



Features

- Compact design, long life and high reliability
- Low cost compared to optical type encoders
- Available in a wide variety of configurations to meet many user requirements



PEC16 - 16 mm Incremental Encoder

Electrical Characteristics

Output.....	2-bit quadrature code
Closed Circuit Resistance	3 ohms maximum
Contact Rating.....	1 mA @ 5 VDC
Insulation Resistance	10 megohms @ 50 VDC
Dielectric Withstanding Voltage	
Sea Level.....	50 VAC minimum
Electrical Travel.....	Continuous
Contact Bounce (15 RPM).....	5.0 ms. maximum**
RPM (Operating)	100 maximum**

Environmental Characteristics

Operating Temperature Range.....	-30 °C to +70 °C (-22 °F to +158 °F)
Storage Temperature Range	-40 °C to +85 °C (-40 °F to +185 °F)
Humidity.....	MIL-STD-202, Method 103B, Condition B
Vibration	10-55-10 Hz / 1 min. / Amplitude 1.5 mm
Shock.....	100 G
Rotational Life.....	100,000 cycles minimum
Switch Life	20,000 cycles minimum
IP Rating.....	IP 40
Moisture Sensitivity Level	1
ESD Classification (HBM).....	N/A

Mechanical Characteristics

Mechanical Angle	360 ° continuous
Torque	
Running	30.6 to 204 g-cm (0.42 to 2.83 oz.-in)
Mounting	10.2 kgf. cm (8.83 lb.-in.) maximum
Shaft Side Load (Static).....	3.06 kgf (6.7 lbs.) minimum
Weight	8 gm (0.28 oz.) maximum
Terminals	Printed circuit board terminals
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Soldering Condition	
Wave Soldering	Sn95.5/Ag2.8/Cu0.7 solder with no-clean flux: 260 °C max. for 3-5 seconds
Hand Soldering	Not recommended
Hardware	One flat washer and one mounting nut supplied with each encoder.

Switch Characteristics

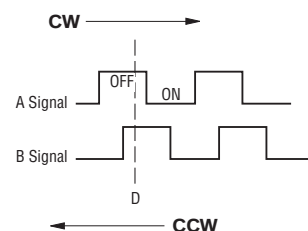
Switch Type	Contact Push ON Momentary SPST
Power Rating (Resistive Load).....	10 mA at 5 V DC
Switch Travel	0.5 +0.4/-0.3 mm
Switch Actuation Force	360 +153/-102 gf (5 +2.1/-1.4 oz.-in.)

How To Order

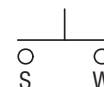
Model	PEC16 - 4 0 20 F - S 0012
Terminal Configuration	
2 = PC Pin Vertical/Down Facing	
4 = PC Horizontal/Rear Facing	
Detent Option	
0 = No Detents	
1 = 12 Detents	
2 = 24 Detents	
Standard Shaft Length	
15 = 15 mm	25 = 25.0 mm ¹
20 = 20.0 mm	30 = 30.0 mm ¹
Shaft Style	
F = Insulated Flatted Shaft	
Switch Configuration	
S = Push Momentary Switch	
N = No Switch	
Resolution	
0012 = 12 Pulses per 360 ° Rotation	
0024 = 24 Pulses per 360 ° Rotation	

¹ Not available with switch.

Quadrature Output Table



Switch Circuit



*RoHS Directive 2015/863, Mar 31, 2015 and Annex.

**Devices are tested using standard noise reduction filters.

For optimum performance, designers should use noise reduction filters in their circuits.

Specifications are subject to change without notice. Users should verify actual device performance in their specific applications.

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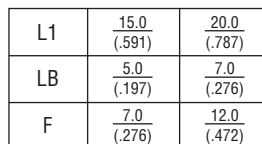
WARNING
Cancer and Reproductive Harm
www.P65Warnings.ca.gov

Level control, tuning and timer settings in:

- ## PEC16 - 16 mm Incremental Encoder

BOURNS®

PEC16-2xxxF-Sxxxx



DIMENSIONS: $\frac{\text{MM}}{(\text{INCHES})}$

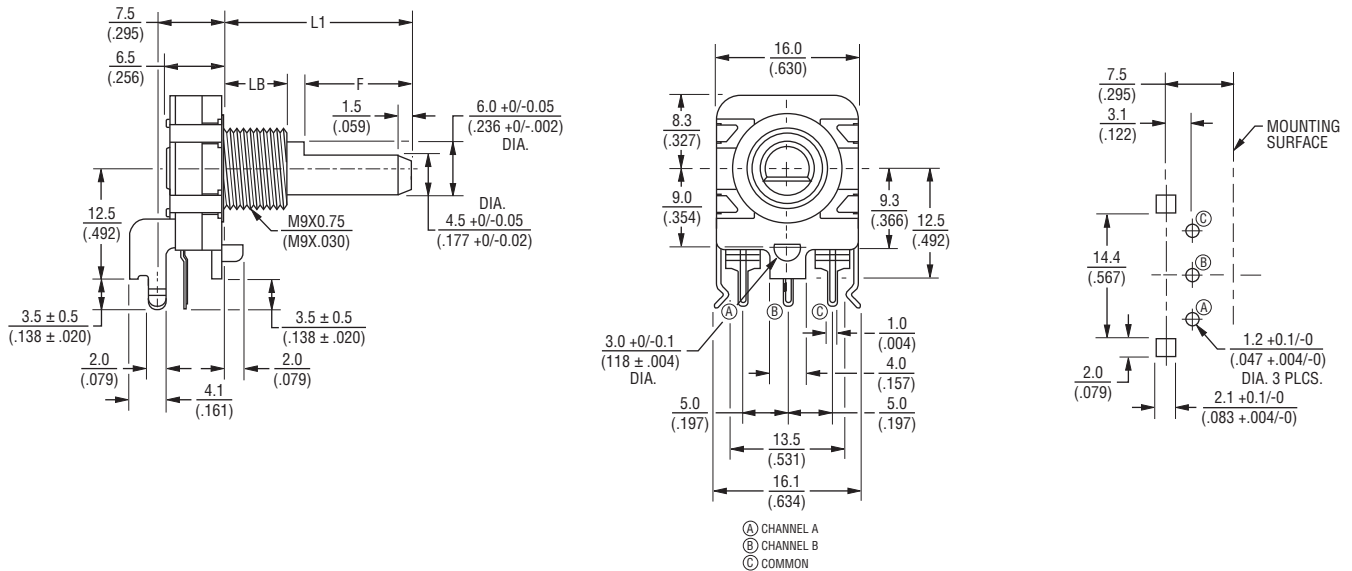
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PEC16 - 16 mm Incremental Encoder

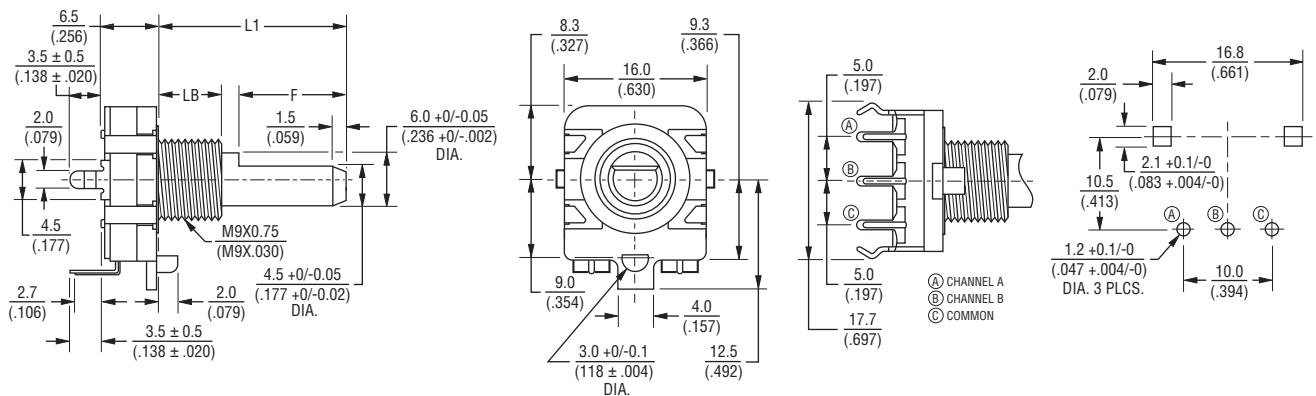
BOURNS®

Product Dimensions

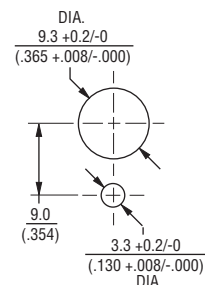
PEC16-2xxxF-Nxxxx



PEC16-4xxxF-Nxxxx



Panel Hole Detail



L1	15.0 (.591)	20.0 (.787)	25.0 (.984)	30.0 (1.181)
LB	5.0 (.197)	7.0 (.276)	7.0 (.276)	7.0 (.276)
F	7.0 (.276)	12.0 (.472)	12.0 (.472)	12.0 (.472)

DIMENSIONS: $\frac{\text{MM}}{(\text{INCHES})}$

REV. 09/19

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Users should verify actual device performance in their specific applications.

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