial cable)
	HC	: FFC holder type
Product type (Accessories)	GND GNDL	: Right-angle type cover for micro coaxial cables : Vertical type cover for micro coaxial cables
Packaging	None (30)	: embossed tape package (1,000pcs/reel) : embossed tape package (100pcs/reel)

Transmission properties

Differential impedance [Rise time: Tr=100ps]

A differential impedance of $100\Omega \pm 10\%$ is maintained at signal rise time of 100ps. (%Notes), This specification is met by way of an impedance-matching design based on SI simulation.



Eye diagram

The FX16 Series connector shows outstanding performance at 3.75Gbps, the maximum speed of V-By-One[®] HS developed by Thine Electronics, Inc.

Testing with actual V-by-One® HS signals shows that the eye pattern is wide open at these signal speeds. (%Notes)



[Micro coax cable harness 500mm product]

[Shielded FFC type harness 500mm product]

*Note) Results may vary depending on the length and properties of the cables used.

Diagram of FX16 Series variations and mating table



► FX16 Series mating dimensions (Reference dimensions)



(Unit : mm)

Receptacle

Right-angle type (FX16-**S-0.5SH)



Right-angle type (FX16M2-**S-0.5SH)





Recommended PCB layout (Metal mask dimension)



Notes:

1 The co-planarity of the contact and shell of this product is 0.1mm max.

(0.6) ||

1 (5.8)

Unit : mm

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(1.05)

- $|2\rangle$ Insulation measures such as the pattern prohibited area or resist processing are required in the area identified by XXXX inside the land pattern.
- 3 () is a reference dimension.
- During the manufacturing process, products may 4 incur some minor cosmetic damage (dents/ scratches), but this will not affect their performance.
- This product is delivered in an embossed reel 5 packaging; the packaged quantity for one reel is 1,000 pieces for standard articles (00) and 100 pieces for the specification of (30).

Part No.	HRS No.	No. of Contacts (n)	A	в	с	D	E	F	G	н	J	к	RoHS
FX16-21S-0.5SH(**)	575-3411-5 **	21	22.85	16	10	4		10	20.46	10	19.75	4	
FX16-31S-0.5SH(**)	575-3412-8 **	31	27.85	21	15			12	25.46	15	24.75	4	
FX16M2-41S-0.5SH(**)	575-3003-9 **	41	32.85	26	20		4	20	30.46	20	29.75	~	
FX16M2-51S-0.5SH(**)	575-3004-1 **	51	37.85	31	25		5	25	35.46	25	34.75	6	

(00) : Embossed package (1,000pcs/reel), (30) : Embossed package (100pcs/reel)

Vertical type (FX16-**S-0.5SV) <u>A±0.3</u> B±0.2 Polarity mark P=0.5±0.1 n-0.18±0.05 No.1 No.n 1.5±0.1 1 ****** M M 4-0.5±0.1 C±0.2 E±0.2 F±0.2 Lot No. 4.2±0.2 c 3±0.0 ы. 5.5±0.3 Vertical type (FX16M2-**S-0.5SV) A±0.3 B±0.2 P=0.5±0.1 n-0.18±0.05 No.1 <u>No.n</u> Polar<u>ity mark (side face)</u> <u>Lot No. (side face)</u> 1.5±0.1 in the later Hund P=D±0.1 6-0.5±0.1 E±0.2 F±0.2



Recommended PCB layout (Metal mask dimension)



Notes :

1 The co-planarity of the contact and shell should measure no more than 0.1 (mm).

Signal contact: (0.7) Shell: (0.5)

- Insulation measures such as the pattern prohibited area or resist processing are required in the area identified by XXXXX inside the land pattern.
- 3 () is a reference dimension.
- 4 During the manufacturing process, products may incur some minor cosmetic damage (dents/scratches), but this will not affect their performance.
- 5 This product is delivered in an embossed package; the packaged quantity in one reel is 1,000 pieces for standard articles (00) and 100 pieces for the specification of (30).

