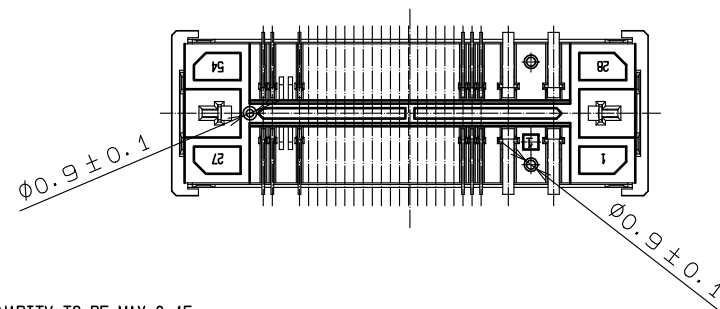
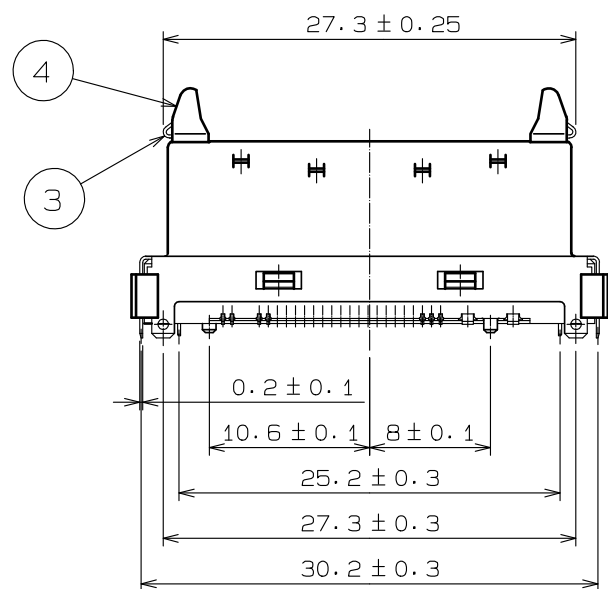
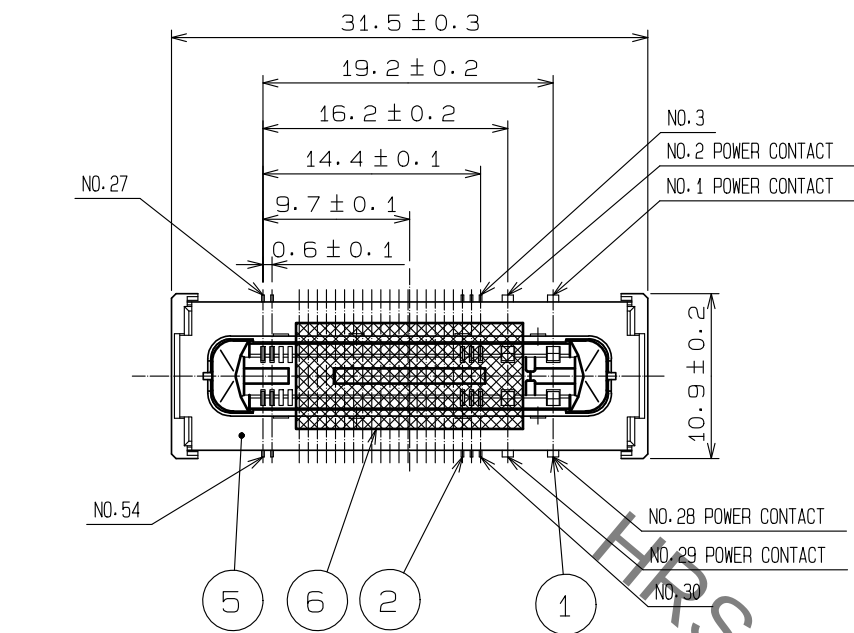
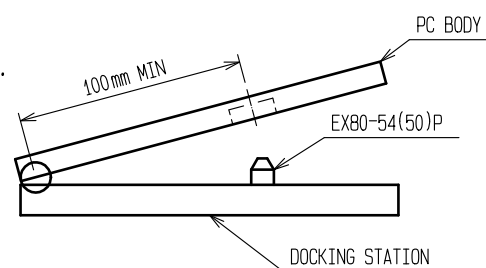


