13/11/2012 www.crouzet.com



"Expandable" range starter kit Kit 26 Part number 88974085



- Each kit includes :1 expandable Millenium 3 (XD26)
- 1 USB link cable : PC →Millenium 3
- 1 interactive CD ROM including the software workshop, application library and technical brochures, 1 CD-ROM including the library of specific functions
- For alternative packages see page 70

Part numbers

	Туре	Input	Output	Supply
88974085	Kit 26	16 digital	10 relays (8 x 8 A relay and 2 x 5 A relay)	100 →240 V AC

Specifications

Certifications	CE, UL, CSA except for 88 974 441 and 88 974 561 (Removable Block Terminal versions)
Conformity to standards (with the low voltage directive and EMC directive)	IEC/EN 61131-2 (Open equipment) IEC/EN 61131-2 (Zone B) IEC/EN 61000-6-2, IEC/EN 61000-6-3 (*) IEC/EN 61000-6-4
Ta athia a	(*) Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B in a metal enclosure
Earthing Protection ratios	Not included In accordance with IEC/EN 60529:
Protection rating	IP40 on terminal block
Overvoltage category	3 in accordance with IEC/EN 60664-1
Pollution	Degree : 2 in accordance with IEC/EN 61131-2
Max operating Altitude	Operation : 2000 m Transport : 3048 m
Mechanical resistance	Immunity to vibrations IEC/EN 60068-2-6, test Fc Immunity to shock IEC/EN 60068-2-27, test Ea
Resistance to electrostatic discharge	Immunity to ESD IEC/EN 61000-4-2, level 3
Resistance to HF interference	Immunity to radiated electrostatic fields IEC/EN 61000-4-3 Immunity to fast transients (burst immunity) IEC/EN 61000-4-4, level 3 Immunity to shock waves IEC/EN 61000-4-5 Radio frequency in common mode IEC/EN 61000-4-6, level 3 Voltage dips and breaks (AC) IEC/EN 61000-4-11 Immunity to damped oscillatory waves IEC/EN 61000-4-12
Conducted and radiated emissions	Class B (*) in accordance with EN 55022, EN55011 (CISPR22, CISPR 11) group 1 (*) Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B in a metal enclosure)
Operating temperature	-20 \rightarrow +70 °C except CB and XB versions in VDC : -30 \rightarrow +70 °C in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-2-2
Storage temperature	-40 →+70 °C in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-2-2
Relative humidity	95 % max. (no condensation or dripping water) in accordance with IEC/EN 60068-2-30
Mounting	On symmetrical DIN rail, 35 x 7.5 mm and 35 x 15 mm, or on panel (2 x Ø 4 mm)
Screw terminals connection capacity	Flexible wire with ferrule = 1 conductor: 0.25 to 2.5 mm ² (AWG 24AWG 14) 2 conductors 0.25 to 0.75 mm ² (AWG 24AWG 18) Semi-rigid wire = 1 conductor: 0.2 to 2.5 mm ² (AWG 25AWG 14) Rigid wire = 1 conductor: 0.2 to 2.5 mm ² (AWG 25AWG 14) 2 conductors 0.2 to 1.5 mm ² (AWG 25AWG 16) Tightening torque = 0.5 N.m (4.5 lb-in) (tighten using screwdriver diam. 3.5 mm)