Unit : mm

Part No.	HRS No.	No. of Contacts (n)	A	В	С	D	E	F	G	RoHS
FX16-21S-0.5SV(**)	575-3401-1 **	21	20.46	10	4	-	10	16	4	
FX16-31S-0.5SV(**)	575-3402-4 **	31	25.46	15	-	4	12	21	4	0
FX16M2-41S-0.5SV(**)	575-3002-6 **	41	30.46	20	-	4	20	26	6	

(00) : Embossed package (1,000pcs/reel), (30) : Embossed package (100pcs/reel)

Emboss carrier dimensions (receptacles only)

●Horizontal type (FX16-**S-0.5SH / FX16M2-**S-0.5SH)										
Part No.	HRS No.	No. of Contacts (n)	A	В	С	D	w			
FX16-21S-0.5SH(**)	575-3411-5 **	21	44	40.4	20.2	23.76	44.5			
FX16-31S-0.5SH(**)	575-3412-8 **	31	44	40.4	20.2	28.76	44.0			
FX16M2-41S-0.5SH(**)	575-3003-9 **	41	56	52.4	26.2	33.76	56.5			
FX16M2-51S-0.5SH(**)	575-3004-1 **	51		52.4	20.2	38.76	50.5			

(00) : Embossed package (1,000pcs/reel), (30) : Embossed package (100pcs/reel)







•Vertical type (FX16-**S-0.5SV / FX16M2-**S-0.5SV)

•Vertical type (FX16-**S-0.5SV / FX16M2-**S-0.5SV)										
Part No.	HRS No.	No. of Contacts (n)	А	В	С	D	E	W		
FX16-21S-0.5SV(**)	575-3401-1 **	21				20.57	6.9			
FX16-31S-0.5SV(**)	575-3402-4 **	31	44	40.4	20.2	25.57	0.9	44.5		
FX16M2-41S-0.5SV(**)	575-3002-6 **	41				30.57	7			

(00) : Embossed package (1,000pcs/reel), (30) : Embossed package (100pcs/reel)





Note 1 : () shows a reference dimension.

Recommended Temperature Profile

This temperature profile is a reference based on the following conditions. Since your actual conditions may vary, please check your process before mounting the connectors.



(Applicable Conditions)

Test PCB Dimensions	: 40×30×1(mm)
Reflow method Material	: glass epoxy
Solder Composition	: Sn-3 Ag-0.5 Cn
	(flux component : 10.5wt%)
Metal mask thickness	: 0.12mm
Note 1 : This temperatur	-
recommended	value.
	and a second sec

Note 2 : The reflow process should not be conducted more than two times.

Note 3 : The values may show a slight variance due to solder paste type and thickness.

Cleaning Conditions

Cleaning with organic solvents

Solvent	Clean at normal temperature	Heated cleaning
IPA (Isopropyl alcohol)	0	0

Water cleaning

If wet cleaning is necessary, please select the proper cleaning agent (terpene, alkali saponification agent etc.) based on the reaction it will have on the metals and resins of the connector. This information is issued by the manufacturer of the cleaning agent. Additionally, please make sure not to apply an excessive amount of the cleaning agent.

Points to note during cleaning

When using organic solvents or wet cleaning agents, please ensure proper rinsing is done to eliminate the possibility of deterioration in electrical performance caused by flux or cleaning agents remaining in the connector.

Plug

Right-angle batch cable assembly type



Notes :

- 1. () shows a reference dimension.
- 2. During the manufacturing process, products may incur some minor cosmetic damage (dents/scratches) or black spots in the resin, but these small imperfections will not affect their performance.
- 3. This product is delivered in a tray package.

Right-angle-type cover shell for micro axial cables

Part No.	HRS No.	No. of Contacts (n)	А	В	С	RoHS
FX16-21P-GND	575-3311-0	21	19.2	13.2	20.06	\bigcirc
FX16-31P-GND	575-3312-3	31	24.2	18.2	25.06	





Notes :

- 1. During the manufacturing process, products may incur some minor cosmetic damage (dents/scratches), but this will not affect their performance.
- 2. This product is delivered packaged on a 2500pcs/reel.
- 3. This product is an accessory to the separately sold item "Right angle batch cable connection type plug (FX16-**P-0.5SD)". Please be sure to use them together.