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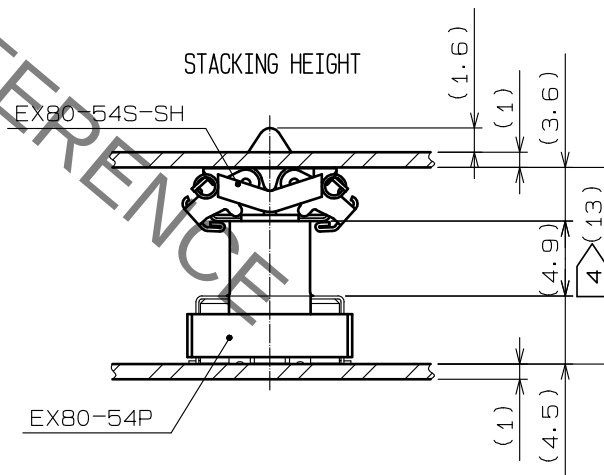
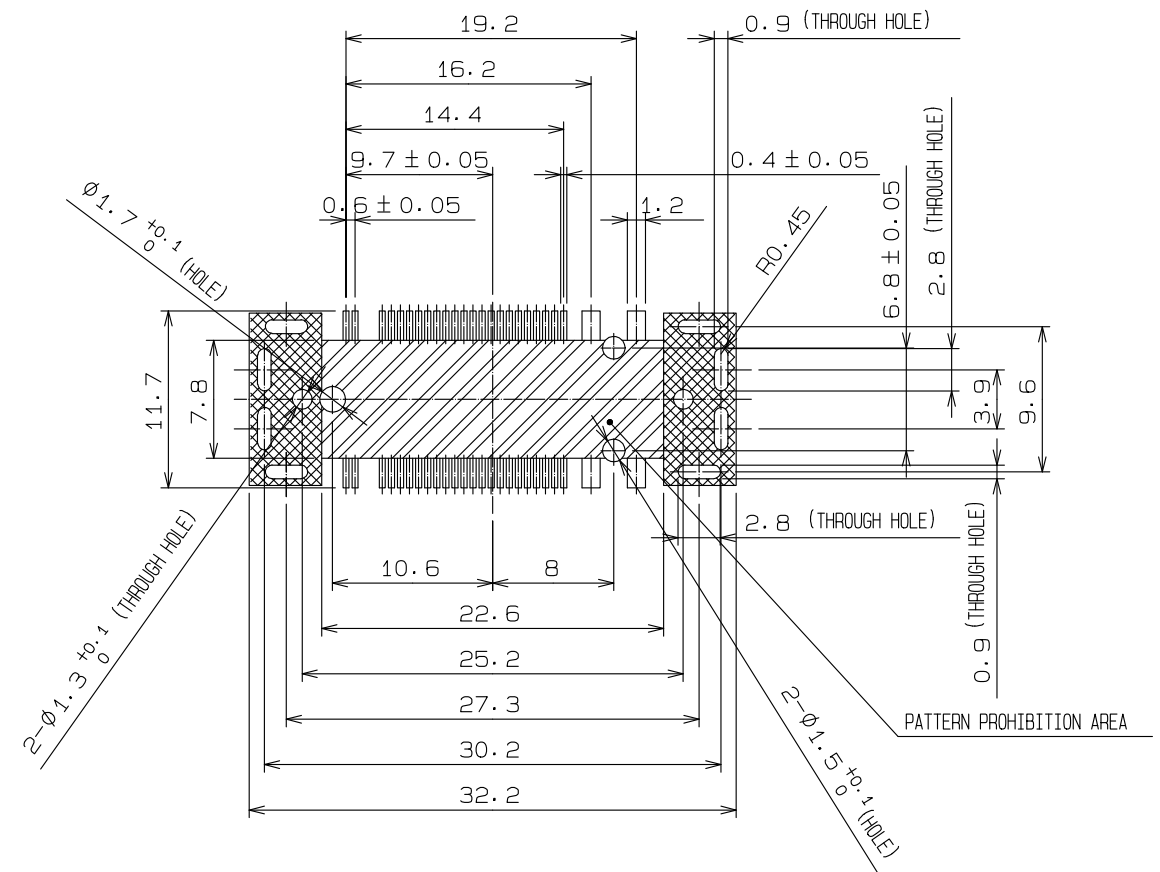


- NOTE 1 CONTACT CO-PLANARITY TO BE MAX 0.15.
2 TOLERANCES TO BE ± 0.1 UNLESS OTHERWISE SPECIFIED.
3 POWER CONTACT No.1 TO BE 0.3 [mm] LONGER SEQUENTIAL STRUCTURE THAN OTHER SIGNAL CONTACTS.
4 DEVICE DESIGN SHALL CONSIDER THE STACKED HEIGHT TO BE 14.5mm MAX. (RECOMMENDED STACKED HEIGHT IS 13.7mm MAX.)
5 APPLY FLOATING STRUCTURE (WITHIN 0.7mm) TO DEVICES FOR THE ATTACHMENT OF THIS PRODUCT.
6 CONTACT No.24,25,51 AND No.52 ARE NOT INSTALLED.
7 MATING GUIDE IS REQUIRED ON THE DEVICE.
8 100mm MIN. OF TURNING-RADIUS IS REQUIRED FOR THE ROTATE-AND-MATE PC BODY TO DOCKING STATION.



RECOMMENDED PC BOARD PATTERN (AUTOMATIC MOUNTING)

(COMPONENT MOUNTING SIDE : PCB t=1 MIN)



3	PHOSPHOR BRONZE	SELECTIVE NICKEL PLATING+ TIN-COPPER PLATING	7	PS	
2	COPPER ALLOY	SELECTIVE GOLD PLATING+ TIN-COPPER PLATING	6	PICK & PLACE TAPE	
1	COPPER ALLOY	SELECTIVE GOLD PLATING+ TIN-COPPER PLATING	5	STAINLESS STEEL	NICKEL PLATING+ TIN-COPPER PLATING
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS mm		SCALE 2 : 1	COUNT 	DESCRIPTION OF REVISIONS	DESIGNED
HIROSE ELECTRIC CO., LTD.		APPROVED : NM. NISHIMATSU	15.10.27	DRAWING NO.	EDC-123447-30-00
		CHECKED : KN. ICHIKAWA	15.10.27	PART NO.	EX80-54(50)P(30)
		DESIGNED : TS. ITO	15.10.27	CODE NO.	CL232-0607-8-30
		DRAWN : AK. AKIYAMA	15.10.27		

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