

# OZCEDJAN2011

# **Surface Mount PTC 0ZCE Series**

0805 Chip

RoHS6 Compliant & Halogen-Free





#### Application

All high-density boards

#### **Product Features**

0805 Chip Size, Fast Trip Time, Low DCR Resistance

#### Operating (Hold Current) Range

100mA ~ 1A

# Maximum Voltage

6V ~ 15V (per table)

#### Temperature Range

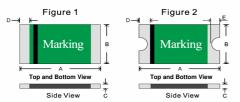
-40°C to 85°C

#### Agency Approval

TUV (Std. EN60738-1-1, Cert. R50102117)

- UL Component (Std. UL1434, File E305051)
- UL Conditions of Acceptability:
- 1. These devices have been investigated for use in safety circuits and are suitable as a limiting device.
- 2. These devices have been calibrated to limit the current to 8 amps within 5 seconds, per ANSI/NFPA 70, "National Electrical Code"

## **Product Dimensions**



All dimensions in mm.

Part Number	Fig.		4		3	0	;		)	Е	.
Fait Number	riy.	Min	Max								
0ZCE0010FF2G	1	2.00	2.30	1.20	1.50	0.55	1.00	0.20	0.60		
0ZCE0020FF2G	1	2.00	2.30	1.20	1.50	0.55	1.00	0.20	0.60		
0ZCE0035FF2G	1	2.00	2.30	1.20	1.50	0.45	0.75	0.20	0.60		
0ZCE0050FF2E	2	2.00	2.20	1.20	1.50	0.55	1.25	0.20	0.60	0.10	0.45
0ZCE0075FF2E	2	2.00	2.20	1.20	1.50	0.55	1.25	0.20	0.60	0.10	0.45
0ZCE0100FF2E	2	2.00	2.20	1.20	1.50	0.75	1.80	0.20	0.60	0.10	0.45

#### Standard Package

Part Number	Reel/Tape
0ZCE0010FF2G Thru 0ZCE0035FF2G	4K
0ZCE0050FF2E Thru 0ZCE0100FF2E	3K

4000 and 3000 fuses in 7 inches dia. Reel, 8mm wide tape, 4mm pitch, per EIA-481 (equivalent IEC-286 part 3).

#### PTC Marking



" b", Iн code.

Part Number	I <sub>H</sub> Code
0ZCE0010FF2G	D
0ZCE0020FF2G	F
0ZCE0035FF2G	J
0ZCE0050FF2E	М
0ZCE0075FF2E	P
0ZCE0100FF2E	1

### Electrical Characteristics (23°C)

	` '												
Γ			Trip	Max.Time	e to Trip	Maximum		Typical	Resist	ance Tol	erance	Agency Ap	provals
1	Part Number	Current	Current			Current	Voltage	Power	Rmin	Rmax	R1max	<b>.</b>	Δ
L				Current,A	Seconds	Imax, A	Vmax, Vdc	Pd, W	Ohms	Ohms	Ohms	2 <b>91</b> °us	ظٍک
7	0ZCE0010FF2G	0.10	0.30	0.5	1.50	100	15	0.5	0.70	3.50	6.00	Υ	Υ
Ī	0ZCE0020FF2G	0.20	0.50	8.0	0.02	100	9	0.5	0.40	2.00	3.50	Υ	Y
[	0ZCE0035FF2G	0.35	0.75	8.0	0.10	100	6	0.5	0.25	0.75	1.20	Υ	Υ
1	0ZCE0050FF2E	0.50	1.00	8.0	0.10	100	6	0.5	0.15	0.50	0.85	Υ	Υ
[	0ZCE0075FF2E	0.75	1.50	8.0	0.20	40	6	0.6	0.09	0.22	0.35	Y	Υ
П	0ZCE0100FF2E	1.00	1.95	8.0	0.30	40	6	0.6	0.06	0.14	0.21	Υ	Υ

Hold current-maximum current at which the device will not trip in still air at 23°C. lн Trip current-minimum current at which the device will always trip in still air at 23°C lт Maximum fault current device can withstand without damage at rated voltage (Vmax). Imax

Vmax Maximum voltage device can withstand without damage at its rated current.  $\mathbf{P}_{\mathbf{d}}$ Typical power dissipated by device when in tripped state in 23°C still air environment.