Processing characteristics of CB, CD, XD & XB product types

CD, XD : Display with 4 lines of 18 characters

13/11/2012 www.crouzet.com

3/11/2012		www.crouzei.cc
Programming method	Ladder or FBD/SFC (Grafcet)	
Program size	Ladder: 120 lines	
	FBD:	
	CB, CD : 350 typical blocks	
	XB, XD : 700 typical blocks	
Program memory	Flash EEPROM	
Removable memory	EEPROM	
Data memory	368 bits/200 words	
Back-up time in the event of power failure	Program and settings in the controller : 10 years	
	Program and settings in the plug-in memory: 10 years	
	Data memory : 10 years	
Cycle time	Ladder : typically 20 ms	
	FBD : 6 →90 ms	
Response time	Input acquisition time + 1 to 2 cycle times	
Clock data retention	10 years (lithium battery) at 25 °C	
Clock drift	Drift < 12 min/year (at 25 °C)	
	6 s/month (at 25 °C with user-definable correction of drift)	
Timer block accuracy	1 % ± 2 cycle times	
Start up time on power up	< 1,2 s	
Characteristics of products with AC power supp	lied	
Supply		
	24 V AC	100 →240 V AC
Nominal voltage Operating limits		100 →240 V AC -15 % / +10 %
Operating limits	-15 % / +20 % or 20.4 V AC→28.8 V AC	or 85 V AC→264 V AC
Supply fraguancy rappe		01 00 V AC→204 V AC
Supply frequency range	50/60 Hz (+4 % / -6 %) or 47 →53 Hz/57 →63 Hz	50/60 Hz (+ 4 % / - 6 %) or 47 \rightarrow 53 Hz/57 \rightarrow 63 Hz
Immunity from micro-power cute		10 ms (repetition 20 times)
Immunity from micro power cuts	10 ms (repetition 20 times)	10 ms (repetition 20 times)
Max. absorbed power	CB12-CD12-XD10-XB10 : 4 VA	CB12-CD12-XD10-XB10: 7 VA
	CB20-CD20 : 6 VA XD10-XB10 with extension - XD26-XB26 : 7.5 VA	CB20-CD20 : 11 VA XD10-XB10 with extension - XD26-XB26 : 12 VA
	XD10-XB10 With extension - XD26-XB26 : 7.5 VA XD26-XB26 with extension : 10 VA	XD10-XB10 With extension - XD26-XB26 : 12 VA XD26-XB26 with extension : 17 VA
Isolation voltage	1780 V AC	1780 V AC
·	1700 V AC	1700 V AC
nputs		
Input voltage	24 V AC (-15 % / +20 %)	100 →240 V AC (-15 % / +10 %)
Input current	4.4 mA @ 20.4 V AC	0.24 mA @ 85 V AC
	5.2 mA @ 24.0 V AC	0.75 mA @ 264 V AC
	6.3 mA @ 28.8 V AC	
Input impedance	4.6 kΩ	350 kΩ
Logic 1 voltage threshold	≥ 14 V AC	≥ 79 V AC
Making current at logic state 1	> 2 mA	> 0.17 mA
Logic 0 voltage threshold	≤5 V AC	≤ 20 V AC (≤ 28 V AC : XE10, XR06, XR10, XR14)
Release current at logic state 0	< 0.5 mA	< 0.5 mA
Response time with LADDER programming	50 ms	50 ms
	State 0 →1 (50/60 Hz)	State 0 →1 (50/60 Hz)
Response time with function blocks programming	Configurable in increments of 10 ms	Configurable in increments of 10 ms
	50 ms min. up to 255 ms	50 ms min. up to 255 ms
	State 0 →1 (50/60 Hz)	State 0 →1 (50/60 Hz)
Maximum counting frequency	In accordance with cycle time (Tc) and input response time (Tr):	In accordance with cycle time (Tc) and input response time (Tr) :
	1/ ((2 x Tc) + Tr)	1/ ((2 x Tc) + Tr)
Sensor type	Contact or 3-wire PNP	Contact or 3-wire PNP
Input type	Resistive	Resistive
Isolation between power supply and inputs	None	None
Isolation between inputs	None	None
Protection against polarity inversions	Yes	Yes
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD
Characteristics of relay outputs common to the	entire range	
	5 →30 V DC	
Max. breaking voltage	5 → 30 V DC 24 → 250 V AC	
Breaking current	CB-CD-XD10-XR06-XR10 : 8 A	
breaking current	XD26-XB26 : 8 x 8 A relays, 2 x 5 A relays	
	XE10: 4 x 5 A relays	
	XR14: 4 x 8 A relays, 2 x 5 A relays	
	RBT (Removable Terminal Blocks) versions : verify the maximum	current according to the type of connection used
Electrical durability for 500 000 operating cycles	Utilization category DC-12 : 24 V, 1.5 A	ourrow according to the type of commoduen accu
2.000.100.100.100.1000.000.000.00.100	Utilization category DC-13 : 24 V (L/R = 10 ms), 0.6 A	
	Utilization category AC-12 : 230 V, 1.5 A	
	Utilization category AC-15 : 230 V, 0.9 A	
Max. Output Common Current	12 A for O8, O9, OA	
Minimum switching capacity	10 mA (at minimum voltage of 12 V)	
Minimum load	12 V, 10 mA	
Maximum rate	Off load : 10 Hz	
	At operating current : 0.1 Hz	
Mechanical life	10,000,000 (operations)	
Voltage for withstanding shocks	In accordance with IEC/EN 60947-1 and IEC/EN 60664-1 : 4 kV	
Response time	Make 10 ms	
	Release 5 ms	
Built-in protections	Against short-circuits : None	
Built-in protections	Against short-circuits: None Against overvoltages and overloads: None	
	Against overvoltages and overloads : None	
Built-in protections Status indicator Characteristics of product with DC power suppli	Against overvoltages and overloads : None On LCD screen for CD and XD	