Unit : mm

Vertical batch cable connection type

Part No.	HRS No.	No. of Contacts (n)	А	В	С	D	E	F	RoHS
FX16-21P-0.5SDL	575-3321-4	21	18.07	13.7	11.5	10	23.6	17.57	
FX16-31P-0.5SDL	575-3322-7	31	23.07	18.7	16.5	15	28.6	22.57	U





Unit : mm

Unit : mm

Notes :

- 1. () shows a reference dimension.
- 2. During the manufacturing process, products may incur some minor cosmetic damage (dents/scratches) or black spots in the resin, but these small imperfections will not affect their performance.
- 3. This product is delivered in a tray package.

•Vertical type cover shell for micro coaxial cables

Part No.	HRS No.	No. of Contacts (n)	А	В	С	RoHS
FX16-21P-GNDL	575-3331-8	21	20.37	11.47	18.17	0
FX16-31P-GNDL	575-3332-0	31	25.37	16.47	23.17	





Notes :

- 1. During the manufacturing process, products may incur some minor cosmetic damage (dents/scratches), but this will not affect their performance.
- 2. This product is delivered packaged on a 2000pcs/reel.
- 3. This product is a compliment to the separately sold item "vertical batch cable assembly type plug (FX16-**P-0.5SDL)". Please be sure to use them together.

Applicable wires

Micro coaxial cables

Applicable conductor size	Insulation diameter		No. of Contacts (n)	Applicable connectors	А	В	С
(core structure)				FX16-21P-0.5SD			4.55
36 AWG# (7pcs/0.05mm)			21	FX16-21P-0.5SDL	13.1	10	4.3
38 AWG# (7pcs/0.04mm)	<i>∲</i> 0.3∼ <i>∲</i> 0.5mm			FX16-31P-0.5SD			4.55
40 AWG# (7pcs/0.03mm)		31	FX16-31P-0.5SDL	18.1	15	4.3	

Recommended micro coaxial cable dimensions



Notes :

- 1 () shows a reference dimension.
- 2 Pulse heat batch soldering is recommended to affix the harness to the connector
- 3 To prevent any conductor deformation prior to harnessing, please use the cable material immediately after cutting
- $|4\rangle$ After confirming that the soldered state has no problems, departure from recommended values is permissible
- 5 Use of out-of-spec dimension cables may hinder the correct attachment to the connector. Additionally, use of excessive force during cable connection may cause faults such as unsoldered areas and disconnects.
- $\boxed{6}$ The protrusion of the external conductor from the metal bar should be minimized.
- $\boxed{7}$ Apply a solder coat (pre-tinning) on the internal conductor.
- Shows the position at which the connector should be connected and the cable inserted into the connector when the cable has been stripped at the recommended length.

If cable is stripped at a different length, the amount of cable insertion will need to be changed as well.

●FFC holder type (FX16F-**P-HC)

Part No.	HRS No.	No. of Contacts (n)	А	В	С	RoHS	
FX16F-21P-HC	575-3265-5	21	22.4	17.57	20.4		
FX16F-31P-HC	575-3266-8	31	27.4	22.57	25.4		







Unit : mm

Unit : mm

Notes :

- 1. () shows a reference dimension.
- 2. During the manufacturing process, products may incur some minor cosmetic damage (dents/scratches). But this will not affect their performance. Additionally there may be mold sinks present.
- 3. This product is delivered in a tray package.

●FFC holder type (FX16M2-**P-HC)

Part No.	HRS No.	No. of Contacts (n)	А	В	RoHS	
FX16M2-41P-HC	575-3262-7	41	35.4	27.57		
FX16M2-51P-HC	575-3263-0	51	40.4	32.57	0	







Notes :

- 1. () shows a reference dimension.
- 2. During the manufacturing process, products may incur some minor cosmetic damage (dents/scratches), but this will not affect their performance. Additionally there may be mold sinks present.
- 3. This product is delivered in a tray package.

