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cage code

STATUS Release 626 Printed: Oct 12, 2010

PDM: Rev:M

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HEIGHT

DIM "L"

0.0

0.0

0.0

0.0

2.0

4.0

5.0

5.0

0.0

0.0

0.0

0.0

2.0

4.0

5.0

0.0

0.0

0.0

0.0

EJ. HEADER

ASSY

92140-XXX

(A)

000

000

001

002

040

010

020

020

000

000

001

002

040

010

020

005

045

005

045

EJ. MECHANISM ASSY

95079-XXXX

(B)

00CA

00CA

00CA

00CA

02CA 04CA

05CA

05CA

10CA

10CA

10CA

10CA

12CA

14CA

15CA

00CA

00CA

10CA

10CA

SOLDERABLE

HOLD DOWN (4)

(C)

93925-001

93925-004

93925-001

1 |

SOLDER

TAIL

(5)

R/A

R/A

SMT-STG

SMT-IL

R/A

R/A

R/A

R/A

R/A

R/A

SMT-STG

SMT-IL

R/A

R/A

R/A

R/A

R/A

R/A

R/A

PLASTIC HOUSING: LCP UL94V-O BLACK - ABOVE PCB LCP UL94V-O NATURAL (WHITE) - BELOW PCB

PLASTIC GUIDE: POLYPHTHARAMID UL94V-0 BLACK PLASTIC PUSH-ROD BUTTON: POLYPHTHARAMID UL94V-0 BLACK

PUSH ROD

LOCATION

RIGHT

RIGHT

RIGHT

RIGHT

RIGHT

RIGHT

RIGHT

RIGHT

LEFT

LEFT

LEFT

LEFT

LEFT

LEFT

LEFT

RIGHT

RIGHT

LEFT

LEFT

COVER PLATE, EJECT PLATE, LINK ARM, PUSH ROD: STAINLESS STEEL EMI CONTACT: PHOSPHOR BRONZE

MOUNTING STYLE TO

PCB AND PUSH-ROD

LOCATION

USED WITH/COMMENTS

95620-000CA or -100CA

95620-020CA or -120CA

95620-000CA or -100CA

95620-020CA or -120CA

PRODUCT NO.

95620-XXXXX

000CA

001CA

002CA

020CA

040CA

050CA

100CA

101CA

102CA

120CA

140CA

150CA

005CA

025CA

105CA

125CA

1.1 HEADER ASSY:

FINISH (PIN)

NOTES:

1. MATERIAL:

050CAH (7)

100CAH (7)

000CAH (7)

Α

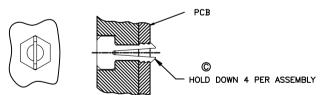
		SOL	DER '	ΓAIL: 2.	.5um Sn	ı−Pb
ì	(3)	DIM	"X"			
				4.25±.1	3.5±.1	5.0±.1
.				OTHERS	36,67	1,17,34,35,51,68
•	4	RECC	MMEN	IDED HOL	D DOWN	- 2mm SCR

UNDER PLATING: 0.5um Ni CONTACT AREA: 0.1um GOLD OVER 0.5um Pd-Ni

PIN: PHOSPHOR BRONZE 1.2 EJECT MECHANISM ASSY:

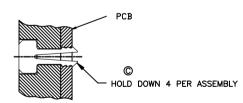
RECOMMENDED HOLD DOWN -2mm SCREWS (95121-XXX)AND HEXNUTS (92869-001). RECOMMENDED SCREW TORQUE: 1.0 TO 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).