13/11/2012 www.crouzet.com

3/11/2012			www.crouzet.co	
Nominal voltage	12 V DC	24 V DC		
Operating limits	-13 % / +20 %	-20 % / +25 %		
	or 10.4 V DC→14.4 V DC (including ripple)	or 19.2 V DC→30 V	DC (including ripple)	
Immunity from micro power cuts	≤ 1 ms (repetition 20 times)	≤ 1 ms (repetition 20	times)	
Max. absorbed power	CB12 with solid state outputs : 1.5 W CB12-CD12-CD20 w CD12 : 1.5 W XD10-XB10 with rela CD20 : 2.5 W XD26-XB26 with soli XD26-XB26 : 3 W XD26-XB26 with extension : 5 W XD10-XB10 with extension : 5 W XD26-XB26 with extension : 2.5 W XD26-XB26 with extension : 2.5 W XD26-XB26 with extension : 2.5 W XD26-XB26 with extension : 3 W XD26-XB26 wi		with solid state outputs - XD10-XB10 with solid state outputs : 3 W lay outputs : 4 W lid state outputs : 5 W lay outputs - XD26 with relay outputs : 6 W tension : 8 W	
Protection against polarity inversions	Yes	Yes		
Digital inputs (I1 to IA and IH to IY)				
Input voltage	12 V DC (-13 % / +20 %)		24 V DC (-20 % / +25 %)	
Input current	3.9 mA @ 10.44 V DC		2.6 mA @ 19.2 V DC	
	4.4 mA @ 12.0 V DC		3.2 mA @ 24 V DC	
	5.3 mA @ 14.4 VDC		4.0 mA @ 30.0 VDC	
Input impedance	2.7 kΩ		7.4 kΩ	
Logic 1 voltage threshold	≥7 V DC		≥ 15 V DC	
Making current at logic state 1	≥ 2 mA		≥ 2.2 mA	
Logic 0 voltage threshold	≤3 V DC		≤5 V DC	
Release current at logic state 0	< 0.9 mA		< 0.75 mA	
Response time	1 →2 cycle times		1 →2 cycle times	
Maximum counting frequency	Inputs I1 & I2 : Ladder (1 k Hz) & FBD (up to	6 k Hz)	Inputs I1 & I2 : Ladder (1 k Hz) & FBD (up to 6 k Hz)	
mamman sounding noquency	Inputs I3 to IA & IH to IY : In accordance with input response time (Tr) : 1/ ((2 x Tc) + Tr)	n cycle time (Tc) and	Inputs I3 to IA & IH to IY: In accordance with cycle time (Tc) and input response time (Tr): 1/((2 x Tc) + Tr)	
Sensor type	Contact or 3-wire PNP		Contact or 3-wire PNP	
Conforming to IEC/EN 61131-2	Type 1		Type 1	
Input type	Resistive		Resistive	
Isolation between power supply and inputs	None		None	
Isolation between inputs	None		None	
Protection against polarity inversions	Yes		Yes	
Status indicator	On LCD screen for CD and XD		On LCD screen for CD and XD	
Analogue or digital inputs (IB to IG) CB12-CD12-XD10-XB10	4 inpute ID		4 inpute ID . IF	
	4 inputs IB →IE		4 inputs IB →IE	
CB20-CD20-XB26-XD26	6 inputs IB →IG		6 inputs IB →IG	
Inputs used as analogue inputs				
Measurement range	$(0 \rightarrow 10 \text{ V}) \text{ or } (0 \rightarrow \text{V power supply})$		$(0 \rightarrow 10 \text{ V}) \text{ or } (0 \rightarrow \text{V power supply})$	
Input impedance	14 kΩ		12 kΩ	
Input voltage	14.4 V DC max.		30 V DC max.	
Value of LSB	14 mV, 4 mA		29 mV, 4 mA	
Input type	Common mode		Common mode	
Resolution	10 bits at max. input voltage		10 bits at max. input voltage	
Conversion time	Controller cycle time		Controller cycle time	
Accuracy at 25 °C	±5%		±5%	
Accuracy at 55 °C	± 6.2 %		± 6.2 %	
Repeat accuracy at 55 °C	±2%		± 2 %	
Isolation between analogue channel and power supply	None		None	
Cable length	10 m maximum, with shielded cable (sensor	not isolated)	10 m maximum, with shielded cable (sensor not isolated)	
Protection against polarity inversions	Yes	not looidtou)	Yes	
Potentiometer control	2.2 kΩ/0.5 W (recommended)		2.2 kΩ/0.5 W (recommended)	
1 definioned control	10 kΩ max.		10 k Ω max.	
Innute used as digital innute				
Inputs used as digital inputs	42 V DC (42 9/ / +20 9/)		24 \ \ DC \ \ 20 0 \ \ \ \ .25 0 \ \ \	
Input voltage	12 V DC (-13 % / +20 %)		24 V DC (-20 % / +25 %)	
Input current	0.7 mA @ 10.44 VDC 0.9 mA @ 12.0 VDC		1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC	
	1.0 mA @ 14.4VDC		2.5 mA @ 30.0 VDC	
Input impedance	1.0 mA @ 14.4 v DC		12 kΩ	
Logic 1 voltage threshold	≥ 7 V DC		≥ 15 VDC	
Making current at logic state 1	≥ 7 V DC ≥ 0.5 mA		≥ 1.2 mA	
Logic 0 voltage threshold	≥ 0.5 mA ≤ 3 V DC		≥ 1.2 mA ≤ 5 V DC	
Release current at logic state 0	≤ 0.2 mA		≤ 0.5 mA	
Response time	1 →2 cycle times		1 →2 cycle times	
Maximum counting frequency	In accordance with cycle time (Tc) and input	t response time (Tr):	In accordance with cycle time (Tc) and input response time (Tr):	
Consorting	1/ ((2 x Tc) + Tr)		1/ ((2 x Tc) + Tr)	
Sensor type	Contact or 3-wire PNP		Contact or 3-wire PNP	
Conforming to IEC/EN 61131-2	Type 1		Type 1	
Input type	Resistive		Resistive	
Isolation between power supply and inputs	None		None	
Isolation between inputs	None		None	
Protection against polarity inversions	Yes		Yes	
Status indicator	On LCD screen for CD and XD		On LCD screen for CD and XD	
Characteristics of relay outputs common to the e	ntire range			
Max. breaking voltage	5 →30 V DC			
	24 →250 V AC			
	12A (10A UL) for O8, O9, OA			
Max. Output Common Current				
Max. Output Common Current Breaking current	CB-CD-XD10-XB10-XR06-XR10 : 8 A			
	CB-CD-XD10-XB10-XR06-XR10 : 8 A			