Applicable wires

A±0.1

Completely shielded FFC for holder type

•Completely shielded FFC for holder type Unit : mr							Unit : mm		
	No. of Contacts (n)	Applicable connectors	А	В	С	D	E	F	
	21	FX16F-21P-HC	13.2	12.8	11.2	10	12.8	10.7	1
	31	FX16F-31P-HC	18.2	17.8	16.2	15	17.8	15.7	

Recommended FFC dimensions

$(L+14.4)^{+3}$ 9.2 +2 RO.2 max $6.2^{+0.1}_{-0.1}$ **♦3.8**⁰_{-0.06} R0.2 max 2.3 ± 0.05 E±0.05 1.4±0.05 P=0.5±0.03 5>0.3±0.03 ◆B±0.05 C±0.05 D±0.05 .4±0.05 0.85 max (0.7) Enlarged view (7.2) 6.05+1.05 Connector cut-off position (Min 7.1mm) 1>6> 2 F±0.4 10.7±1 3.5±0.5 **Enlarged view** Conductor (gold-plated annealed copper foil) Insulator (polyester) Insulator (polyester) **♦**0.3±0.03 0.33±0.03 Reinforcing film / Ground plate (conductive tape) ♦0.45±0.03 (0.12) 10> The length of the harness when the harness is used for both sides. 9>L+3 (7.2)(7.2)

Notes :

1) The plating on the ground plate (tape) must be at least 1.5μ m of Sn plating, with the first 1 to 5μ m of Ni plating + at least 0.2μ of Au plating on the pad surface as well as C-2000-equivalent sealing.

FX16F-**P-HC

- 2 \times denotes the shielded area. (both sides are shielded).
- 3 denotes the area for the ground plate (conductive tape).
- 4 \times denotes the area for the reinforcing film.
- 5 The width of the conductor must be 0.3 \pm 0.03mm.
- 6 The ground plate (tape) and shield must overlap each other. This will allow a conductive path to be established through both ground plates and on both sides.
- 7 FFC must be made to satisfy the differential impedance value of $100\Omega \pm 7\%$.

FX16F-**P-HC

- 8 () denotes the reference dimension and \blacklozenge mark denotes important dimensions.
- 9 The L dimension is the length of the harness from one end face to the other end face of the connector cable port.





Notes :

- The plating on the grounding plate (tape) must be at least 1.5μm of Sn plating, with the first 1 to 5μm of Ni plating + at least 0.2μ of Au plating on the pad surface as well as C-2000-equivalent sealing.
- 3 denotes the area for the ground plate (conductive tape).
- 5 The width of the conductor must be 0.3 ±0.03mm.
- 6 The ground plate (tape) and shield must overlap each other. This will allow a conductive path to be established through both ground plates and on both sides.
- 7 The manufacturing work should be directed to ensure that the FFC is made to satisfy a differential impedance value of $100\Omega \pm 7\%$.
- 8 () denotes the reference dimension and \blacklozenge mark denotes important dimensions.
- Warpage of the reinforcing film is permitted only in the direction of OK in reference to A on both sides. However, please make sure that the film can still be inserted into the connector without any problems.

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Precautions of use

[Precautions for resin sealing]

- [1] To prevent insulation failure due to foreign materials, cable disconnection during the routing of the cable and other failures, we recommend that the soldered area be protected with an ultraviolet curable resin or another equivalent material. Recommended resin sealing material : Ultraviolet curable resin 3033 manufactured by ThreeBond Co., Ltd.
- [2] Please refer to the resin manufacturer's directions for recommended usage conditions.
- [3] Ensure that the complete soldering area of the conductor is covered with resin. Be careful not to let the applied resin flow into or stick to the connector contacts.



[4] Please pay close attention to the load (e.g. tension, stress.) placed on the soldered part after soldering. Poor handling could cause cable disconnection.

[How to mount the cover shell]

[1] After connecting the cables, mount the separately sold cover shell (for micro coax cables : FX16-31P-GND).

[2] Place the cover shell over the connector from above, set it on the connector while holding it with your fingers.





Precautions of use

[Ground soldering of the connector to the cable]

[1] Soldering the metal bar of the cable and the connector shell will enhance the shielding properties and provide additional cable strain relief.