SOLDER TAIL KEY/PCB LAYOUT: R/A = RIGHT ANGLE PIN-THROUGH-HOLE-PAGE 6 SMT-STG = STAGGERED SURFACE MOUNT-PAGE 7 SMT-IL = SURFACE MOUNT IN-LINE (SINGLE ROW)-PAGE 8 (7) SOLDERABLE HOLD DOWN



mat	'l. co	de _	-				tolero						STON		4	/ _	Εl	ec.	tro	phic	S			
ltr	ecn	no	dr	date	•				.X±	.3			COP,		4	FC	ΞI			www.f	clcon	nect.c	om	
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						dr	G.C	G.CLEMENS 12/20/9			0/99		ММ			ıct fa			MCS	5		code	Э	1
						engr	D.I	BRAN	N	12/2	0/99	-		_	size	dwg	no					-	-	
						chr	D.I	BRAN	N	12/2	0/99	scale	9		ا ۸ ۸		\bigcirc	56	52(\cap		shee	et	1
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6. BOARD KEEP OUT ZONE- PAGE 9



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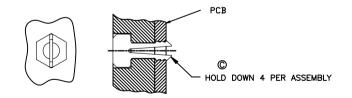
cage code STATUS Released 26 Printed: Oct 12, 2010

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NOT	FS.					
1.	MATERIAL:					
	1.1 HEADER ASSY					
	PLASTIC HOUS	SING: LCP UL94V				
	BU - BUGGBUG		O NATURAL (WHITE) — BELOW	PCB	
	PIN: PHOSPHO 1.2 EJECT MECHA					
		E: POLYPHTHARAI	MID UL94V-0 E	BLACK		
				ID UL94V-0 BLAC	K	
	COVER PLATE	, EJECT PLATE, I	JNK ARM,			
	FML CONTACT:	TAINLESS STEEL PHOSPHOR BRO	N7F			
2.	FINISH (PIN)	THOSITION BING	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
	UNDER PLATING: (0.5um Ni				
	CONTACT AREA:	0.1um GOLD OVE	:R			
_	SOLDER TAIL:	0.5um Pd-Ni 2.5um Sn-Pb				
③	DIM "V"	1 3.5±.1 5.0:	+.1			
		36,67 1,17,34,3				
4				121_VVV\AND		
₹.	RECOMMENDED HO HEXNUTS (92869-	001). RECOMMEN	NDED SCREW TO	ORQUE: 1.0 TO		
$\overline{}$	1.5 MAX in-lbs. (1.2-1./ cm-kgs	s).			
(5)	SOLDER TAIL KEY	/PCB_LAYOUI:	CH HOLE DAG	г е		
	R/A = RIGHT AN SMT-STG = STAC	GERFO SURFACE	MOUNT-PAGE	- 7		
	SMT-IL = SURFA					
6	IF LEAD FREE P/N.	THE HOUSING WI	ll withstand e	XPÓSURE TO 260°	C PEAK TEMPERATU	JRE
	SOLDER TAIL : S	MT-IL, SMT-STG	CAN RESIST	40 SECONDS IN	A CONVECTION,	
	INFRA-RED OR V					
				IN A WAVE SOLD	ER APPLICATION	
	WITH A 1.00MM	MINIMUM THICK	CIRCUIT BOAR	D.		
7	IF LEAD FREE P/	N.THE PRODUCT	MEETS EUROF	PEAN UNION DIRE	CTIVES	
	AND OTHER COUN	ITRY REGULATION	IS AS DISCRIBI	_ED IN GS-22-0	08	
8	LEAD FREE P/N	PACKAGING MEET	TS GS-14-920	SPECIFICATION		
	•					

