TO PCK

COUNT DESCRIPTION	ON OF REVISIONS			DATE		COUNT	DESCRIPTI	ON OF RE	VISIONS	BY CH	KD [DATE
1 RE-F-06478		J.M	m. L	79.7.29	$\eta \Leftrightarrow$							
APPLICATION STA	NDARD			<u> </u>						<u> </u>		
OPERA						Ts	TORAGE TEM	PERATURE	T			
TEMPERATU	RE RANGE	-55 °C TO 85 °C					RANG	E	-10 °C TO 60 °C			
RATING VOLTAGE		AC 50 V					RANGE (NO DEW COND			CONDENSA	DITY 95 % MAX ENSATION IS	
CURRENT		0.3 A					PERMITTED)			ED)	í	
			SP	ECIFI	CAT	ION	IS					
ITEM		TEST	METH	IOD				REQUIP	REMEN	T	Q	TAT
CONSTRUCTION												
GENERAL EXAMINATIO	VISUALLY ANI	VISUALLY AND BY MEASURING INSTRUMENT.						ACCORDING TO DRAWING				
MARKING		CONFIRMED VISUALLY.										
ELECTRICAL CHAP												
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz).						60 mΩ MAX				
INSULATION RESISTAN							100 MΩ MIN.) -
VOLTAGE PROOF		150 V AC FOR 1 min.						VER OR BI	REAKDO	NN.		
MECHANICAL CHA												
INSERTION AND		MEASURED BY APPLICABLE CONNECTOR					INSERTION FORCE: 40.8 N MAX) -
WITHDRAWAL FORCE		50 TIMES INSERTION AND EXTRACTIONS.						WITHDRAWAL FORCE: 1.7 N MIN. 1)CONTACT RESISTANCE: 70 mΩ MAX.				\bot
WIEGHANICAL OPERATI	DU TIMES INSE											
								2) NO DAMAGE, CRACK AND LOOSENESS				
VIBRATION	EDECITENCY:							OF PART. 1)NO ELECTRICAL DISCONTINUITY OF				
VIBITATION	1	FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm m/s ²									lo	\
								1 μs MIN. 2)NO DAMAGE, CRACK AND LOOSENESS OF PART				' [_]
sноск		AT 10 CYCLES FOR 3 DIRECTIONS. 490 m/s ² DURATION OF PULSE 11 ms AT 3										,
ONOOK		TIMES FOR 3 DIRECTIONS.						O PART				
ENVIRONMENTAL	<u>L</u>		10110.			1	tial side richement area a compact springer					
DAMP HEAT	EXPOSED AT	***************************************	°C. 904	~95 %	96 h	T	1)CONTACT	RESISTAN	ICE: 70 m	OMAX	То	1
(STEADY STATE)		IN OOLD AT 4012 0, 30 - 30 70, 30 H.					2)INSULATIC					
RAPID CHAGE OF	TEMPERTURE	TEMPERTURE -55→15~35→ 85→15~35°C					3)NO DAMAC					+-
TEMPERTURE	TIME	1									0)
	UNDER 5 CY	TIME 30→ 2~ 3→ 30→ 2~ 3 min. OF PART UNDER 5 CYCLES.										
DRY HEAT	EXPOSED AT	85	°C,	96 h.			1)CONTACT	RESISTAN	ICE: 70	mΩ MAX.		
COLD	EXPOSED AT	EXPOSED AT -55 °C, 96 h.						2)NO DAMAGE. CRACK AND LOOSENESS)
								OF PART.				
CORROSION SALT MIST	EXPOSED IN 5	EXPOSED IN 5 % SALT WATER SPRAY FOR						NO HEAVY CORROSION.				
	48 h.	48 h.										
SULPHUR DIOXIDE	EXPOSED IN	EXPOSED IN 10 PPM FOR 96 h.						1)CONTACT RESISTANCE: 70 mΩ MAX.				
	(TEST STANDA	(TEST STANDARD:JIS C 0090) 2)NO HEAVY CORROSION.										
RESISTANCE TO	REFLOW :RECO	REFLOW: RECOMMENDED TEMPERATURE PROFILE NO MELTING OF RESIN WHICH AFFECTS THE									4E O) -
SOLDERING HEAT				K	.240° C		PERFORMAN	CE OF CO	MPONEN	Γ.		
					5 S M	4X						
		150°C 200°C										
	150%											
	1300/	150°C										
	25℃ (60 S)	25°C (60 S) 60~90 S (30 S)										
	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \										1	
001 001 001 101	TO BE TESTED											
SOLDRABILITY	1	SOLDERED AT SOLDER TEMPERATURE.					NO PINHOLE OR DEWETTING ON SOLDERED				ED O	-
	235 °C FOR IN	MERS	ION DU	JRATION	, 2 s.		SURFACE.					
REMARKS				1 0	RAWN		DECIONED	CHECK	ED I AF	PROVED	DELE	A CED
KLWAKKS				Dr	*AVVIN		DESIGNED	CHECK	ED AF	PROVED	RELEA	49ED
						1						
		S.Kitajima J. Matsukawa M.Ishida Y.Yoshimura										
LINE COC OTERVADOR COS	COCCION DEFENTA) IIC () '	E 400	99	.05.25)	99.05.25	99.05.	26 9	9.05.27		
UNLESS OTERWISE SPE				ANCET	ECT	_	APPLICABL	ETECT			L	
NOTE QT: QUALIF	ICATION TEST	AT: A	SOUK	ANCE T	<u> </u>	<u>U: /</u>	APPLICABL IPART					~~************************************
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ILV HIROSE EL	ECTRIC CO .LTD.	JF[ON.	OFIC	. i i	FX1	ILA -	68P - 9	5 V	-
CODE NO.(OLD)	DRAWIN	NG NO				CODE	NO					1/
CL	E	ELC4	- 152	100 -	l		CL 5	73 - 0	042 -	1		1
CL ELC4 - 152100 - CL 573 - 0042 - 1											231-1	

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