[2] Do not apply too much solder as this can lead to deformation/melting of the cable/connector due to the heat generated while soldering.

Plug (FFC holder type)

[Precautions during harness work]

- [1] Inserting FFC
 - Insert the FFC straight along the guide rib of the mold, as shown in the following figure. It cannot be inserted in different directions.

Please be careful not to deform FFC or damage the case or spring contact.



[2] Confirming the insertion of the FFC

Check if the FFC has been inserted correctly by observing the tip end of the FFC from above the connector. * If the FFC was inserted correctly, the tip of the FFC will meet up with the wall of the connector.





Precautions of use

♦General cautions

[Cautions for handling]

[1] Insertion into the connector on the side of PCB

The mating direction of this connector has been specified. Mating should be done with the mark facing the direction shown in the figure below.

Additionally, insertion should be done until the locks on both sides are set.

PCB side: FX16M2-**S-0.5SH



Although this connector is designed to prevent reverse insertion, the connector could be damaged if it were mated forcibly with a force exceeding 25 N. Avoid forced mating, and please verify the triangle mark position before mating.

Do not pull it out at an angle as shown in the figure below. This could damage the connector.

[2] Unmating the connector mounted on a PCB

This connector is structured to lock on both ends when mated.

When unmating the connector, pull it out straight while pushing on both sides with your fingers to unlock it. Please do not pull out FFC with a strong force.



③Pull it out straight while pushing in the buttons.

Do not pull it out at an angle as shown in the figure below. This could damage the connector.





MEMO:

USA:

HIROSE ELECTRIC (U.S.A.), INC. HEADQUARTERS CHICAGO OFFICE 2300 Warrenville Road, Suite 150, Downers Grove, IL 60515

Phone : +1-630-282-6700 http://www.hirose.com/us/

USA:

HIROSE ELECTRIC (U.S.A.), INC. BOSTON OFFICE 300 Brickstone Square Suite 201, Andover, MA 01810

GERMANY:

Phone: +1-978-662-5255

HIROSE ELECTRIC EUROPE B.V. NUREMBERG OFFICE

Neumeyerstrasse 22-26, 90411 Nurnberg Phone : +49-911 32 68 89 63 Fax : +49-911 32 68 89 69 http://www.hirose.com/eu/

UNITED KINGDOM: HIROSE ELECTRIC EUROPE BV (UK BRANCH)

4 Newton Court, Kelvin Drive, Knowlhill, Milton Keynes, MK5 8NH Phone : +44-1908 202050 Fax : +44-1908 202058 http://www.hirose.com/eu/

CHINA:

HIROSE ELECTRIC TECHNOLOGIES (SHENZHEN) CO., LTD.

Room 09-13, 19/F, Office Tower Shun Hing Square, Di Wang Commercial Centre, 5002 Shen Nan Dong Road, Shenzhen City, Guangdong Province, 518008 Phone : +86-755-8207-0851 Fax : +86-755-8207-0873 http://www.hirose.com/cn/

KOREA:

HIROSE KOREA CO., LTD.

143, Gongdan 1-daero, Siheung-si, Gyeonggi-do, 15084, Korea Phone : +82-31-496-7000 Fax : +82-31-496-7100 http://www.hirose.co.kr/

INDIA:

HIROSE ELECTRIC SINGAPORE PTE. LTD. BANGALORE LIAISON OFFICE

Unit No-403, 4th Floor, No-84, Barton Centre, Mahatma Gandhi (MG) Road, Bangalore 560 001, Karnataka, India Phone : +91-80-4120 1907 Fax : +91-80-4120 9908 http://www.hirose.com/sg/

USA:

HIROSE ELECTRIC (U.S.A.), INC. SAN JOSE OFFICE

2841 Junction Ave, Suite 200 San Jose, CA. 95134 Phone : +1-408-253-9640 Fax : +1-408-253-9641 http://www.hirose.com/us/

THE NETHERLANDS: HIROSE ELECTRIC EUROPE B.V.