13/11/2012 www.crouzet.com

3/11/2012		www.crouzet.c
Electrical durability for 500 000 operating cycles	Utilization category DC-12: 24 V, 1.5 A Utilization category DC-13: 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12: 230 V, 1.5 A Utilization category AC-15: 230 V, 0.9 A	
Minimum switching capacity	10 mA (at minimum voltage of 12 V)	
Minimum load	12 V, 10 mA	
Maximum rate	Off load : 10 Hz	
	At operating current : 0.1 Hz	
Mechanical life	10,000,000 (operations)	
Voltage for withstanding shocks	In accordance with IEC/EN 60947-1 and IEC/EN 60664-1: 4 kV	
Response time	Make 10 ms Release 5 ms	
Built-in protections	Against short-circuits : None Against overvoltages and overloads : None	
Status indicator	On LCD screen for CD and XD	
Digital / PWM solid state output		
PWM solid state output*	CB12: O4	CD12-XD10-XB10 : O4
	XD26 : O4 →O7	CD20-XD26-XB26 : O4 →O7
* Only available with "FBD" programming language	* Only available with "FBD" programming language	
Breaking voltage	10.4 →30 V DC	19.2 →30 V DC
Nominal voltage	12-24 VDC	24 V DC
Nominal current	0.5 A	0.5 A
Max. breaking current	0,625 A	0,625 A
Voltage drop	≤ 2 V for I = 0.5 A (at state 1)	≤ 2 V for I = 0.5 A (at state 1)
Response time	Make ≤ 1 ms	Make ≤ 1 ms
	Release ≤ 1 ms	Release ≤ 1 ms
Built-in protections	Against overloads and short-circuits: Yes Against overvoltages (*): Yes Against inversions of power supply: Yes (*) In the absence of a volt-free contact between the logic controller output and the load	Against overloads and short-circuits: Yes Against overvoltages (*): Yes Against inversions of power supply: Yes (*) In the absence of a volt-free contact between the logic controller output and the load
Min. load	1 mA	1 mA
Maximum incandescent load	0,2 A / 12 V DC 0,1 A / 24 V DC	0,1 A / 24 V DC
Galvanic isolation	No	No
PWM frequency	14.11 Hz 56.45 Hz 112.90 Hz 225.80 Hz 451.59 Hz 1806.37 Hz	14.11 Hz 56.45 Hz 112.90 Hz 225.80 Hz 451.59 Hz 1806.37 Hz
PWM cyclic ratio	0 →100 % (256 steps for CD, XD and 1024 steps for XA)	$0 \rightarrow 100 \%$ (256 steps for CD, XD and 1024 steps for XA)
PWM accuracy at 120 Hz	< 5 % (20 % →80 %) load at 10 mA	< 5 % (20 % →80 %) load at 10 mA
PWM accuracy at 500 Hz	< 10 % (20 % →80 %) load at 10 mA	< 10 % (20 % →80 %) load at 10 mA
Status indicator	On LCD screen for XD	On LCD screen for CD and XD