Rmin Minimum device resistance at 23°C. Maximum device resistance at 23°C Rmax

R1<sub>max</sub> Maximum device resistance at 23°C, 1 hour after initial device trip.

#### Termination pad characteristics

#### Termination pad materials

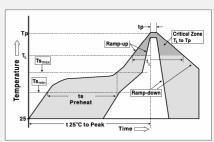
Matte Tin-plated Copper

# Pad Layout, Solder Reflow and Rework Recommendations

The dimensions in the table below provide the recommended pad layout for each 0ZCE device



Profile Feature	Pb-Free Assembly					
Average Ramp-Up Rate (Tsmax to Tp)	3 °C/second max.					
Preheat :						
Temperature Min (Tsmin)	150 ℃					
Temperature Max (Tsmax)	200 ℃					
Time (tsmin to tsmax)	60-180 seconds					
Time maintained above:						
Temperature(T <sub>L</sub> )	217 ℃					
Time (t <sub>L</sub> )	60-150 seconds					
Peak/Classification Temperature(Tp):	260 ℃					
Time within 5℃ of actual Peak :						
Temperature (tp)	20-40 seconds					
Ramp-Down Rate :	6 °C/second max.					
Time 25 ℃ to Peak Temperature :	8 minutes max.					



#### Solder Reflow

- \*\*Due to "lead free/RoHS6" construction of these PTC devices, the required Temperature and Dwell Time in the "Soldering" zone of the reflow profile are greater than those used for non-RoHS devices.
- 1. Recommended reflow methods; IR, vapor phase oven, hot air oven.
- 2. The 0ZCE Series is suitable for wave solder application methods 3. Recommended maximum paste thickness is 0.25mm.
- 4. Devices are compatible with standard industry cleaning solvents and methods.

If reflow temperature/dwell times exceed the recommended profile, the electrical performance of the PTC may be affected.

#### Rework

MIL-STD-202G Method 210F.Test Condition A.

HALOGEN FREE = HF LEAD FREE = (Pb)

Specifications subject to change without notice

# **Surface Mount PTC**

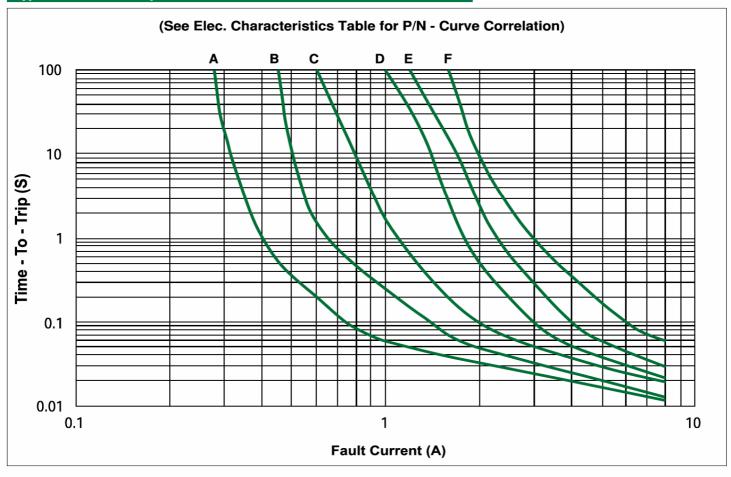
0805 Chip RoHS6 Compliant & Halogen-Free

0ZCE Series

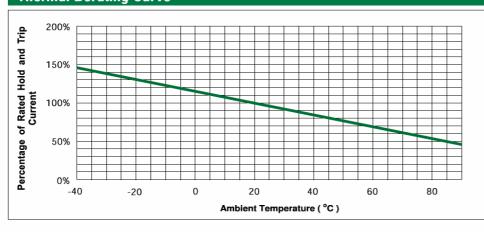




Typical Time - To - Trip at 23°C







#### **Cautionary Notes**

- Operation beyond the specified maximum ratings or improper use may result in damage and possible electrical arcing and/or flame.
- These Polymer PTC (PPTC) devices are intended for protection against occasional overcurrent/ overtemperature fault conditions and may not be suitable for use in applications where repeated and/ or prolonged fault conditions are anticipated.
- Avoid contact of PTC device with chemical solvent.
  Prolonged contact may adversely impact the PTC performance.
- These PTC devices may not be suitable for use in circuits with a large inductance, as the PTC trip can generate circuit voltage spikes above the PTC rated voltage.

Specifications subject to change without notice

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