PRODUCT NO. 95620-XXXXX	PUSH ROD LOCATION	SOLDER TAIL ⑤	STAND-OFF HEIGHT DIM "L"	EJ. HEADER ASSY 92140-XXX (A)	EJ. MECHANISM ASSY 95079-XXXX B	SOLDERABLE HOLD DOWN (4)	MOUNTING STYLE TO PCB AND PUSH-ROD LOCATION	USED WITH/COMMENTS
000CALF	RIGHT	R/A	0.0	000LF	00CA			
000CAHLF (0	RIGHT	R/A	0.0	000LF	00CA	93925-001		
001CALF	RIGHT	SMT-STG	0.0	001LF	00CA			
002CALF	RIGHT	SMT-IL	0.0	002LF	00CA			
020CALF	RIGHT	R/A	2.0	040LF	02CA			
040CALF	RIGHT	R/A	4.0	010LF	04CA			
050CALF	RIGHT	R/A	5.0	020LF	05CA			
050CAHLF ()	RIGHT	R/A	5.0	020LF	05CA	93925-004		
100CALF	LEFT	R/A	0.0	000LF	10CA			
100CAHLF ()	LEFT	R/A	0.0	000LF	10CA	93925-001		
101CALF	LEFT	SMT-STG	0.0	001LF	10CA			
102CALF	LEFT	SMT-IL	0.0	002LF	10CA			
120CALF	LEFT	R/A	2.0	040LF	12CA			
140CALF	LEFT	R/A	4.0	010LF	14CA			
150CALF	LEFT	R/A	5.0	020LF	15CA			
005CALF	RIGHT	R/A	0.0	005LF	00CA			95620-000CALF or -100CALF
025CALF	RIGHT	R/A	0.0	045LF	00CA			95620-020CALF or -120CALF
105CALF	LEFT	R/A	0.0	005LF	10CA			95620-000CALF or -100CALF
125CALF	LEFT	R/A	0.0	045LF	10CA			95620-020CALF or -120CALF
OTES:		•			0 00100	VEED OUT ZONE DAGE	•	

9. BOARD KEEP OUT ZONE- PAGE 9

(10) SOLDERABLE HOLD DOWN



mat	'l. cc	ode —				tolera otherw						STON	/IER		_		ec-	tro	pnic	S		
ltr	ecn	no	dr	date				X±.3	3		(JUF		4	FC	CI			www.f	clcon	nect.c	:OM
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					engr	D.B	RANN	1	2/20	/99	-		-	size	dwg	no] -	-
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					chr D.BRANN 12/20/99 scal				1:1		A4		9	$\mathcal{O}($) _ (J		3 0	f			
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DESCRIPTION: B	ELOW P.C.B.	, DECK AND	PUSH-ROD	LOCATION ARI	E AS VIEWED BY	USER.	,	
PRODUCT NO. 95620-XXXXX	PUSH ROD LOCATION	SOLDER TAIL ⑤	STAND-OFF HEIGHT DIM "L"	EJ. HEADER ASSY 92140-XXX	EJ. MECHANISM ASSY 95079-XXXX B	SOLDERABLE HOLD DOWN (4)	MOUNTING STYLE TO PCB AND PUSH-ROD LOCATION	USED WITH/COMMENTS
500CA	RIGHT	R/A	0.0	500	10CA			
500CAH	RIGHT	R/A	0.0	500	10CA	93925-001		
501CA	RIGHT	SMT-STG	0.0	501	10CA			
502CA	RIGHT	SMT-IL	0.0	502	10CA			
503CA	RIGHT	SMT-IL	0.0	503	10CA			NO BOARD LOCATORS
520CA	RIGHT	R/A	2.0	540	12CA			
540CA	RIGHT	R/A	4.0	510	14CA			
550CA	RIGHT	R/A	5.0	520	15CA			
600CA	LEFT	R/A	0.0	500	00CA			
601CA	LEFT	SMT-STG	0.0	501	00CA			
602CA	LEFT	SMT-IL	0.0	502	00CA			
620CA	LEFT	R/A	2.0	540	02CA		<u> </u>	
640CA	LEFT	R/A	4.0	510	04CA			
650CA	LEFT	R/A	5.0	520	05CA			
505CA	RIGHT	R/A	0.0	505	10CA			95620-500CA or -600CA
525CA	RIGHT	R/A	0.0	545	10CA			95620-520CA or -620CA
605CA	LEFT	R/A	0.0	505	00CA			95620-500CA or -600CA
625CA	LEFT	R/A	0.0	545	00CA			95620-520CA or -620CA

NOTES:

- 1. MATERIAL:
 - MAILERIAL:

 1.1 HEADER ASSY:
 PLASTIC HOUSING: LCP UL94V-0 BLACK ABOVE PCB
 LCP UL94V-0 NATURAL (WHITE) BELOW PCB
 - 1.2 EJECT MECHANISM ASSY:
 PLASTIC GUIDE: POLYPHTHARAMID UL94V-0 BLACK PLASTIC GUIDE: POLITIFITARAMIN UL94V-0 BLACK PLASTIC PUSH-ROD BUTTON: POLYPHTHARAMID UL94V-0 BLACK COVER PLATE, EJECT PLATE, LINK ARM, PUSH ROD: STAINLESS STEEL EMI CONTACT: PHOSPHOR BRONZE
- 2. FINISH (PIN)
 UNDER PLATING: 0.5um Ni
 CONTACT AREA: 0.1um GOLD OVER 0.5um Pd-Ni SOLDER TAIL: 2.5um Sn-Pb
- ③ DIM "X" 4.25±.1 3.5±.1 5.0±.1 OTHERS 36,67 1,17,34,35,51,68
- 4. RECOMMENDED HOLD DOWN 2mm SCREWS (95121-XXX) AND HEXNUTS (92869-001). RECOMMENDED SCREW TORQUE: 1.0 TO 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).
- (5) SOLDER TAIL KEY/PCB LAYOUT:
 R/A = RIGHT ANGLE PIN-THROUGH-HOLE-PAGE 6
 SMT-STG = STAGGERED SURFACE MOUNT-PAGE 7
 SMT-IL = SURFACE MOUNT IN-LINE (SINGLE ROW)-PAGE 8
- 6. BOARD KEEP OUT ZONE-PAGE 9

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ltr	ecn	no	dr	date				.X±	.3			COP)		4	FC	CI			www.f	clco	nect.c	:om
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DESCRIPTION: E	BELOW P.C.B.	, DECK AND	PUSH-ROD	LOCATION AR	E AS VIEWED BY	USER.		
PRODUCT NO. 95620-XXXXX	PUSH ROD LOCATION	SOLDER TAIL ⑤	STAND-OFF HEIGHT DIM "L"	EJ. HEADER ASSY 92140-XXX	EJ. MECHANISM ASSY 95079-XXXX B	SOLDERABLE HOLD DOWN (4)	MOUNTING STYLE TO PCB AND PUSH-ROD LOCATION	USED WITH/COMMENTS
500CALF	RIGHT	R/A	0.0	500LF	10CA			
500CAHLF	RIGHT	R/A	0.0	500LF	10CA	93925-001		
501CALF	RIGHT	SMT-STG	0.0	501LF	10CA			
502CALF	RIGHT	SMT-IL	0.0	502LF	10CA			
503CALF	RIGHT	SMT-IL	0.0	503LF	10CA			NO BOARD LOCATORS
520CALF	RIGHT	R/A	2.0	540LF	12CA			
540CALF	RIGHT	R/A	4.0	510LF	14CA			
550CALF	RIGHT	R/A	5.0	520LF	15CA			
600CALF	LEFT	R/A	0.0	500LF	00CA			
601CALF	LEFT	SMT-STG	0.0	501LF	00CA			
602CALF	LEFT	SMT-IL	0.0	502LF	00CA			
620CALF	LEFT	R/A	2.0	540LF	02CA		<u> </u>	
640CALF	LEFT	R/A	4.0	510LF	04CA			
650CALF	LEFT	R/A	5.0	520LF	05CA			
505CALF	RIGHT	R/A	0.0	505LF	10CA			95620-500CA or -600CA
525CALF	RIGHT	R/A	0.0	545LF	10CA			95620-520CA or -620CA
605CALF	LEFT	R/A	0.0	505LF	00CA			95620-500CA or -600CA
625CALF	LEFT	R/A	0.0	545LF	00CA			95620-520CA or -620CA

NOTES:

- 1. MATERIAL:
 - PLASTIC HOUSING: LCP UL94V-O BLACK ABOVE PCB LCP UL94V-O NATURAL (WHITE) BELOW PCB PIN: PHOSPHOR BRONZE
 - 1.2 EJECT MECHANISM ASSY: PLASTIC GUIDE: POLYPHTHARAMID UL94V-0 BLACK PLASTIC GUISE POLITERIRARAMID UL94V-U BLACK
 PLASTIC PUSH-ROD BUTTON: POLYPHTHARAMID UL94V-0 BLACK
 COVER PLATE, EJECT PLATE, LINK ARM,
 PUSH ROD: STAINLESS STEEL
 EMI CONTACT: PHOSPHOR BRONZE
- 2. FINISH (PIN)
 UNDER PLATING: 0.5um Ni
 CONTACT AREA: 0.1um GOLD OVER 0.5um Pd-Ni SOLDER TAIL: 2.5um Sn-Pb
- (3) DIM "X" 4.25±.1 3.5±.1 5.0±.1 OTHERS 36,67 1,17,34,35,51,68
- RECOMMENDED HOLD DOWN 2mm SCREWS (95121-XXX) AND HEXNUTS (92869-001). RECOMMENDED SCREW TORQUE: 1.0 TO 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).
- (5) SOLDER TAIL KEY/PCB LAYOUT: SOLDER FAIL ELIPTOS ENGLISHED STATEMENT OF THE SOLDER FAIL STATEMENT OF THE SOLDER FAIL SURFACE MOUNT PAGE 7

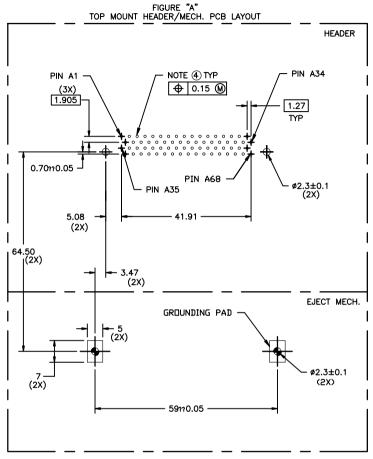
 SMT—IL = SURFACE MOUNT IN—LINE (SINGLE ROW)—PAGE 8
- 6. BOARD KEEP OUT ZONE-PAGE 9

- 7 IF LEAD FREE P/N. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE SOLDER TAIL: SMT-IL, SMT-STG CAN RESIST 40 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. SOLDER TAIL: R/A CAN RESIST 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.00MM MINIMUM THICK CIRCUIT BOARD.
- 8 IF LEAD FREE P/N.THE PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DISCRIBLED IN GS-22-008
- 9 LEAD FREE P/N PACKAGING MEETS GS-14-920 SPECIFICATION

mat	t'l. c	ode -	-			tolera otherw	nces ι rise sp				STON		4	/ _	Εl	ec.	tro	phic	S		
ltr	ecr	no	dr	date			.X	±.3			COP	•		FC	CI			www.f	clcon	nect.c	:OM
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Single Mount Right Angle



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BOARD VIEW FROM CONNECTOR MOUNTED SIDE TOP OF BOARD IN APPLICATION

FIGURE "B" BOTTOM MOUNT HEADER/MECH. PCB LAYOUT HEADER NOTE 4 TYP PIN A68 ⊕ 0.15 M 1.905 1.27 (2X) .70110.05 ø2.3±0.1 (2X) - PIN A34 5.08 (2X) 64.50 (2X) (2X) EJECT MECH. GROUNDING PAD ø2.3±0.1 7 – (2X) (SX) 59110.05 BOARD VIEW FROM CONNECTOR MOUNTED SIDE BOTTOM OF BOARD IN APPLICATION

NOTES:

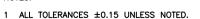
- 1 ALL TOLERANCES ±0.15 UNLESS NOTED.
- 2 KEEP-OUT ZONE FOR HEADERS W\STAND-OFF OPTIONS SEE SHEET 9 FIGURE A.
- 3 KEEP-OUT ZONE FOR HEADERS W\O STAND-OFF OPTIONS SEE SHEET 9 FIGURE B.
- (4) RECOMMENDED DIAMETER IS \$1.0.
 FOR PROCESSES USING PASTE REFLOW, HOLE MAY BE
 AS SMALL AS \$0.79