Hogehillweg #8 1101 CC Amsterdam Z-0 Phone : +31-20-6557460 Fax : +31-20-6557469 http://www.hirose.com/eu/

GERMANY:

HIROSE ELECTRIC EUROPE B.V. HANOVER OFFICE

Bayernstr. 3, Haus C 30855 Langenhagen, Germany Phone : +49-511 97 82 61 30 Fax : +49-511 97 82 61 35 http://www.hirose.com/eu/

CHINA:

HIROSE ELECTRIC (SHANGHAI) CO., LTD.

18, Enterprise Center Tower 2, 209# Gong He Road, Jing'an District, Shanghai, CHINA 200070 Phone : +86-21-6391-3355 Fax : +86-21-6391-3335 http://www.hirose.com/cn/

HONG KONG:

HIROSE ELECTRIC HONGKONG TRADING CO., LTD.

Room 1001, West Wing, Tsim Sha Tsui Centre, 66 Mody Road, Tsim Sha Tsui East, Kowloon, Hong Kong Phone : +852-2803-5338 Fax : +852-2591-6560 http://www.hirose.com/hk/

SINGAPORE:

HIROSE ELECTRIC SINGAPORE PTE. LTD.

03, Anson Road, #20-01, Springleaf Tower, Singapore 079909 Phone : +65-6324-6113 Fax : +65-6324-6123 http://www.hirose.com/sg/

MALAYSIA: PENANG REPRESENTATIVE OFFICE

73-3-1, Ideal@The One, Jalan Mahsuri, Bayan Lepas Penang, 11950, Malaysia Phone : +604-648-5536 http://www.hirose.com/sg/

USA:

HIROSE ELECTRIC (U.S.A.), INC. DETROIT OFFICE (AUTOMOTIVE)

17197 N. Laurel Park Drive, Suite 253, Livonia, MI 48152 Phone : +1-734-542-9963 Fax : +1-734-542-9964 http://www.hirose.com/us/

GERMANY:

HIROSE ELECTRIC EUROPE B.V. GERMAN BRANCH

Schoenbergstr. 20, 73760 ostfildern Phone : +49-711-456002-1 Fax : +49-711-456002-299 http://www.hirose.com/eu/

FRANCE:

HIROSE ELECTRIC EUROPE B.V. PARIS OFFICE

130 Avenue Joseph Kessel, Bat E, 78960 Voisins le Bretonneux, France Phone : +33-1-85764886 Fax : +33-1-85764823 http://www.hirose.com/eu/

CHINA:

HIROSE ELECTRIC (SHANGHAI) CO., LTD. BEIJING BRANCH

A1001, Ocean International Center, Building 56# East 4th Ring Middle Road, ChaoYang District, Beijing, 100025 Phone : +86-10-5165-9332 Fax : +86-10-5908-1381 http://www.hirose.com/cn/

TAIWAN:

HIROSE ELECTRIC TAIWAN CO., LTD.

103 8F, No.87, Zhengzhou Rd., Taipei Phone : +886-2-2555-7377 Fax : +886-2-2555-7355 http://www.hirose.com/tw/

INDIA:

HIROSE ELECTRIC SINGAPORE PTE. LTD. DELHI LIAISON OFFICE

Office N0.552, Regus-Green Boulevard, Level5, Tower C, Sec62, Plot B-9A, Block B, Noida, 201301, Uttar Pradesh, India Phone : +91-12-660-8018 Fax : +91-120-4804949 http://www.hirose.com/sg/

THAILAND:

BANGKOK OFFICE (REPRESENTATIVE OFFICE)

Unit 4703, 47th FL., 1 Empire Tower, South Sathorn Road, Yannawa, Sathorn, Bangkok 10120 Thailand Phone : +66-2-686-1255 Fax : +66-2-686-3433 http://www.hirose.com/sg/



HIROSE ELECTRIC CO.,LTD.

2-6-3,Nakagawa Chuoh,Tsuzuki-Ku,Yokohama-Shi 224-8540,JAPAN TEL: +81-45-620-3526 Fax: +81-45-591-3726 http://www.hirose.com http://www.hirose-connectors.com