

Super Low Dross™ Solder Bar Sn42/Bi57/Ag1 ½ lb (227g)

Product Highlights

Precision Cast High Purity High Reliability Solder Bar
 Manufactured Specifically for High Quality Electronics Manufacturing (EMS, ECM, OEMs)
 Designed for Solder Pots, Wave Solder Machines and Selective Solder Machines
 Chip Quik® Super Low Dross™ Solder Bar is Ideal for Through Hole and Surface Mount Soldering
 High Purity



Specifications

Alloy: Sn42/Bi57/Ag1
 Melting Point: 138°C (281°F)
 Packaging: 1/2 lb (227 +/-10 g) bar (Ships bagged. To ensure weight tolerance is met: Half bar and/or fractional bar segments may be combined in each bag.)
 Shelf Life: Indefinite

Purity

Element	IPC J-STD-006C	ChipQuik® Super Low Dross™ BARSN42BI57AG1
Silver (Ag)	0.100 %	1.000 %
Aluminum (Al)	0.005 %	< 0.005 %
Arsenic (As)	0.030 %	< 0.030 %
Gold (Au)	0.050 %	< 0.050 %
Bismuth (Bi)	0.100 %	57.000 %
Cadmium (Cd)	0.002 %	< 0.002 %
Copper (Cu)	0.080 %	< 0.080 %
Iron (Fe)	0.020 %	< 0.020 %
Indium (In)	0.100 %	< 0.100 %
Nickel (Ni)	0.010 %	< 0.010 %
Lead (Pb)	0.070 %	< 0.070 %
Tin (Sn)	0.250 %	42.000 %
Zinc (Zn)	0.003 %	< 0.003 %
Antimony (Sb)	0.200 %	< 0.200 %

Tolerances: +/-0.100% (Composition ≤ 1.000%), +/-0.200% (1.000% < Composition ≤ 5.000%), +/-0.500% (Composition > 5.000%)

Storage and Handling

Store in a dry non-corrosive environment.

Transportation

This product has no shipping restrictions.

Test Results

Test J-STD-004 or other requirements as stated	Test Requirement	Result
Conflict Minerals Compliance	Electronic Industry Citizenship Coalition (EICC)	Compliant
REACH Compliance	Articles 33 and 67 of Regulation (EC) No 1907/2006	Compliant

Conforms to the following Industry Standards:

J-STD-006C, Amendments 1 & 2 (Solder Alloys and Fluxed/Non-Fluxed Solders): Yes
 RoHS 3 Directive (EU) 2015/863: Yes

Available Alloys

Leaded Alloys	Melting Point	Orderable Part Number	Size
Sn63/Pb37	183°C (361°F)	BARSN63P37-8OZ	½ lb
		BARSN63P37	1 lb
Sn60/Pb40	183-188°C (361-370°F)	BARSN60P40-8OZ	½ lb
		BARSN60P40	1 lb
Sn62/Pb36/Ag2	179°C (354°F)	BARSN62PB36AG2-8OZ	½ lb
		BARSN62PB36AG2	1 lb

Lead Free Alloys	Melting Point	Orderable Part Number	Size
Sn96.5/Ag3.0/Cu0.5	217-220°C (423-428°F)	BARSN96.5AG3.0CU0.5-8OZ	½ lb
		BARSN96.5AG3.0CU0.5	1 lb
Sn99.3/Cu0.7	227°C (441°F)	BARSN99.3CU0.7-8OZ	½ lb
		BARSN99.3CU0.7	1 lb
Sn42/Bi57/Ag1	138°C (281°F)	BARSN42BI57AG1-8OZ	½ lb
		BARSN42BI57AG1	1 lb