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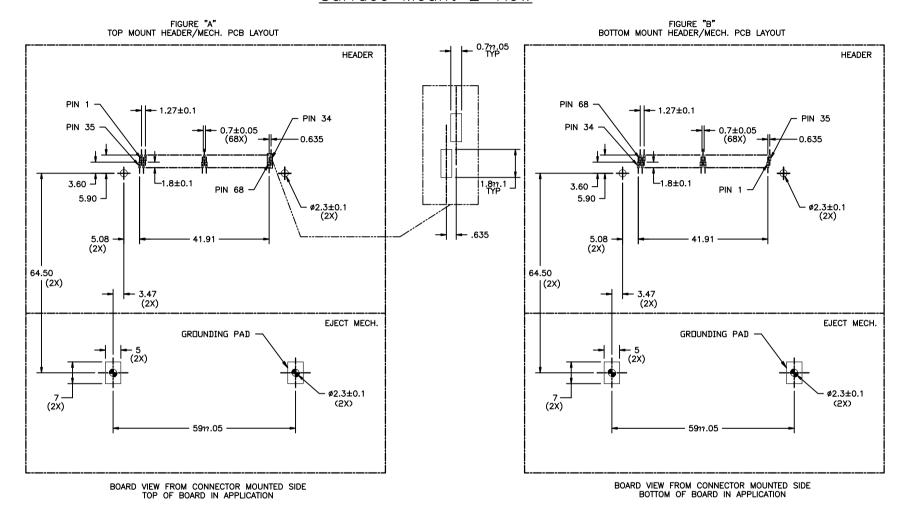
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2 KEEP-OUT ZONE FOR ASSEMBLIES SHOWN ON SHEET 9 FIGURE B.



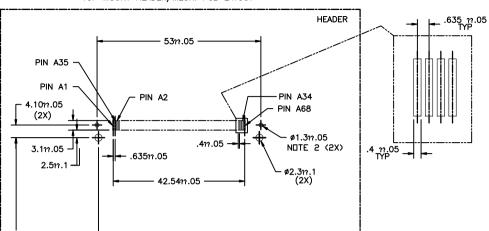
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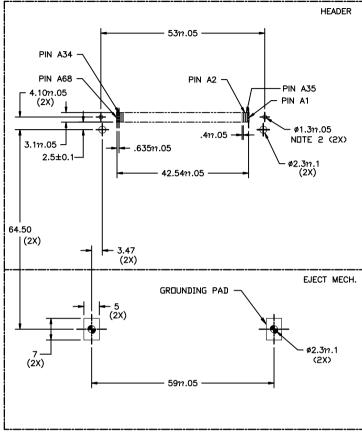


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FIGURE "B"
BOTTOM MOUNT HEADER/MECH. PCB LAYOUT



BOARD VIEW FROM CONNECTOR MOUNTED SIDE BOTTOM OF BOARD IN APPLICATION

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BOARD VIEW FROM CONNECTOR MOUNTED SIDE TOP OF BOARD IN APPLICATION

GROUNDING PAD

- 1 ALL TOLERANCES ±.15 UNLESS NOTED.
- 2) THIS HOLE REQUIRED FOR HEADERS WITH BOARD LOCATOR.
- 3 KEEP-OUT ZONE FOR ASSEMBLIES SHOWN ON SHEET 9 FIGURE B.

NOT	FS.

mat'l. code Electronics tolerances unless CUSTOMER otherwise specified COPY .x±.3 ecn no dr date www.fclconnect.com projection title .XX±.13 linear .XXX±.051 5V EJECT HEADER ASSY angles 0° ±2° dr G.CLEMENS 12/20/99 product family code MM size dwg no engr D.BRANN 12/20/99 chr D.BRANN 12/20/99 scale sheet 95620 appd D.BRANN 12/20/99 1:1 8 of sheet revision index sheet

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